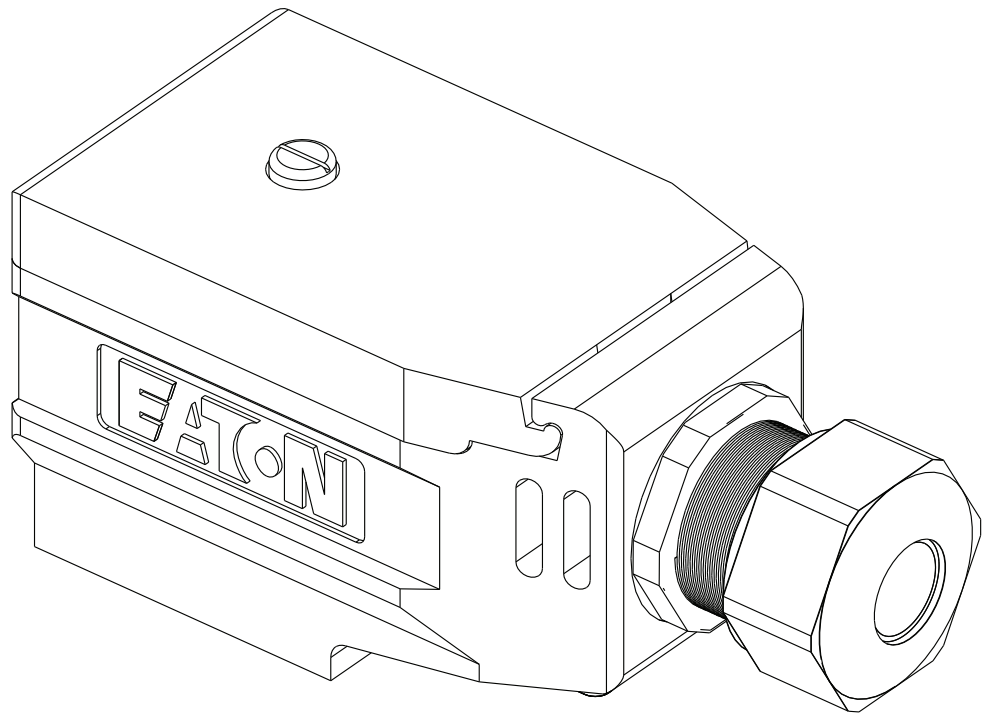


Digital Proportional Power Plug



Installation and startup guideline for Digital Power Plug for proportional valves

EHH-AMP-702-D/C/K-R-P-1-30
EHH-AMP-712-D/G-R-P-1-30
EHH-AMP-702/712-N-C-N-3-30
EHH-AMP-702-D-R-P-2-30
EHH-AMP-702/712-P-R-P-1-30



Article No:
6024153-XXX

EATON

Powering Business Worldwide

Introduction

The plugs are suitable with the following Eaton products, when fitted with the appropriate coil: KD/TG4V-3(S), KD/TG4V-5, KCG-3/6/8, KX(C)G-6/8, KDG5V-5/7/8, CMX, EPV, ERV1/2, EPFR1.

The operation of this plug has been factory checked before dispatch as meeting the specification shown in Vickers catalogs XXXXX, XXXXX and XXXXX.

The plug is ready for use as supplied, but it must be properly installed by a qualified person using the machine designer's wiring diagrams.

Pre installation checks

1. Check for any damage received in transit.
2. Ensure that the model code on this plug is correct one for the application.
3. Check that the DC power supply is within the specification for the plug.
20-30VDC including $\pm 10\%$ peak to peak ripple for EHH-AMP-702
10-16VDC including $\pm 10\%$ peak to peak ripple for EHH-AMP-71
4. Ensure that the power is switched OFF before installing it on to the valve. (Never fit or remove the amplifier while the power is switched ON).

Wiring preparation

- A.** For EHH-AMP-712-G-R-P-1-30 for external 5V command with Common supply ground

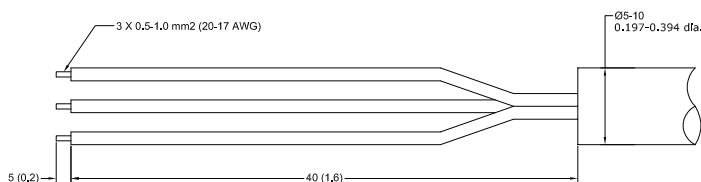


Figure 1

- B.** For EHH-AMP-702-D-R-P-2-30
EHH-AMP-702/712-P-R-P-1-30
EHH-AMP-702-D/C/K-R-P-1-30
EHH-AMP-712-D-R-P-1-30 and
EHH-AMP-712-G-R-P-1-30 with internal 5V reference for joystick

