

Eaton® 9390 UPS

9390 100–160 kVA
Installation and Operation Manual

For Internal Use Only



Powering Business Worldwide

p/n: 164201604
Revision F

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Chapter 1 Introduction

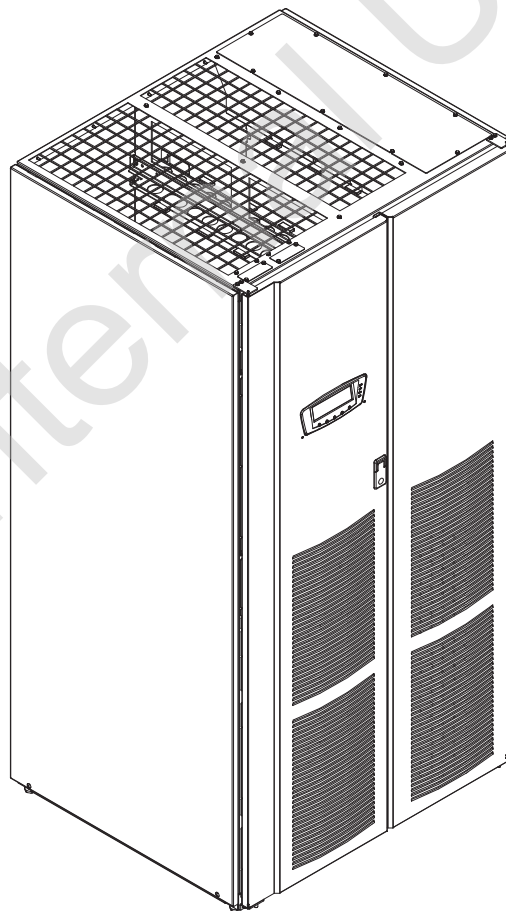
The Eaton® 9390 UPS uninterruptible power supply (UPS) is a true online, continuous-duty, transformerless, double-conversion, solid-state, three-phase system, providing conditioned and uninterruptible AC power to protect the customer's load from all nine power failures. The Eaton 9390 UPS is available as a single module or a multiple module parallel system (see [1.3 Basic System Configurations](#)).

The Eaton 9390 online power protection system is used to prevent loss of valuable electronic information, minimize equipment downtime, and minimize the adverse effect on production equipment due to unexpected power problems.

The Eaton 9390 UPS continually monitors incoming electrical power and removes the surges, spikes, sags, and other irregularities that are inherent in commercial utility power. Working with a building's electrical system, the UPS system supplies clean, consistent power that sensitive electronic equipment requires for reliable operation. During brownouts, blackouts, and other power interruptions, batteries provide emergency power to safeguard operation.

The UPS system is housed in a single, free-standing cabinet with safety shields behind the door for hazardous voltage protection. The cabinet matches the battery and distribution cabinets in style and color and can be installed in line-up-and-match or standalone configurations. [Figure 1](#) shows the Eaton 9390 UPS (100–160 kVA).

Figure 1. Eaton 9390 UPS (100–160 kVA) Cabinet



1.1 UPS Standard Features

The 9390 UPS has many standard features that provide cost-effective and consistently reliable power protection.

1.1.1 Control Panel

The control panel, located on the 9390UPS front door, contains an LCD and pushbutton switches to control the operation of the UPS, and to display the status of the UPS system. See [Chapter 8 Using the Control Panel](#) for additional information.

1.1.2 Customer Interface

- **Building Alarm Monitoring** - The facility's alarm system contacts can be connected to six inputs in the UPS. The UPS uses these inputs to monitor the building alarms in addition to the UPS status.
- **Alarm Contact** - One alarm contact is provided for connection to equipment at the facility, such as a light, an audible alarm, or a computer terminal. The equipment connected to this contact alerts you to a UPS alarm.

See [Chapter 10 Using Features and Options](#) for additional information.

1.1.3 X-Slot Communication Bay

A pair of two-slot communication bays is standard equipment. Four optional X-Slot® cards can be installed in the UPS module at any time. See [Chapter 12 Communication](#) for additional information.

1.1.4 Mini CSB (Communication Server Board)

The mini-CSB provides increased logging to 512 events, five additional programmable languages, a real-time clock, four additional building alarms, and enhanced alarm contact programming.

1.1.5 ConnectUPS-X Web/SNMP Card X-Slot Card

A ConnectUPS™-X Web/SNMP Card is provided as standard equipment and provides remote monitoring through a Web browser interface, e mail, and a network management system (NMS) using SNMP. See [Chapter 12 Communication](#) for additional information.

1.1.6 ABM Technology

ABM® technology is a three-stage charging system that increases battery service life by optimizing recharge time, and protects batteries from damage due to high current charging and inverter ripple currents. Charging at high currents can overheat and damage batteries.

1.1.7 LanSafe Power Management Software

LanSafe® Power Management Software is bundled as part of the Software Suite CD shipped with the UPS. See [Chapter 12 Communication](#) for additional information.

1.1.8 Installation Features

Cabinets can be permanently bolted to the floor or left standing on leveling feet.

Power and control wiring can be routed through the top or bottom of the cabinet with connections made to easily accessible terminals. External sensing and monitoring control wire must be installed in accordance with Class 1 wiring methods. Line-up-and-match battery cabinets are wired through the side panels of the units.

Optional X-Slot connectivity cards are quickly installed at the front of the unit and are hot-pluggable.

1.2 Options and Accessories

Contact your Eaton sales representative for information about the following options.

1.2.1 Integrated Battery Cabinets

Battery backup protection can be enhanced by equipping the UPS system with up to four Eaton 9390 battery cabinets containing sealed lead–acid, maintenance–free batteries. The battery cabinets are available in small and large sizes, with 192-cell (for 208V UPS models only), 216-cell, and 240-cell configurations (for 380V, 400V, 415V, 480V UPS models). The cabinets are designed for line-up-and-match installation, but may be installed separate from the UPS cabinet.

1.2.2 Integrated Distribution Cabinet

The Integrated Distribution Cabinet (IDC) provides adaptation and expansion with distribution panelboards, distribution circuit breakers, a maintenance bypass switch, and voltage transformation. The IDC is housed in a single, free–standing cabinet designed for line-up-and-match installation, but may be installed separate from the UPS cabinet.

1.2.3 Integrated Accessory Cabinets (IAC-B, IAC-T, and IAC-D)

The following Integrated Accessory Cabinets (IACs) are designed for use with the Eaton 9390 three-phase UPSs:

- The IAC-B provides maintenance bypass functions.
- The IAC-T provides parallel tie cabinet or parallel tie cabinet with maintenance bypass functions.
- The IAC-D provides power distribution options for servers, racks, and other equipment via distribution panelboards, or distributes power to larger loads via distribution circuit breakers.

The IACs are housed in single, free–standing cabinets designed for line-up-and-match installation, but may be installed separate from the UPS cabinet.

1.2.4 Eaton Hot Sync Parallel System

A parallel UPS system with two to four uninterruptible power modules (UPMs) can be installed to provide a parallel capacity and/or redundant system. This load sharing system provides more capacity than a single UPS, and can provide backup, depending on the load and configuration. In addition, when one UPM is taken out of service for maintenance or is not operating properly, a redundant UPM continues to supply uninterrupted power to the critical load. An Eaton Hot Sync® CAN Bridge Card provides connectivity for system metering and operational mode control. The parallel system consists of two to four UPMs each with a parallel CAN Bridge Card, and a module tie cabinet or load distribution panel to act as a tie point. Each UPM requires a separate battery cabinet.

1.2.5 Sync Control

An optional Sync Control maintains the critical load outputs of two separate single module Eaton 9390 systems in synchronization. This option facilitates the uninterrupted transfer of the load from one load bus to another by means of transfer switches. The Sync Control is housed in a wall–mounted panel that can be located between the UPS cabinets for easy wiring.

1.2.6 Optional X-Slot Cards

The optional X-Slot cards support several protocols, such as SNMP, HTTP, AS/400®, and Modbus®. See [Chapter 12 Communication](#) for additional information.

1.2.7 Remote Monitor Panel

An optional Remote Monitor Panel (RMP) contains backlit status indicators and a local horn, allowing you to monitor the operational status and alarm condition of the UPS from virtually any location within your facility. This option is described further in [Chapter 10 Using Features and Options](#).

1.2.8 Relay Interface Module

An optional Relay Interface Module (RIM) uses relay contact closures to indicate the operating status and alarm condition of the UPS. This option is described further in [Chapter 10 Using Features and Options](#).

1.2.9 Supervisory Contact Module

An optional Supervisory Contact Module (SCM) establishes an interface between the UPS system equipment and the customer's monitor. This option is described further in [Chapter 10 Using Features and Options](#).

1.2.10 Energy Saver and High Alert Modes

Energy Saver mode allows the UPS to operate in Bypass mode. In this mode, the UPS is operating on bypass, with the UPMs in standby, ready to automatically transfer to Normal mode if a commercial electrical power brownout, blackout, overvoltage, undervoltage, or out-of-tolerance frequency condition occurs.

In High Alert mode the unit transfers from Energy Saver mode to Normal mode (inverter online) or if in Normal mode remains in Normal mode for a default time period of one hour. The High Alert mode time period is configurable by an Eaton Customer Service Engineer. High Alert mode allows the user to place the unit online with full protection when outside conditions could cause a power disturbance. At the completion of the time period, the unit defaults back to Energy Saver mode. If the High Alert command is received during the time period, the timer will be restarted.

1.3 Basic System Configurations



The following basic UPS system configurations are possible:

- Single module UPS and one to four battery cabinets
- Single module UPS with UPS Sidecar (maintenance bypass or 1+1 tie configuration) and one to four battery cabinets
- Single module UPS, one to four battery cabinets, and an optional IDC
- Single module UPS, one to four battery cabinets, and an optional IAC (maintenance bypass, 1+1 tie, or 1+1 tie with maintenance bypass configuration)
- Single module UPS, one to four battery cabinets, and an optional IAC (distribution configuration)
- Eaton Hot Sync parallel system with two UPS modules, one to four battery cabinets for each UPS, and an optional module tie cabinet
 - One capacity/one redundant (1+1)
 - Two capacity (2+0)
- Eaton Hot Sync parallel system with three UPS modules, one to four battery cabinets for each UPS, and an optional module tie cabinet
 - Two capacity/one redundant (2+1)
 - Three capacity (3+0)
- Eaton Hot Sync parallel system with four UPS modules, one to four battery cabinets for each UPS, and an optional module tie cabinet
 - Three capacity/one redundant (3+1)
 - Four capacity (4+0)
- Eaton Hot Sync parallel system with two UPS modules, one to four battery cabinets for each UPS, an optional module tie cabinet, and an optional IDC
 - One capacity/one redundant (1+1)
 - Two capacity (2+0)
- Eaton Hot Sync parallel system with three UPS modules, one to four battery cabinets for each UPS, an optional module tie cabinet, and an optional IDC
 - Two capacity/one redundant (2+1)
 - Three capacity (3+0)
- Eaton Hot Sync parallel system with four UPS modules, one to four battery cabinets for each UPS, an optional module tie cabinet, and an optional IDC
 - Three capacity/one redundant (3+1)
 - Four capacity (4+0)

The UPS system configuration can be enhanced by adding optional accessories such as a Remote Emergency Power-off (REPO) control, RMP II, or X-Slot communication cards.

1.4 Conventions Used in This Manual

This manual uses these type conventions:

|  | NOTE Some conventions only apply to display screens (if installed). |
|--|--|
| <ul style="list-style-type: none">• Bold type highlights important concepts in discussions, key terms in procedures, and menu options, or represents a command or option that you type or enter at a prompt.• <i>Italic type</i> highlights notes and new terms where they are defined.• <code>Screen type</code> represents information that appears on the screen or LCD. | |
| Icon | Description |
|  | Information notes call attention to important features or instructions. |
| [Keys] | Brackets are used when referring to a specific key, such as [Enter] or [Ctrl]. |

In this manual, the term *UPS* refers only to the UPS cabinet and its internal elements. The term *UPS system* refers to the entire power protection system – the UPS cabinet, the battery cabinet, and options or accessories installed.

1.5 Symbols, Controls, and Indicators

The following are examples of symbols used on the UPS or accessories to alert you to important information:



RISK OF ELECTRIC SHOCK - Observe the warning associated with the risk of electric shock symbol.



CAUTION: REFER TO OPERATOR'S MANUAL - Refer to your operator's manual for additional information, such as important operating and maintenance instructions.



This symbol indicates that you should not discard the UPS or the UPS batteries in the trash. This product contains sealed, lead-acid batteries and must be disposed of properly. For more information, contact your local recycling/reuse or hazardous waste center.



This symbol indicates that you should not discard waste electrical or electronic equipment (WEEE) in the trash. For proper disposal, contact your local recycling/reuse or hazardous waste center.

1.6 For More Information

Refer to the *Eaton 9390 Integrated Battery Cabinet (Models IBC-S and IBC-L) Installation Manual* (document 164201536) for the following additional information:

- Integrated Battery Cabinet (IBC) installation instructions, including site preparation, planning for installation, wiring, and safety information.
- Detailed illustrations of the cabinet, including dimension and connection point drawings.

The following ancillary equipment manuals include installation and operation instructions, including site preparation, planning for installation, and wiring and safety information, as well as controls, functions of the standard and optional features, procedures for using with the UPS, and information about maintenance. Detailed illustrations of the cabinet with dimensional and connection point drawings are provided.

- *Eaton 9390 Integrated Distribution Cabinet (160 kVA) Installation and Operation Manual*
- *Eaton 9390 Integrated Accessory Cabinet (IAC-B and IAC-T Configurations) Installation and Operation Manual*
- *Eaton 9390 Integrated Accessory Cabinet (IAC-D Configuration) Installation and Operation Manual*
- *Eaton 9390 UPS Sidecar Installation and Operation Manual*
- *Eaton 9390 Sync Control Installation and Operation Manual*

Visit www.eaton.com/powerquality or contact your Eaton service representative for information on how to obtain copies of these manuals.

1.7 Getting Help

If you need help with any of the following:

- Scheduling initial startup
- Regional locations and telephone numbers
- A question about any of the information in this manual
- A question this manual does not answer

Please call the Help Desk:

United States: **1-800-843-9433 or 1-919-870-3028**
Canada: **1-800-461-9166 ext 260**
All other countries: **Call your local service representative**

Please use the following e-mail address for manual comments, suggestions, or to report an error in this manual:

E-ESSDocumentation@eaton.com

1.8 Warranty

To view the UPS warranty please click on the link or copy the address to download from the Eaton website:
[UPS Product Warranty](https://www.eaton.com/content/dam/eaton/products/backup-power-ups-surge-it-power-distribution/backup-power-ups/portfolio/eaton-three-phase-ups-warranty.pdf)

<https://www.eaton.com/content/dam/eaton/products/backup-power-ups-surge-it-power-distribution/backup-power-ups/portfolio/eaton-three-phase-ups-warranty.pdf>

EQUIPMENT REGISTRATION

Please visit www.eaton.com/pg/register to register your new Eaton UPS / Eaton UPS Accessory.

Model Number:

Serial Number:

Chapter 2 Safety Warnings

IMPORTANT SAFETY INSTRUCTIONS - SAVE THESE INSTRUCTIONS

- This manual contains important instructions that should be followed during installation and maintenance of the UPS and batteries. Read all instructions before operating the equipment and save this manual for future reference.
 - The UPS is designed for industrial or computer room applications, and contains safety shields behind the door and front panels. However, the UPS is a sophisticated power system and should be handled with appropriate care.
-

DANGER

This UPS contains LETHAL VOLTAGES. All repairs and service should be performed by AUTHORIZED SERVICE PERSONNEL ONLY. There are NO USER SERVICEABLE PARTS inside the UPS.

WARNING

- The UPS is powered by its own energy source (batteries). The output terminals may carry live voltage even when the UPS is disconnected from an AC source.
 - To reduce the risk of fire or electric shock, install this UPS in a temperature and humidity controlled, indoor environment, free of conductive contaminants. Ambient temperature must not exceed 40°C (104°F). Do not operate near water or excessive humidity (95% maximum). The system is not intended for outdoor use.
 - Ensure all power is disconnected before performing installation or service.
 - All precautions suggested by battery manufacturers concerning working on or around large battery banks should be adhered to.
 - Batteries can present a risk of electrical shock or burn from high short-circuit current. The following precautions should be observed: 1) Remove watches, rings, or other metal objects; 2) Use tools with insulated handles; 3) Do not lay tools or metal parts on top of batteries; 4) Wear voltage rated gloves and electrical hazard footwear.
 - ELECTRIC ENERGY HAZARD. Do not attempt to alter any UPS or battery wiring or connectors. Attempting to alter wiring can cause injury.
 - Do not open or mutilate batteries. Released electrolyte is harmful to the skin and eyes. It may be toxic.
-

CAUTION

- Installation or servicing should be performed by qualified service personnel knowledgeable of UPS and battery systems, and required precautions. Keep unauthorized personnel away from equipment. Consider all warnings, cautions, and notes before installing or servicing equipment. DO NOT DISCONNECT the batteries while the UPS is in Battery mode.
- Replace batteries with the same number and type of batteries as originally installed with the UPS.
- Disconnect the charging source prior to connecting or disconnecting terminals.
- Determine if the battery is inadvertently grounded. If it is, remove the source of the ground. Contacting any part of a grounded battery can cause a risk of electric shock. An electric shock is less likely if you disconnect the grounding connection before you work on the batteries.
- Proper disposal of batteries is required. Refer to local codes for disposal requirements.
- Never dispose of batteries in a fire. Batteries may explode when exposed to flame.
- Keep the UPS door closed and front panels installed to ensure proper cooling airflow and to protect personnel from dangerous voltages inside the UPS.
- Do not install or operate the UPS system close to gas or electric heat sources.
- The operating environment should be maintained within the parameters stated in this manual.
- Keep surroundings uncluttered, clean, and free from excess moisture.
- Do not use this equipment for other than intended use.
- The use of accessory equipment not recommended by the manufacturer may cause an unsafe condition.
- Observe all DANGER, CAUTION, and WARNING notices affixed to the inside and outside of the equipment.

WARNING

- Les batteries peuvent présenter un risque de décharge électrique ou de brûlure par des courts-circuits de haute intensité. Prendre les précautions nécessaires.
- Pour le remplacement, utiliser le même nombre et modèle des batteries.

IMPORTANT SAFETY INSTRUCTIONS - SAVE THESE INSTRUCTIONS

- Une mise au rebut réglementaire des batteries est obligatoire. Consulter les règlements en vigueur dans votre localité.
 - Ne jamais jeter les batteries au feu. L'exposition aux flammes risque de les faire exploser.
-

Chapter 3 UPS Installation Plan and Unpacking

Use the following basic sequence of steps to install the UPS:

1. Create an installation plan for the UPS system (see [3.1 Creating an Installation Plan](#)).
2. Prepare your site for the UPS system (see [3.2 Preparing the Site](#)).
3. Inspect and unpack the UPS cabinet (see [3.3 Inspecting and Unpacking the UPS Cabinet](#)).
4. Unload and install the UPS cabinet and wire the system (see [Chapter 4 Installing the UPS System](#)).
5. Install features, accessories, or options, as applicable (see [Chapter 5 Installing a Remote Emergency Power-off Control](#) and [Chapter 6 Installing Optional Accessories](#)).
6. Complete the Installation Checklist (see [Chapter 4 Installing the UPS System](#)).
7. Have authorized service personnel perform preliminary operational checks and startup.



NOTE

Startup and operational checks must be performed by an authorized Eaton Customer Service Engineer, or the warranty terms specified in [1.8 Warranty](#) become void. This service is offered as part of the sales contract for the UPS. Contact your Eaton service representative in advance (usually a two-week notice is required) to reserve a preferred startup date.

3.1 Creating an Installation Plan

Before installing the UPS system, read and understand how this manual applies to the system being installed. Use the procedures and illustrations in the following chapters to create a logical plan for installing the system.

3.2 Preparing the Site

For the UPS system to operate at peak efficiency, the installation site should meet the environmental parameters outlined in this manual. If the UPS is to be operated at an altitude higher than 1500m (5000 ft), contact your Eaton service representative for important information about high altitude operation. The operating environment must meet the weight, clearance, and environmental requirements specified in [Figure 80](#) and size requirements specified in [Figure 87](#).

The UPS cabinets use forced air cooling to regulate internal component temperature. Air inlets are in the front of the cabinet and outlets are in the top. You must allow clearance in front of and above each cabinet for proper air circulation.

3.2.1 Environmental Considerations

The life of the UPS system is adversely affected if the installation does not meet the following guidelines:

- The system must be installed on a level floor suitable for computer or electronic equipment.
- The system must be installed in a temperature and humidity controlled indoor area free of conductive contaminants.

Failure to follow guidelines may void your warranty.

3.2.2 Preparing for Wiring the UPS System



NOTE

If installing, as part of the UPS system, a maintenance bypass without a rectifier input breaker, a minimum of two separate feeds with upstream feeder breakers, or one feed with two upstream feeder breakers, must be provided: one for the UPS and one for the maintenance bypass input. DO NOT use one feed or a single feeder breaker to supply both the UPS and the maintenance bypass.

For external wiring requirements, including the minimum AWG size of external wiring, see Table E through Table G of [Figure 83](#). The power wiring connections for this equipment are rated at 90°C. If wire is run in an ambient temperature greater than 30°C, higher temperature wire and/or larger size wire may be necessary.

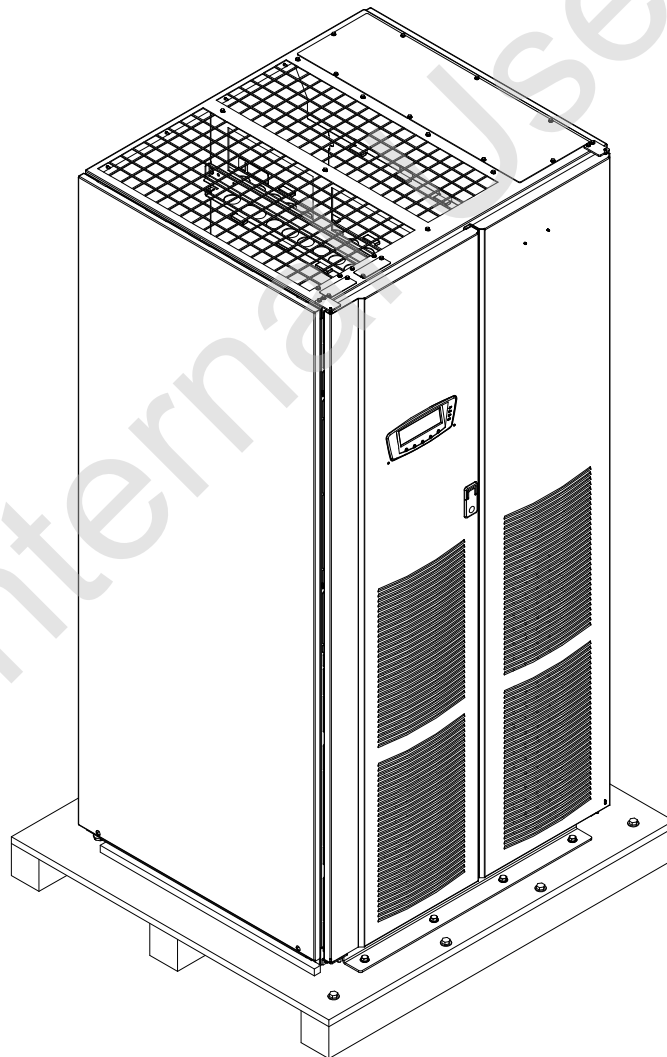
Control wiring for Emergency Power-off (EPO) and optional accessories (such as building alarms and monitoring interface) should be connected at the customer interface terminal blocks located inside the UPS.

LAN and telephone drops, for use with X-Slot connectivity cards, must be supplied by facility planners or the customer.

3.3 Inspecting and Unpacking the UPS Cabinet

The cabinet is shipped bolted to a wooden pallet and protected with outer protective packaging material (see [Figure 2](#)).

Figure 2. Eaton 9390 UPS (100–160 kVA) Cabinet as Shipped on Pallet



⚠ WARNING

The UPS cabinet is heavy (see Table A of [Figure 80](#)). If unpacking instructions are not closely followed, the cabinet may tip and cause serious injury.

⚠ CAUTION

- Do not install a damaged cabinet. Report any damage to the carrier and contact your Eaton service representative immediately.
 - Do not tilt the UPS cabinet more than 10° from vertical or the cabinet may tip over.
-

To unpack the cabinet:

1. Carefully inspect the outer packaging for evidence of damage during transit.
 2. Use a forklift or pallet jack to move the packaged cabinet to the installation site, or as close as possible, before unpacking. Insert the forklift or pallet jack forks between the pallet supports on the bottom of the unit.
-



NOTE

Verify that the forklift or pallet jack is rated to handle the weight of the cabinet (see Table A of [Figure 80](#) for cabinet weight).

3. Set the pallet on a firm, level surface, allowing a minimum clearance of 3m (10 ft) on each side for removing the cabinet from the pallet.
-



NOTE

The UPS cabinet is shipped with a debris shield covering the ventilation grill on top of the unit. Do not remove the debris shield until installation is complete.

4. Remove the protective covering from the cabinet.
 5. Remove the packing material, and discard or recycle in a responsible manner.
 6. Inspect the contents for any evidence of physical damage, and compare each item with the Bill of Lading. If damage has occurred or shortages are evident, contact your Eaton service representative immediately to determine the extent of the damage and its impact upon further installation.
-



NOTE

While waiting for installation, protect the unpacked cabinet from moisture, dust, and other harmful contaminants. Failure to store and protect the UPS properly may void your warranty.

Chapter 4 Installing the UPS System

This chapter describes the UPS system installation for single modules and multi-modules, including: unloading the cabinets, UPS internal and external wiring, and interface connections.

4.1 Preliminary Installation Information

⚠ WARNING

Installation should be performed only by qualified personnel.

Refer to the following while installing the UPS system:

- [Chapter 15 Installation Information](#) contains installation drawings and additional installation notes.
- Dimensions are in millimeters and inches.
- Do not tilt the UPS cabinets more than $\pm 10^\circ$ from vertical or the cabinet may tip over.
- Remove the conduit landing plates to add conduit landing holes as required. Plate material is 16 gauge steel (1.5 mm/0.06" thick).
- The UPS cabinets must be installed on a level floor suitable for computer or electronic equipment.
- If perforated floor tiles are required for ventilation, place them in front of the UPS. See Table A for equipment weight and point loading.
- Details about control wiring are provided in each procedure for connecting options and features. [Figure 86](#) Table R through Table X identify the control wiring terminations.

4.2 Unloading the UPS Cabinet from the Pallet and Mechanical Installation

NOTE 1 When a line-up-and-match UPS system is ordered together with battery cabinets, the first battery cabinet is supplied with two cosmetic covers. The UPS cabinet, additional battery cabinets, and other ancillary cabinets are supplied without cosmetic covers.



NOTE 2 When a UPS system is ordered together with battery cabinets for standalone installation, the first battery cabinet is supplied with two cosmetic covers. Additional battery cabinets are supplied without cosmetic covers. Cosmetic covers must be ordered for the UPS cabinet and/or other ancillary cabinets.

⚠ WARNING

- The UPS cabinet is heavy. See Table A of [Figure 80](#) for weight of cabinets. If unloading instructions are not closely followed, the cabinet may cause serious injury.
 - Do not tilt cabinets more than 10° from vertical.
-

Each UPS cabinet is bolted to a wooden pallet supported by wood skids.

To remove the pallet:

1. If not already in position, use a forklift or pallet jack to move the cabinet to the installation area, or as close as possible, before unloading from the pallet. Insert the forklift or pallet jack forks between the skids on the bottom of the unit.

**NOTE**

Verify that the forklift or pallet jack is rated to handle the weight of the cabinet (see Table A of [Figure 80](#) for cabinet weight).

2. Unfasten the front door latch and swing the door open (see [Figure 3](#)).
3. Remove the doors. Remove the retaining screws located inside each door at the top and bottom hinge pivot points, then lift the door off. Retain the hardware for later use.
4. Ensure that the leveling feet are fully retracted.
5. Remove the four bolts securing the front shipping bracket to the cabinet and four bolts securing the bracket to the pallet (see [Figure 3](#)). Remove the front shipping bracket. Retain the shipping bracket and securing hardware for later use.
6. Remove the four bolts securing the rear shipping bracket to the pallet. Do NOT remove the four bolts securing the bracket to the cabinet (see [Figure 4](#)).
7. Remove the four bolts securing the removable skid and remove the skid (see [Figure 3](#)).

**NOTE**

In the following step, the pallet tilts and acts as a ramp once the cabinet is rolled beyond the center of the pallet. Be sure to restrain the cabinet as it continues to roll down the pallet/ramp. The rear shipping bracket will act as a brake to assist restraining the cabinet.

WARNING

DO NOT stand directly in front of the pallet while unloading the cabinet. If unloading instructions are not closely followed, the cabinet may cause serious injury.

8. Slowly roll the cabinet toward the front of the pallet. Once the pallet tilts, continue rolling the cabinet down the pallet until the cabinet is clear of the pallet.
9. Remove the four bolts securing the rear shipping bracket to the cabinet (see [Figure 4](#)). Retain the shipping bracket and securing hardware for later use.
10. Roll the cabinet to the final installation location.
11. Secure the UPS cabinet in position by lowering the leveling feet until the cabinet is not resting on the casters and the cabinet is level.
12. Using the retained hardware, reinstall the shipping brackets to the front and rear of the UPS cabinet with the angle facing outward (see [Figure 3](#) and [Figure 4](#)).
13. Secure the cabinet to the floor with contractor-supplied hardware.
14. If installing battery and distribution cabinets, proceed to [4.3 Battery Cabinet Installation](#) and [4.4 Integrated Distribution Cabinet \(Distributed Bypass\) Installation](#); otherwise, proceed to [4.7 Installing UPS External and Battery Power Wiring](#).

