Service Bulletin

Char-Lynn®
Hydraulic Motors

February 12, 1993

Date: February 12, 1993

To: O.E.M. Customers

Subject: Torx Head Cap Screw Change in A, H, R & S Motors

The following changes will be phased in beginning April 1993 to the A, H, R & S Char-Lynn Motors:

• Mounting flange retaining screws change from 12 point cap screws (part no. 5777) to external Torx head cap screws (part no. 16292-088).

• End Cap retaining cap screws change from 12 point cap screws (5389 Series) to Torx head cap screws with/sealant (16294 Series). Since the new capscrews will have a sealant under the head, we will eliminate the 14488 washer. The washer will continue to be furnished in the seal kits for service.

Torx head cap screws have a much stronger head to resist tool stripping and they have a flatter surface under the head for a better seal. The new cap screws use driver size E-10, available at tool supply houses. The cap screw installation torque will remain the same as published in the repair manuals. The 12 point cap screws will no longer be available as service parts after the April change over date, and will be replaced by Torx head cap screws.

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