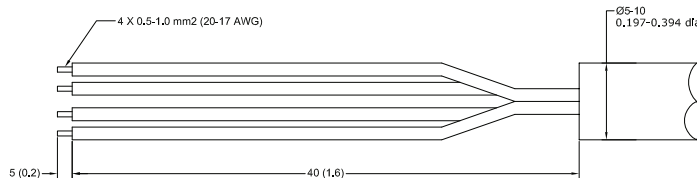


Figure 2

- C.** EHH-AMP-702/712-N-C-N-3-30

M12-5 PIN FEMALE CONNECTOR WITH CABLE

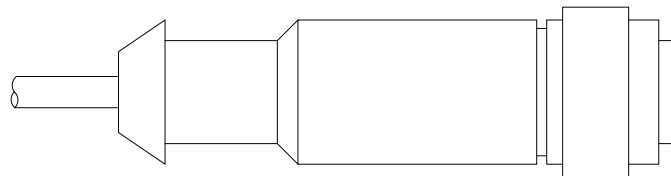


Figure 3



This product has been designed and tested to meet specific standards outlined in the European Electromagnetic Compatibility Directive (EMC) 89/336/EEC, amended by 91/263/EEC, 92/31/EEC and 93/68/EEC, article 5. For instructions on installation requirements to achieve effective protection levels, see this leaflet and the Installation Wiring Practices for Vickers Electronic Products leaflet 2468. Wiring practices relevant to this Directive are indicated by Electromagnetic Compatibility (EMC).