Figure 3. Removing Front Shipping Bracket on the Eaton 9390 UPS

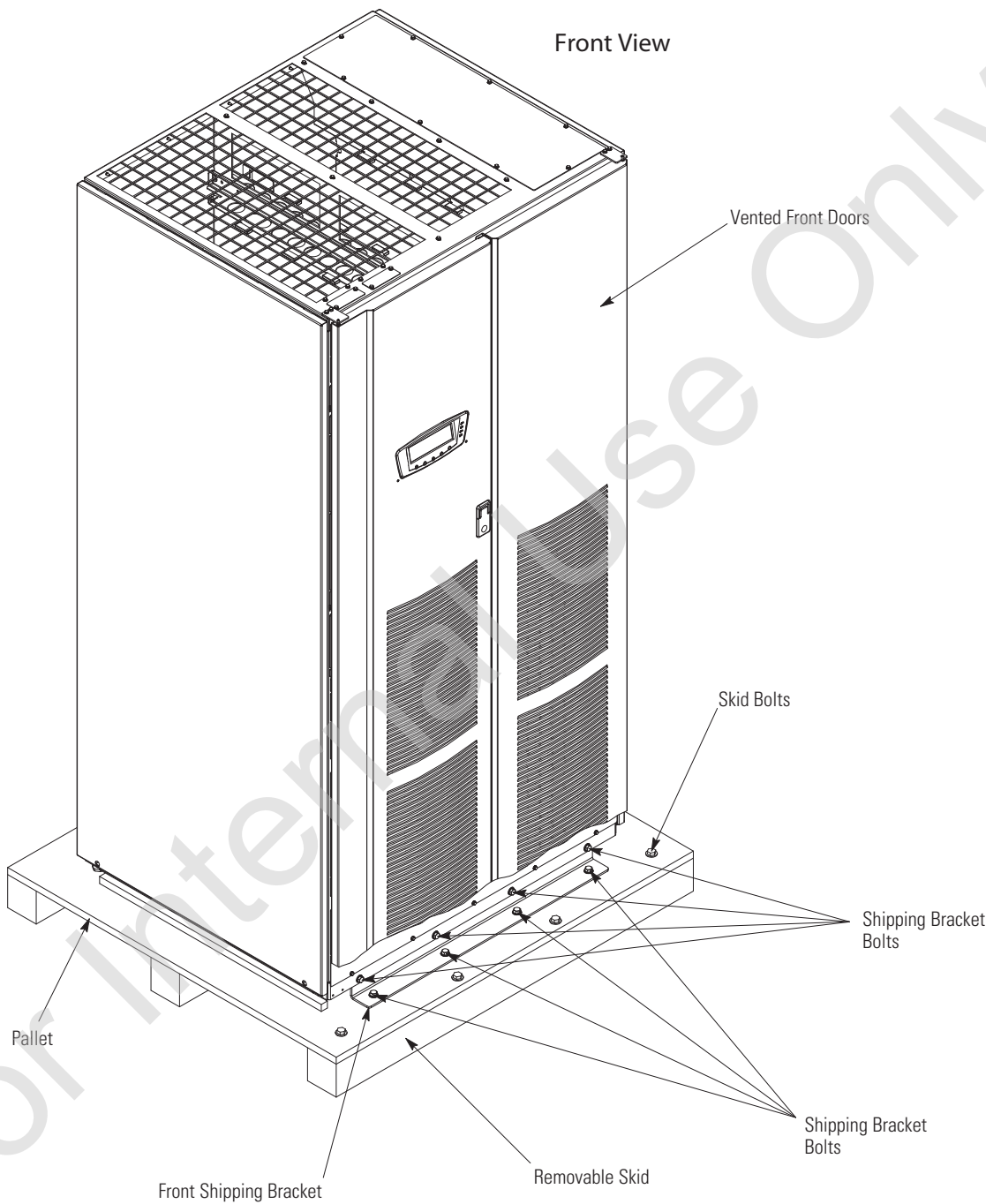
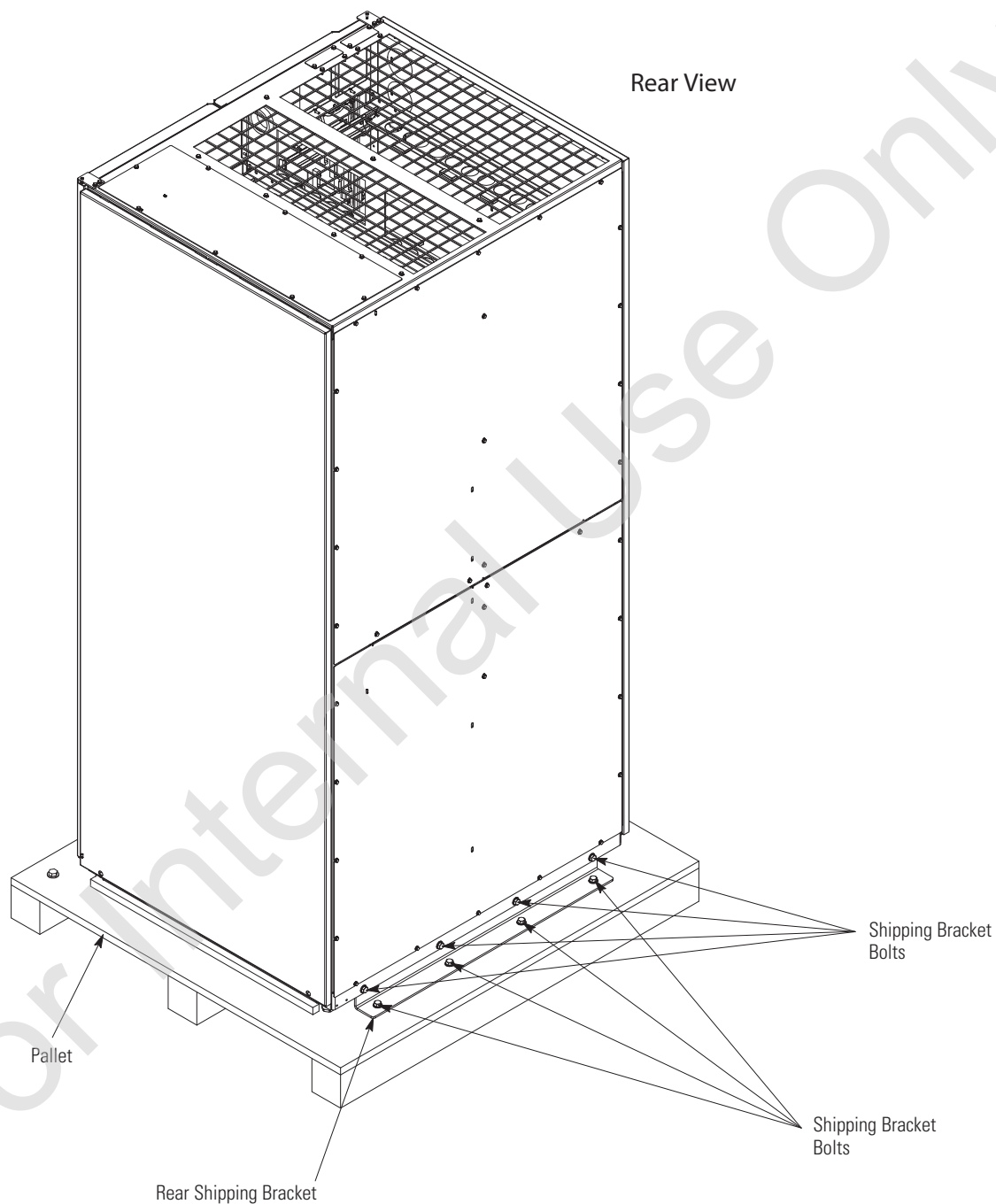


Figure 4. Removing Rear Shipping Bracket on the Eaton 9390 UPS



4.3 Battery Cabinet Installation

To install the battery cabinet, refer to the *Eaton 9390 Integrated Battery Cabinet (Models IBC-S and IBC-L) Installation Manual*. After the battery cabinet is installed, return to [4.7 Installing UPS External and Battery Power Wiring](#) to wire the UPS and battery cabinet.

4.4 Integrated Distribution Cabinet (Distibuted Bypass) Installation

To install and wire an Integrated Distribution Cabinet (IDC), refer to the *Eaton 9390 Integrated Distribution Cabinet (160 kVA) Installation and Operation Manual*. After the IDC is installed and wired, return to [4.7 Installing UPS External and Battery Power Wiring](#) to complete the UPS cabinet wiring.

4.5 Integrated Accessory Cabinet Installation

To install and wire an Integrated Accessory Cabinet (IAC), refer to the *Eaton 9390 Integrated Accessory Cabinet (IAC-B and IAC-T Configurations) Installation and Operation Manual* or the *Eaton 9390 Integrated Accessory Cabinet (IAC-D Configuration) Installation and Operation Manual*. After the IAC is installed and wired, return to [4.7 Installing UPS External and Battery Power Wiring](#) to complete the UPS cabinet wiring.

4.6 UPS Sidecar Wiring

To wire an UPS Sidecar, refer to the *Eaton 9390 UPS Sidecar Installation and Operation Manual*. After the UPS Sidecar is wired, return to [4.7 Installing UPS External and Battery Power Wiring](#) to complete the UPS cabinet wiring.

4.7 Installing UPS External and Battery Power Wiring

NOTE 1 The UPS cabinet is shipped with a debris shield covering the ventilation grill on top of the unit. Do not remove the debris shield until installation is complete. However, remove the shield before operating the UPS. Once the debris shield is removed, do not place objects on the ventilation grill.



NOTE 2 Remove the UPS cabinet top or bottom conduit landing plate to drill or punch conduit holes (see [Figure 84](#)).

NOTE 3 If the load requires a neutral, a bypass source neutral must be provided. If the load does not require a neutral and there is no neutral conductor connected at the bypass input, a neutral to ground bonding jumper must be installed. DO NOT install both a source neutral and a bonding jumper. See Tables E through G or see Tables O through Q of [Figure 83](#) for neutral bonding jumper wire sizes. Bonding jumper must be copper wire.

⚠ CAUTION

HIGH IMPEDANCE GROUND SOURCES - If the supply source is a high impedance ground (IT) type, the input neutral conductor must be connected from the source of supply. If there is no output neutral connected to the UPS, the neutral-forming transformer kit (PN 103005400) may be used instead of pulling a neutral from the source. If the load requires a neutral, then an input neutral conductor must be pulled into the UPS. **In no circumstances shall a neutral to ground bonding jumper be installed in the UPS.**

⚠ CAUTION

DELTA SOURCES (TN-S) - The 9390 UPS system can be operated only from a delta supply source that is fully floating and if the neutral-forming transformer kit (PN 103005400) is installed in the UPS. The UPS cannot be operated from a mid-point or end-point grounded delta supply source. With this type of supply source, there is no capability to provide an output neutral. In no circumstances shall a neutral to ground bonding jumper be installed in the UPS.

Use the applicable procedure from the following list for the UPS model being installed:

- For UPS models 120/100, 120/120, 160/100, 160/120, and 160/160 with 208V/220V input and UPS models 160/100, 160/120, and 160/160 with 380V/400V/415V/480V input, proceed to [4.7.1 External Wiring Installation Procedure A](#).
- For UPS models 120/100 and 120/120 with 480V input, proceed to [4.7.2 External Wiring Installation Procedure B](#).

4.7.1 External Wiring Installation Procedure A

To install wiring to connections:

1. Slide the air filters up and remove them from the cabinet.
2. Remove the screws securing the control panel door and swing the door open.
3. Remove the screws securing the bottom internal safety shield panel and remove the panel to gain access to the input, output, and battery terminals. Retain the hardware for later use.
4. If installing power wiring from the top of the cabinet, proceed to [Step 5](#); otherwise, proceed to [Step 6](#).
5. Remove the screws securing the top and right side internal safety shield panels and remove the panels to gain access to the top wiring entry. Retain the hardware for later use.
6. Route the input and output cables to the UPS terminal blocks. See Drawing [Figure 85](#) for wiring access information and terminal locations.
7. If wiring a single-feed system, proceed to [Step 8](#); if wiring a dual-feed system, proceed to [Step 10](#).
8. Connect phase A, B, C, and Neutral (if required) input power wiring from the utility source to the rectifier input terminals and neutral terminals in the UPS cabinet. See [Chapter 15 Installation Information](#) for wiring and termination requirements and wiring access information. Note wiring connections for single-feed systems.
9. Proceed to [Step 13](#).

CAUTION

In the following step, DO NOT move the sensing and EMI wires from the rectifier contactor K1 input terminals. These wires must remain connected for proper UPS operation.

10. Disconnect the phase A, B, and C bypass contactor K5 power input leads only (two wires per phase) from the rectifier contactor K1 input terminals. Connect these power leads to the bypass input terminals.
11. Connect phase A, B, and C rectifier input power wiring from the utility source to the rectifier input terminals in the UPS cabinet. See [Chapter 15 Installation Information](#) for wiring and termination requirements and wiring access information. Note wiring connections for dual-feed systems.
12. Connect phase A, B, and C, and Neutral (if required) bypass input power wiring from the utility source to the bypass input terminals and neutral terminals in the UPS cabinet. See [Chapter 15 Installation Information](#) for wiring and termination requirements and wiring access information. Note wiring connections for dual-feed systems.
13. If wiring an IDC or IAC, proceed to [Step 14](#); otherwise, proceed to [Step 17](#).
14. Route and connect the output cable between the UPS cabinet and the IDC or IAC. Refer to the applicable IDC or IAC installation and operation manual listed in [1.6 For More Information](#) for wiring instructions. See [Chapter 15 Installation Information](#) for UPS cabinet wiring access information.
15. Connect phase A, B, and C, and Neutral (if required) power wiring from the IDC or IAC to the UPS cabinet output and neutral terminals. See [Chapter 15 Installation Information](#) for wiring and termination requirements.

16. Proceed to [4.7.3 Battery Wiring](#).
17. If wiring a parallel (distributed bypass) system, proceed to [Step 18](#); otherwise, proceed to [Step 20](#).

CAUTION

Parallel system wiring length should be in accordance with Drawing [Figure 83](#) to ensure approximately equal current sharing when in Static Bypass mode.

18. Connect phase A, B, and C, and Neutral (if required) power wiring from the output and neutral terminals of each uninterruptible power module (UPM) to the module tie cabinet. See [Chapter 15 Installation Information](#) for UPM wiring and termination requirements and wiring access information.
19. Proceed to [4.7.3 Battery Wiring](#).
20. Connect phase A, B, and C, and Neutral (if required) power wiring from the output and neutral terminals to the critical load. See [Chapter 15 Installation Information](#) for wiring and termination requirements and wiring access information.
21. Proceed to [4.7.3 Battery Wiring](#).

4.7.2 External Wiring Installation Procedure B

To install wiring to connections:

1. Slide the air filters up and remove them from the cabinet.
2. Remove the screws securing the control panel door and swing the door open. Retain the hardware for later use.
3. Remove the screws securing the bottom internal safety shield panel and remove the panel to gain access to the input, output, and battery terminals. Retain the hardware for later use.
4. If installing power wiring from the top of the cabinet, proceed to [Step 5](#); otherwise, proceed to [Step 6](#).
5. Remove the screws securing the top and right side internal safety shield panels and remove the panels to gain access to the top wiring entry. Retain the hardware for later use.
6. Route the input and output cables to the UPS terminal blocks. See [Figure 85](#) for wiring access information and terminal locations.
7. If wiring a single-feed system, proceed to [Step 8](#); if wiring a dual-feed system, proceed to [Step 10](#).
8. Connect phase A, B, C, and Neutral (if required) input power wiring from the utility source to the rectifier input terminals and neutral terminals in the UPS cabinet. See [Chapter 15 Installation Information](#) for wiring and termination requirements and wiring access information. Note the wiring connections for single-feed systems.
9. Proceed to [Step 13](#).
10. Disconnect the single-feed jumpers from the phase A, B, and C terminals on the rectifier input terminals and bypass input terminals. Remove the jumpers from the cabinet.
11. Connect phase A, B, and C rectifier input power wiring from the utility source to the rectifier input terminals in the UPS cabinet. See [Chapter 15 Installation Information](#) for wiring and termination requirements and wiring access information. Note the wiring connections for dual-feed systems.
12. Connect phase A, B, and C, and Neutral (if required) bypass input power wiring from the utility source to the bypass input terminals and neutral terminals in the UPS cabinet. See [Chapter 15 Installation Information](#) for wiring and termination requirements and wiring access information. Note the wiring connections for dual-feed systems.

13. If wiring an IDC or IAC, proceed to [Step 14](#); otherwise, proceed to [Step 18](#).
14. Route and connect the output cable between the UPS cabinet and the IDC or IAC. Refer to the applicable IDC or IAC installation and operation manual, referenced in [1.6 For More Information](#) for wiring instructions. See [Chapter 15 Installation Information](#) for UPS cabinet wiring access information.
15. Connect phase A, B, and C, and Neutral (if required) power wiring from the IDC or IAC to the UPS cabinet output and neutral terminals. See [Chapter 15 Installation Information](#) for wiring and termination requirements.
16. Proceed to [4.7.3 Battery Wiring](#).
17. If wiring a parallel system, proceed to [Step 18](#); otherwise, proceed to [Step 20](#).

⚠ CAUTION

Parallel system wiring length should be in accordance with [Figure 83](#) to ensure approximately equal current sharing when in static bypass mode.

18. Connect phase A, B, and C, and Neutral (if required) power wiring from the output and neutral terminals of each UPM to the module tie cabinet. See [Chapter 15 Installation Information](#) for UPM wiring and termination requirements and wiring access information.
19. Proceed to [4.7.3 Battery Wiring](#).
20. Connect phase A, B, and C, and Neutral (if required) power wiring from output terminals and neutral terminals to the critical load. See [Chapter 15 Installation Information](#) for wiring and termination requirements and wiring access information.
21. Proceed to [4.7.3 Battery Wiring](#).

4.7.3 Battery Wiring

⚠ CAUTION

When sizing the battery system, DO NOT exceed the internal battery charger capabilities. See [Chapter 14 Product Specifications](#) for maximum battery charger currents.

To install wiring to connections:

1. Route and connect the battery cables between the UPS and battery cabinets in accordance with the instructions in the *Eaton 9390 Integrated Battery Cabinet (Models IBC-S and IBC-L) Installation Manual*. See [Chapter 15 Installation Information](#) for UPS cabinet wiring access information.
2. Connect the positive, negative, and ground DC power wiring from the battery cabinet to the UPS cabinet battery terminal block and ground terminals. See [Chapter 15 Installation Information](#) for wiring and termination requirements.
3. After wiring the UPS system to the facility power and critical load, be sure to ground the system according to local and/or national electrical wiring codes.
4. If wiring interface connections, proceed to [4.8 Installing Interface Connections](#); otherwise, proceed to [Step 5](#).
5. When all wiring is complete, reinstall the safety shield panels removed in previous steps. Secure with the retained hardware.
6. Close the control panel door and secure with the retained hardware.
7. Reinstall the doors removed in [4.2 Unloading the UPS Cabinet from the Pallet and Mechanical Installation](#) and secure with the retained hardware.

8. Close the doors and secure the latch.

4.8 Installing Interface Connections

4.8.1 TB1 and TB2 Connections



NOTE

When installing interface wiring for TB1 and TB2 connections, conduit must be installed between each device and the UPS cabinet.

To install wiring to connections:

1. Verify the UPS system is turned off and all power sources are removed. See [Chapter 9 UPS Operating Instructions](#) for shutdown instructions.
2. If not already open, unfasten the front door latch and swing the door open.
3. If not already removed, remove the doors. Remove the retaining screws located inside each door at the top and bottom hinge pivot points, then lift the door off. Retain the hardware for later use.
4. Remove the screws securing the control panel door and swing the door open. Retain the hardware for later use.
5. Remove the screws securing the top internal safety shield panel. Remove the panel to gain access to the TB1 and TB2 terminal blocks and the top conduit landing plate (see [Figure 86](#)). Retain the hardware for later use.
6. If installing interface wiring from the bottom of the cabinet, proceed to [Step 7](#); otherwise, proceed to [Step 8](#).
7. Remove the screws securing the right side and bottom internal safety shield panels and remove the panels to gain access to the bottom conduit landing plate.
8. Remove the UPS cabinet top or bottom conduit landing plate to drill or punch conduit holes (see [Figure 84](#)).
9. Reinstall the conduit landing plate and install the conduit.
10. To locate the appropriate terminals and review the wiring and termination requirements, see [Figure 86](#).
11. Route and connect the wiring.
12. If wiring TB2 battery cabinet interface connections, proceed to [4.8.2 TB2 Battery Cabinet Connections](#); if wiring the X-Slot connections only, proceed to [4.8.3 X-Slot Connections](#); otherwise, proceed to [Step 18](#).
13. When all wiring is complete, reinstall the safety shield panels removed in previous steps. Secure with the retained hardware.
14. Close the control panel door and secure with the retained hardware.
15. Reinstall the doors and secure with the retained hardware.
16. Close the doors and secure the latch.

4.8.2 TB2 Battery Cabinet Connections

To install wiring to connections:

1. Verify the UPS system is turned off and all power sources are removed. See [Chapter 9 UPS Operating Instructions](#) for shutdown instructions.
2. If not already open, unfasten the front door latch and swing the door open.
3. If not already removed, remove the doors. Remove the retaining screws located inside each door at the top and bottom hinge pivot points, then lift the door off. Retain the hardware for later use.
4. Remove the screws securing the control panel door and swing the door open. Retain the hardware for later use.

5. Remove the screws securing the top internal safety shield panel. Remove the panel to gain access to the TB2 terminal block (see Drawing [Figure 86](#)). Retain the hardware for later use.
6. To locate the appropriate terminals and review the wiring and termination requirements, see Drawing [Figure 86](#).
7. If battery cabinets are installed attached to the UPS cabinet, proceed to [Step 8](#); if battery cabinets are installed separated from the UPS cabinet, proceed to [Step 11](#).
8. Route the UV trip and Aux wiring harness supplied with the battery cabinet from the battery cabinet to the UPS cabinet. Refer to [Chapter 15 Installation Information](#) and to the *Eaton 9390 Integrated Battery Cabinet (Models IBC-S and IBC-L) Installation Manual* for wiring access information.
9. Connect the wiring to TB2 terminals.
10. Proceed to [Step 17](#).
11. If installing interface wiring from the bottom of the cabinet, proceed to [Step 12](#); otherwise, proceed to [Step 13](#).
12. Remove the screws securing the bottom and right side internal safety shield panels and remove the panels to gain access to the bottom conduit landing plate.

**NOTE**

When installing UV trip and Aux battery interface wiring to the UPS interface terminals, conduit must be installed between the UPS and battery cabinets.

13. Remove the UPS cabinet top or bottom conduit landing plate to drill or punch conduit holes (see Drawing [Figure 84](#)).
14. Reinstall the conduit landing plate and install the conduit.
15. Route the UV trip and Aux wiring from the battery cabinet to the UPS.
16. Connect the wiring to the TB2 terminals.
17. If wiring X-Slot connections, proceed to [4.8.3 X-Slot Connections](#); otherwise, proceed to [Step 18](#).
18. When all wiring is complete, reinstall the safety shield panels removed in previous steps. Secure with the retained hardware.
19. Close the control panel door and secure with the retained hardware.
20. Reinstall the doors removed previously and secure with the retained hardware.
21. Close the doors and secure the latch.

4.8.3 X-Slot Connections

NOTE 1

LAN and telephone drops for use with X-Slot connectivity cards must be provided by facility planners or the customer.

**NOTE 2**

When installing external wiring to X-Slot cards, conduit must be installed to the UPS cabinet. When installing internal wiring to X-Slot terminals, route the wiring through the internal opening in the X-Slot communication bay.

For installation and setup of an X-Slot card, contact Eaton (see [1.7 Getting Help](#)).

To install wiring to connections:

1. If not already installed, install the LAN and telephone drops.
2. Unfasten the front door latch and swing the door open.
3. Remove the UPS cabinet X-Slot conduit landing plate to drill or punch conduit holes (see [Figure 84](#)).

4. Reinstall the conduit landing plate and install the conduit.
5. Route and install the LAN, telephone, and other cables to the appropriate X-Slot cards.
6. When all wiring is complete, reinstall the safety shield panels removed in previous steps. Secure with the retained hardware.
7. Close the control panel door and secure with the retained hardware.
8. Reinstall the doors removed previously and secure with the retained hardware.
9. Close the doors and secure the latch.
10. Refer to the manual supplied with the X-Slot card for operator instructions.

4.8.4 Installing Accessories and Parallel System Control Wiring

To install an optional Remote Emergency Power-off (REPO) Control, see [Chapter 5 Installing a Remote Emergency Power-off Control](#). To install optional accessories and to install parallel system control wiring, see [Chapter 6 Installing Optional Accessories](#).

4.9 Initial Startup

Startup and operational checks must be performed by an authorized Eaton Customer Service Engineer, or the warranty terms become void. This service is offered as part of the sales contract for the UPS. Contact service in advance (usually a two-week notice is required) to reserve a preferred startup date.

4.10 Completing the Installation Checklist

The final step in installing the UPS system is completing the following installation checklist. This checklist ensures that you have completely installed all hardware, cables, and other equipment. Completing all items listed on the checklist will ensure a smooth installation. You should make a copy of the installation checklist before filling it out, and retain the original.

After the installation is complete, a service representative will be able to verify the UPS system operation and commission it to support the critical load. The service representative cannot perform any installation tasks other than verifying software and operating setup parameters. Service personnel may request a copy of the completed installation checklist to be sure you have completed all applicable equipment installation.



NOTE

The Installation checklist MUST be completed prior to starting the UPS system for the first time.

4.11 Installation Checklist

- ☐ All packing materials and restraints have been removed from each cabinet.
- ☐ Each cabinet in the UPS system is placed in its installed location.
- ☐ The front shipping bracket is installed and adjusted, if the cabinet is not installed permanently.
- ☐ A cabinet grounding/mounting kit is installed between any cabinets that are bolted together.
- ☐ All conduits and cables are properly routed to the UPS and any ancillary cabinets.
- ☐ All power cables are properly sized and terminated.
- ☐ Neutral conductors are installed or bonded to ground as per requirements.
- ☐ Battery cables are terminated on E4 (+) and E5 (–).
- ☐ Battery UV trip and Aux contact signal wiring is connected from the UPS to the battery breaker.
- ☐ LAN and telephone drops are installed.
- ☐ All telephone and LAN connections have been completed.
- ☐ A ground conductor is properly installed.
- ☐ Air conditioning equipment is installed and operating correctly.
- ☐ The area around the installed UPS system is clean and dust-free. (It is recommended that the UPS be installed on a level floor suitable for computer or electronic equipment.)
- ☐ Adequate workspace exists around the UPS and other cabinets.
- ☐ Adequate workspace exists around the UPS and other cabinets.
- ☐ Adequate lighting is provided around all UPS equipment.
- ☐ A 120 Vac service outlet is located within 7.5 meters (25 feet) of the UPS equipment.
- ☐ The REPO device is mounted in its installed location and its wiring is terminated inside the UPS cabinet. The REPO switch must be a latching-type switch with a dedicated circuit.
- ☐ The normally-closed (NC) Emergency Power-off contact (pins 1 and 2 on TB1) is jumpered if not used.
- ☐ The normally-closed (NC) Emergency Power-off contact (pins 1 and 2 on TB1) is jumpered if not used.
- ☐ Alarm relays and building alarms are wired appropriately. (OPTIONAL)
- ☐ A remote battery disconnect control is mounted in its installed location and its wiring is terminated inside the UPS and battery cabinet. (OPTIONAL)
- ☐ Accessories are mounted in installed locations and wiring is terminated inside the UPS cabinet. (OPTIONAL)
- ☐ The debris shield covering the UPS cabinet ventilation grill is removed.
- ☐ Startup and operational checks are performed by an authorized Eaton Customer Service Engineer.

4.12 Parallel System Installation Checklist

- ☐ Each cabinet in the parallel system is placed in its installed location.
- ☐ All conduits and cables are properly routed to the UPMs and to the parallel tie or distribution cabinet.
- ☐ All power cables are properly sized and terminated.
- ☐ The bypass source feeding the optional bypass of the parallel tie cabinet and the UPMs is from the same source of supply and is a four-wire wye configuration.
- ☐ Neutral conductors are installed or bonded to ground as per requirements.
- ☐ A ground conductor is properly installed.
- ☐ CAN wiring between the UPMs is properly installed.
- ☐ Pull chain wiring between the UPMs is properly installed.
- ☐ Adequate workspace exists around the UPMs, parallel tie cabinet, and other cabinets.
- ☐ Startup and operational checks are performed by an authorized Eaton Customer Service Engineer.

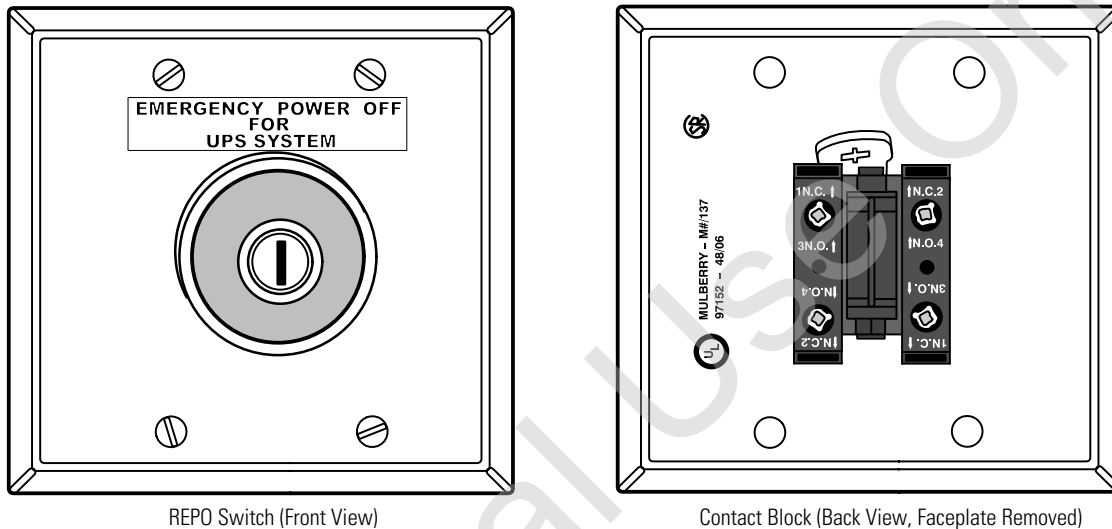
Notes:

Internal Use Only

Chapter 5 Installing a Remote Emergency Power-off Control

A latching-type Remote Emergency Power-off (REPO) switch can be used in an emergency to shut down the UPS and remove power to the critical load from a location away from where the UPS is installed. [Figure 5](#) shows an Eaton REPO switch.

Figure 5. Eaton REPO Switch



5.1 REPO Installation



NOTE

Before installing a REPO switch, verify that the UPS was installed according to the instructions in [Chapter 4 Installing the UPS System](#).

To install a REPO station:

1. Verify that the UPS system is turned off and all power sources are removed. See [Chapter 9 UPS Operating Instructions](#) for shutdown instructions.
2. Securely mount the REPO station. Recommended locations include operator's consoles or near exit doors. See [Figure 88](#) for enclosure dimensions and wiring knockouts.
3. Install wiring from the REPO station using 1/2-inch conduit through the cable entry knockout in the top of the UPS cabinet. See [Chapter 15 Installation Information](#) for conduit landing area, terminal board location, and terminal wiring assignments.
4. Connect the REPO wiring as shown in [Table 1](#) and [Figure 6](#).

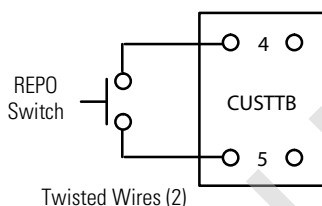
Table 1. REPO Wire Terminations

| From Customer Interface Terminal Board CUSTTB in UPS Output/Inverter Cabinet | To REPO Station(s) Contact Block (Either Block) | Wire Size | Tightening Torque |
|--|---|-----------------------------------|---------------------|
| CUSTTB 4 | 3 NO | Twisted Wires (2) 22 14 AWG | 7 lb in (0.8 Nm) |
| CUSTTB 5 | 4 NO | | |

**NOTE**

REPO switch rating is 6A/120 Vac or 3A/240 Vac. The REPO switch must be a latching-type switch with a dedicated circuit.

