Service Bulletin

Char-Lynn®
Steering Control Units

June 8, 1993

Date: June 8, 1993

Subject: **Changes to 25 Series Steering Control Unit (-002 & -003 Revision Levels)**
Changes to 40 Series Steering Control Unit (-002 Revision Level)

25 Series Steering Control Unit - 002 Revision Level
Effective February 1993, the housing for the 25 Series Steering Control Unit was changed from gray iron to ductile iron. This is a product improvement change to increase the pressure capability of the steering unit.

25 Series Steering Control Unit - 003 Revision Level
40 Series Steering Control Unit - 002 Revision Level
Effective August 1, 1993, the three piece shaft seal arrangement (9092-033 seal, 14400 back-up ring, 250001- 121 o-ring) is replaced with a new one piece seal (9233-001). The new one piece seal is completely interchangeable with the old three piece seal arrangement. A new seal kit (64468-000) has been created to service both the 25 & 40 series steering units. This new seal (64468-000) kit will service all revision levels (-001, -002, -003). The old (64429) seal kit is now obsolete. This is a product improvement change to improve the sealing of the shaft.

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