Electrical Block Diagrams

EHH-AMP-702/712-D/C/K -R-P-1/2-30

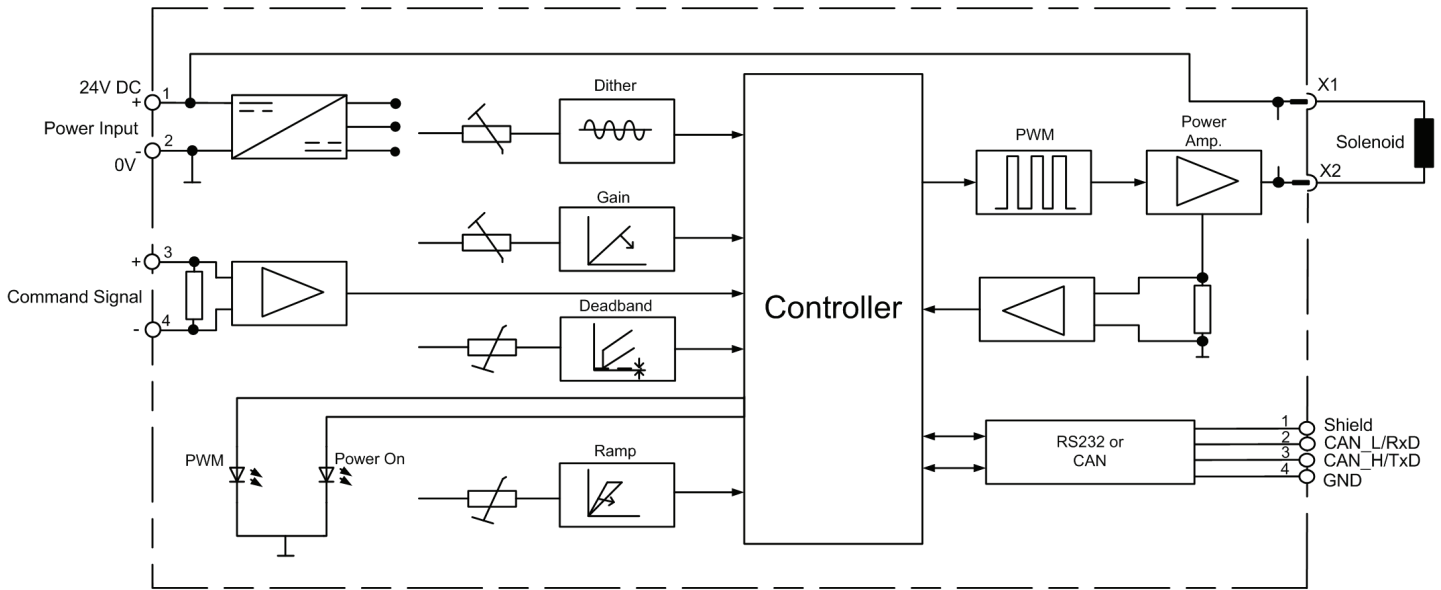


Figure 4

EHH-AMP-702/712-P-R-P-1-30

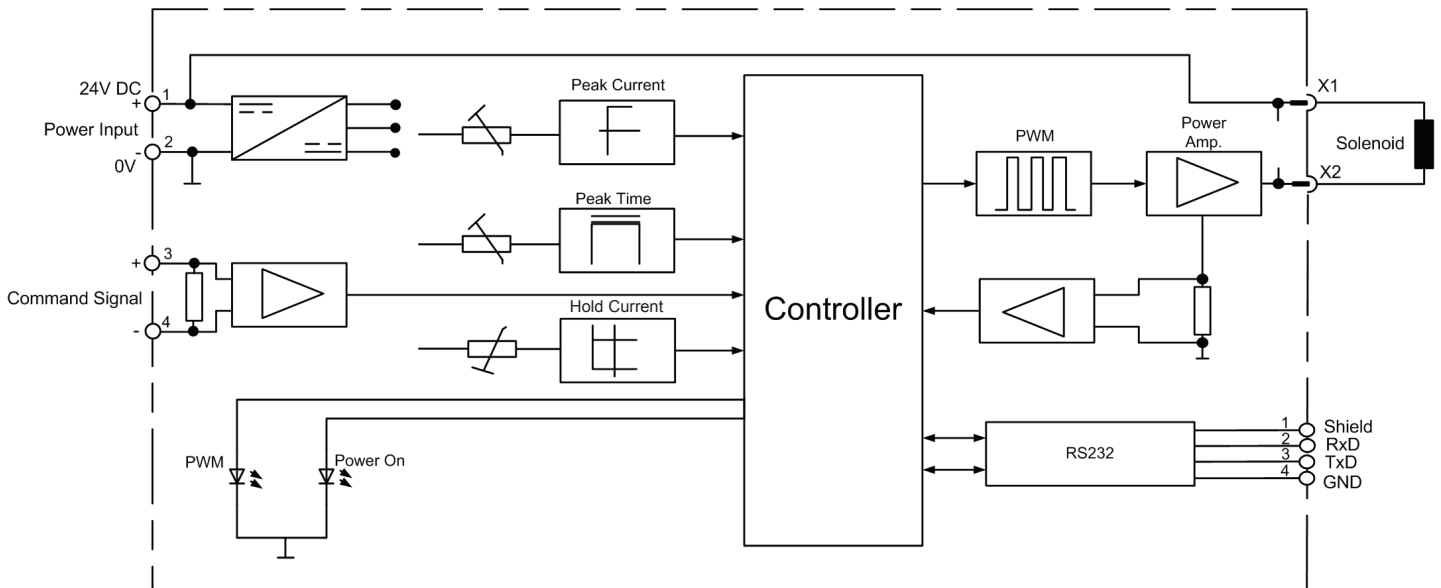
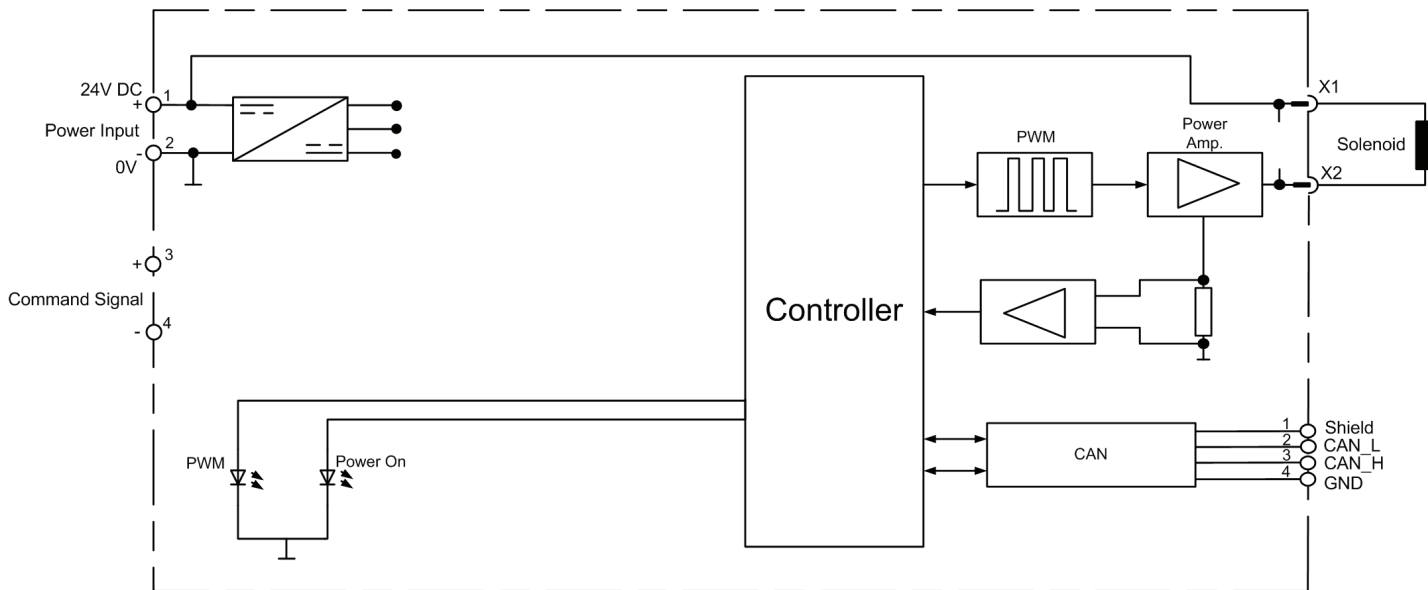