Figure 6. REPO Wiring



- If you are installing multiple REPO stations, wire additional stations in parallel with the first REPO station.
- If required, install ½" conduit and wiring from the second contact block in the REPO station to trip circuitry of other equipment, such as upstream protective devices, facility monitoring devices, or alarms. Using the contact block that was not used for the UPS EPO wiring will help maintain isolation between the control systems.

A normally-open (NO) contact and a normally-closed (NC) contact are provided, and the two are electrically isolated. If single-pole, double-throw action is desired, one side of the NO contact can be jumpered to one side of the NC contact to form the common connection point. REPO switch wiring must be according to UL Class I requirements.

- Secure the UPS by reversing all steps taken to prepare it for a REPO station installation.

Chapter 6 Installing Optional Accessories

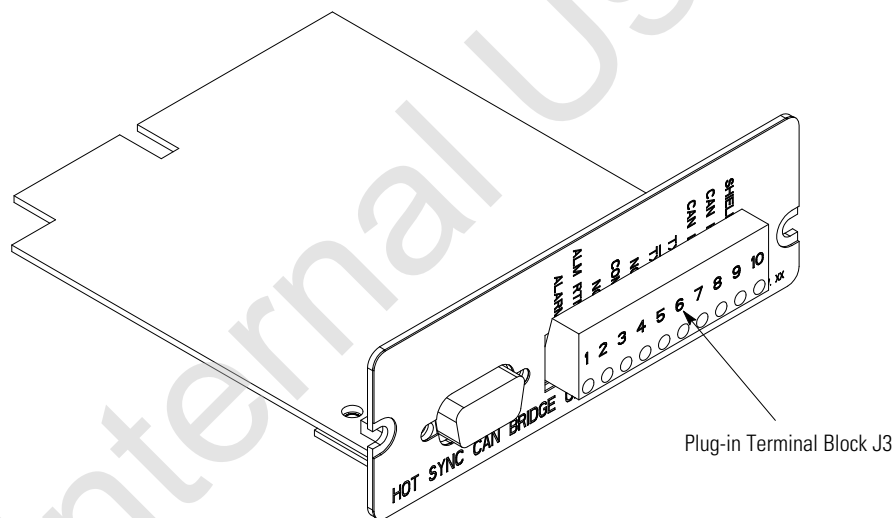
This chapter contains installation instructions for the following options:

- Eaton Hot Sync CAN Bridge Card and parallel system control wiring
- Remote Monitor Panel (RMP)
- Relay Interface Module (RIM)
- Supervisory Contact Module (SCM)

6.1 Installing an Eaton Hot Sync CAN Bridge Card

As an option, an Eaton Hot Sync CAN Bridge Card (shown in [Figure 7](#)) can be installed to provide connectivity for operational mode control and metering of a parallel system at any uninterruptible power module (UPM) in the system. In addition, this card can be used to connect optional system monitoring devices, such as an RMP, RIM, or a SCM to the UPS.

Figure 7. Eaton Hot Sync CAN Bridge Card



NOTE

Only one Hot Sync CAN Bridge Card can be installed in the UPS. Multiple CAN cards are not supported and will cause system conflicts.

To install an Eaton Hot Sync CAN Bridge Card:

1. Verify the UPS system is turned off and all power sources are removed. See [Chapter 9 UPS Operating Instructions](#) for shutdown instructions.
2. If not already open, unfasten the front door latch and swing the door open.
3. Install the Hot Sync CAN Bridge Card into an open X-Slot communication bay on the front of the UPS. Remove the X-Slot cover. See [Figure 86](#) for location of the X-Slot communication bay.

4. Install wiring from the Hot Sync CAN Bridge Card in accordance with the instructions listed below:

- [6.2 Installing Parallel System Control Wiring](#)
- [6.3 Installing a Remote Monitor Panel \(RMP\)](#)
- [6.4 Installing a Remote Interface Module \(RIM\)](#)
- [6.5 Installing a Supervisory Contact Module \(SCM\)](#)

6.2 Installing Parallel System Control Wiring



NOTE 1 When installing external wiring to the X-Slot CAN Bridge Card, conduit must be installed to the UPS cabinet. When installing internal wiring to the X-Slot CAN Bridge Card terminals, route the wiring through the internal opening in the X-Slot communication bay.

NOTE 2 When installing interface wiring for the parallel system pull chain, conduit must be installed between UPMs.

To install parallel system control wiring:

1. Verify the UPS system is turned off and all power sources are removed. See [Chapter 9 UPS Operating Instructions](#) for shutdown instructions.
2. Perform the procedure listed in [6.1 Installing an Eaton Hot Sync CAN Bridge Card](#).
3. If not already removed, remove the doors. Remove the retaining screws located inside each door at the top and bottom hinge pivot points, then lift the door off. Retain the hardware for later use.
4. Remove the screws securing the control panel door and swing the door open. Retain the hardware for later use.
5. Remove the screws securing the top internal safety shield panel. Remove the panel to gain access to the TB1 and TB2 terminal blocks, X-Slot communication bays, and the top conduit landing plate (see [Figure 86](#)). Retain the hardware for later use.
6. If installing interface wiring from the bottom of the cabinet, proceed to [Step 7](#); otherwise, proceed to [Step 8](#).
7. Remove the screws securing the bottom internal safety shield panel and remove the panel to gain access to the bottom conduit landing plate.
8. Remove the X-Slot conduit landing plate from the UPS cabinet to drill or punch conduit holes (see [Figure 84](#)).
9. Reinstall the conduit landing plate and install the conduit.
10. Install CAN wiring between UPMs. See [Figure 86](#) for Eaton Hot Sync CAN Bridge Card location, terminal location, and wiring information.
11. Install parallel system backup control (pull chain) wiring between UPMs. See [Figure 86](#) for terminal locations and wiring information.
12. Install parallel system backup control (pull chain) wiring between the bypass relay and building alarm 2. See [Figure 86](#) for terminal locations and wiring information.



NOTE Setup of the Eaton Hot Sync CAN Bridge Card for parallel operation must be performed by an authorized Eaton Customer Service Engineer. Contact service to schedule a date.

13. When all wiring is complete, reinstall the safety shield panels removed in previous steps. Secure with the retained hardware.
14. Close the control panel door and secure with the retained hardware.

15. Reinstall the doors removed previously and secure with the retained hardware.
16. Close the doors and secure the latch.

6.3 Installing a Remote Monitor Panel (RMP)

To install RMP wiring:

1. Verify the UPS system is turned off and all power sources are removed. See [Chapter 9 UPS Operating Instructions](#) for shutdown instructions.
2. Perform the procedure listed in [6.1 Installing an Eaton Hot Sync CAN Bridge Card](#).



NOTE

If mounting to a hollow wall, secure the enclosure to a wood or metal stud within the wall. DO NOT use hollow wall anchors.

3. Securely mount the RMP at the desired location. See [Figure 89](#) for mounting hole locations.



NOTE 1

When installing signal wiring for CAN Bridge Card card J3 terminals, conduit must be installed between the device and the UPS cabinet.

NOTE 2

Remove the UPS cabinet top or bottom conduit landing plate to drill or punch conduit holes (see [Figure 84](#)).

4. Remove the X-Slot conduit landing plate from the UPS cabinet to drill or punch conduit holes (see [Figure 84](#)).
5. Reinstall the conduit landing plate.
6. Install conduit between the UPS and RMP. See [Chapter 15 Installation Information](#) for UPS cabinet and RMP wiring access information.
7. Install wiring between the UPS and RMP. See [Figure 86](#) for Eaton Hot Sync CAN Bridge Card and RMP location, terminal location, and wiring information.



NOTE

The 120 Vac for the RMP should be supplied from the critical bus by facility planners or the customer.

8. Install 120 Vac power wiring from the critical bus to the RMP. See [Figure 86](#) for terminal location and wiring information.



NOTE

Setup of the Eaton Hot Sync CAN Bridge Card must be performed by an authorized Eaton Customer Service Engineer. Contact service to schedule a date.

9. To check the operation of the RMP, ensure that the UPS is supplying the load via inverter or bypass. If the indicators on the RMP show the appropriate status, then it is operating correctly.

If the communication link between the UPS and the RMP is not present, the RMP performs a self-test (all indicators flash and the horn beeps at one-second intervals). If the self-test occurs, check all harness connectors and the fuse for proper seating. If all connections are secure but the RMP continues to self-test, replace the fuse with the spare included in the hardware kit. If a fuse replacement does not correct the problem, contact your Eaton service representative for verification that the RMP is working correctly.
10. To test the indicator lamps, press and hold the horn silence pushbutton for three seconds. All lamps should illuminate, and the horn sounds continuously until you release the pushbutton.

6.4 Installing a Remote Interface Module (RIM)

To install RIM wiring:

1. Verify the UPS system is turned off and all power sources are removed. See [Chapter 9 UPS Operating Instructions](#) for shutdown instructions.
2. Perform the procedure listed in [6.1 Installing an Eaton Hot Sync CAN Bridge Card](#).


NOTE

If mounting to a hollow wall, secure the enclosure to a wood or metal stud within the wall. DO NOT use hollow wall anchors.

3. Securely mount the RIM at the desired location. See [Figure 90](#) for mounting hole locations.


NOTE 1

When installing signal wiring for CAN Bridge Card card J3 terminals, conduit must be installed between the device and the UPS cabinet.

NOTE 2

Remove the UPS cabinet top or bottom conduit landing plate to drill or punch conduit holes (see [Figure 84](#)).

4. Remove the X-Slot conduit landing plate from the UPS cabinet to drill or punch conduit holes (see [Figure 84](#)).
5. Reinstall the conduit landing plate.
6. Install conduit between the UPS and RIM. See [Chapter 15 Installation Information](#) for UPS cabinet and RIM wiring access information.
7. Install wiring between the UPS and RIM. See [Figure 86](#) for Eaton Hot Sync CAN Bridge Card and RIM location, terminal location, and wiring information.


NOTE

The 120 Vac for the RIM should be supplied from the critical bus by facility planners or the customer.

8. Install 120 Vac power wiring from the critical bus to the RIM. See [Figure 86](#) for terminal location and wiring information.


NOTE

Setup of the Eaton Hot Sync CAN Bridge Card must be performed by an authorized Eaton Customer Service Engineer. Contact service to schedule a date.

9. Contact your Eaton service representative for verification and testing of the RIM and its connections prior to making connections with J1 through J4 (see [Table 2](#) and [Figure 90](#)).

You can order interface cables separately for connecting to the 15-pin D-sub Connectors.

Table 2. J1 through J4 Interface Connectors

| Status | J1 through J4 | Description |
|-----------------|---------------|---|
| UPS AVAILABLE | Pins 1 and 12 | Contacts are open when the UPS is offline. Contacts are closed when the UPS is operating in Normal mode or ready to supply the load. |
| UPS OFFLINE | Pins 3 and 13 | Contacts are open when the UPS is offline. Contacts are closed when the UPS is operating in Normal mode or ready to supply the load. |
| BATTERY WEAK | Pins 5 and 14 | Contacts are closed when approximately two minutes of battery time is remaining, before the critical load is lost. |
| UTILITY FAILURE | Pins 6 and 15 | Contacts are closed when Utility Failure is detected. |

6.5 Installing a Supervisory Contact Module (SCM)

To install SCM wiring:

1. Verify the UPS system is turned off and all power sources are removed. See [Chapter 9 UPS Operating Instructions](#) for shutdown instructions.
2. Perform the procedure listed in [6.1 Installing an Eaton Hot Sync CAN Bridge Card](#).



NOTE

If mounting to a hollow wall, secure the enclosure to a wood or metal stud within the wall. DO NOT use hollow wall anchors.

3. Securely mount the SCM at the desired location. See [Figure 91](#) for mounting hole locations.



NOTE 1

When installing signal wiring for CAN Bridge Card card J3 terminals, conduit must be installed between the device and the UPS cabinet.

NOTE 2

Remove the UPS cabinet top or bottom conduit landing plate to drill or punch conduit holes (see [Figure 84](#)).

4. Remove the X-Slot conduit landing plate from the UPS cabinet to drill or punch conduit holes (see [Figure 84](#)).
5. Reinstall the conduit landing plate.
6. Install conduit between the UPS and SCM. See [Chapter 15 Installation Information](#) for UPS cabinet and SCM wiring access information.
7. Install wiring between the UPS and SCM. See [Figure 86](#) for Eaton Hot Sync CAN Bridge Card and SCM location, terminal location, and wiring information.



NOTE

The 120 Vac for the SCM should be supplied from the critical bus by facility planners or the customer.

8. Install 120 Vac power wiring from the critical bus to the SCM. See [Figure 86](#) for terminal location and wiring information.



NOTE

Setup of the Eaton Hot Sync CAN Bridge Card must be performed by an authorized Eaton Customer Service Engineer. Contact service to schedule a date.

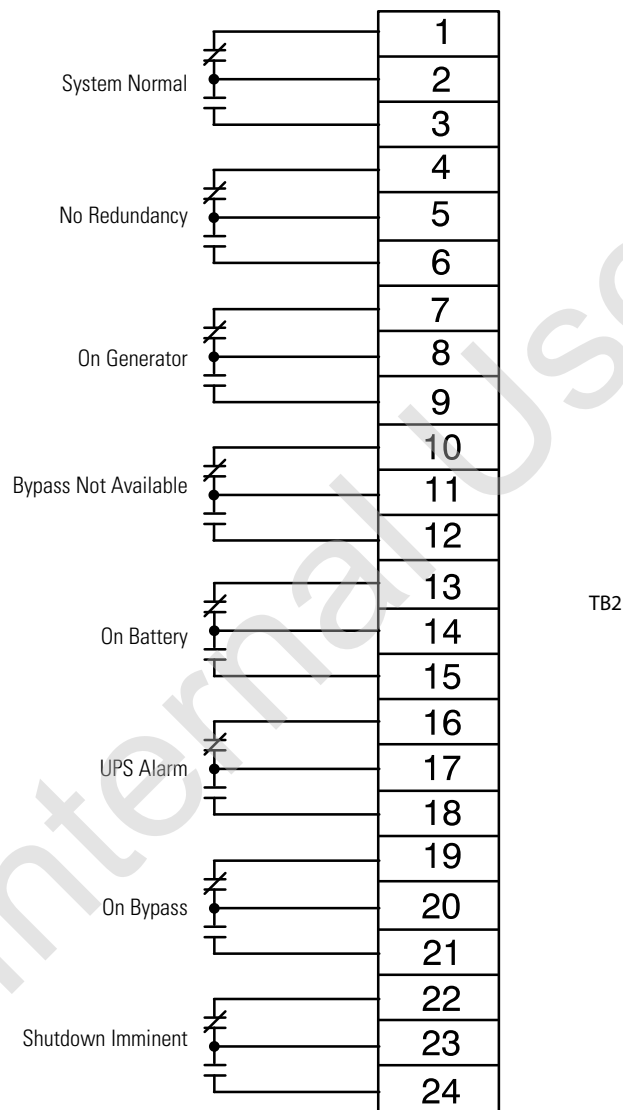
9. Install wiring between the SCM terminal block TB2 and the monitoring equipment. See [Figure 8](#) for terminal assignments and [Figure 86](#) for terminal block location.

- NOTE 1**

Supervisory contacts are rated at 2.0A at 28 Vdc or 120 Vac and 0.15A at 115 Vdc.
- NOTE 2**

Supervisory contacts require an external power supply. Internal 24 Vdc is not capable of supplying contact current.

Figure 8. Supervisory Contact Module TB2



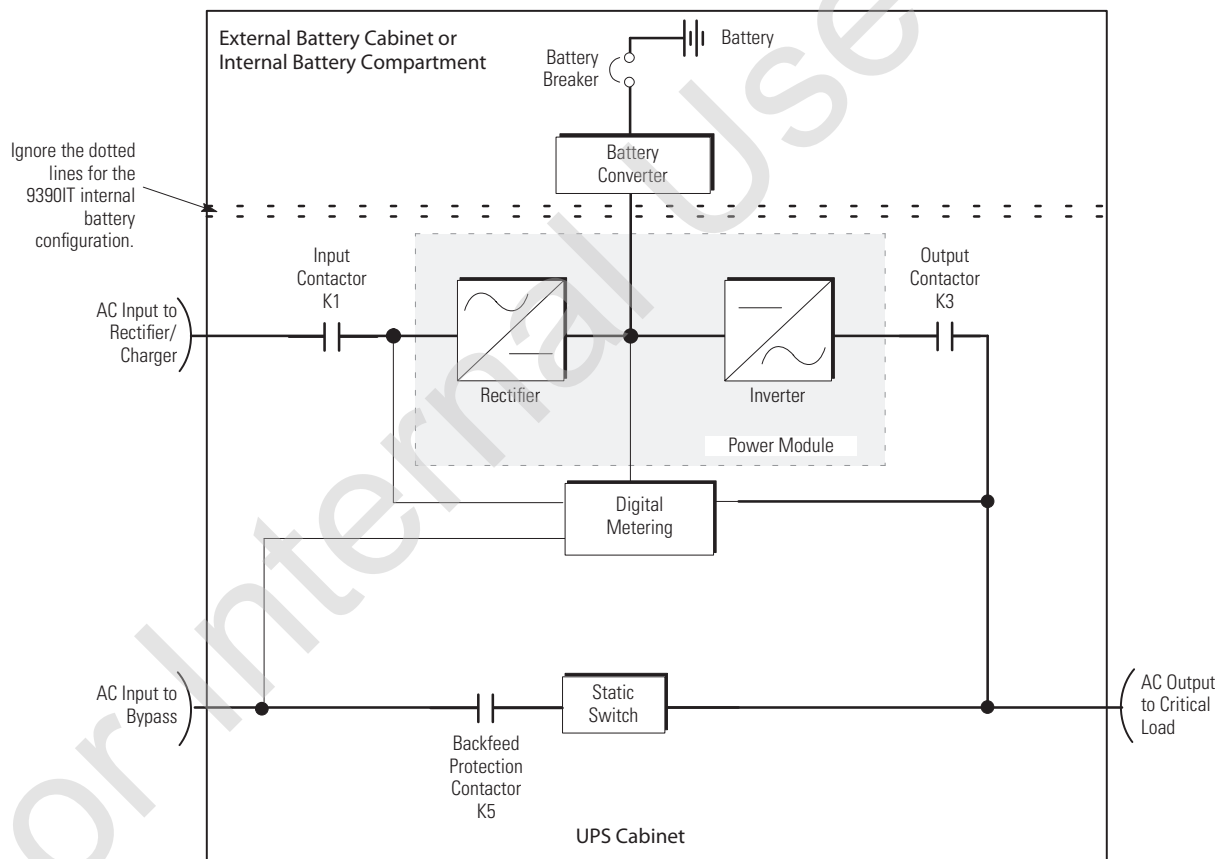
Chapter 7 Understanding UPS Operation

The Eaton 9390 UPS is a continuous-duty, solid-state, transformerless (at 208, 400, and 480 Vac), three-phase, true online system that provides conditioned and uninterruptible AC power to the UPS system's output. The UPS supports process control, data processing, telecommunications/PBX, research, and non-patient medical equipment. The Eaton 9390 UPS maintains power to the critical loads during commercial electrical power brownout, blackout, overvoltage, undervoltage, and out-of-tolerance frequency conditions.

The basic system consists of a rectifier, battery converter, inverter, monitoring/operation control panel, integrated communication server, and digital signal processor (DSP) logic.

In this manual, the power required by your equipment is called the critical load. The UPS supplies the critical load with conditioned power that is synchronized with your utility power. [Figure 9](#) shows the main elements of the UPS system.

Figure 9. Main Elements of the UPS System



If utility power is interrupted or falls outside the parameters specified in [Chapter 14 Product Specifications](#), the UPS uses a backup battery supply to maintain power to the critical load for a specified period of time or until the utility power returns. For extended power outages, the UPS allows you to either transfer to an alternative power system (such as a generator) or shut down your critical load in an orderly manner.

The emergency bypass consists of a continuous-duty static switch and backfeed protection contactor K5. The backfeed protection contactor is located in series with the static switch. For manual transfers to bypass, the static switch is also used. The static switch is armed and ready during both types of transfers.

The UPS module may be configured for standalone, single module, Reverse transfer (RT) operation or multiple module, parallel redundant and/or parallel capacity operation (see [7.1 Single Module Reverse Transfer \(RT\)](#) and [7.2 Multiple Module UPS Distributed Bypass System](#)).

7.1 Single Module Reverse Transfer (RT)

A single module operates independently to support an applied load from the inverter, providing conditioned and uninterruptible AC power to the critical load from the output of the module. During an outage, the inverter continues to operate, supporting power to the load from the battery supply. If the unit requires service, applied loads are transferred to the internal bypass, continuous-duty static switch either automatically or manually. With the exception of a battery cabinet, no other cabinets or equipment are required for the single module to successfully support its applied loads.

7.1.1 Single Module RT Modes

The Eaton 9390 UPS supports a critical load in four different modes of operation. The UPS can automatically use all four modes, as required. The standard operation modes are:

- **Normal mode** – The critical load is supplied by the inverter, which derives its power from rectified utility AC power. In this mode, the battery charger also provides charging current for the battery, if needed.
- **Energy Saver mode** – Commercial AC power is supplied directly to the critical load through the continuous static switch and transfers automatically to Online mode if an abnormal condition is detected. The Energy Saver mode requires a UPS with a continuous static switch.
- **Battery mode** – The battery provides DC power, which maintains inverter operation. The battery supports the critical load.
- **Bypass mode** – The critical load is directly supported by utility power.

The UPS continually monitors itself and the incoming utility power, and automatically switches between these modes as required, without operator intervention. The sophisticated detection and switching logic inside the UPS ensures that operating mode changes are automatic and transparent to the critical load, while internal monitoring systems indicate the current mode of operation. The UPS switches operating modes in response to these system events:

- A *command* is an intervention that is externally initiated by an operator or by some site action. A command causes the UPS to switch operating modes; it usually does not require any further action.
- A *notice* is a minor system event that may or may not require attention.
- An *alarm* is a system event that requires immediate operator intervention.

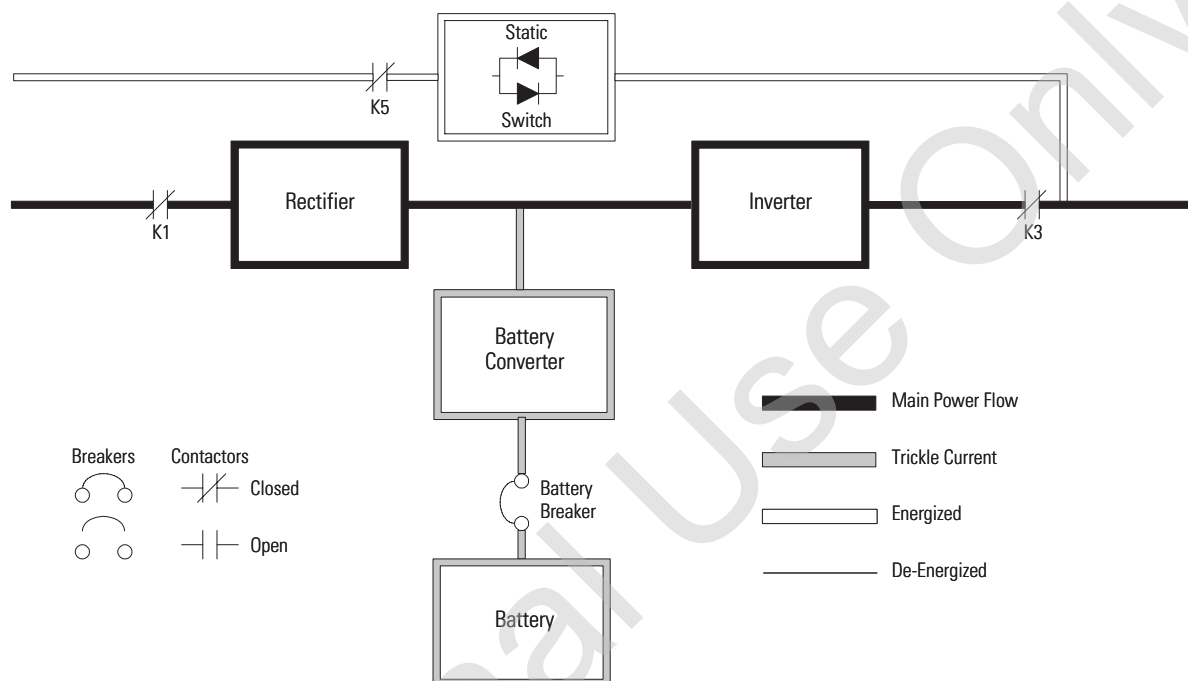
System events, alarm horns, and indicator lights are described in [Chapter 11 Responding to System Events](#).

The following sections describe the differences in the UPS operating modes, using block diagrams to show the power flow during each mode of operation.

7.1.2 Normal Mode – RT

[Figure 10](#) shows the path of electrical power through the UPS system when the UPS is operating in Normal mode.

Figure 10. Path of Current Through the UPS in Normal Mode – RT



During normal UPS operation, power for the system is derived from a utility input source through the rectifier input contactor K1. The front panel displays “Normal,” indicating the incoming power is within voltage and frequency acceptance windows. Three-phase AC input power is converted to DC using IGBT devices to produce a regulated DC voltage to the inverter. The battery is charged directly from the regulated rectifier output through a buck or boost DC converter, depending on whether the system is 208V, 380V, 400V, 415V or 480V and the size of the battery string attached to the unit.

The battery converter derives its input from the regulated DC output of the rectifier and provides either a boosted or bucked regulated DC voltage charge current to the battery. The UPS monitors the battery charge condition and reports the status on the control panel. The battery is always connected to the UPS and ready to support the inverter should the utility input become unavailable.

The neutral from the system input is connected to the neutral regulator in the DC capacitors. The output neutral of the system is connected with the required neutral supplied at the utility bypass input and should never be bonded to ground at the module's output.

The inverter produces a three-phase AC output to a customer's load without the use of a transformer. The inverter derives regulated DC from the rectifier and uses IGBT devices and pulse-width modulation (PWM) to produce a regulated and filtered AC output. The AC output of the inverter is delivered to the system output through the output contactor K3.

If the utility AC power is interrupted or is out of specification, the UPS automatically switches to Battery mode to support the critical load without interruption. When utility power returns, the UPS returns to Normal mode.

If the UPS becomes overloaded or unavailable, the UPS switches to Bypass mode. The UPS automatically returns to Normal mode when the overload condition is cleared and system operation is restored within specified limits.

If the UPS suffers an internal failure, it switches automatically to Bypass mode and remains in that mode until the failure is corrected and the UPS is back in service.

7.1.3 Bypass Mode – RT

The UPS automatically switches to Bypass mode if it detects an overload, load fault, or internal failure. The bypass source supplies the commercial AC power to the load directly. [Figure 11](#) shows the path of electrical power through the UPS system when operating in Bypass mode.

CAUTION

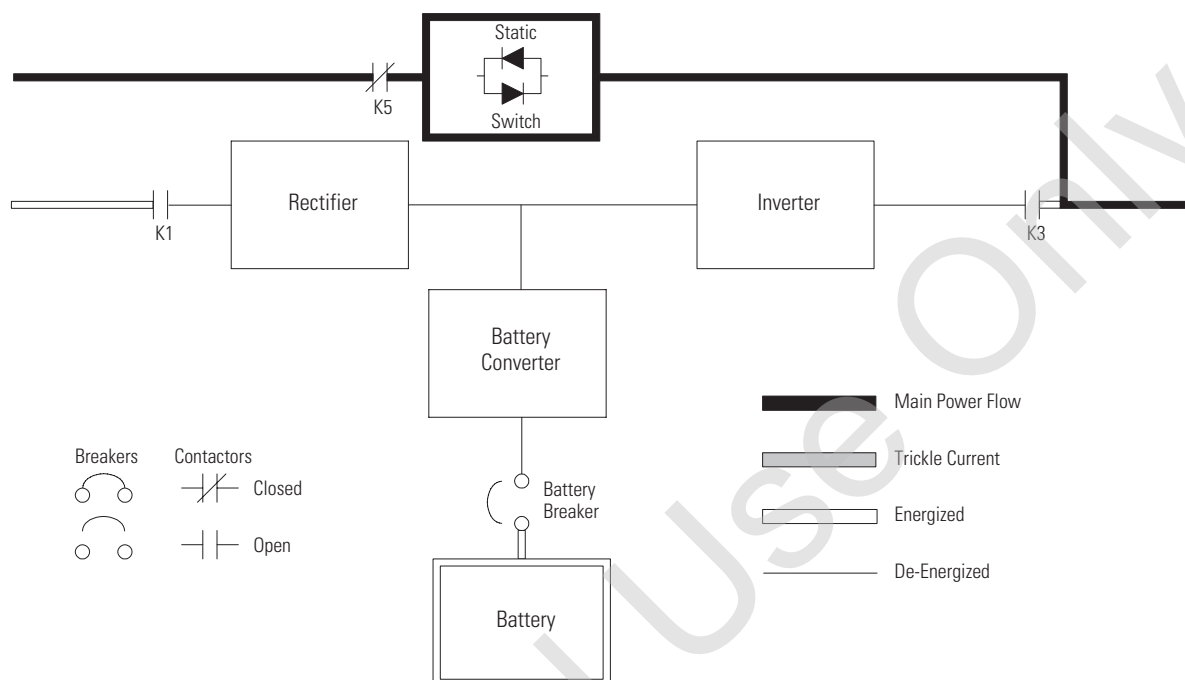
The critical load is not protected while the UPS is in Bypass mode.

In Bypass mode, the output of the system is provided with three-phase AC power directly from the system input. While in this mode, the output of the system is not protected from voltage or frequency fluctuations or power outages from the source. Some power line filtering and spike protection is provided to the load but no active power conditioning or battery support is available to the output of the system in the Bypass mode of operation.

The internal bypass is comprised of a solid-state, silicon-controlled rectifier (SCR) static switch (SSW) and a backfeed protection contactor K5. The static switch is rated as a continuous-duty device that is used anytime the inverter is unable to support the applied load. The static switch is wired in series with the backfeed protection contactor, and together they are wired in parallel with the rectifier and inverter. The static switch, being an electronically-controlled device, can be turned on immediately to pick up the load from the inverter while the inverter output contactor K3 opens to isolate the inverter. The backfeed protection contactor is normally always closed, ready to support the static switch unless the bypass input source becomes unavailable.

During an outage, the UPS prohibits transfers to bypass and provides upstream protection. The backfeed protection contactor is opened, preventing system output voltage from bleeding across the static switch snubber components to the bypass input source.

