Aeroquip ET1000 Crimp Specifications

Hose	Size	Fitting	Collet P/N	Spacer Ring Color	Spacer Ring P/N	Flat Side (Up/Down)	Crimp Diameter (+/- .005in)	Crimp Length (+/- .031in)
30CT	-03	903	ET1000DC-M095S	Light Green	ET1000SR-M190D	Up	0.478	0.813
30CT	-04	903	T-400-2C	Tan	T-400-112	Up	0.543	0.937
30CT	-05	903	ET400DC-M150S	Black	T-400-10	Down	0.630	0.875
30CT	-06	903	ET400DC-M150S	Light Green	ET1000SR-M190D	Up	0.675	1.125
30CT	-08	903	T-400-123C	Black/Tan	T-400-46R	Up	0.855	1.312
3130	-03	903	ET1000DC-M095S	Light Green	ET1000SR-M190D	Up	0.470	0.812
3130	-04	903	T-400-2C	Black	T-400-10	Down	0.555	0.937
3130	-05	903	ET400DC-M150S	Black	T-400-10	Down	0.630	0.875
3130	-06	903	ET400DC-M150S	Light Green	ET1000SR-M190D	Up	0.675	1.125
3130	-08	903	T-400-123C	Purple	ET1000SR-M100A	Up	0.825	1.063
3580	-04	903	T-400-2C	Black	T-400-10	Down	0.548	0.937
3580	-06	903	ET400DC-M150S	Silver	T-400-11	Up	0.707	1.125
3580	-08	903	T-400-123C	Purple	ET1000SR-M100A	Up	0.825	1.063
3R80	-03	90H	T-400-2C	Green	T-400-37	Up	0.516	0.750
3R80	-04	90H	ET400DC-M150S	Yellow	T-400-62	Up	0.655	0.937
3R30	-03	903	ET1000DC-M095S	Black/Tan	T-400-46R	Up	0.441	0.812
3R30	-04	903	T-400-2C	Tan	T-400-112	Up	0.543	0.937
3R30	-06	903	ET400DC-M150S	Light Green	ET1000SR-M190D	Up	0.665	1.125
3R30	-08	903	T-400-123C	Purple	ET1000SR-M100A	Up	0.825	1.063
37AL	-03	903	ET1000DC-M095S	Light Green	ET1000SR-M190D	Up	0.478	0.812
37AL	-04	903	T-400-2C	Tan	T-400-112	Up	0.543	0.937
37AL	-05	903	ET400DC-M150S	Black	T-400-10	Down	0.630	0.875
37AL	-06	903	ET400DC-M150S	Light Green	ET1000SR-M190D	Up	0.675	1.125
37AL	-08	903	T-400-123C	Purple	ET1000SR-M100A	Up	0.825	1.063
3750	-08	903	T-400-123C	Purple	ET1000SR-M100A	Up	0.825	1.063
3800	-03	903	ET1000DC-M095S	Light Green	ET1000SR-M190D	Up	0.478	0.812
3800	-04	903	T-400-121C	Magenta	ET1000SR-M215A	Up	0.568	0.937
3800	-06	903	ET400DC-M150S	Light Green	ET1000SR-M190D	Up	0.675	1.125
3800	-08	903	T-400-41C	Yellow	T-410-41	Up	0.840	1.187
3740	-04	903	T-400-2C	Black	T-400-10	Down	0.555	0.937
3740	-06	903	ET400DC-M150S	Light Green	ET1000SR-M190D	Up	0.675	1.125

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Aeroquip FT1380/ET1280 Crimp Specifications

Hose	Size	Fitting	Crimp Diameter (+/- .005in)	Crimp Length (+/- .031in)	FT1380 Die Suffix Number	Crimp Machine Settings
30CT	-03	903	0.478	0.813	-M120	
30CT	-04	903	0.543	0.937	-M120	
30CT	-05	903	0.630	0.875	-M150	
30CT	-06	903	0.675	1.125	-M150	
30CT	-08	903	0.855	1.312	-M210	
3130	-03	903	0.478	0.813	-M120	
3130	-04	903	0.555	0.937	-M120	
3130	-05	903	0.630	0.875	-M150	
3130	-06	903	0.675	1.125	-M150	
3130	-08	903	0.825	1.063	-M210	
3130	-12	903	1.080	1.375	-M240	
3580	-04	903	0.555	0.937	-M120	
3580	-06	903	0.707	1.125	-M180	
3580	-08	903	0.825	1.063	-M210	
3580	-12	903	1.080	1.375	-M240	
3R80	-03	90H	0.552	0.750	-M120	
3R80	-04	90H	0.655	0.937	-M150	
3R30	-03	903	0.441	0.812	-M090	
3R30	-04	903	0.543	0.937	-M120	
3R30	-06	903	0.675	1.125	-M150	
3R30	-08	903	0.825	1.063	-M210	
37AL	-03	903	0.478	0.812	-M120	
37AL	-04	903	0.543	0.937	-M120	
37AL	-05	903	0.630	0.875	-M150	
37AL	-06	903	0.675	1.125	-M150	
37AL	-08	903	0.825	1.063	-M210	
3750	-08	903	0.825	1.063	-M210	
3800	-03	903	0.478	0.812	-M120	
3800	-04	903	0.568	0.937	-M120	
3800	-06	903	0.675	1.125	-M150	
3800	-08	903	0.840	1.187	-M210	
3740	-04	903	0.555	0.937	-M120	
3740	-06	903	0.675	1.125	-M150	

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