Figure 5

Electrical Block Diagrams

EHH-AMP-702/712-N-C-N-3-30



*Command and Setting parameter are through CAN communication

Figure 6

EHH-AMP-712-G-R-P-1/2-30

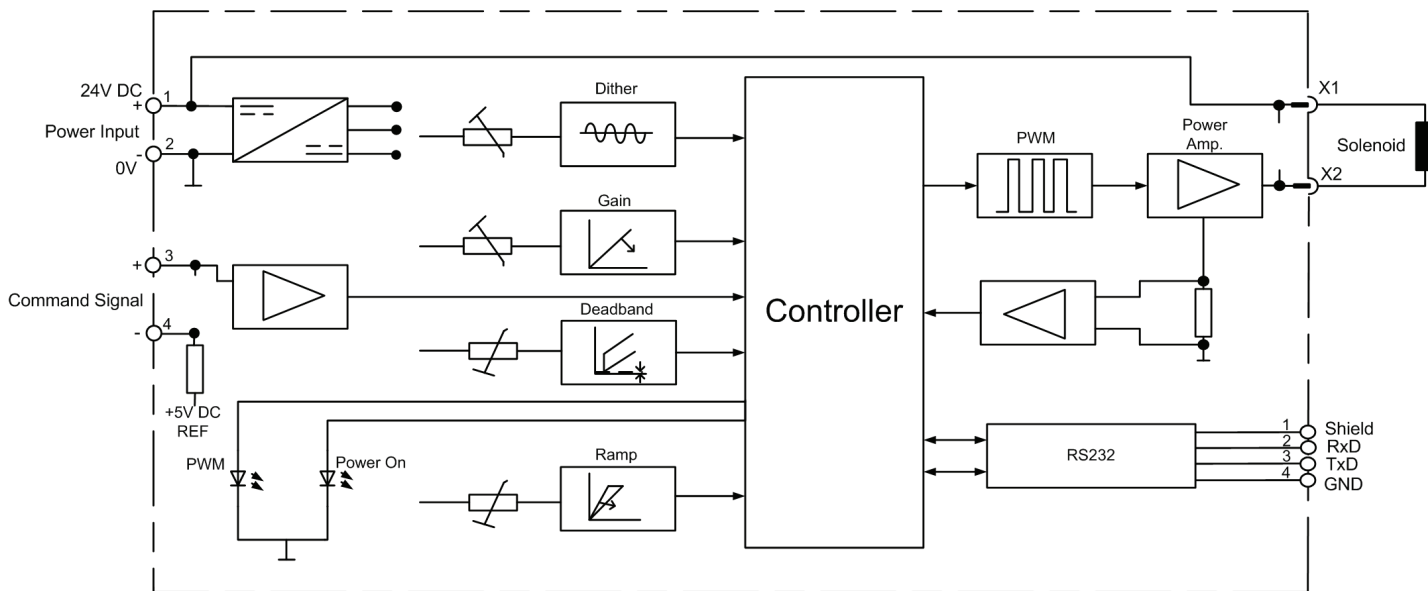
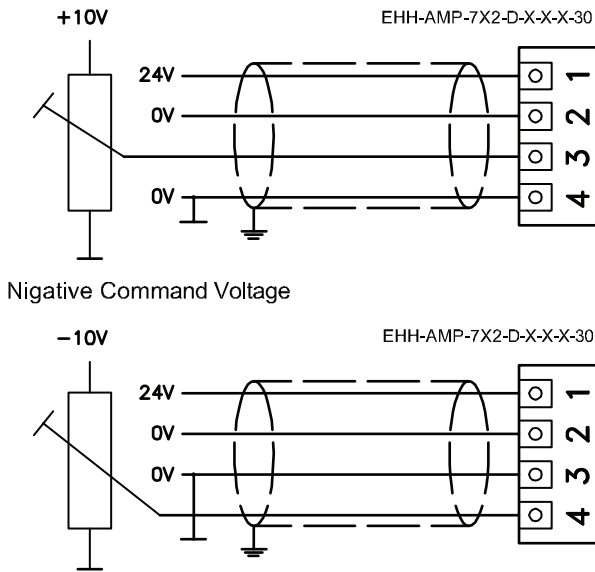