Figure 11. Path of Current Through the UPS in Bypass Mode – RT



To ensure the load remains energized, the UPS automatically transfers the output to the internal bypass when one of these abnormal conditions occur; the output of the system exceeds acceptable voltage and frequency tolerances, the system is overloaded, or the inverter fails. The transfer is initiated by turning on the static switch and opening the output contactor K3, also called a Make-Before-Break transfer. The transfer occurs in less than 4 mS (quarter cycle) to ensure that the output load is not interrupted. The static switch remains on until either the inverter is able to support the system output or the unit is placed into a maintenance position where repairs can be made.

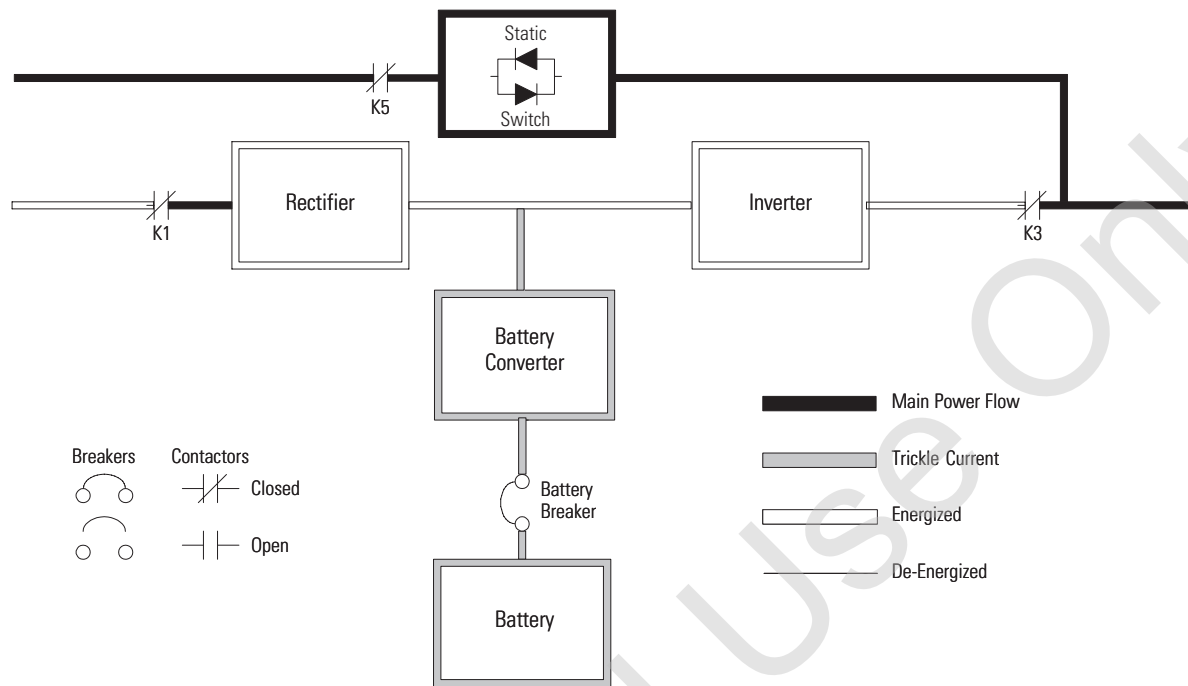
If the UPS initiates its own transfer to bypass for any reason other than operator intervention, the UPS attempts to restart the inverter (if not running already) and attempts a transfer back online to support the output of the system. Three attempts are made within ten minutes to return the inverter online automatically before the UPS locks out any further attempts. After three attempts, the UPS remains in bypass and an alarm condition is enunciated. The UPS can also be transferred to bypass using the front panel controls.

Bypass mode is a normal operating mode, not an alarm condition. However, if the UPS is unable to return to Normal mode following an automatic transfer to Bypass mode, an alarm condition is recorded.

7.1.4 Energy Saver Mode – RT

When the UPS is operating in Energy Saver mode, the bypass source supplies the commercial AC power to the load directly through the static switch. Some power line filtering and spike protection is provided to the load but no active power conditioning or battery support is available. All power converters are off and are in the ready state (in case a forward transfer is needed). During this mode, the output contactor is closed and the link is maintained through the diode bridge. Figure 7-4 shows the path of electrical power through the UPS system when operating in Energy Saver mode.

Figure 12. Path of Current through the UPS in Energy Saver Mode – RT



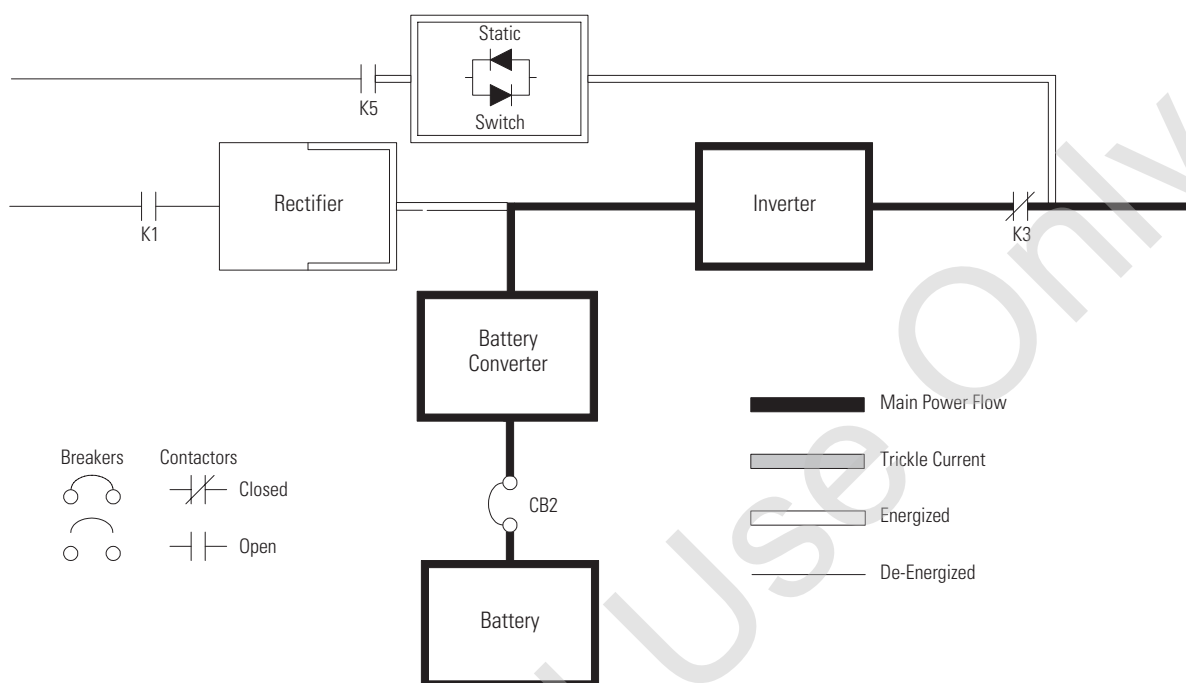
If the bypass source falls outside of a predetermined voltage or frequency window, the system forward transfers to Battery mode and then to Normal mode with the inverter assuming the load. The transfer takes place with a 2 ms typical transfer time, to ensure loads being fed by the system output are not interrupted. All forward transfers transfer to Battery mode before returning to Normal mode. Energy Saver mode is a normal operating mode, and not an alarm condition. While the UPS is in this mode, the **NORMAL** light on the front display will illuminate.

7.1.5 Battery Mode – RT

The UPS automatically transfers to Battery mode if a utility power outage occurs, or if the utility power does not conform to specified parameters. In Battery mode, the battery provides emergency DC power that the inverter converts to AC power.

[Figure 13](#) shows the path of electrical power through the UPS system when operating in Battery mode.

Figure 13. Path of Current Through the UPS in Battery Mode – RT



During a utility power failure, the rectifier no longer has an AC utility source from which to supply the DC output current required to support the inverter. The input contactor K1 opens and the battery instantaneously supplies energy to the battery converter. The converter either bucks or boosts the voltage so that the inverter can support the customer's load without interruption. If bypass is common with the rectifier input, the backfeed protection contactor K5 also opens. The opening of contactors K1 and K5 prevent system voltages from bleeding backwards through the static switch and rectifier snubber components and re-entering the input source.

While in Battery mode, the UPS sounds an audible horn, illuminates a visual indicator lamp on the front panel (System Normal, On Battery), and creates an entry into the alarm event history. As the battery discharges, the converter and inverter constantly make minute adjustments to maintain a steady output. The UPS remains in this operating mode until the input power to the rectifier is again within the specified voltage or frequency acceptance windows.

If the input power fails to return or is not within the acceptance windows required for normal operation, the battery continues discharging until a DC voltage level is reached where the inverter output can no longer support the connected loads. When this event occurs, the UPS issues another set of audible and visual alarms indicating SHUTDOWN IMMINENT. Unless the rectifier has a valid AC input soon, the output can be supported for only two minutes before the output of the system shuts down. If the bypass source is available, the UPS transfers to bypass instead of shutting down.

If at any time during the battery discharge the input power becomes available again, contactors K1 and K5 close and the rectifier begins to supply DC current to the converter and inverter. At this point, the unit returns to Normal mode. Depending on the total load and the duration of the battery discharge, battery current limit alarms may be seen for a short time due to the current required to recharge the battery.

The system's total operating time on battery depends on many factors. Some factors that affect battery support times are battery type and capacity, number of parallel strings, environmental temperatures, age of the

battery, and fluctuations in load demand during the discharge. The greater the load, the less support time the battery has. Decreasing the load generally increases the battery support time.

7.2 Multiple Module UPS Distributed Bypass System

Distributed bypass parallel operation extends the normal operation of Eaton 9390 UPS units by offering increased capacity and/or redundant capability. The parallel system continues to maintain power to the critical loads during commercial electrical power brownout, blackout, overvoltage, undervoltage, and out-of-tolerance frequency conditions. See sheets 4 through 6 of [Figure 82](#) for a detailed relationship of the parallel system.

The output of the system is normally supplied by several uninterruptible power modules (UPMs). Multiple UPMs are connected with their outputs in parallel (tied together) to provide a load level greater than the rating of one UPM and/or for redundancy. The paralleled UPMs supply the output load with protected power as long as the load does not exceed the combined rating of the paralleled UPMs.

The power system is redundant as long as one of the UPMs can be disconnected from the output bus and the remaining UPMs can continue to supply power to the load without exceeding their ratings.

When the load is being supplied by the UPMs, the system output bus is continuously monitored for an overvoltage or undervoltage condition. If an out of limits condition is detected, the paralleled UPMs transfer the load to bypass using the UPM static switches.

Communication is required between the UPMs for system metering and mode control. System level communication and control are accomplished using a Eaton Hot Sync CAN Bridge Card. A single building alarm in each UPM, connected to the other UPMs in parallel, and tied to the bypass contactor auxiliary contacts in each UPM are used for a secondary communication path. This arrangement ensures bypass control even if the CAN bus is lost.

Up to four units can be paralleled for redundancy or capacity without any additional cabinets.

The system is paralleled for redundancy (1+1) in a system where two UPMs are paralleled together and the load is less than the supporting capability of one of the UPMs. The system is paralleled for capacity (2+0) if both UPMs in a system are required to support the load.

A parallel capacity system can also be redundant (2+1), as long as there is always one or more UPMs online than required to support the load.

7.2.1 Multiple Module Parallel System Modes

Similar to the single module system, the Eaton 9390 UPS parallel system supports a critical load in three different modes of operation. The standard operation modes are:

- In Normal mode, the paralleled UPMs supply the critical load with clean, filtered power. Each UPM battery charger also provides charging current for the battery if needed.
- In Energy Saver mode, commercial AC power is supplied directly to the critical load through the continuous static switch and transfers automatically to Online mode if an abnormal condition is detected. The Energy Saver mode requires a UPS with a continuous static switch. Energy Saver mode in a parallel system operates the same as it does in a single UPS system (see [7.1.4 Energy Saver Mode – RT](#)).
- In Battery mode, the battery provides DC power, which maintains UPM operation. The UPM batteries support the critical load.
- In Bypass mode, the critical load is directly supported by utility power through the continuous-duty static bypass switch in each UPM.

The UPMs continually monitor themselves and the incoming utility power, and automatically switch between these modes as required, without operator intervention, except when manually switching to Bypass mode. The sophisticated detection and switching logic inside the UPMs ensures that operating mode changes are automatic and transparent to the critical load, while internal monitoring systems indicate the current mode of operation. The UPMs switch operating modes in response to these system events:

- A *command* is an intervention that is externally initiated by an operator or by some site action. A command causes the UPMs to switch operating modes; it usually does not require any further action.
- A *notice* is a minor system event that may or may not require attention.
- An *alarm* is a system event that requires immediate intervention.

System events, alarm horns, and indicator lights are described in [Chapter 11 Responding to System Events](#).

To assist in developing an understanding of the parallel system modes of operation, review and understand thoroughly the single module modes of operation.

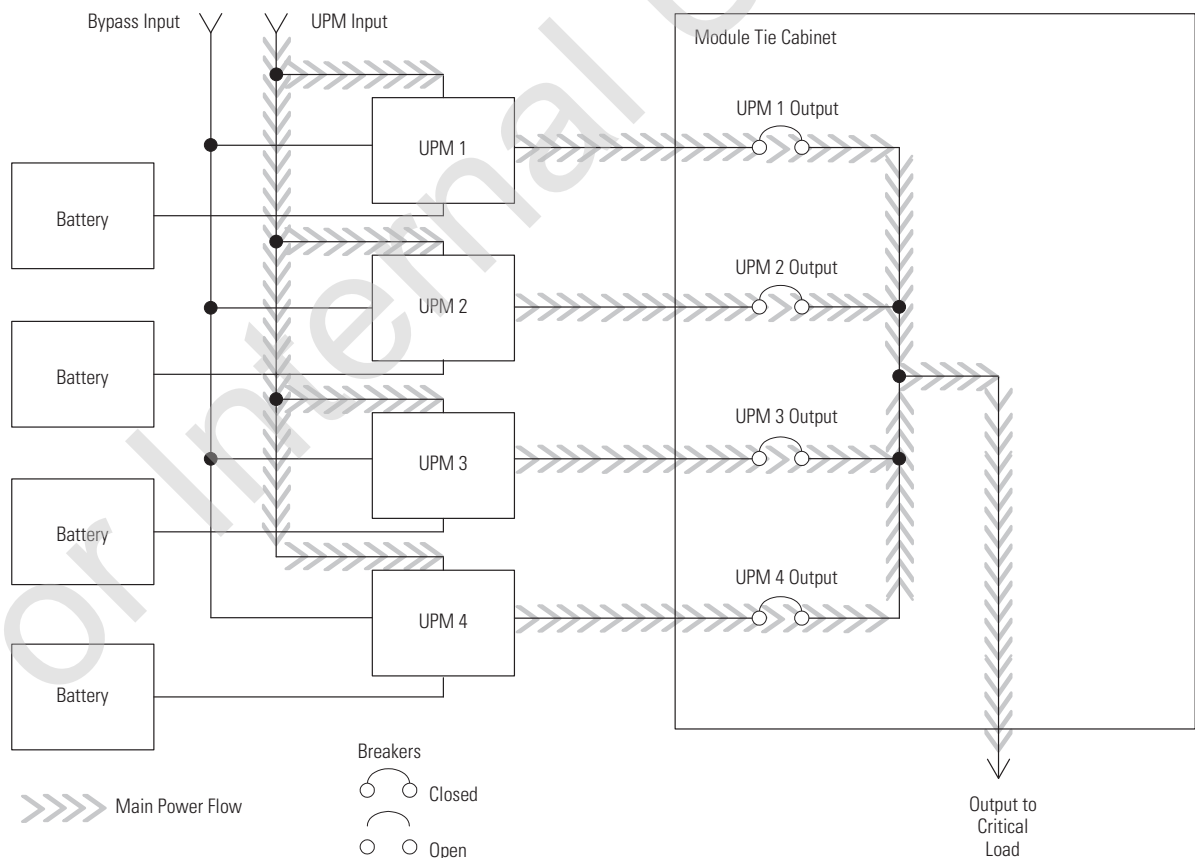
The following sections describe the differences in the three parallel system operating modes, using block diagrams to show the power flow during each mode of operation.

7.2.2 Normal Mode – Parallel

In Normal mode, utility AC power is supplied to the UPMs. Each UPM then conditions the incoming AC power and provides clean, regulated AC power to either a module tie cabinet or distribution panel for parallel systems up to four modules. The applied load is equally shared among the available UPMs in the system.

[Figure 14](#) shows the path of electrical power through the parallel system when operating in Normal mode.

Figure 14. Path of Current through the UPMs in Normal Mode – Parallel



If the utility AC power is interrupted or is out of specification, the UPMs automatically switch to Battery mode to support the critical load without interruption. When utility power returns, the UPMs return to Normal mode.

If the UPMs become overloaded or unavailable, the parallel system switches to Bypass mode. The parallel system automatically returns to Normal mode when the overload condition is cleared and system operation is restored within specified limits.

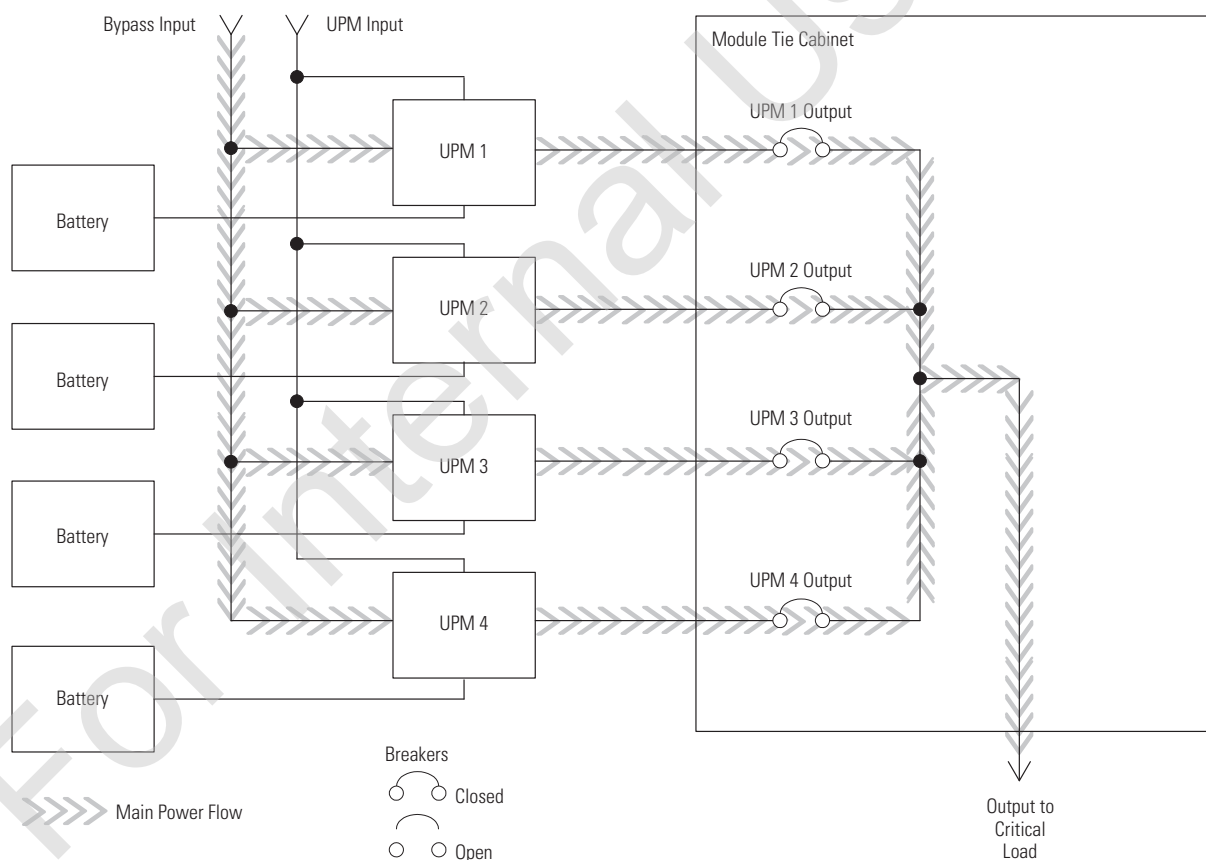
7.2.3 Bypass Mode – Parallel

In Bypass mode, the output of the system is provided with three-phase AC power directly from the bypass input. While in this mode, the output of the system is not protected from fluctuations, spikes, or power outages from the source. No power filtering, conditioning, or battery support is available to the output of the system in the Bypass mode of operation.

The parallel system automatically switches to Bypass mode if it detects a UPM overload, UPMs unavailable, load fault, or internal failure.

[Figure 15](#) shows the path of electrical power through the parallel system when operating in Bypass mode.

Figure 15. Path of Current through the UPMs in Bypass Mode – Parallel



In a parallel redundant or capacity type system, each module operates similar to a single module, but in parallel with each other. The bypass source for the load is derived from the bypass input of one, two, three, or four

modules, depending on the system configuration through the internal continuous-duty static switches. If a module is taken offline, the other modules remain online to support the load. If more modules than can support the load must be taken offline, the load must be transferred to maintenance bypass or shut down.

The parallel system can be transferred from Normal mode to Bypass mode manually. However, the parallel system automatically switches to Bypass mode whenever the UPMs can no longer supply the critical load. If the parallel system transfers to Bypass mode from Normal mode due to an output voltage deviation, the parallel system automatically attempts to return to Normal mode (up to three times within a 10-minute period). After three transfer attempts or an overload, the system locks the critical load to the bypass source and requires operator intervention to transfer.

Bypass mode is a normal operating mode, not an alarm condition. However, if the parallel system is unable to return to Normal mode following an automatic transfer to Bypass mode, an alarm condition is recorded.

Bypass may also be used when the modules in the system must be shut down to perform routine maintenance or repairs.

In the Parallel Redundant ($N + 1$) arrangement, the continuous-duty static switch in each module operates to support the applied loads on bypass. If both units are in NORMAL and one unit trips offline, the remaining unit does not go to bypass as long as it has the capacity to support the load.

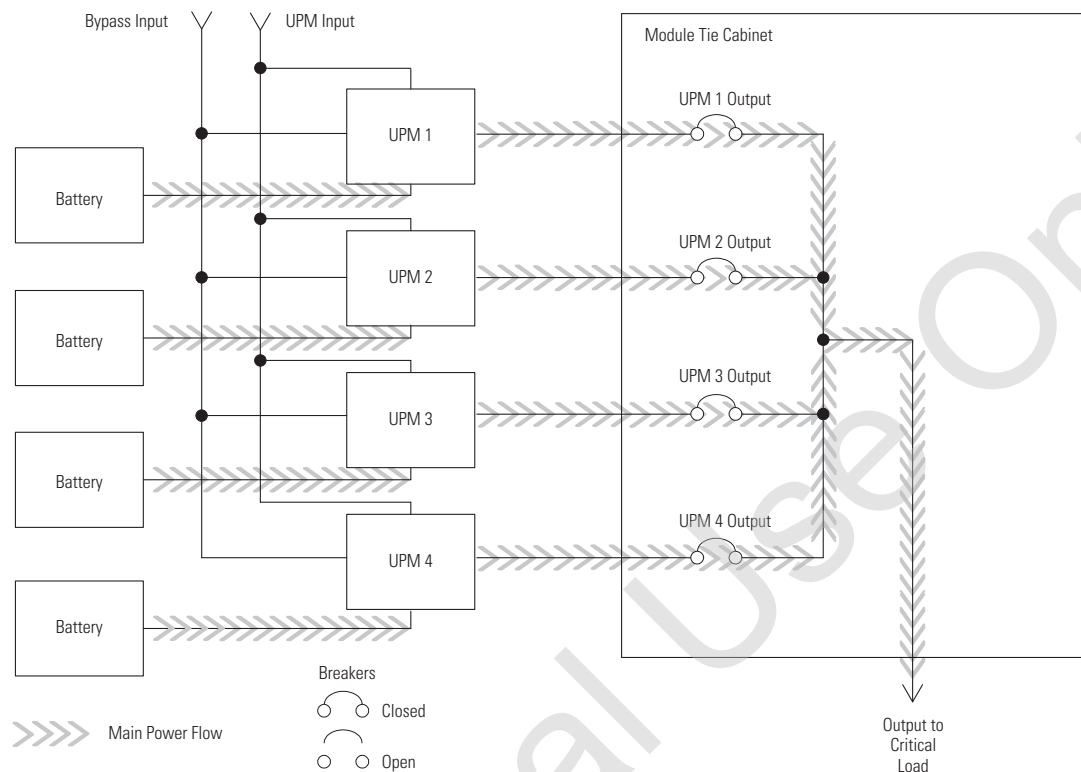
In the Parallel Capacity ($N + 0$) arrangement, if one unit trips offline and goes to bypass, the remaining units also go to bypass.

7.2.4 Battery Mode – Parallel

The UPMs transfer to Battery mode automatically if a utility power outage occurs, or if the utility power does not conform to specified parameters. In Battery mode, the battery provides emergency DC power that the inverter converts to AC power.

[Figure 16](#) shows the path of electrical power through the parallel system when operating in Battery mode.

Figure 16. Path of Current through the UPMs in Battery Mode – Distributed Bypass



While in Battery mode, the UPMs sound an audible horn, illuminate a visual indicator lamp on the front panel (System Normal, On Battery), and create an entry into the alarm event history. As the battery discharges, the boost converter and inverter constantly make minute adjustments maintaining a steady output. The UPMs remain in this operating mode until the input power to the rectifier is again within the specified voltage or frequency acceptance windows.

If the input power fails to return or is not within the acceptance windows required for normal operation, the battery continues discharging until a DC voltage level is reached where the inverter output can no longer support the shared loads. When this event occurs on each UPM, UPMs that are about to be shut down issue another set of audible and visual alarms that indicate a two-minute SHUTDOWN IMMINENT warning. Unless the system has a valid AC input soon, redundant UPMs begin shutting down until there are no longer enough UPMs online to support the connected load. When this event occurs, the system shuts down. If the bypass source is available, the system transfers to bypass instead of shutting down.

If at any time during the battery discharge the input power becomes available again, the rectifier begins to supply DC current to the inverter. At this point, the unit returns to Normal mode. If at any time during the battery discharge the AC input power becomes available again, each rectifier turns on, assumes the inverter load from the batteries, and begins recharging the batteries. Depending on the total load and the duration of the battery discharge, battery and rectifier input current limit alarms may be seen for a short time due to the current required to recharge the batteries.

7.3 Functional Description

The UPS is a true online double-conversion unit with a transformerless power train. A high-frequency active rectifier powers a high-frequency three-phase inverter. The bypass circuit uses a solid-state continuous-duty static switch. The UPS operates from battery strings from 192 cells (384V) to 240 cells (480V).

7.3.1 Input Rectifier

The rectifier is a three-phase, high-frequency PWM, IGBT-based power conversion stage that provides input power factor correction and low input current harmonic distortion. The rectifier maintains a DC level that is optimized for maximum inverter efficiency. A precharge system charges the energy storage elements in the power train prior to energizing the rectifier.

7.3.2 Inverter

The inverter is a three-phase, high-frequency PWM, IGBT-based power conversion stage that continuously supplies the critical load with high-quality AC power. The IGBTs are modulated to maintain the highest efficiency.

7.3.3 Battery Charger and ABM

The charger is a high-frequency, IGBT-based power conversion stage. The UPS uses ABM technology, which essentially isolates the battery from the electrical environment, except for periodic charging or reserve mode operation, extending its life.

ABM extends battery life by keeping the batteries charged and performing periodic battery testing.

An ABM charging cycle starts with the charger driving the battery voltage, at maximum current limit, to a battery charge level of 2.34 volts/cell. The time it takes for the voltage to reach the battery charge level is saved as the battery charge time. If the battery charge time exceeds 100 hours, an alarm sounds.

As soon as a battery charge level of 2.34 volts/cell is reached, the battery is charged at a float level of 2.31 volts/cell for 48 hours (battery float time) plus 150% of battery charge time. Twenty-four hours into the float period, a series of battery tests are performed to check the battery health. The float level charge continues after a successful test.

At initial startup, the battery run time on the front panel display indicates two minutes. After the 24-hour float charging period and battery testing, the actual battery run time is determined and the actual battery run time is displayed.

After the float period is completed, the charger is disconnected and the batteries are allowed to rest for 672 hours (28 days) maximum rest time. If the battery voltage falls below the opportunity charge level of 2.1 volts/cell during the first 240 hours of the rest period, an alarm sounds.

An ABM charge cycle is initiated whenever one of these four conditions occurs since the last charge cycle:

- The batteries have rested over the maximum rest time of 672 hours.
- Accumulated discharge time is over a maximum battery discharge time of 20 seconds.
- Battery voltage is under the opportunity charge level of 2.1 volts/cell and the unit has been in rest mode for longer than 240 hours.
- An XCP command Initiate Battery Test is received.

7.3.4 Bypass

The bypass has a continuous-duty fully-rated SCR switch in the bypass circuit and a contactor in the inverter leg. In Normal mode, the contactor connects the inverter to the output. A backfeed contactor is also provided.

7.3.5 Batteries

The UPS operates from battery strings from 192 cells (384V nominal) to 240 cells (480V nominal).

Chapter 8 Using the Control Panel

This chapter describes the UPS control panel, including controls and indicators, and how to monitor UPS operation. The control panel (see [Figure 17](#)) is located on the front door of the UPS .

Figure 17. UPS Control Panel



The control panel consists of the following:

- A liquid crystal display (LCD) (1)
- A horizontal row of pushbutton switches (2)
- A vertical column of status indicators (3)

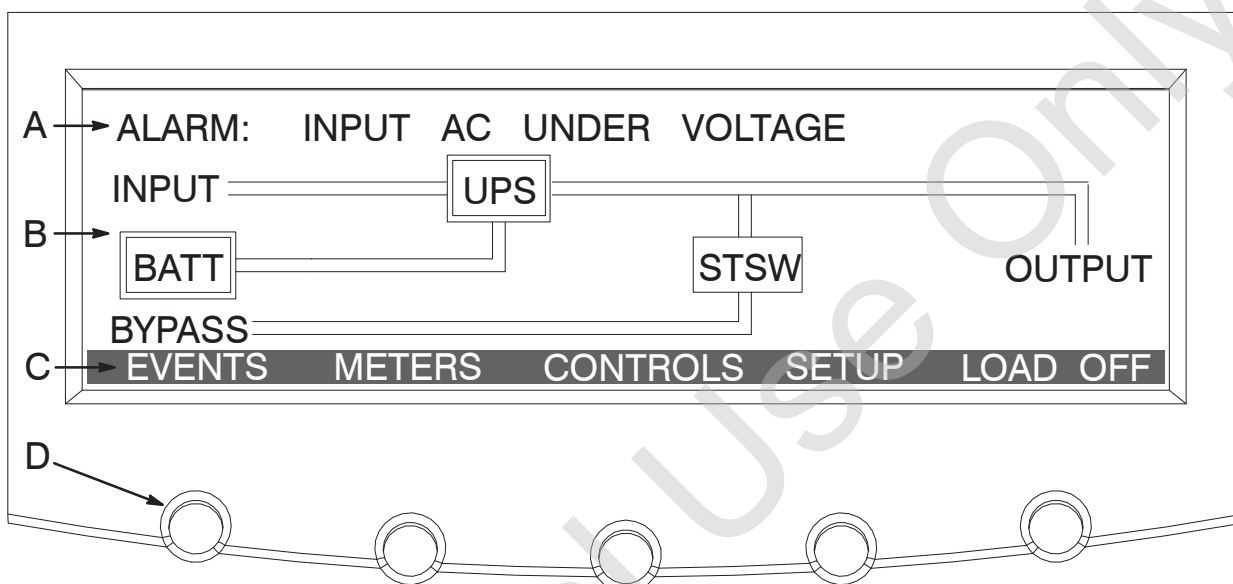
The following sections describe using the UPS control panel to monitor the UPS. See [Chapter 9 UPS Operating Instructions](#) for use of the operational controls.

