### 4CK30 - Check Valve

Pilot-to-open, poppet type  
30 L/min (8 USgpm) • 350 Bar (5000 psi)

#### Operation

Pressure on the valve port 2 causes the poppet to lift against the spring force, allowing the flow to the cylinder port 1. Reverse flow is prevented by the poppet reseating. Pressure applied to the pilot port 3 will overcome the cylinder port pressure and lift the poppet from its seat, allowing flow from the cylinder to valve port.

#### Features

Hardened and ground poppet gives excellent flow capability for valve size, positive sealing and long working life. Cartridge construction allows installation in actuators, manifold blocks and Hydraulic Integrated Circuits. Fits the same cavity as the overcenter valves of a similar size.

#### Sectional View

![Sectional View of 4CK30 Check Valve](image)

#### Description

Pilot check valves allow flow to pass in one direction, with a low pressure drop, then prevent reverse flow until pilot pressure is applied. There are many applications for this valve type, the most common being to lock and hold a cylinder, or another hydraulic actuator, in position.

These valves are ideally suited for fitting directly into a cylinder, giving economy of installation, direct control of cylinder movement and ease of servicing.

#### Performance Data

**Ratings and Specifications**
- Figures based on: Oil Temp = 40°C, Viscosity = 32 cSt (150 SUS)
- Rated flow: 30 L/min (8 USgpm)
- Max setting: 350 bar (5000 psi)
- Pilot ratio: 3:1
- Cartridge material: Working parts hardened & ground steel. Electroless zinc plated body.
- Standard housing material: Standard aluminium (up to 210 bar)
- Add suffix “377” for steel option
- Mounting position: Unrestricted
- Cavity number: A6610 (See section M)
- Torque cartridge into cavity: 45 Nm (33 lbs ft)
- Weight:
  - 4CK30: 0.08 kg (0.18 lbs)
  - 4CK35: 0.34 kg (0.75 lbs)
  - 4CKK35: 0.76 kg (1.67 lbs)
- Seal kit number:
  - SK430 (Nitrile)
  - SK430V (Viton®)
- Recommended filtration level: BS5540/4 Class 18/13 (25 micron nominal)
- Operating temperature: -30°C to +90°C (-22° to +194°F)
- Leakage: 0.3 milliliters/min nominal (5 dpm)
- Nominal viscosity range: 5 to 500 cSt

Viton is a registered trademark of E.I. DuPont

#### Pressure Drop

![Pressure Drop Graph](image)
# 4CK30 - Check Valve

Pilot-to-open, poppet type  
30 L/min (8 USgpm) • 350 Bar (5000 psi)

## Model Code

<table>
<thead>
<tr>
<th>Code</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>4CK30</td>
<td>Cartridge Only</td>
</tr>
<tr>
<td>4CK35</td>
<td>Cartridge and Body</td>
</tr>
<tr>
<td>4CKK34</td>
<td>Cartridges and Dual Body</td>
</tr>
</tbody>
</table>

## Port Sizes

<table>
<thead>
<tr>
<th>Code</th>
<th>Port Size</th>
<th>Housing Number - Body Only</th>
</tr>
</thead>
<tbody>
<tr>
<td>3W</td>
<td>3/8&quot; BSP. 1/4&quot; BSP Pilot Port</td>
<td>Aluminium Single: B6743, Steel Single: B12823, Aluminium Double: B6836, Steel Double: B13803</td>
</tr>
<tr>
<td>6T</td>
<td>3/8&quot; SAE. 1/4&quot; SAE Pilot Port</td>
<td>Aluminium Single: B10536, Steel Single: B10805</td>
</tr>
<tr>
<td>8T</td>
<td>1/2&quot; SAE. 1/4&quot; SAE Pilot Port</td>
<td>Aluminium Single: B7884, Steel Single: B11811, Aluminium Double: B30237, Steel Double: B11812</td>
</tr>
</tbody>
</table>

## Seals

- S - Nitrile (For use with most industrial hydraulic oils)
- SV - Viton (For high temperature and most special fluid applications)

## Optional Pilot Seal

Omit if not required

## Dimensions

| Cartridge Only | Basic Code 4CK30 |

### Single Valve

3/8", 1/2" Ports  
Basic Code 4CK35

### Dual Valve

3/8", 1/2" Ports  
Basic Code 4CKK34  
Internally Cross Piloted

---

Note: For applications above 210 bar (3000 psi) please consult our technical department or use the steel body option.

---

Where measurements are critical request certified drawings. We reserve the right to change specifications without notice.