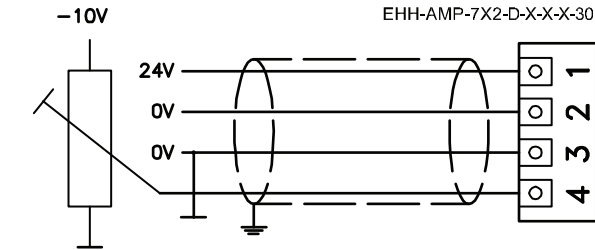
Figure 7

Installation Wiring Options

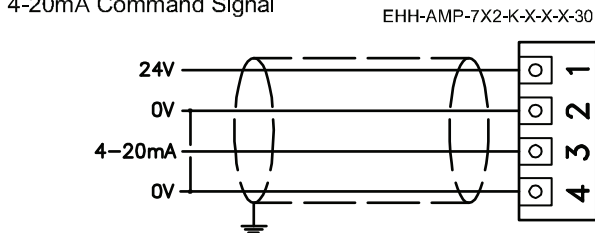
Installation Wiring Options Positive Command Voltage



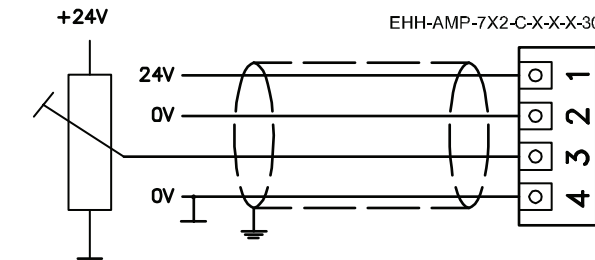
Negative Command Voltage



4-20mA Command Signal

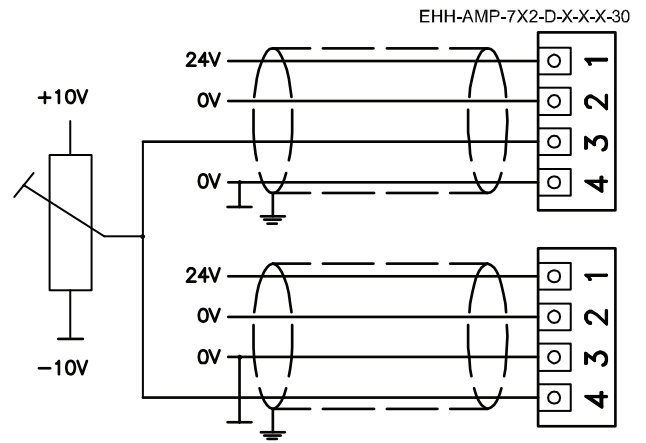


Softswitch Command Voltage

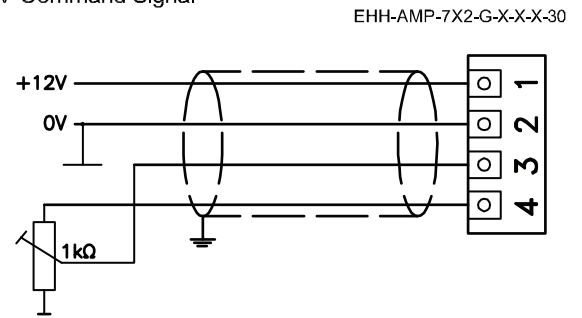


⏚ Customer's protective ground connection.

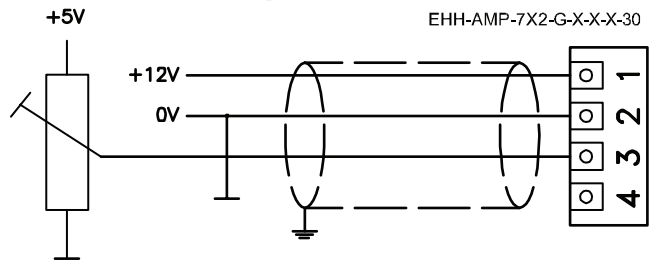
Bi-polar Command Voltage for Operating Two Solenoids for One Signal



Internal 5V Command Signal



External 5V Command Signal



Note: For EHH-AMP-7X2-N-C-N-3-30 wiring diagram please refer the connection diagram for the same

Figure 8

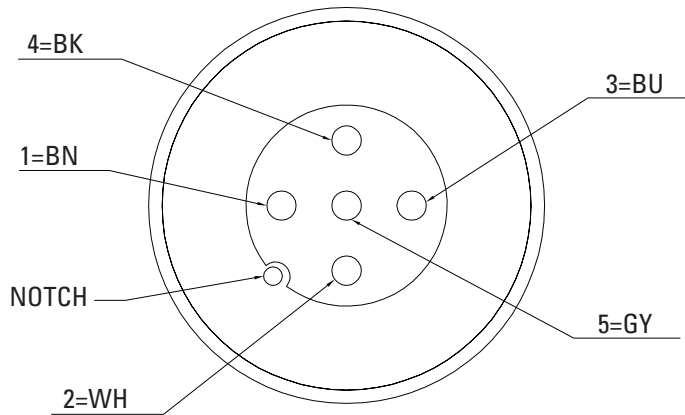


Warning: Electromagnetic Compatibility (EMC)

Screened cables should be used and particular attention paid to the grounding of the screens as shown in the above diagrams.