When the UPS powers up, the screen displays the Eaton logo as shown in [Figure 17](#). To advance to the Main Menu and Mimic screen, press any control panel pushbutton once.

8.1 Using the LCD and Pushbuttons

The LCD on the control panel provides an operator interface with the UPS system. [Figure 18](#) identifies the display areas discussed in the following sections.

Figure 18. Parts of the LCD



A The UPS status area automatically scrolls between the Eaton model number, current date and time, active alarms, active notices, and load percent and battery runtime for the UPS. Shown is a typical alarm message. For more information about alarms and notices, see [Chapter 11 Responding to System Events](#).

B The information area contains data about UPS status and operations.

C The menu bar lists the titles of the available screens. To select a screen, press the pushbutton underneath the desired screen.

D The navigation pushbuttons functions depend on the screen displayed. Use the pushbuttons to select menu screens or scroll through available screens. The LCD options above the pushbuttons indicate each pushbutton's function.

You can use the LCD and the pushbuttons to:

- Look at a log of UPS events (alarms, notices, and commands) (see [8.2.2 Event Screens](#))
- Monitor UPS operation (see [8.2.3 Unit Meter Screens](#))
- Set UPS parameters (see [8.2.8 System Setup Level 0 Screens](#) and [8.2.9 System Setup Level 1 Screens](#))
- Control UPS operation (see [8.3 System Controls Screen](#))

After approximately 30 minutes, the display screen darkens. To restore the screen, press any pushbutton once.

8.2 Using the Main Menu

The UPS main menu bar allows you to display data in the information area to help you monitor and control UPS operation. The following menus and options are available:

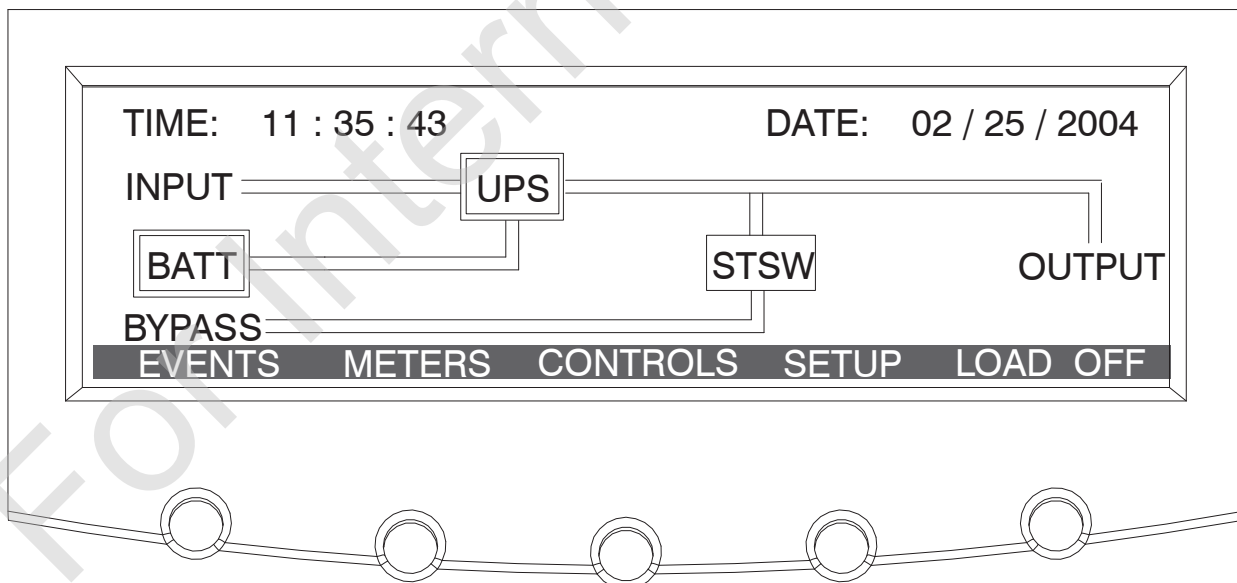
| Menu Option | Description |
|-------------|--|
| EVENTS | Displays the list of Active System Events and a historical log of system events. |
| METERS | Displays performance meters for the system or critical load. |
| CONTROLS | Displays the System Controls screen. |
| SETUP | Allows you to set the display contrast, set the date and time for the time stamp, configure the UPS serial communication ports, and view the firmware version numbers. |
| LOAD OFF | De-energizes the critical load and powers down the UPS. |
| ← | Returns to Main Menu and Mimic screen from the Events, Meters, Controls, or Setup screens. Returns to the main System Setup Level screen from a setup submenu. |

8.2.1 Mimic Screen

[Figure 19](#) shows the Main Menu and Mimic screen. To select the Mimic screen from the Events, Meters, Controls, or Setup screens, press the ← pushbutton on the current menu bar.

The Mimic screen shows the internal components of the UPS cabinet and a real-time graphical representation of the operating status of the system.

Figure 19. Main Menu and Mimic Screen (Normal Mode)

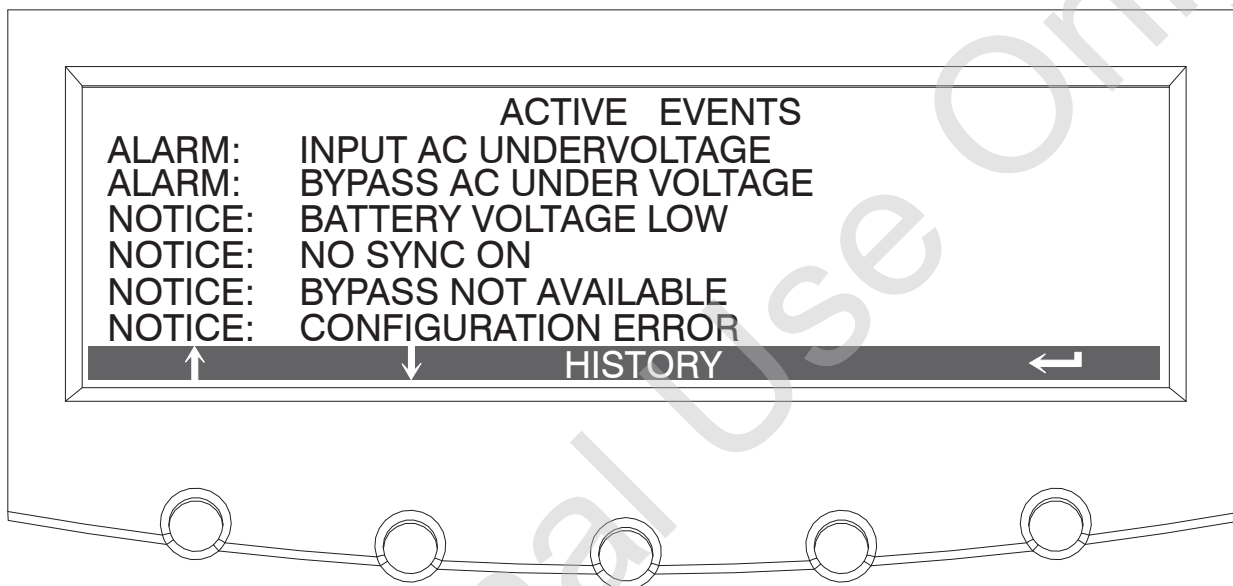


8.2.2 Event Screens

Press the **EVENTS** pushbutton on the main menu bar or History Menu bar to display a listing of all system events that are currently active. The most recent event is listed first. As events clear, they are removed from the Active System Events listing. [Figure 20](#) shows the Active Events screen.

To scroll through the events, press the \uparrow or \downarrow pushbuttons on the menu bar.

Figure 20. Active Events Screen



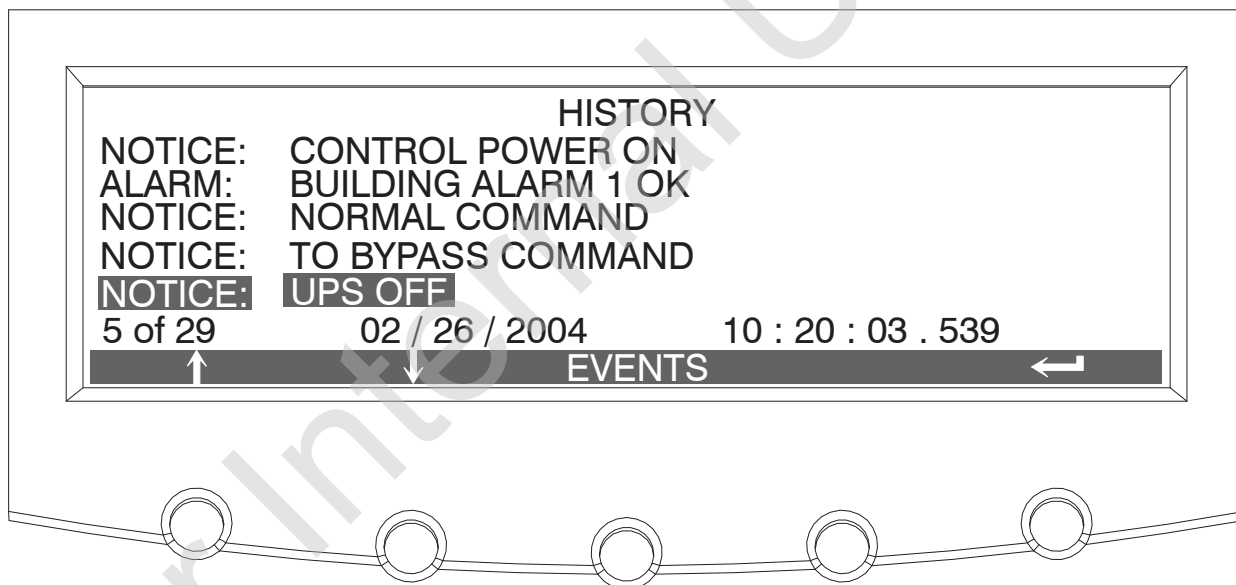
Press the **HISTORY** pushbutton on the Active Events Menu bar to display the History Log. The History Log lists up to the 512 system events in chronological order, with the most recent event listed last (once 512 is reached, the earliest event is overwritten). The History Log lists the events in the following groups:

- User and service status
- User instruction
- User alarm
- Check UPS
- Schedule service
- UPS shutdown
- Service alarm

The end of the log (the most recent events) appears when you display the screen, and you must scroll upward to view older event listings. [Figure 21](#) shows the History screen.

To scroll through the events, press the \uparrow or \downarrow pushbuttons on the menu bar. To return to the Active Events screen, press the **EVENTS** pushbutton on the menu bar

Figure 21. History Screen



8.2.3 Unit Meter Screens

The Unit Meter screens show the UPS meter readings for the unit (or units, if a parallel system is installed). The default voltage displayed on these screens is phase-to-neutral. However, an authorized Eaton Customer Service Engineer can change the screens to display the voltage phase-to-phase (A-B, B-C, C-A).

Press the **METERS** pushbutton on the main menu bar to display the Unit Meter screens. [Figure 22](#) through [Figure 26](#) show the Unit Meter screens.

To scroll through the meter screens, press the \uparrow or \downarrow pushbuttons on the menu bar. The current UPS readings are displayed in the information area of the screen.

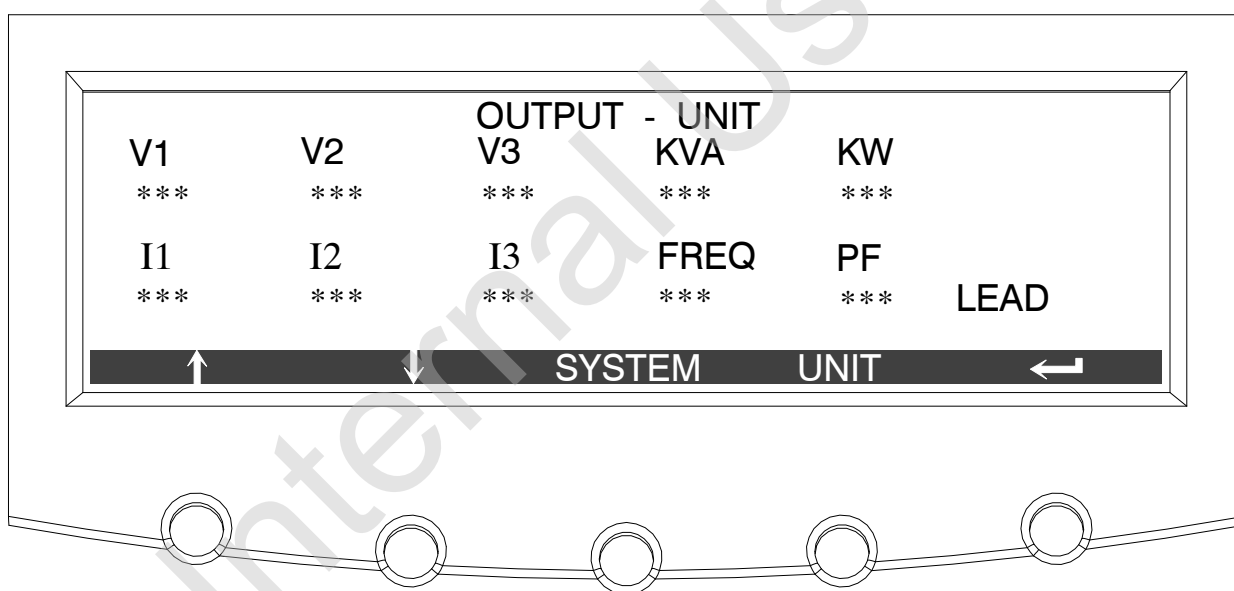


NOTE

The UNIT designation after the meter type, and the SYSTEM and UNIT menu bar pushbutton selections, are visible only when a parallel system is installed.

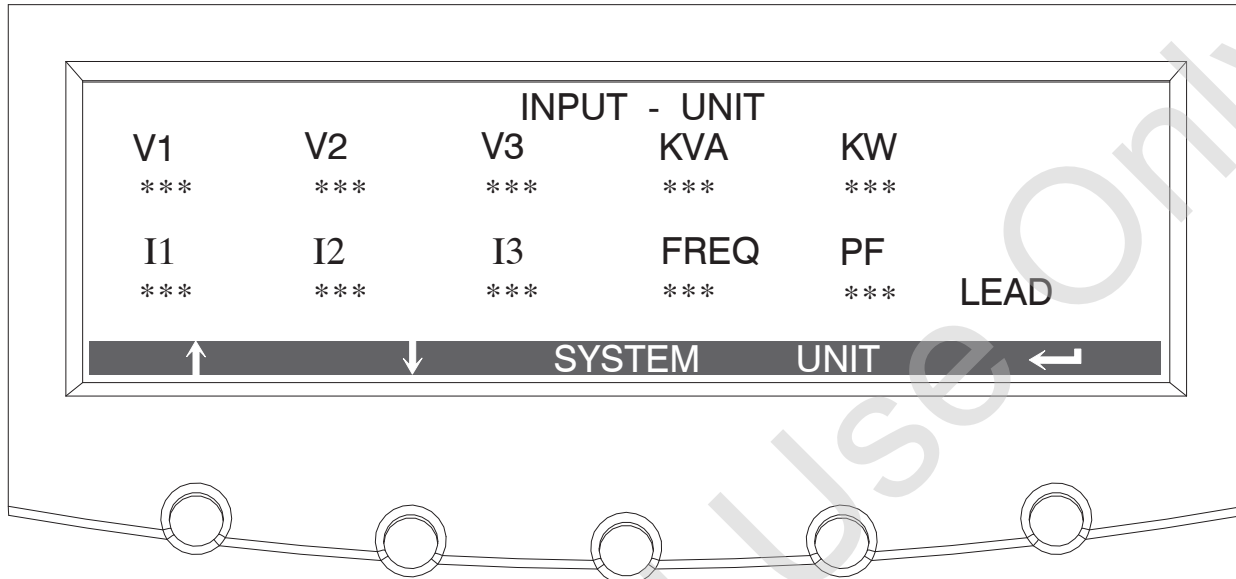
The Output screen shows output voltage (phase-to-neutral), output current (each phase), and frequency being supplied by the UPS, as well as the kVA, kW, and power factor measurements.

Figure 22. Unit Output Meter Screen



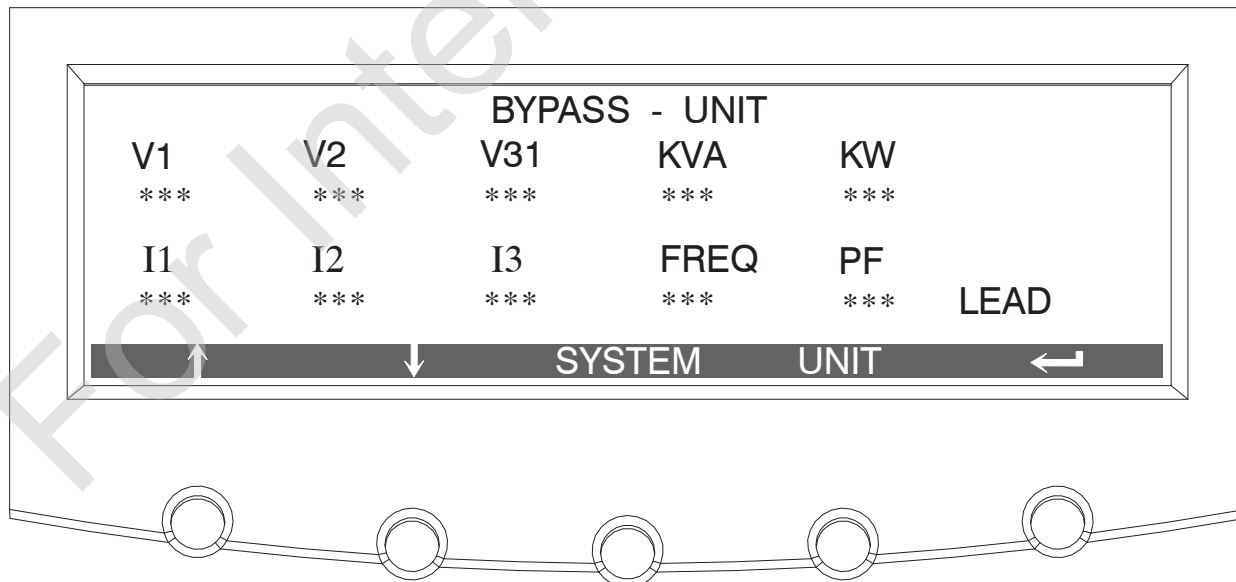
The Input screen shows input voltage (phase-to-neutral), input current (each phase), and frequency of the incoming utility source, as well as the kVA, kW, and power factor measurements.

Figure 23. Unit Input Meter Screen



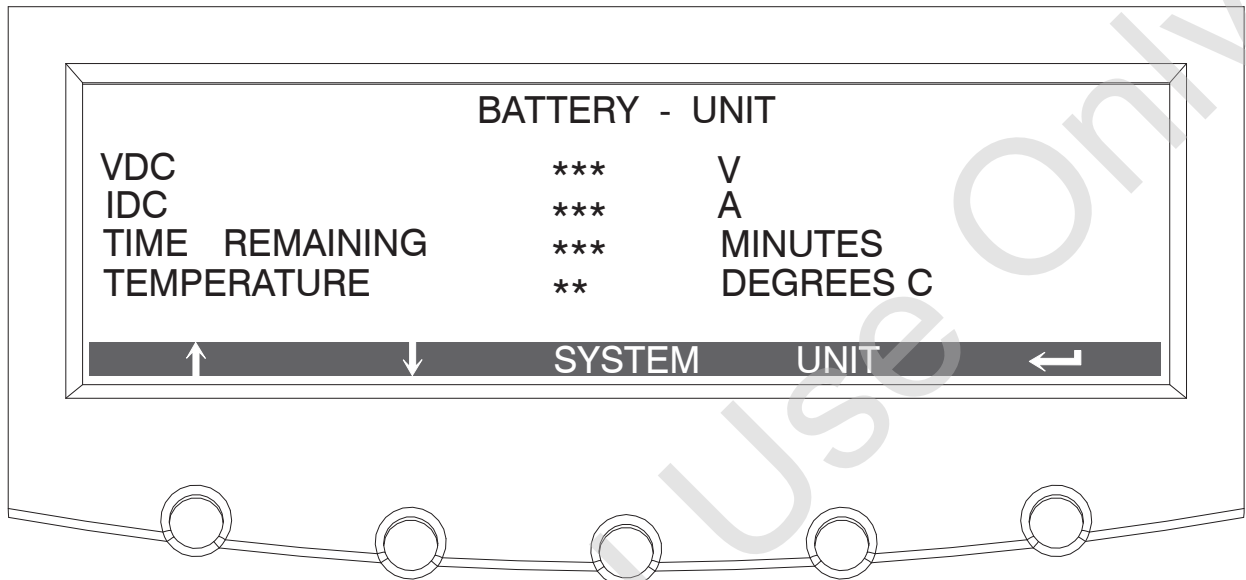
The Bypass screen shows the bypass input voltage (phase-to-neutral), input current (each phase), and frequency of the incoming utility source, as well as the kVA, kW, and power factor measurements.

Figure 24. Unit Bypass Meter Screen



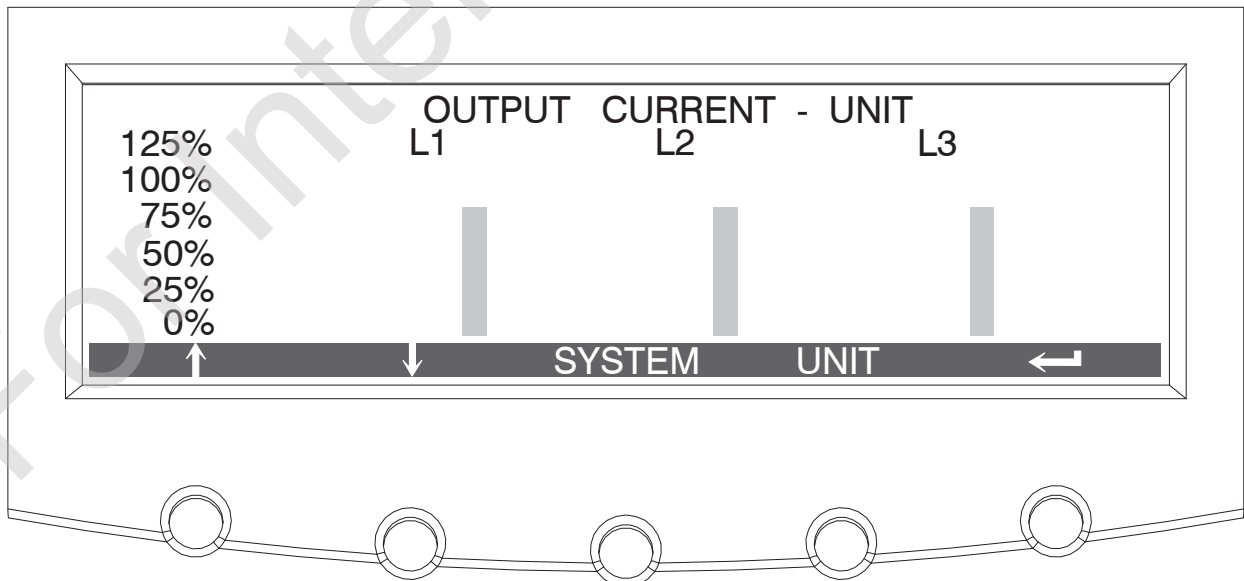
The Battery screen displays the battery voltage (Vdc), the battery current (Idc), the minutes of battery time remaining, and battery temperature. Battery temperature must be set up by an authorized Eaton Customer Service Engineer. When battery life decreases to less than 20%, Check Battery is displayed.

Figure 25. Unit Battery Meter Screen



The Output Current Screen displays a real-time bar graph of the output current of the UPS. The graph shows the current for each phase.

Figure 26. Unit Output Current (Load) Meter Screen

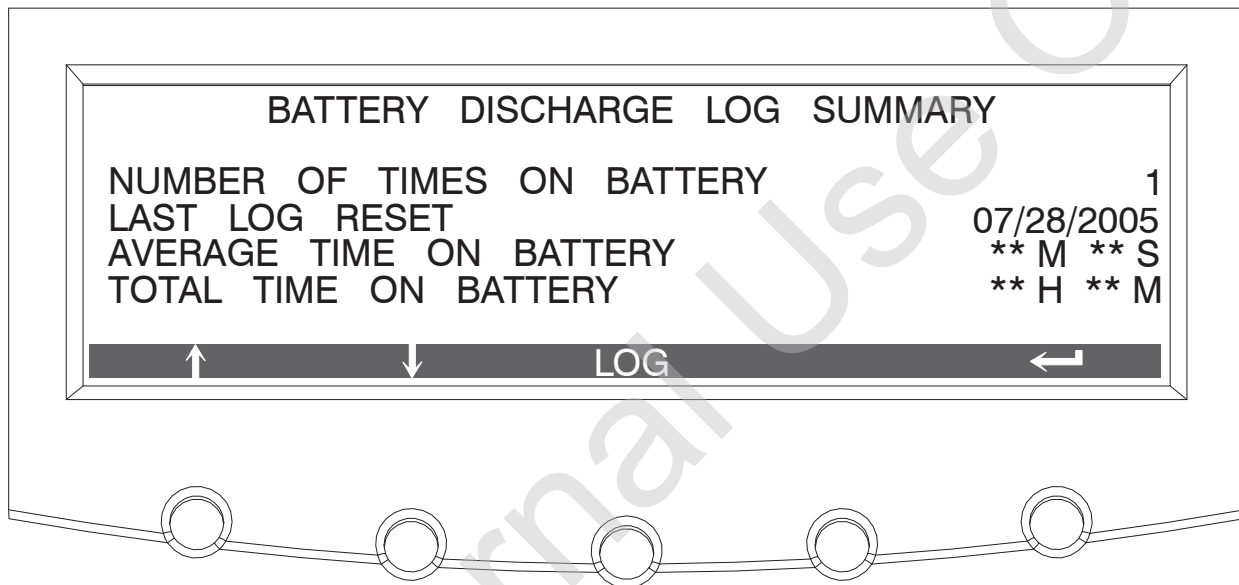


8.2.4 Battery Discharge Log

Press the **METERS** pushbutton on the main menu bar to display the Unit Meter screens. Scroll through the meter screens using the \uparrow or \downarrow pushbuttons on the menu bar until the Battery Discharge Log Summary screen is displayed.

The battery discharge log collects information when the UPS is on battery. The Battery Discharge Log Summary screen displays the total number of times since the last log reset that the UPS has transferred to battery. It also displays the date of the last log reset, the average time spent on battery per event, and the total time on battery since the last reset. [Figure 27](#) shows the Battery Discharge Log Summary screen.

Figure 27. Battery Discharge Log Summary Screen



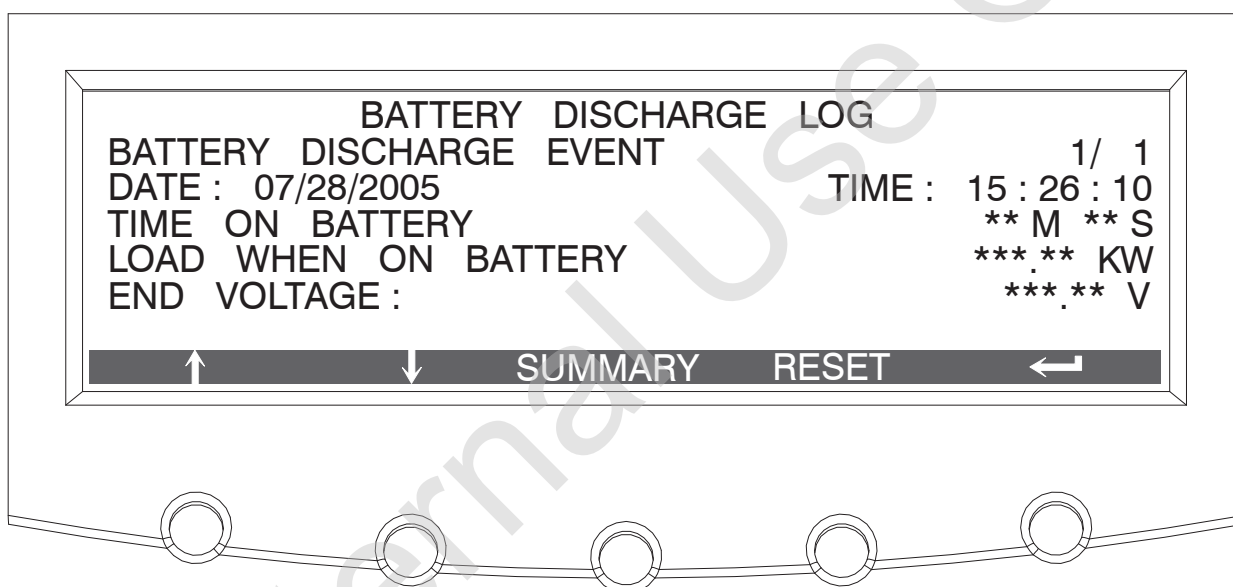
Press the **LOG** pushbutton on the Battery Discharge Log Summary Menu bar to display the Battery Discharge Log screen.

The Battery Discharge Log screen displays the individual log entries including the date and time of the event, how long it was on battery, the UPS load when the event occurred, and the end voltage of the battery for that discharge period. If no events have occurred, the screen will display LOG EMPTY. [Figure 28](#) shows the Battery Discharge Log screen.

To scroll through the individual events, press the \uparrow or \downarrow pushbuttons on the menu bar. To return to the Battery Discharge Log Summary screen, press the **SUMMARY** pushbutton on the menu bar.

To clear the Battery Discharge Log, press the **RESET** pushbutton on the menu bar.

Figure 28. Battery Discharge Log Screen

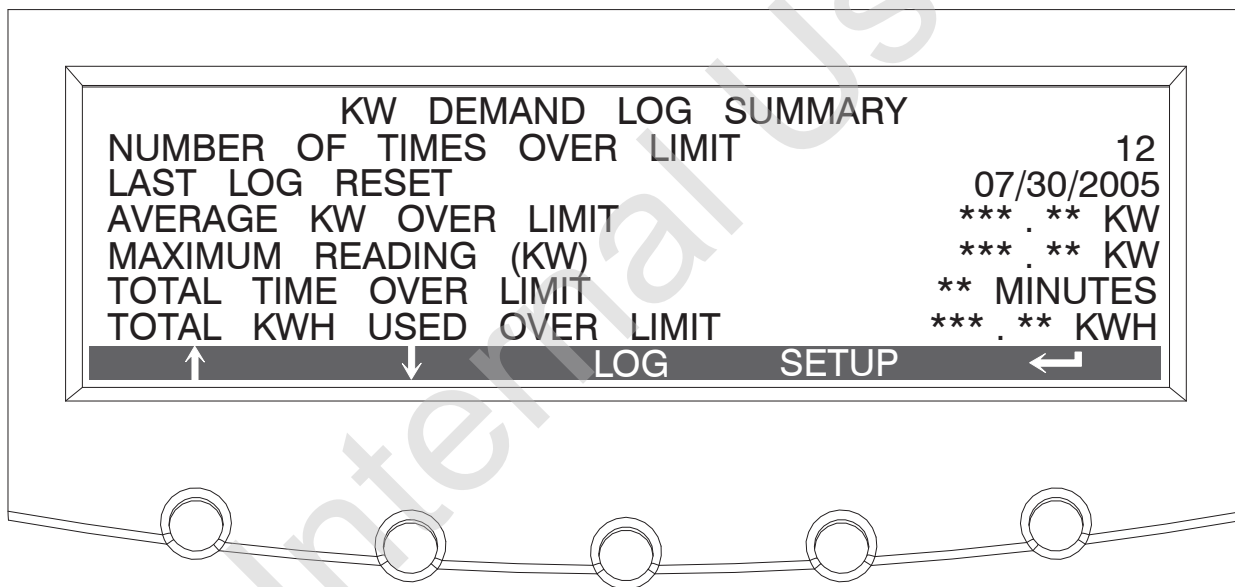


8.2.5 kW Demand Log

Press the **METERS** pushbutton on the main menu bar to display the Unit Meter screens. Scroll through the meter screens using the \uparrow or \downarrow pushbuttons on the menu bar until the kW Demand Log Summary screen is displayed.

The kW demand log collects information on events where the UPS load exceeds a user-defined kW limit within a user-defined time interval. Choose a time period up to 9999 minutes and a load limit up to 9999 kW. If the limit is exceeded within a given time period a log event is created. The kW Demand Log Summary screen displays the number of total times the limit has been exceeded since the last log reset, the date of the last log reset, the maximum kW reading, and the total time over the limit. It also displays the average kW over the limit and an estimated number of kWh used over the limit. Both of these values are calculated using the difference between the actual measurement reading and the user-defined limit level. For example, during a 60-minute interval if the limit is set at 10 kW and the measurement is a constant 15 kW for the entire period, the average kW over would be 5 kW and the total kWh used over the limit would be 5 kWh. [Figure 29](#) shows the kW Demand Log Summary screen.

Figure 29. kW Demand Log Summary Screen



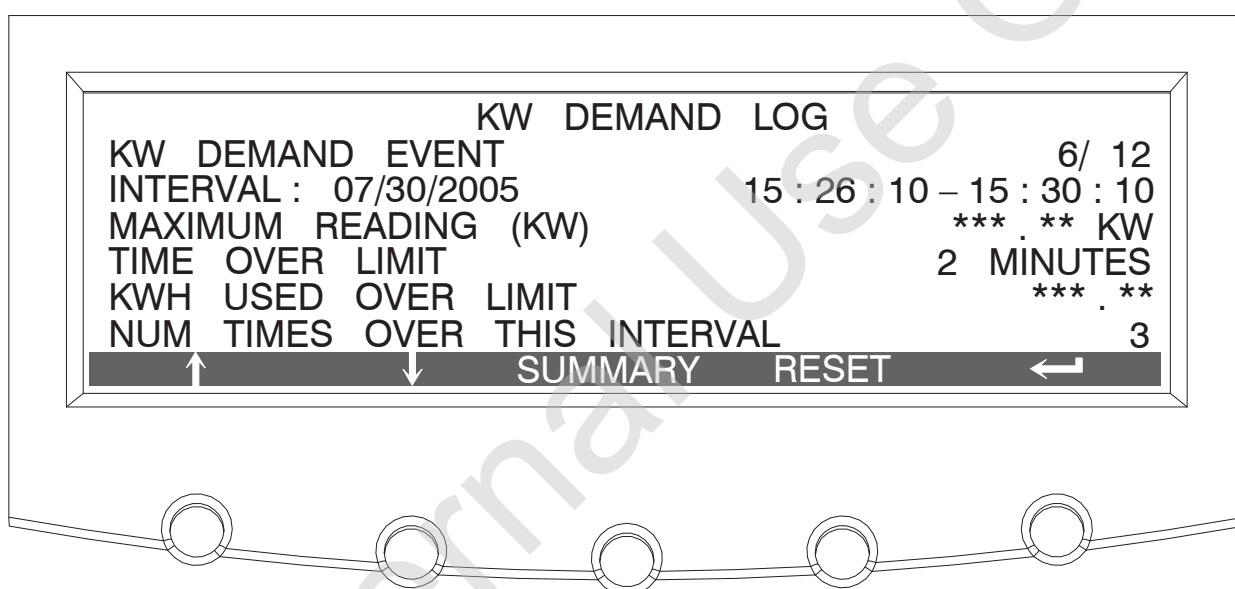
Press the **LOG** pushbutton on the kW Demand Log Summary Menu bar to display the kW Demand Log screen.

The kW Demand Log screen displays the individual log entries, including the interval date and time frame, the maximum reading during the interval, the total time over limit during the interval, an estimated number of total kWh used during the interval, and the number of times over limit during the interval. If no events have occurred, the screen displays LOG EMPTY. [Figure 30](#) shows the kW Demand Log screen.

To scroll through the individual events, press the \triangle or ∇ pushbuttons on the menu bar. To return to the kW Demand Log Summary screen, press the **SUMMARY** pushbutton on the menu bar.

To clear the kW Demand Log, press the **RESET** pushbutton on the menu bar.

Figure 30. kW Demand Log Screen



Press the **SETUP** pushbutton on the kW Demand Log Summary Menu bar to display the Current kW Demand Log Setup screen 1.

The Current kW Demand Log Setup screen 1 displays the current user-defined log settings. If no log settings are configured, the screen will display KW LOG DISABLED. [Figure 31](#) shows the Current kW Demand Log Setup screen 1.


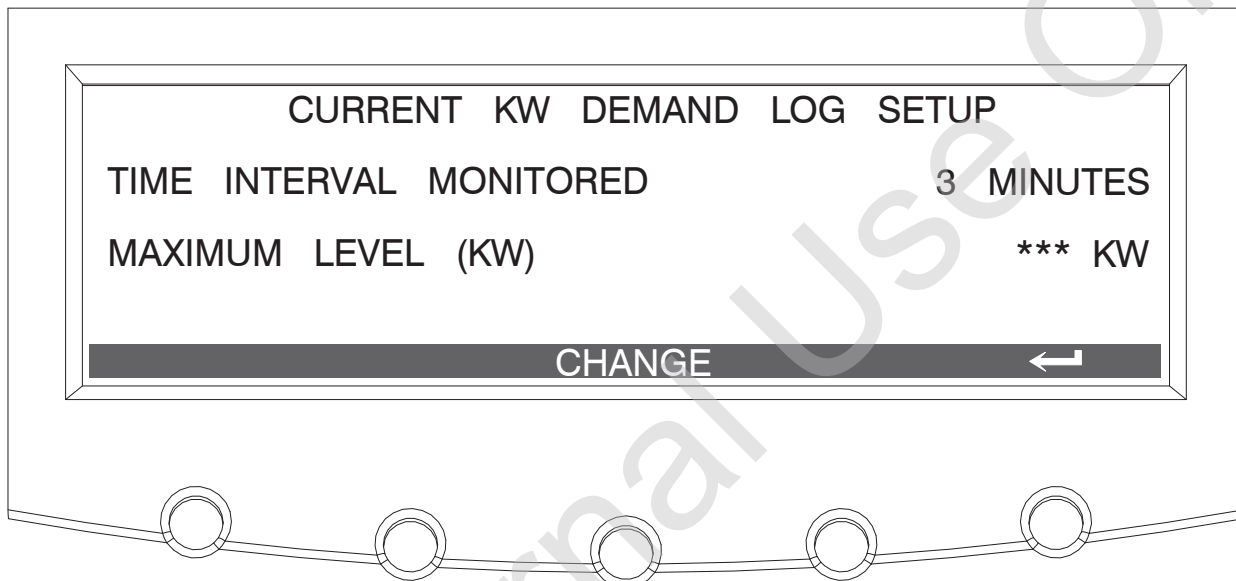


To return to the kW Demand Log Summary screen, press the  pushbutton on the menu bar.

Figure 31. Current kW Demand Log Setup Screen 1



Press the **CHANGE** pushbutton on the Current kW Demand Log Setup Menu bar to display the Current kW Demand Log Setup screen 2.

The Current kW Demand Log Setup screen can be used to set up or change the time interval and maximum level log settings. [Figure 32](#) shows the Current kW Demand Log Setup screen 2.

Use the  or  pushbuttons to highlight the setup function screen desired, then press the **SELECT** pushbutton to display the function screen.


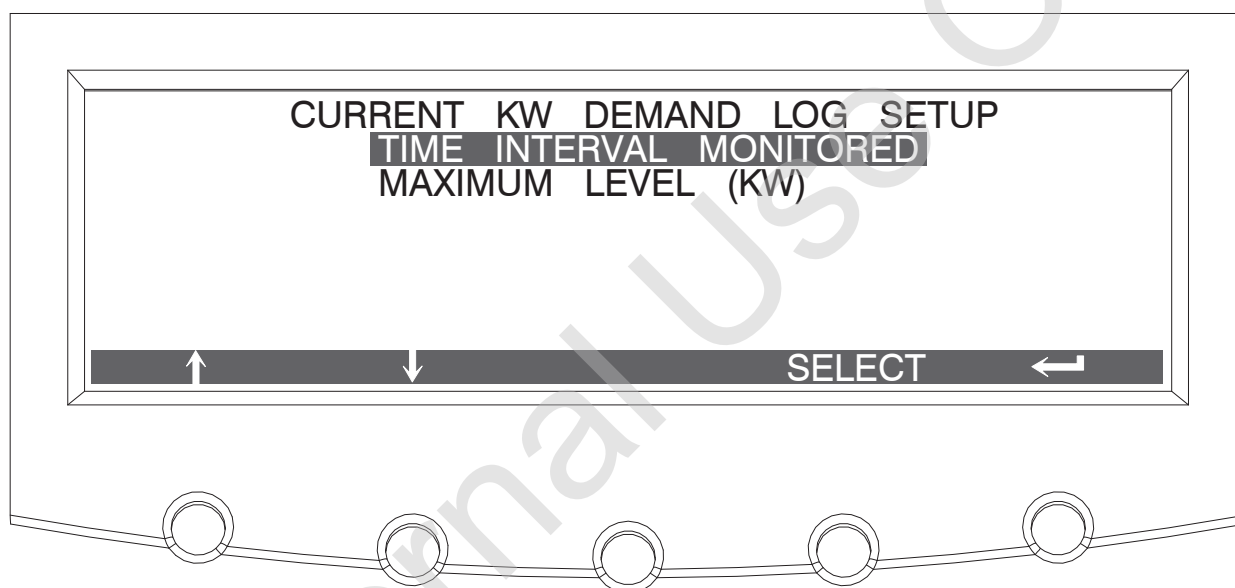
To return to the Current kW Demand Log Setup screen 1, press the  pushbutton on the menu bar.

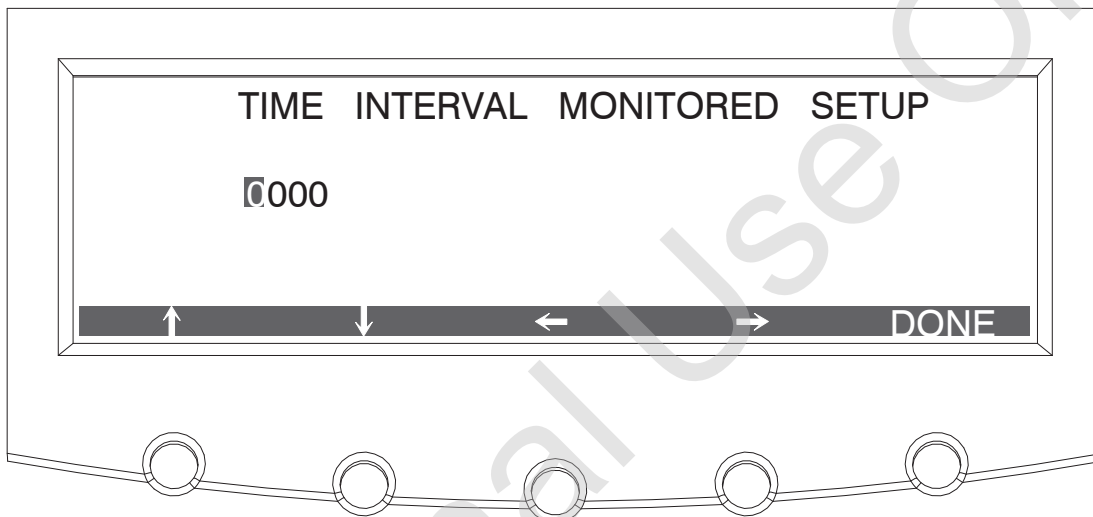
Figure 32. Current kW Demand Log Setup Screen 2



Select **TIME INTERVAL MONITORED** from the Current kW Demand Log Setup screen 2 menu to display the Time Interval Monitored Setup screen. The Time Interval Monitored Setup screen allows the time duration of the event being monitored to be changed. [Figure 33](#) shows the Time Interval Monitored Setup screen.

Use the \leftarrow or \rightarrow pushbuttons to select the character position. Use the \uparrow or \downarrow pushbuttons to change the character value. Once the new value is entered, press the **DONE** pushbutton. The Time Interval Monitored Setup Save screen is displayed.

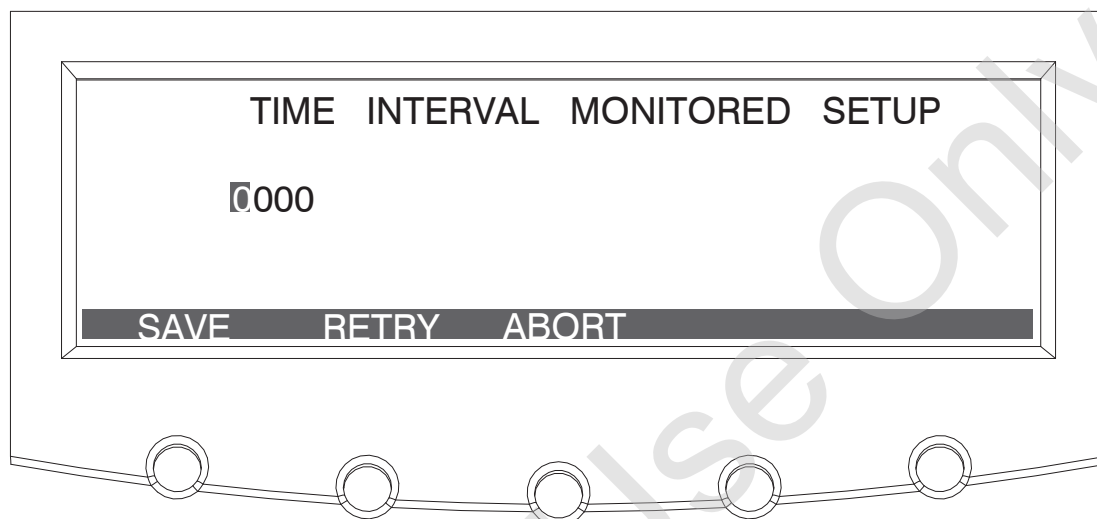
Figure 33. Time Interval Monitored Setup Screen



The Time Interval Monitored Setup Save screen lets you save the new time interval, retry another time interval, or abort the change. [Figure 34](#) shows the Time Interval Monitored Setup Save screen.

Press **SAVE**, **RETRY**, or **ABORT**. If **SAVE** or **ABORT** is pressed, the action is completed, and the Current kW Demand Log Setup screen 2 displays. If **RETRY** is pressed, the Time Interval Monitored Setup screen is redisplayed.

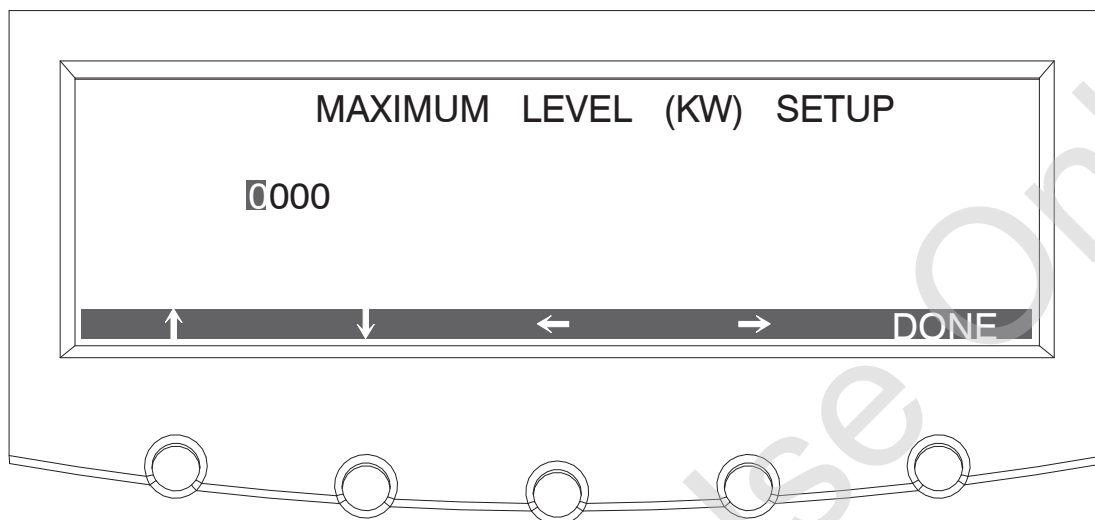
Figure 34. Time Interval Monitored Setup Save Screen



Select **MAXIMUM LEVEL (KW)** from the Current kW Demand Log Setup screen 2 menu to display the Maximum Level (kW) Setup screen. The Maximum Level (kW) Setup screen allows the kW limit of the event being monitored to be changed. [Figure 35](#) shows the Maximum Level (kW) Setup screen.

Use the \leftarrow or \rightarrow pushbuttons to select the character position. Use the \uparrow or \downarrow pushbuttons to change the character value. Once the new value is entered, press the **DONE** pushbutton. The Maximum Level (kW) Setup Save screen is displayed.

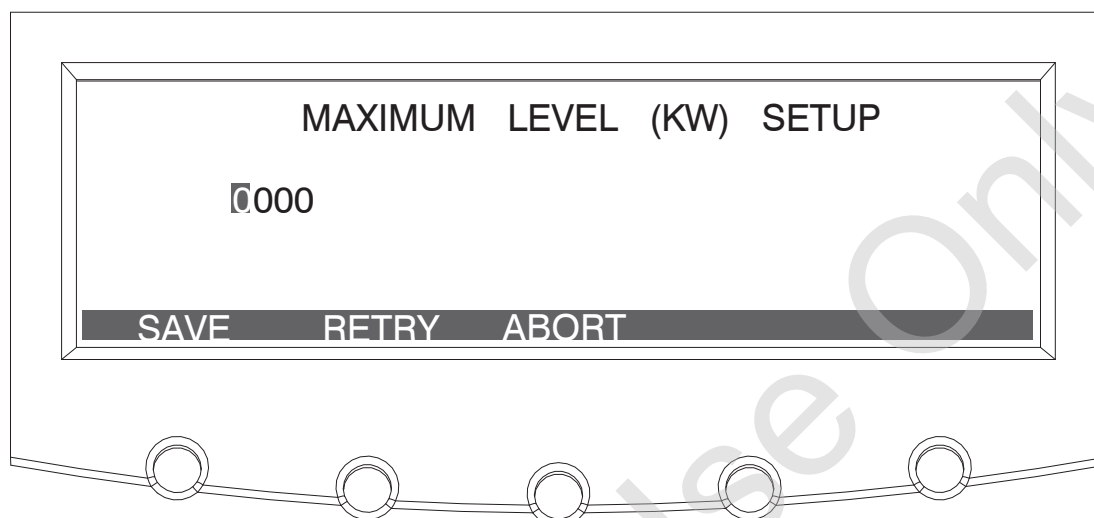
Figure 35. Maximum Level (kW) Setup Screen



The Maximum Level (kW) Setup Save screen lets you save the new kW limit, retry another kW limit, or abort the change. [Figure 36](#) shows the Maximum Level (kW) Setup Save screen.

Press **SAVE**, **RETRY**, or **ABORT**. If SAVE or ABORT is pressed, the action is completed, and the Current kW Demand Log Setup screen 2 displays. If RETRY is pressed, the Maximum Level (kW) Setup screen is redisplayed.

Figure 36. Maximum Level (kW) Setup Save Screen

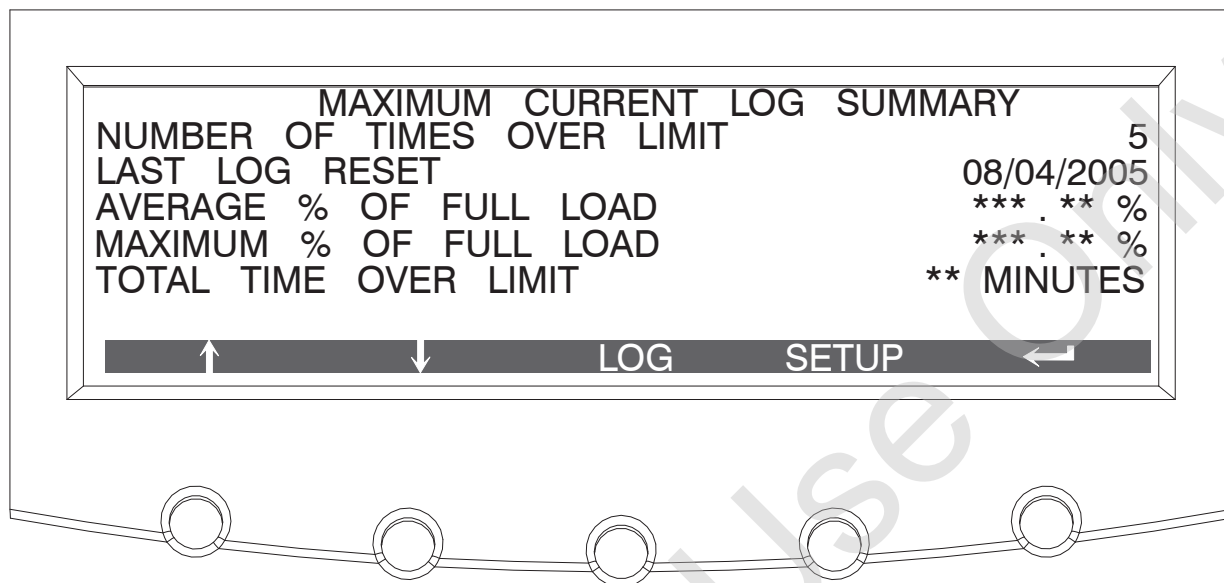


8.2.6 Maximum Current Log

Press the **METERS** pushbutton on the main menu bar to display the Unit Meter screens. Scroll through the meter screens using the or pushbuttons on the menu bar until the Maximum Current Log Summary screen is displayed.

The maximum current log collects information on events where the UPS load exceeds a user-defined current limit within a user-defined time interval. Choose a time period up to 9999 minutes and a load limit up to 100%. The user can also select whether the limit defined is a three-phase average of the individual phase currents or is a limit defined for each phase individually. In the first case an event is logged if the average across the phases exceeds the defined limit within a given time period and in the second case an event is logged if any individual phase exceeds the defined limit within a given time period. The Maximum Current Log Summary screen displays the number of times the limit has been exceeded, the date of the last log reset, the maximum percent of full load, and the total time over the limit. It also displays the average percent load over the limit. This measurement differs, depending on whether a three-phase average or an individual phase measurement is selected. [Figure 37](#) shows the Maximum Current Log Summary screen.

Figure 37. Maximum Current Log Summary Screen



Press the **LOG** pushbutton on the Maximum Current Log Summary Menu bar to display the Maximum Current Log screen.

The Maximum Current Log screen displays the individual log entries, including the interval date and time frame, the maximum percent of full load during the interval, the total time over limit during the interval, and the number of times over during the interval. If the individual phase option is selected, the phases that exceeded the limit will also be displayed. If no events have occurred, the screen will display LOG EMPTY. [Figure 38](#) and [Figure 39](#) show the Maximum Current Log screens.

To scroll through the individual events, press the \uparrow or \downarrow pushbuttons on the menu bar. To return to the Maximum Current Log Summary screen, press the **SUMMARY** pushbutton on the menu bar.

To clear the Maximum Current Log, press the **RESET** pushbutton on the menu bar.

Figure 38. Maximum Current Log Screen (Three-Phase Measurement)

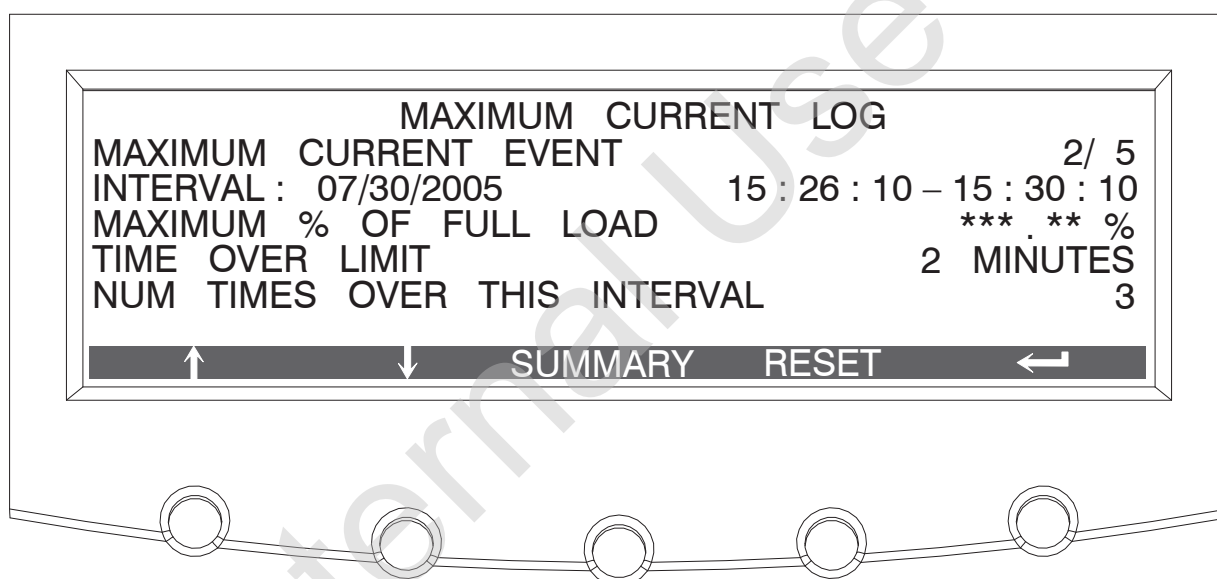
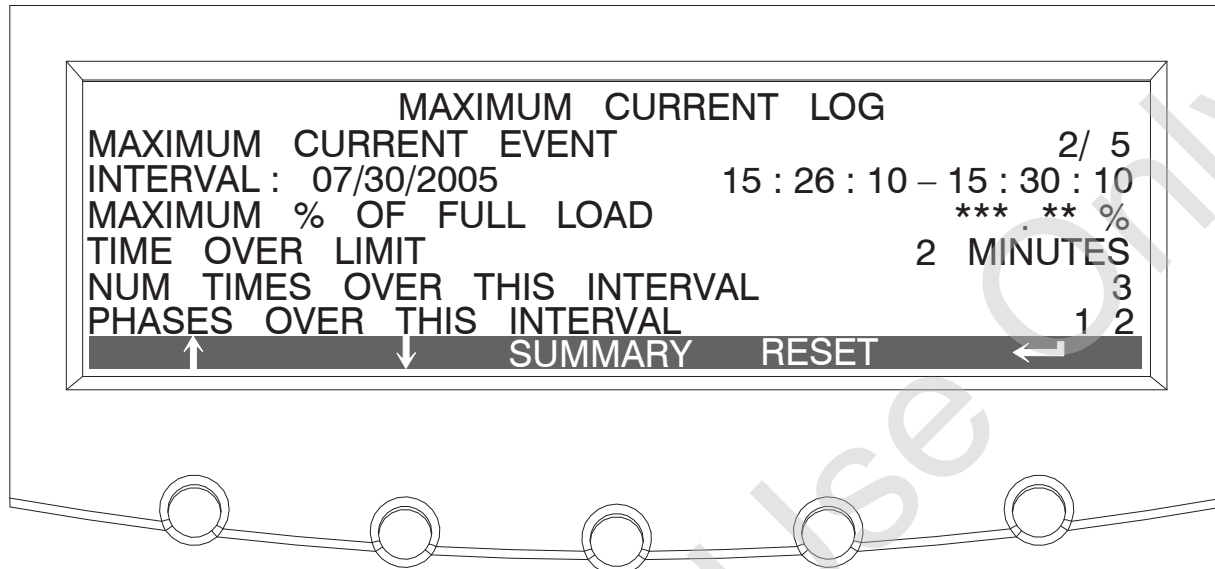


Figure 39. Maximum Current Log Screen (Individual Phase Measurement)



Press the **SETUP** pushbutton on the Maximum Current Log Summary Menu bar to display the Maximum Current Log Setup screen 1.

The Maximum Current Log Setup screen 1 displays the current user defined log settings. If no log settings are configured, the screen will display MAXIMUM CURRENT LOG DISABLED. [Figure 40](#) shows the Maximum Current Log Setup screen 1.


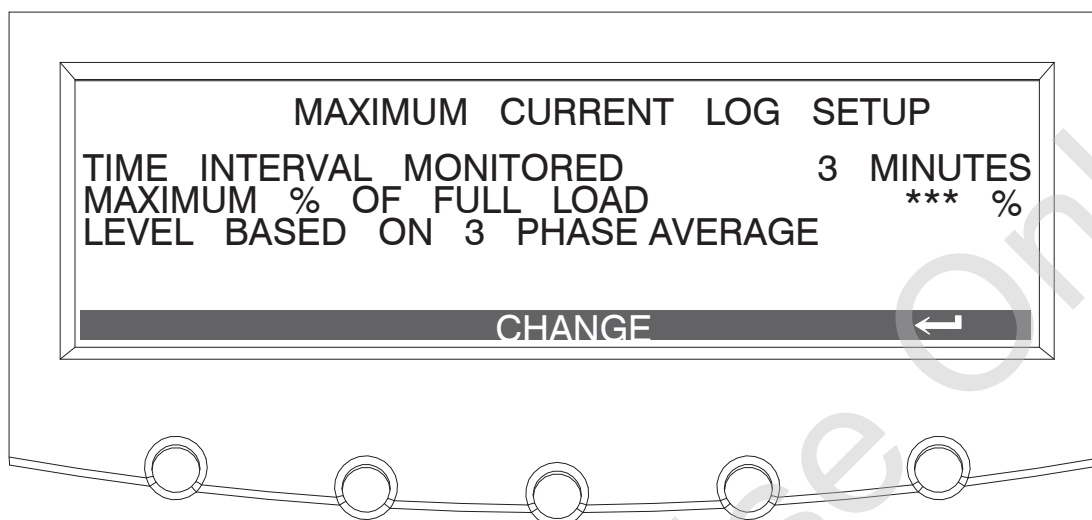
To return to the Maximum Current Log Summary screen, press the  pushbutton on the menu bar.