Installation Wiring Options

Standard CAN (EHH-AMP-702-/712-N-C-N-30)



Connector Pinout

Pin Number	Description
1	CAN Shield
2	Supply Positive
3	Supply GND
4	CAN H
5	CAN L

Figure 9

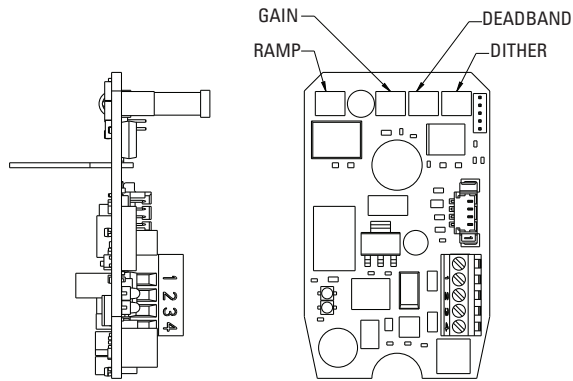
EHH-AMP-7X2-D/C/K/G/P-R-P-X-30 Connectors pin out

Connector	Pin Number	Description
Supply Connector	1	Supply Positive
	2	Supply GND
	3	Command + (For G type - Joystick I/P)
	4	Command - (For G type - +5V reference)
RS232 Serial Communication Connector	1	NC
	2	RXD
	3	TXD
	4	GND

Supply connector is wire to board connector. Mating part for communication connector is MOLEX / WALDOM 51021-0400 (See Figure 11).

Adjustment

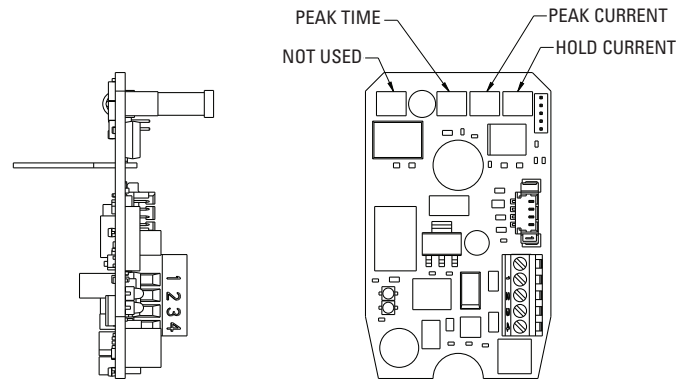
EHH-AMP-702/712-D/G/C/K-R-P-1/2-30



Turn clockwise to increase the value of parameter.

Figure 10

EHH-AMP-702/712-P-R-P-1-30



EHH-AMP-702/712-D/C/K-R-P-1/2-30

Connection diagram for RS232 Versions (EHH-AMP-7XX-)