Figure 40. Maximum Current Log Setup Screen 1



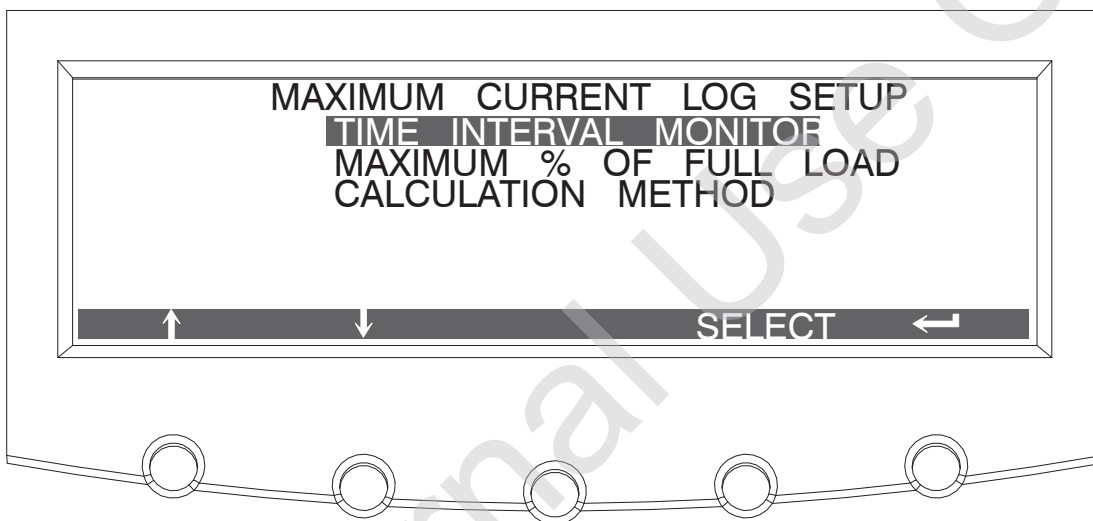
Press the **CHANGE** pushbutton on the Maximum Current Log Setup Menu bar to display the Maximum Current Log Setup screen 2.

The Maximum Current Log Setup screen can be used to set up or change the time interval, the maximum percent of load, and the calculation method (three-phase average or individual phases) log settings. [Figure 41](#) shows the Maximum Current Log Setup screen 2.

Use the \uparrow or \downarrow pushbuttons to highlight the setup function screen desired, then press the **SELECT** pushbutton to display the function screen.

To return to the Maximum Current Log Setup screen 1, press the \leftarrow pushbutton on the menu bar.

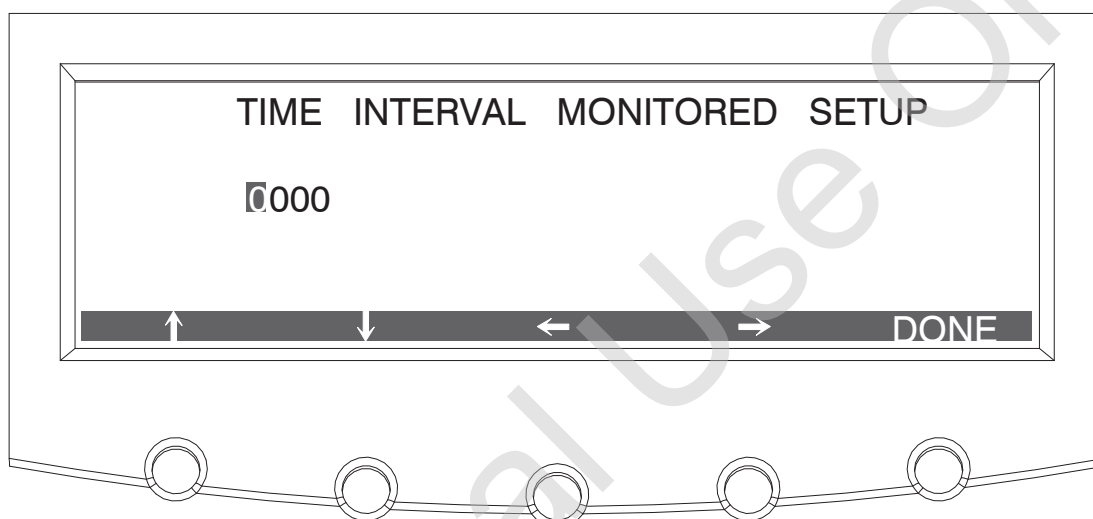
Figure 41. Maximum Current Log Setup Screen 2



Select **TIME INTERVAL MONITORED** from the Maximum Current Log Setup screen 2 menu to display the Time Interval Monitored Setup screen. The Time Interval Monitored Setup screen allows the time duration of the event being monitored to be changed. [Figure 42](#) shows the Time Interval Monitored Setup screen.

Use the \leftarrow or \rightarrow pushbuttons to select the character position. Use the \uparrow or \downarrow pushbuttons to change the character value. Once the new value is entered, press the **DONE** pushbutton. The Time Interval Monitored Setup Save screen is displayed.

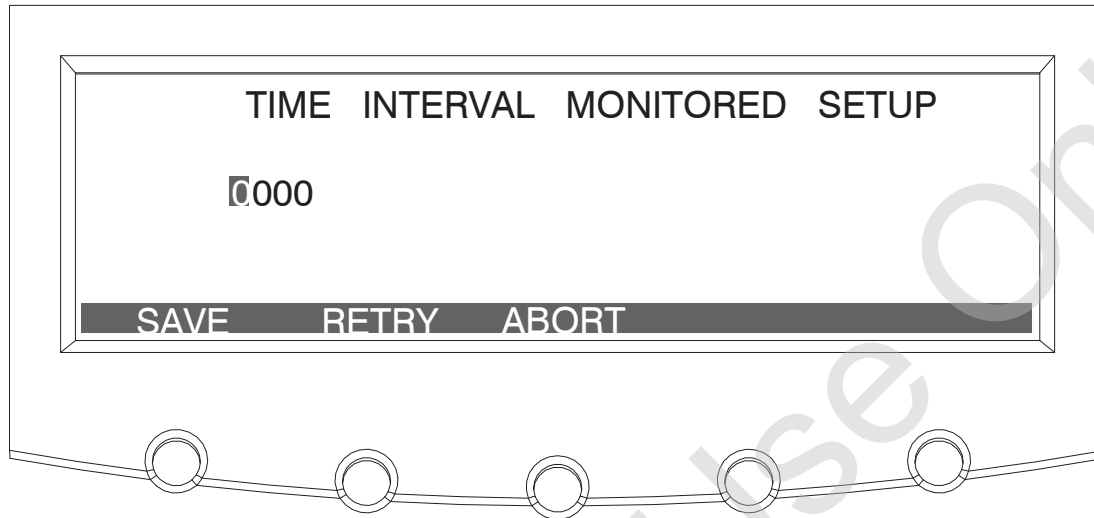
Figure 42. Time Interval Monitored Setup Screen



The Time Interval Monitored Setup Save screen lets you save the new time interval, retry another time interval, or abort the change. [Figure 43](#) shows the Time Interval Monitored Setup Save screen.

Press **SAVE**, **RETRY**, or **ABORT**. If **SAVE** or **ABORT** is pressed, the action is completed, and the Maximum Current Log Setup screen 2 displays. If **RETRY** is pressed, the Time Interval Monitored Setup screen is redisplayed.

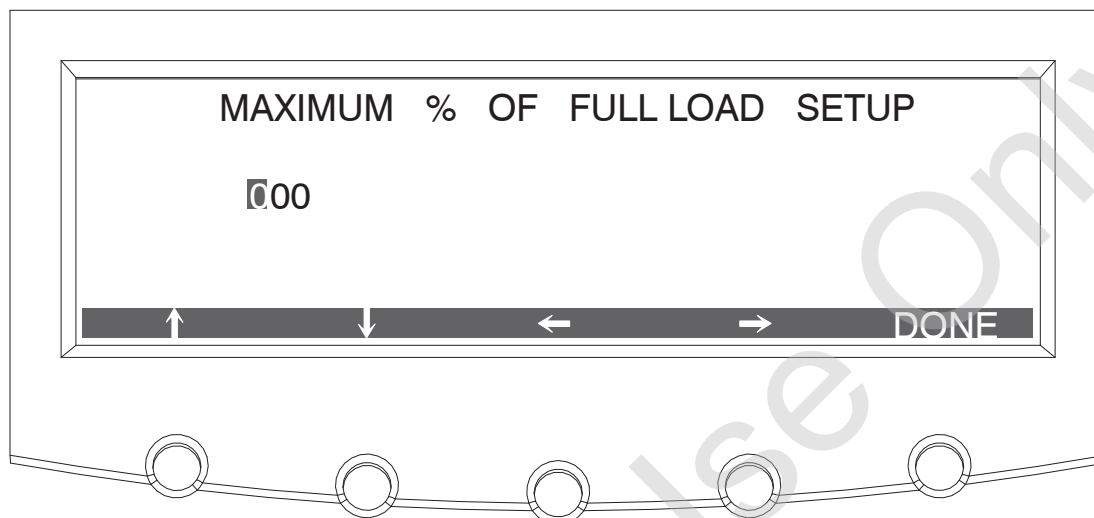
Figure 43. Time Interval Monitored Setup Save Screen



Select **MAXIMUM % of FULL LOAD** from the Maximum Current Log Setup screen (screen 2) menu to display the Maximum % of Full Load Setup screen. The Maximum % of Full Load Setup screen allows the full load limit of the event being monitored to be changed. [Figure 44](#) shows the Maximum % of Full Load Setup screen.

Use the \leftarrow or \rightarrow pushbuttons to select the character position. Use the \uparrow or \downarrow pushbuttons to change the character value. Once the new value is entered, press the **DONE** pushbutton. The Maximum % of Full Load Setup Save screen is displayed.

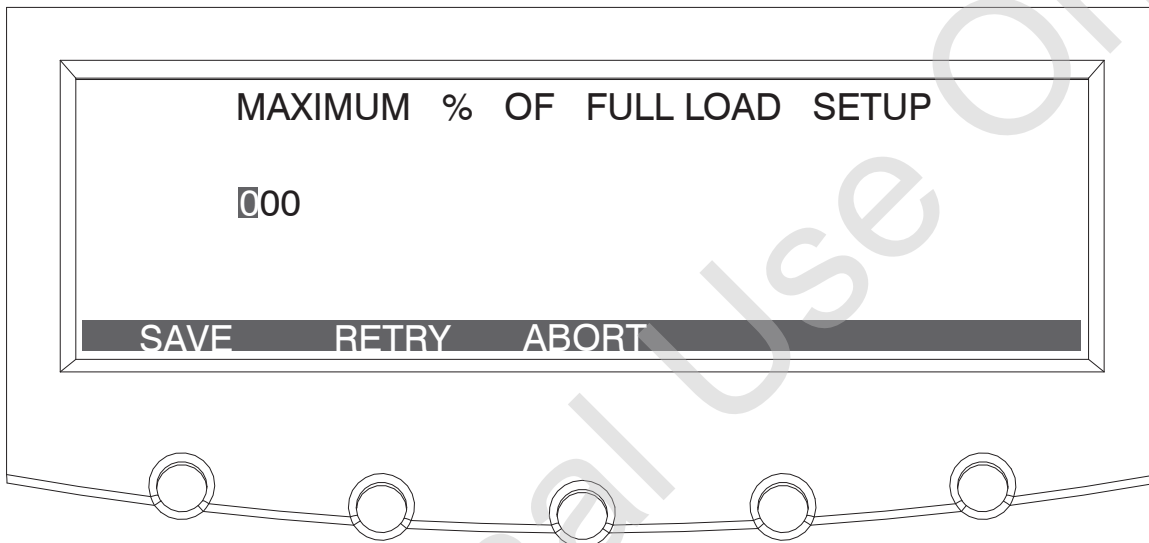
Figure 44. Maximum % of Full Load Setup Screen



The Maximum % of Full Load Setup Save screen lets you save the new load limit, retry another load limit, or abort the change. [Figure 45](#) shows the Maximum % of Full Load Setup Save screen.

Press **SAVE**, **RETRY**, or **ABORT**. If **SAVE** or **ABORT** is pressed, the action is completed, and the Maximum Current Log Setup screen 2 displays. If **RETRY** is pressed, the Maximum % of Full Load Setup screen is redisplayed.

Figure 45. Maximum % of Full Load Setup Save Screen

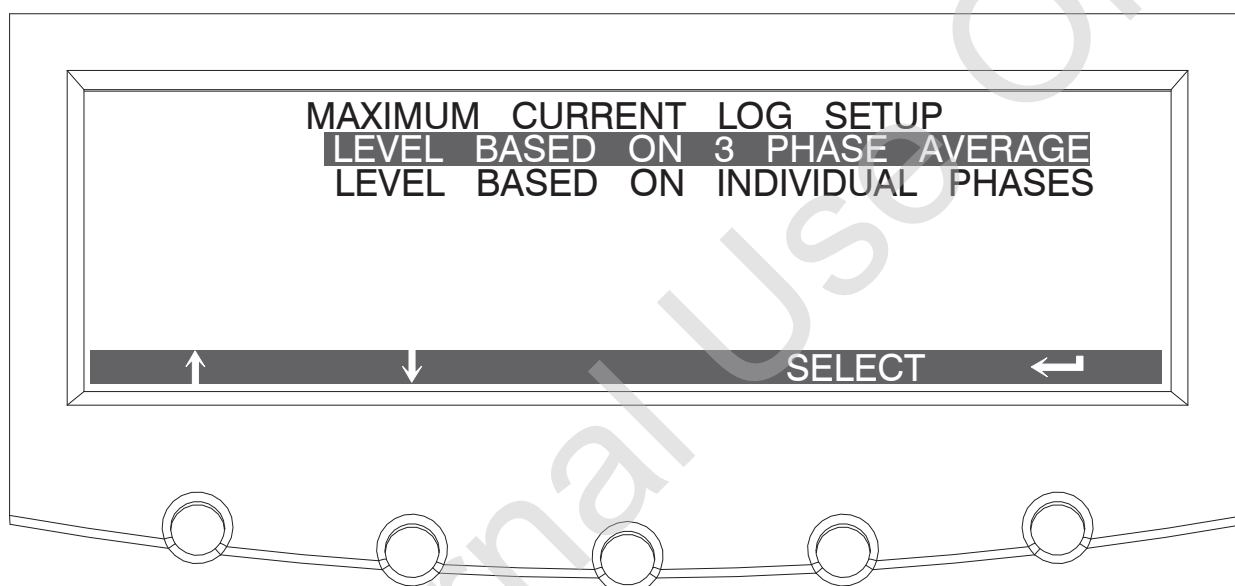


Select **CALCULATION METHOD** from the Maximum Current Log Setup screen 2 menu to display the Calculation Method Setup screen. The Calculation Method Setup screen allows the full load limit of the event being monitored to be changed. [Figure 46](#) shows the Calculation Method Setup screen.

Use the \uparrow or \downarrow pushbuttons to highlight the calculation method desired, then press the **SELECT** pushbutton. The action is completed, and the Maximum Current Log Setup screen 2 displays.

To return to the Maximum Current Log Setup screen 1, press the \leftarrow pushbutton on the menu bar.

Figure 46. Calculation Method Setup Screen



8.2.7 System Meters Screens

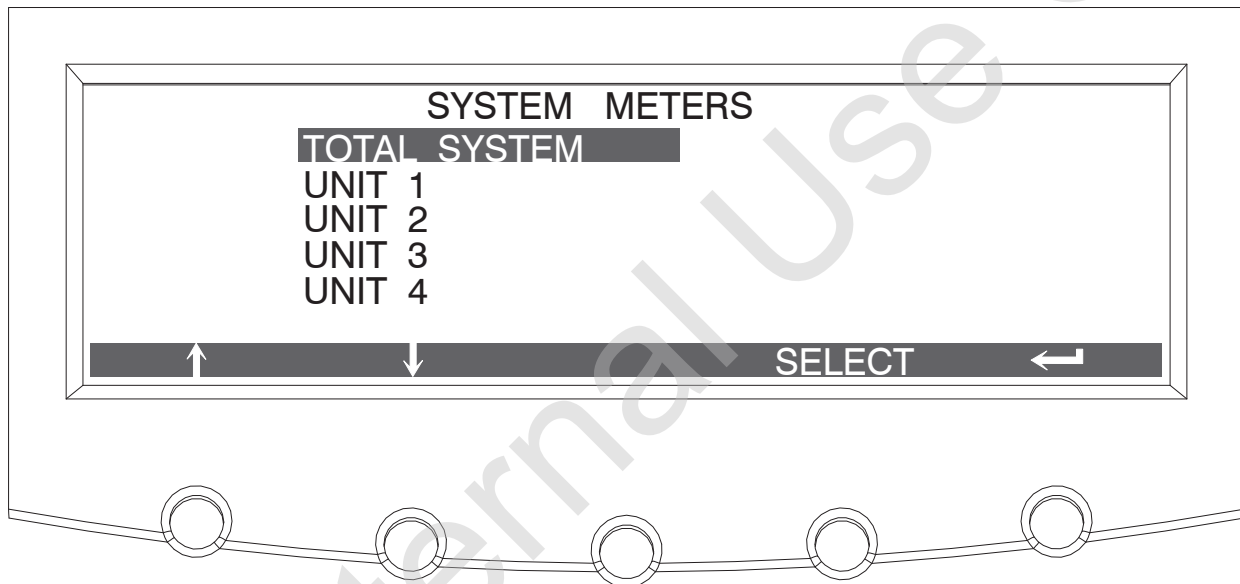
The System Meters screens show the total system and individual UPS unit meter readings from any UPS, when a parallel system is installed. The default voltage displayed on these screens is phase-to-neutral. However, an authorized Eaton Customer Service Engineer can change the screens to display the voltage phase-to-phase (A-B, B-C, C-A).

Press the **METERS** pushbutton on the main menu bar to display the Unit Meter screens.

Press the **SYSTEM** pushbutton on the menu bar to display the System Meters screen.

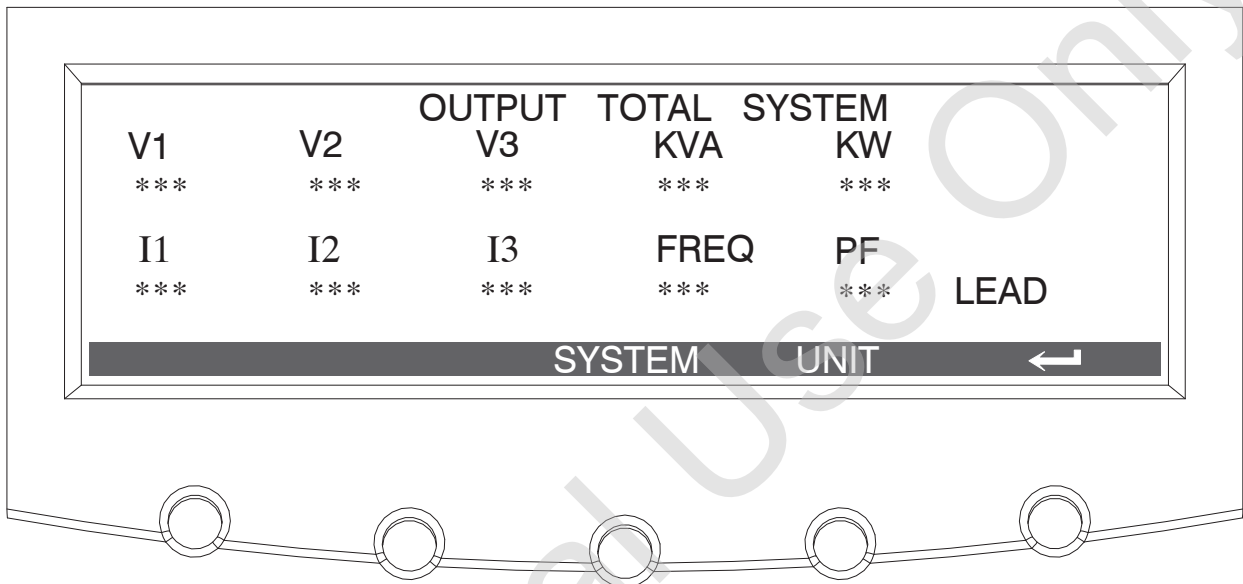
Use the \uparrow or \downarrow pushbuttons to highlight the Total System meter or Unit meters desired, then press the **SELECT** pushbutton to display the screen.



Figure 47. System Meters Screen




The Output Total System screen shows output voltage (phase-to-neutral), output current (each phase), and frequency being supplied by the UPS, as well as the kVA, kW, and power factor measurements for the total system. The displayed voltages and frequency are the highest measured value of all UPSs. The displayed currents, kVA, and kW are totals of all UPSs, and the PF is calculated from the total values for the kVA and kW.

Figure 48. Total System Output Meter Screen

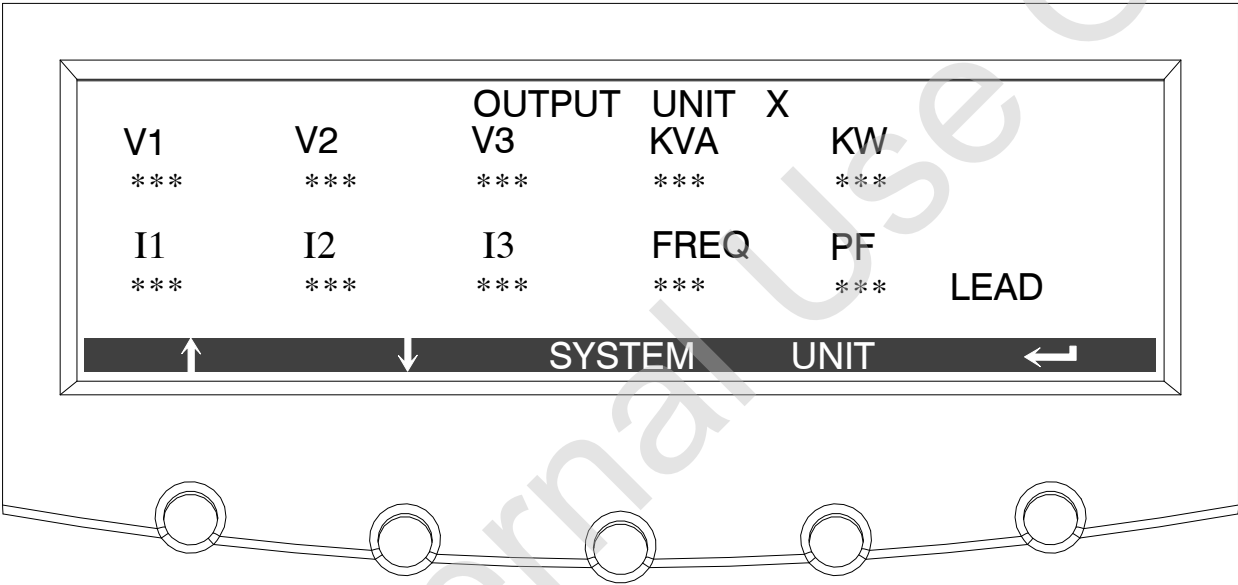


[Figure 49](#) through [Figure 53](#) show the System Meters screens. To scroll through the meter screens, press the  or  pushbuttons on the menu bar. The current UPS readings for the selected UPS are displayed in the information area of the screen. To return to the present Unit Meter screens, press the **UNIT** pushbutton on the menu bar.

 **NOTE** In the following figures, “X” equals the unit number selected from the System Meters screen.

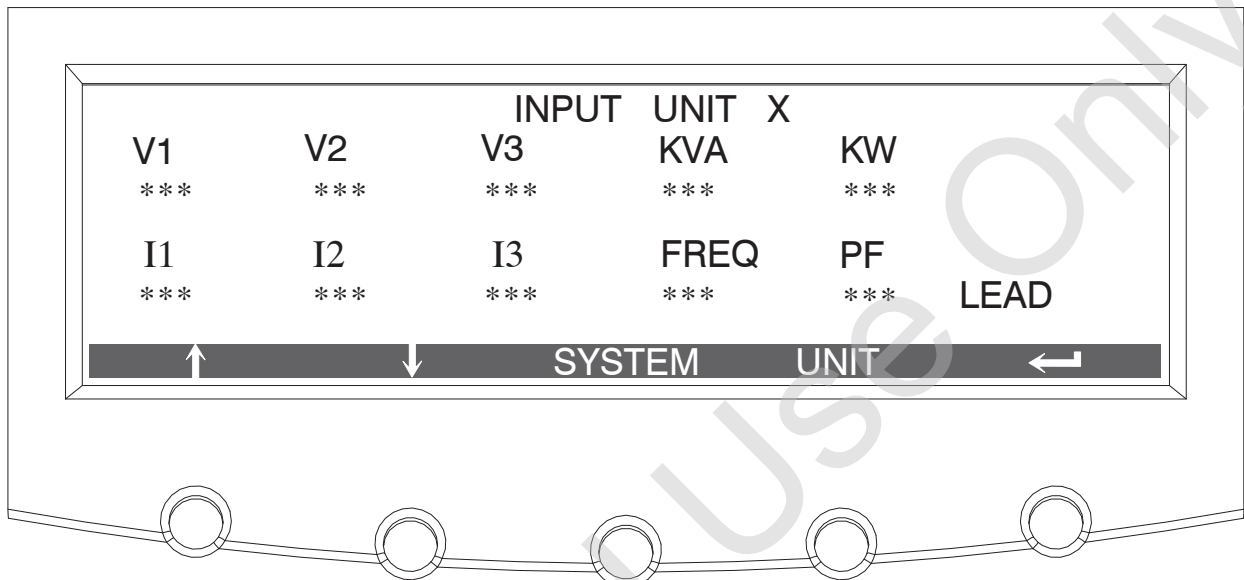
The Output screen shows output voltage (phase-to-neutral), output current (each phase), and frequency being supplied by the UPS, as well as the kVA, kW, and power factor measurements for the selected UPS.

Figure 49. Output Unit X Meter Screen



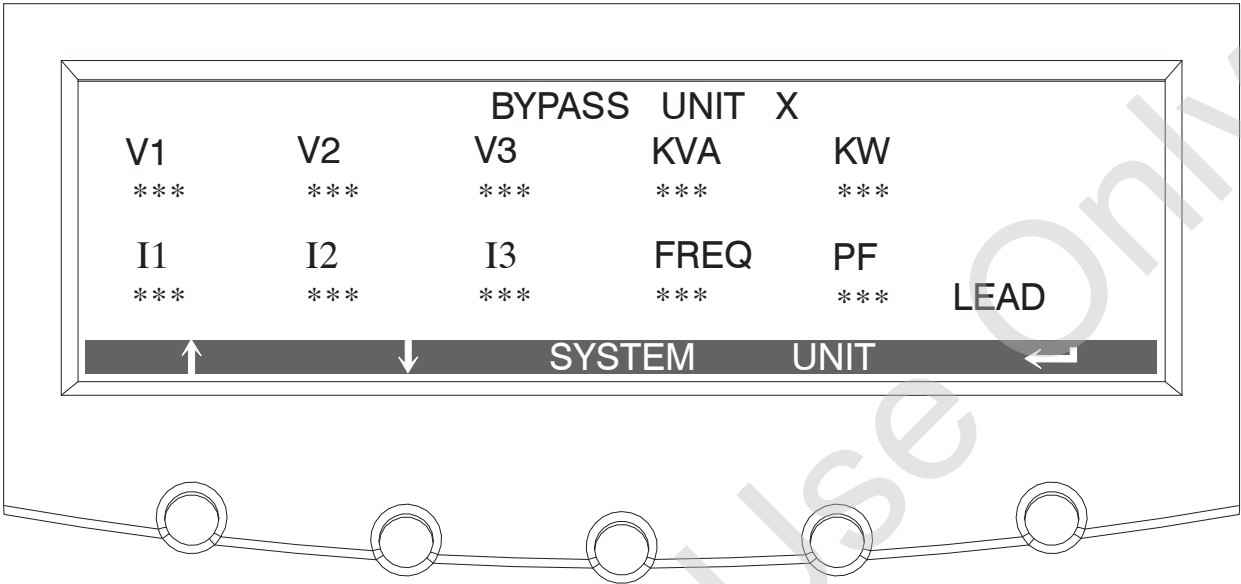
The Input screen shows input voltage (phase-to-neutral), output current (each phase), and frequency of the incoming utility source, as well as the kVA, kW, and power factor measurements for the selected UPS.

Figure 50. Input Unit X Meter Screen



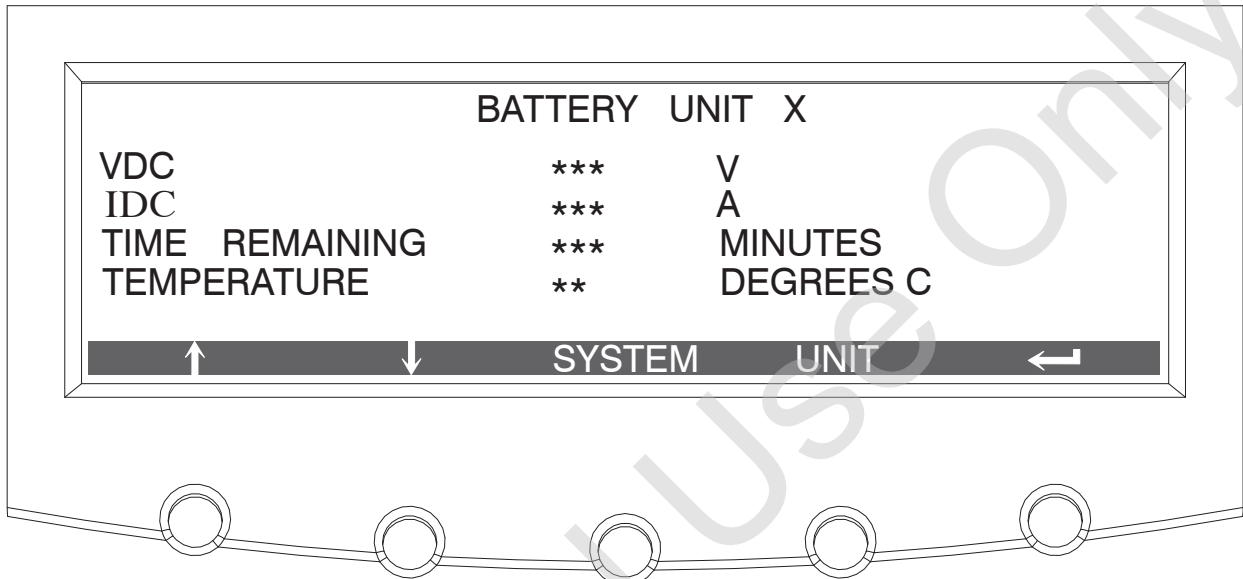
The Bypass screen shows the bypass input voltage (phase-to-neutral), output current (each phase), and frequency of the incoming utility source, as well as the kVA, kW, and power factor measurements for the selected UPS.