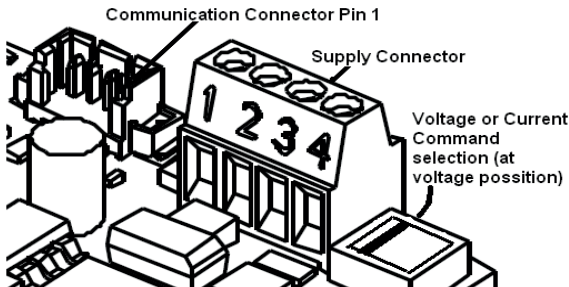


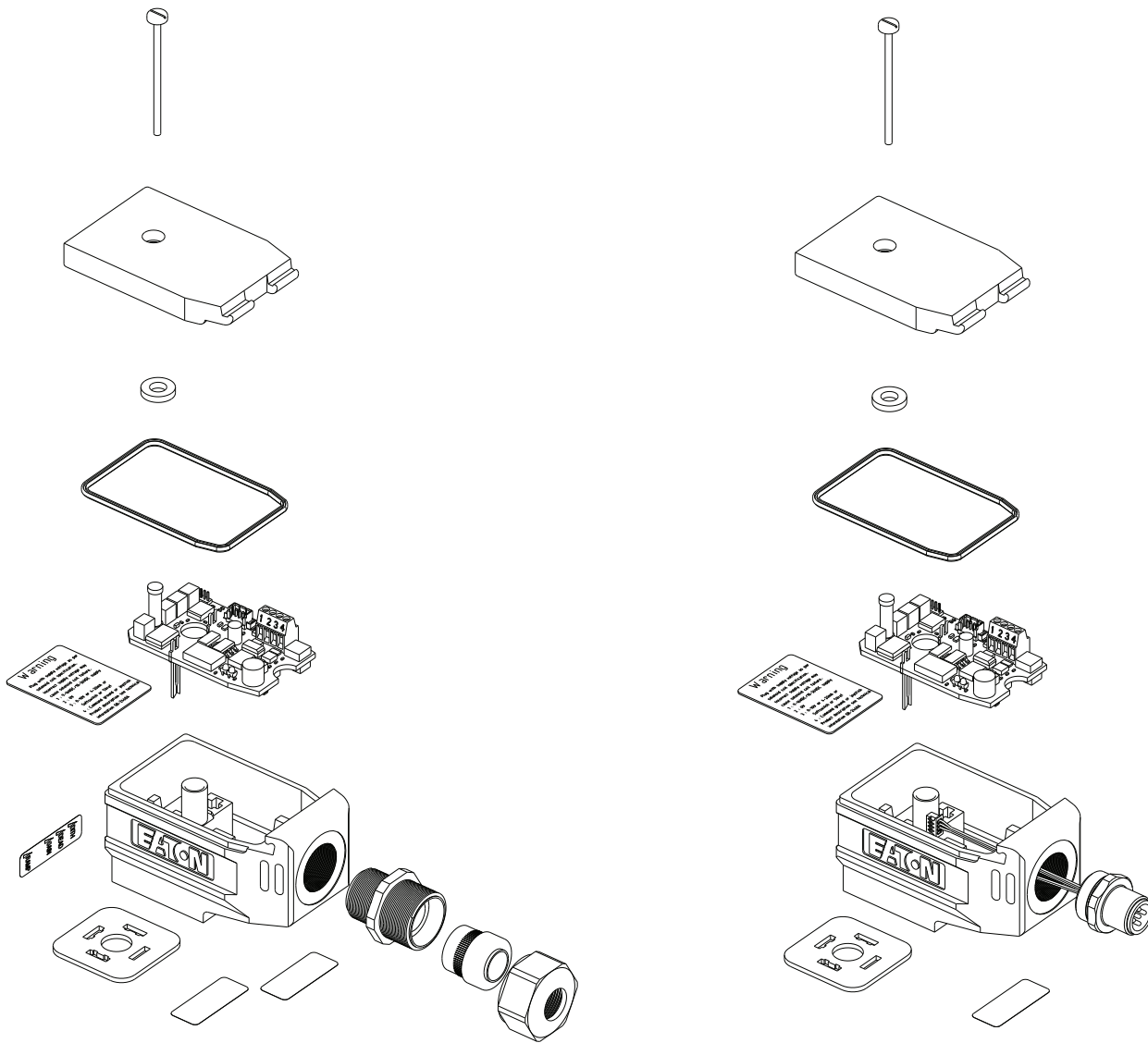
Figure 11

RS232 Serial Communication connector, Supply connector and Voltage/Current switch location

The Switch position shown in the diagram is for Voltage or Soft Switch command. Change the switch position to right for current command.

Note: Switch is preset depending on the model code selected.

Assemblies



Warning:

- Ensure cable clamp nut is adequately tightened to secure the cable.
- Do not connect, or disconnect, the plug while power is on.
- Do not mount, or dismount, the plug while power is on.

Start-up

1. With the plug correctly wired but not mounted to the load provide with a DC power supply (See table).

Power Plug type	702-D-R-P	702-C-R-P	702-K-R-P	712-G-R-P	712-D-R-P	702-N-C-N	702-D-R-P	712-N-C-N	712-P-R-P	702-P-R-P
Supply/Signal	702-D-R-P	702-C-R-P	702-K-R-P	712-G-R-P	712-D-R-P	702-N-C-N	702-D-R-P	712-N-C-N	712-P-R-P	702-P-R-P
DC Power Supply	20 – 30V	20 – 30V	20 – 30V	10.2 – 16V	10.2 – 16V	20 – 30V	20 – 30V	10.2 – 16V	10.2 – 16V	20 – 30V
Command signal (ON)	0.2 – 10V	11 – 24V	4-20mA	0.2 – 5V	0.2 – 10V	Software	0.2 – 10V	Software	0.2 – 10V	0.2 – 10V
Command Signal (OFF)	<0.1V	<5V	<4mA	<0.1V	<0.1V	Software	<0.1V	Software	<0.1V	<0.1V

- Apply the command signal (ON) and check the Power ON LED (RED) illuminates. Reduce the signal to the Command signal (OFF) level and check the LED (RED) goes out.
- If there is malfunction to the LED replace the plug.
- Switch off the power supply and command signal and connect the plug to the load. Ensure that the interface seal is correctly fitted and clamped between the mounting faces (essential for IP65 protection). Tighten the retaining screw.
- Ensure that no damage or injury will occur on the machine when the valve is operated.
- Switch on the power supply. Apply the command signal.
 - Observe Power On LED (RED) is ON.
 - Observe PWM LED (Orange) is ON.
 If LED is not operated then there is short circuit in the load. Replace the load/load coil.
- Successful completion of these steps means that the plug and load are ready for normal use

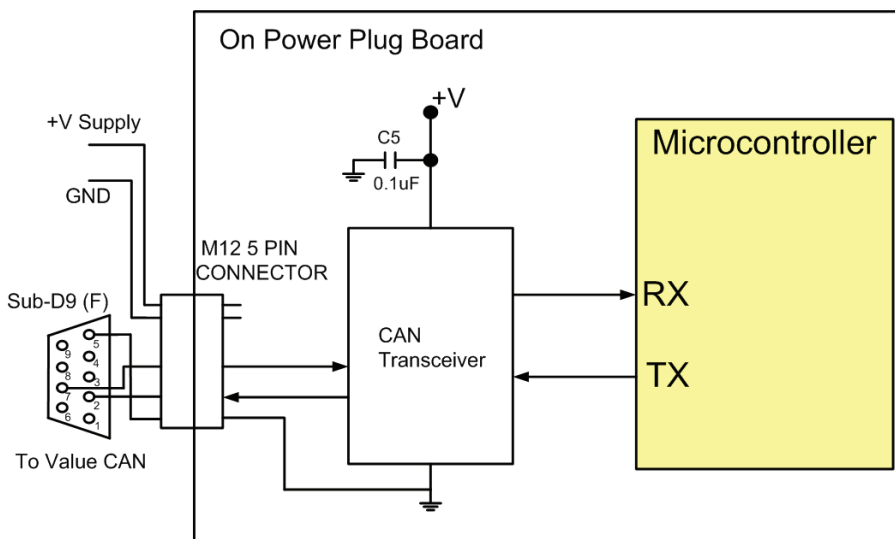
Note: The Graphical User Interface software’s executable files (part number: 6024157-001) for RS232 and CAN interface (With ValueCAN adaptor) with PC can be used to check, operate and set the parameters like RAMP, GAIN, DEADBAND and DITHER for the plug. For more detail information please refer GUI help menu.

Data rate for communication:

For CAN bus communication, the standard baud rate is 125Kbit. Default address is ID=1.

For RS232 communication, the standard baud rate is 9600bps, 8bit data, No Parity, 1stop bit.

Schematic for a M12 (female) to SubD9 (female) CAN bus Interface:

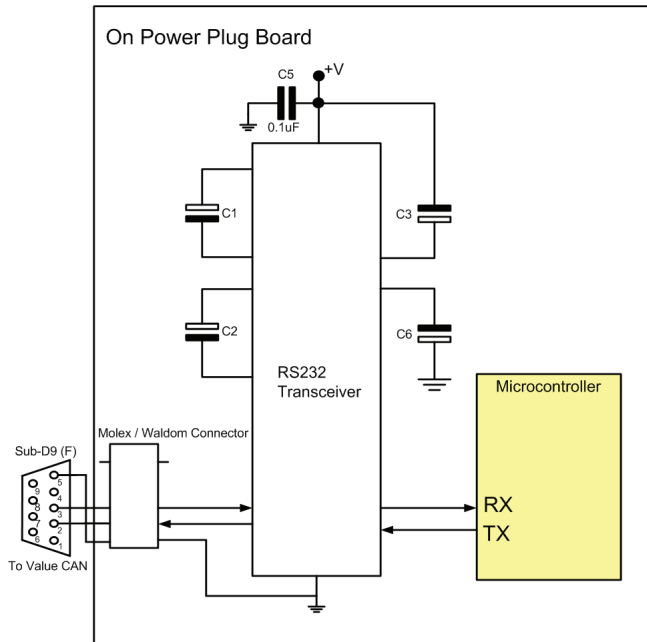


There is no bus termination resistor on the power plug board internally.

Start-up

M12 Female connector pin no	Subd9 Female (For ValueCAN) connector pin no
1	Pin 5 (Optional)
2	Not connected to this connector (For Supply Positive)
3	Not connected to this connector (For Supply Ground)
4	7 (CAN H)
5	2 (CAN L)

Schematic for the RS232 communication, with Molex connector to SubD9 female interface:



Molex/Waldom 51021-0400 Female connector pin no	Subd9 Female (For Computer) connector pin no
1 (NC)	
2 (RxD)	3 (TxD)
3 (TxD)	2 (RxD)
4 (GND)	5 (GND)

Spare Parts

The only part available is the interface seal, part number 732 100.

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