Figure 51. Bypass Unit X Meter Screen



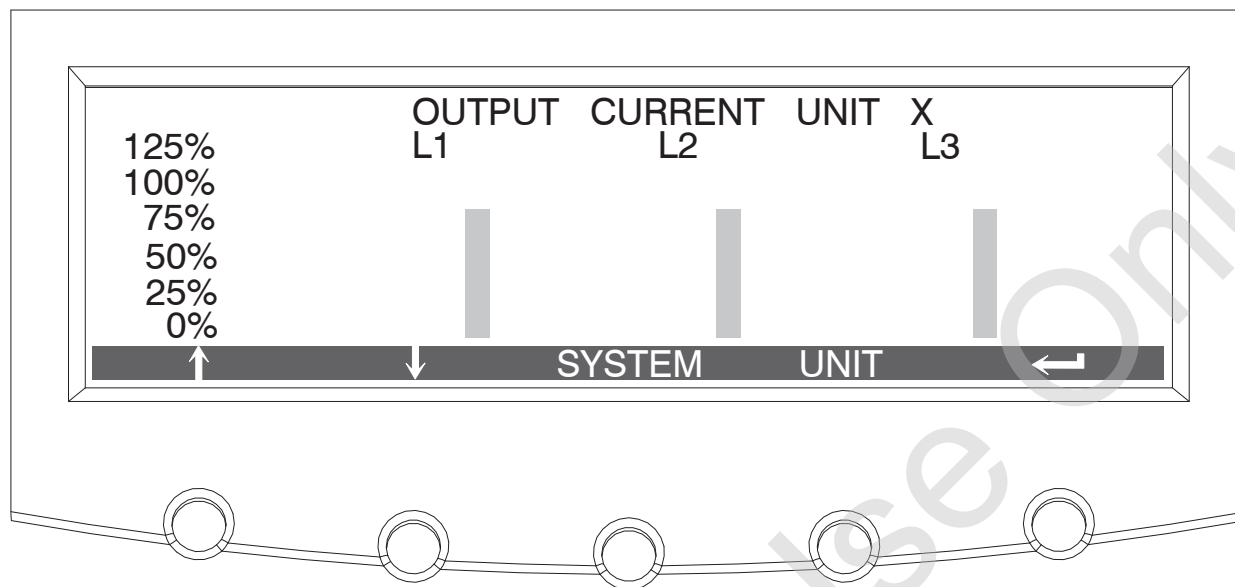
The Battery screen displays the battery voltage (Vdc), the battery current (Idc), the minutes of battery time remaining, and battery temperature. Battery temperature must be set up by an authorized Eaton Customer Service Engineer. When battery life decreases to less than 20%, Check Battery is displayed.

Figure 52. Battery Unit X Meter Screen



The Output Current screen displays a real-time bar graph of the output current of the UPS for the selected UPS. The graph shows the current for each phase.

Figure 53. Output Current (Load) Unit X Meter Screen



8.2.8 System Setup Level 0 Screens

Press the **SETUP** pushbutton on the main menu bar to display the System Setup Level 0 Screen. This screen can be used to:

- Enter a password to access Level 1 functions (see [8.2.9 System Setup Level 1 Screens](#))
No password is necessary to access Level 0 functions.
- Set the screen contrast
- Show the firmware versions installed
- Identify the UPS type

[Figure 54](#) shows the System Setup Level 0 menu screen.



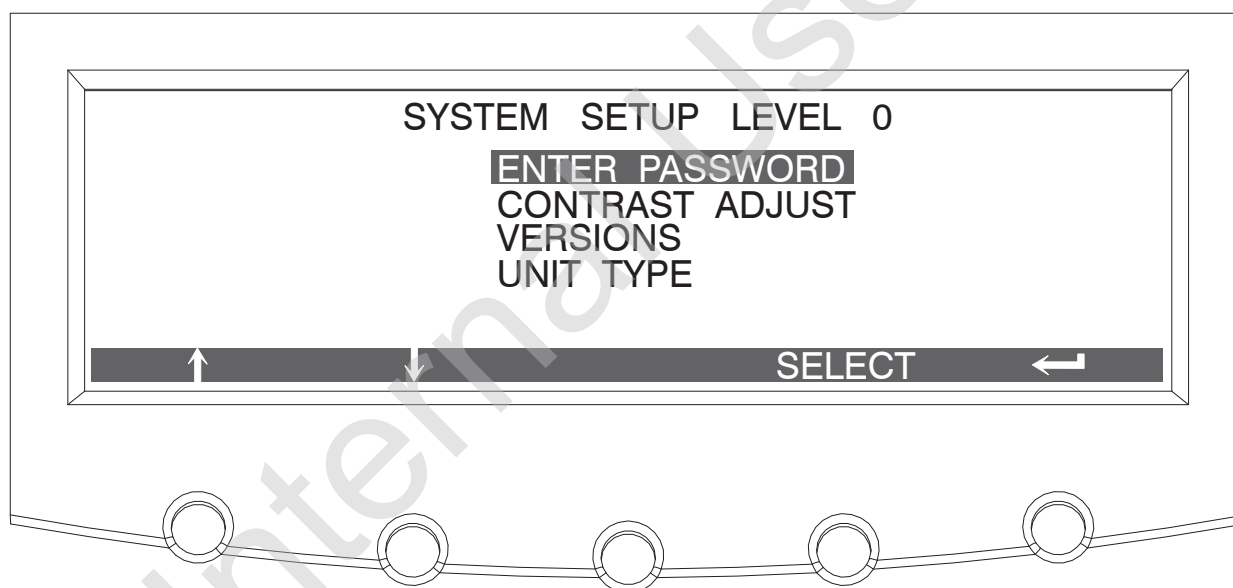
Use the  or  pushbuttons to highlight the setup function screen desired, then press the **SELECT** pushbutton to display the function screen.

Figure 54. System Setup Level 0 Screen



Select **CONTRAST** from the System Setup Level 0 menu to display the Contrast Adjust screen. [Figure 55](#) shows the Contrast Adjust screen.




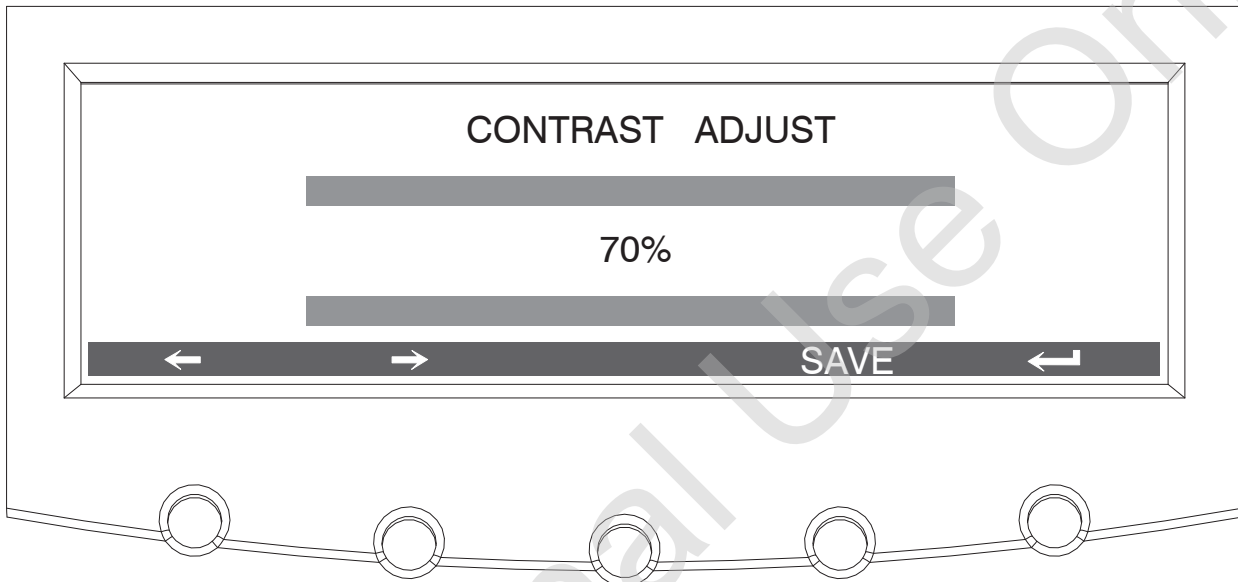
Use the  or  pushbuttons to adjust the contrast for the LCD. When the contrast adjustment is complete, press the **SAVE** pushbutton. Once the setting is saved, the System Setup screen displays. To return to the System Setup screen without saving the setting, press the  pushbutton.

Figure 55. Contrast Adjust Screen



Select **VERSIONS** from the System Setup Level 0 menu to display the Versions screen. The Versions screen provides the firmware version numbers installed on the UPS. [Figure 56](#) shows the Versions screen.




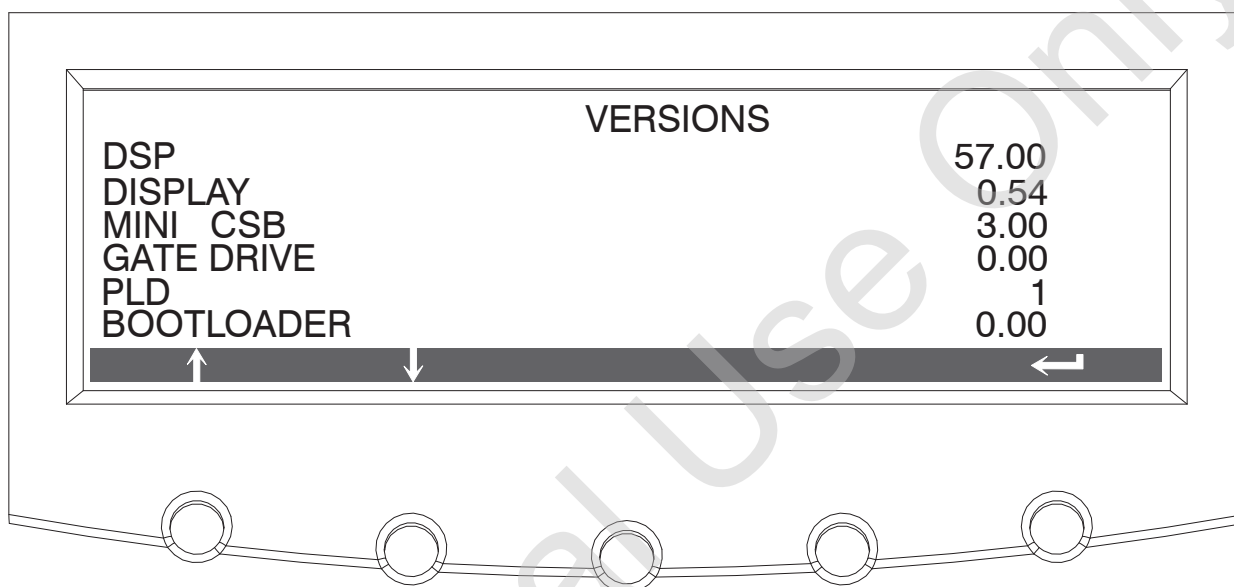
To scroll through the firmware types, press the  or  pushbuttons on the menu bar. To return to the System Setup screen, press the  pushbutton.

Figure 56. Versions Screen




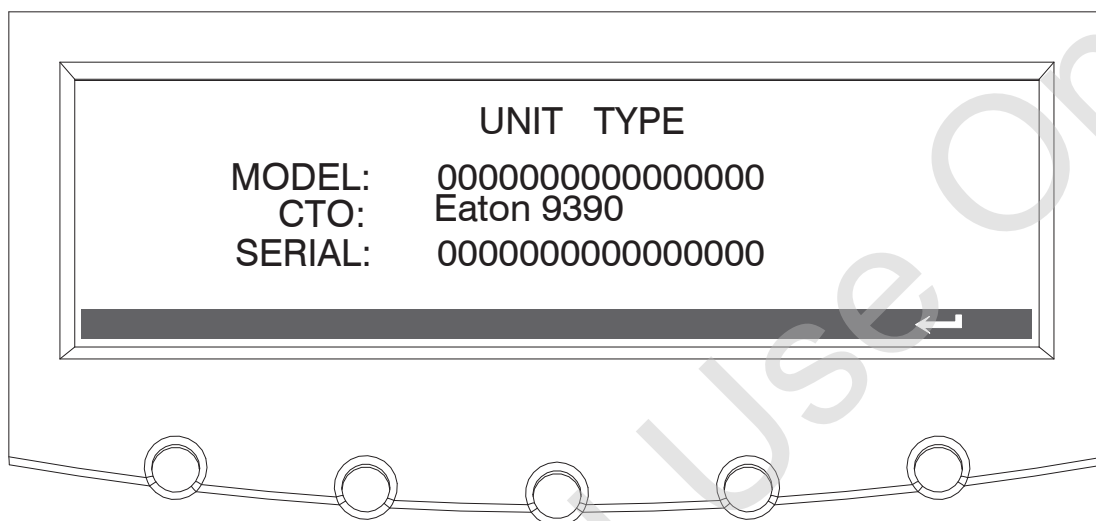
Select **UNIT TYPE** from the System Setup Level 0 menu to display the Unit Type screen. The Unit Type screen provides the model, CTO, and serial numbers of the UPS unit. [Figure 57](#) shows the Unit Type screen. To return to the System Setup screen, press the  pushbutton.

Figure 57. Unit Type Screen



8.2.9 System Setup Level 1 Screens

A password is required to access the Level 1 functions. To enter the password, select **ENTER PASSWORD** from the System Setup Level 0 menu to display the Enter Password screen. [Figure 58](#) shows the Enter Password screen.





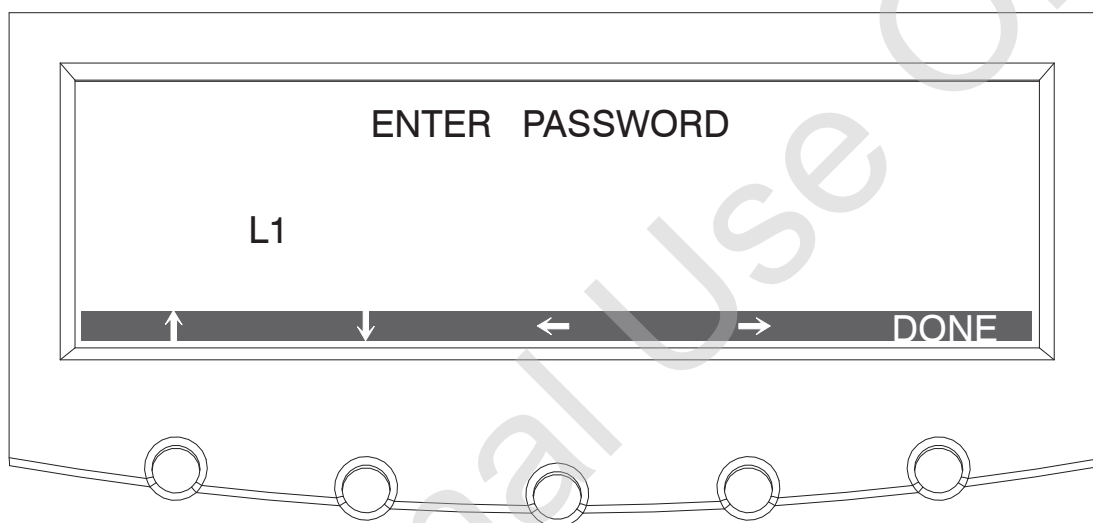


Use the  or  pushbuttons to select the password character position. Use the  or  pushbuttons to change the password character. Once the password is entered, press the **DONE** pushbutton. The System Setup Level 1 menu screen is displayed. The default password is L1.

Figure 58. Enter Password Screen

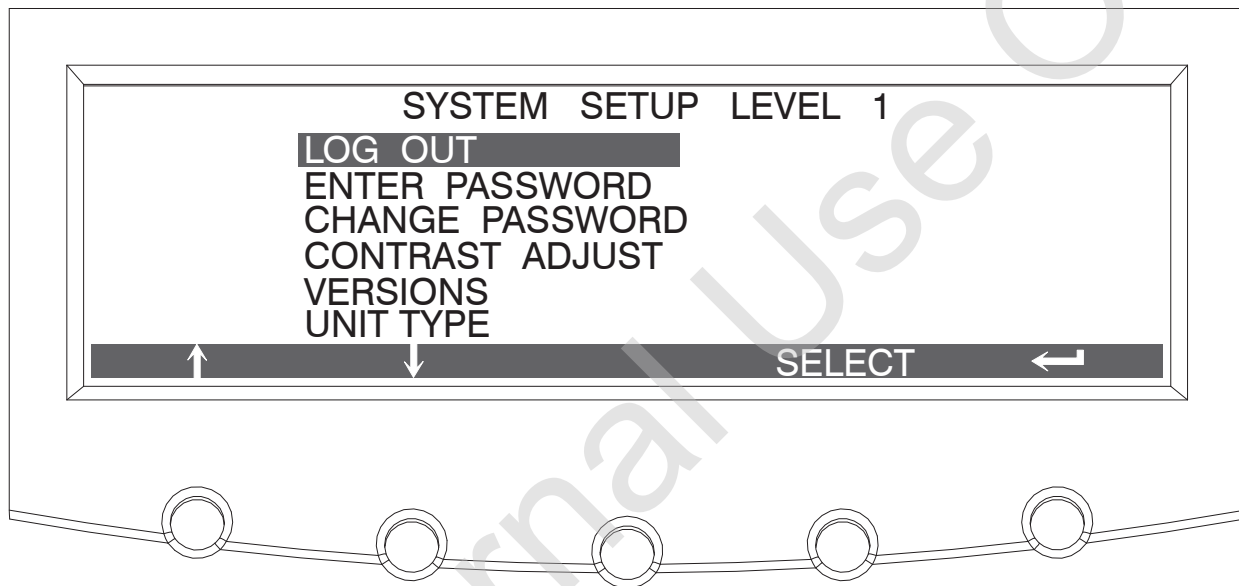


The System Setup Level 1 screen can be used to set the UPS date and time, set the serial ports, change the Level 1 password, and log out of Level 1. In addition, the Level 0 functions are available. [Figure 59](#) shows the System Setup Level 1 screen.

Use the  or  pushbuttons to highlight the setup function screen desired, then press the **SELECT** pushbutton to display the function screen.

The Level 1 screen times out after 60 minutes or can be logged out at any time by selecting the **LOG OUT** function from the menu screen.

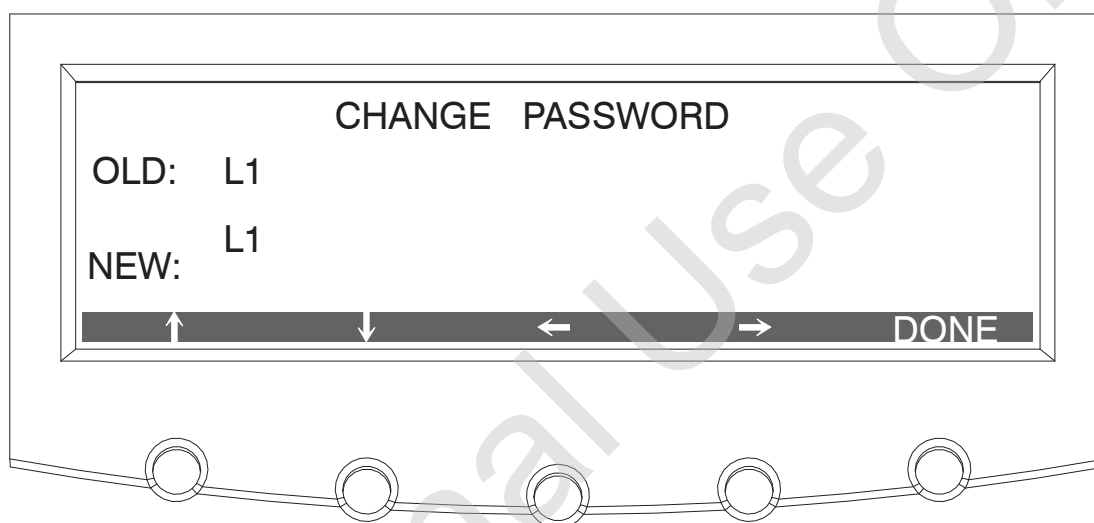
Figure 59. System Setup Level 1 Screen



Select **CHANGE PASSWORD** from the System Setup Level 1 menu to display the Change Password screen. The Change Password screen allows the System Setup Level 1 password to be changed. [Figure 60](#) shows the Change Password screen.

Use the \leftarrow or \rightarrow pushbuttons to select the password character position. Use the \uparrow or \downarrow pushbuttons to change the password character. Once the new password is entered, press the **DONE** pushbutton. The Change Password Save screen is displayed.

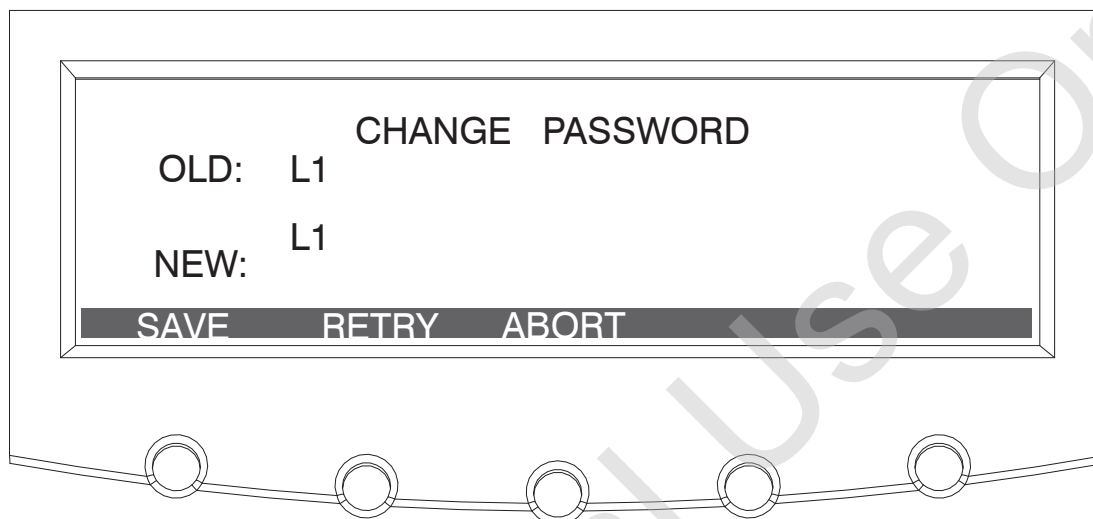
Figure 60. Change Password Screen



The Change Password Save screen lets you save the new password, retry another password, or abort the password change. [Figure 61](#) shows the Change Password Save screen.

Press **SAVE**, **RETRY**, or **ABORT**. If **SAVE** or **ABORT** is pressed, the action is completed, and the System Setup screen displays. If **RETRY** is pressed, the Change Password screen is redisplayed.

Figure 61. Change Password Save Screen



Select **DATE AND TIME** from the System Setup Level 1 menu to display the Time Format Setup screen. The Time Format Setup screen allows the selection of either month/day/year or day/month/year formats for display on the screen and for logging events in the Event and History Logs. [Figure 62](#) shows the Time Format screen.




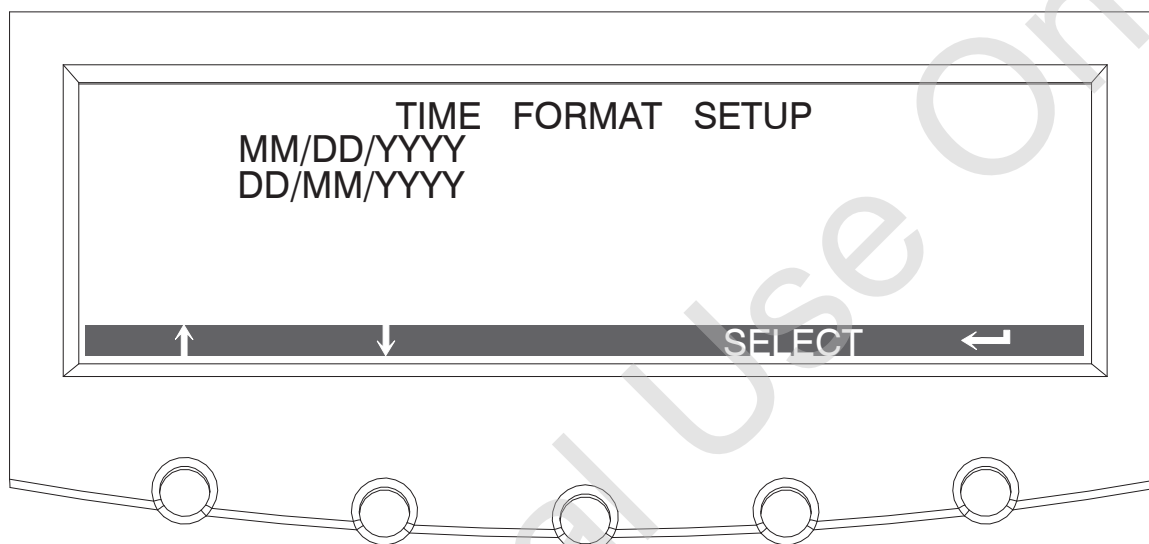
Use the  or  pushbuttons to highlight the desired format, then press the **SELECT** pushbutton to display the Set Date and Time screen. To return to the System Setup screen, press the  pushbutton.

Figure 62. Time Format Screen



The Set Date and Time MM/DD/YYYY screen allows the internal date and time of the UPS to be set in the month/day/year format. The date and time information is used for display on the screen and for logging events in the Event and History Logs. [Figure 63](#) shows the Set Date and Time MM/DD/YYYY screen.










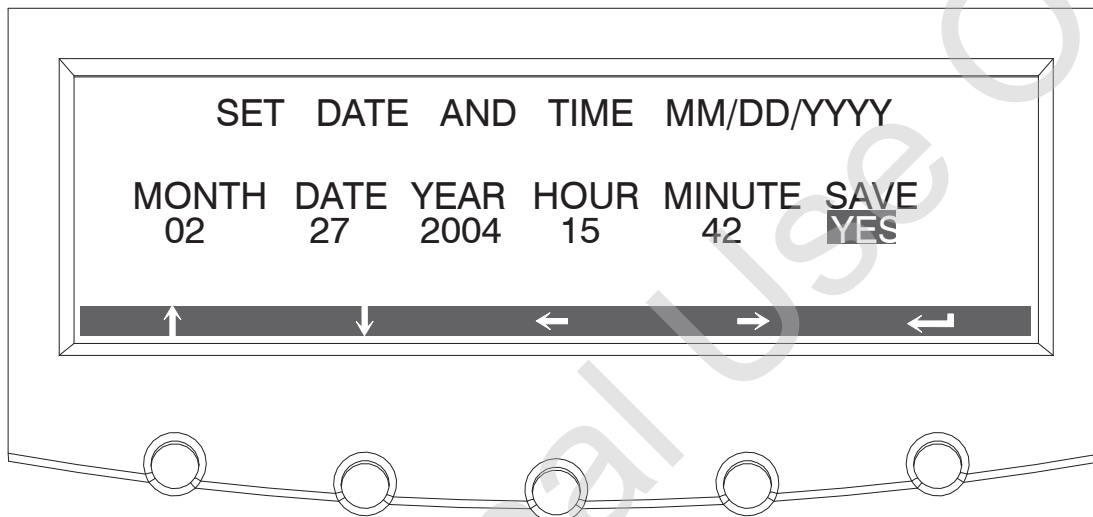
Use the  or  pushbuttons to highlight the setting to be changed. Use the  or  pushbuttons to make the change. When finished making changes, use the  or  pushbuttons to highlight SAVE and the  or  pushbuttons to select YES. To complete the save function and return to the System Setup screen, select the  pushbutton.

Figure 63. Set Date and Time MM/DD/YYYY Screen



The Set Date and Time DD/MM/YYYY screen allows the internal date and time of the UPS to be set in the day/month/year format. The date and time information is used for display on the screen and for logging events in the Event and History Logs. [Figure 64](#) shows the Set Date and Time DD/MM/YYYY screen.










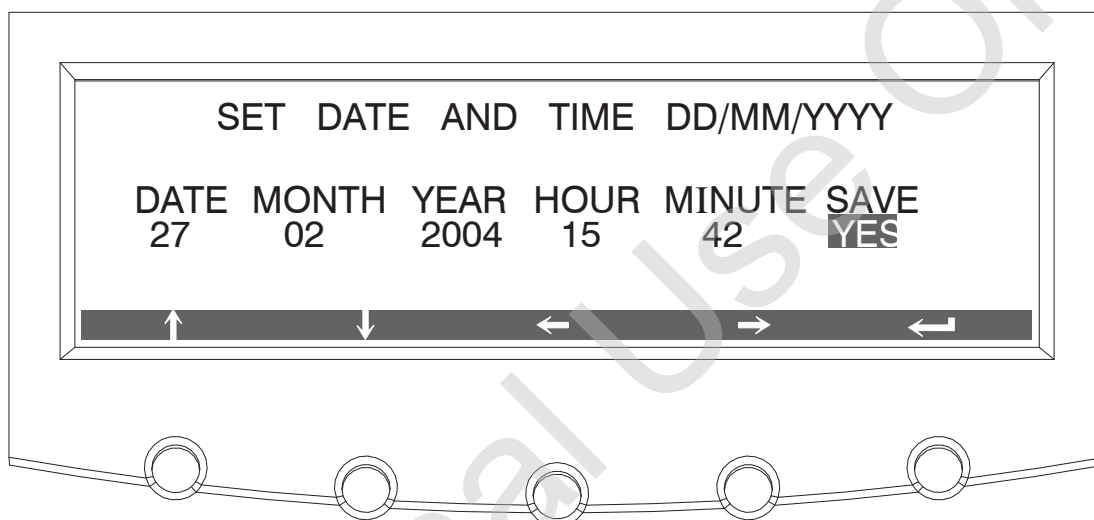
Use the  or  pushbuttons to highlight the setting to be changed. Use the  or  pushbuttons to make the change. When finished making changes, use the  or  pushbuttons to highlight SAVE and the  or  pushbuttons to select YES. To complete the save function and return to the System Setup screen, select the  pushbutton.

Figure 64. Set Date and Time DD/MM/YYYY Screen



Select **COM PORT SETUP** from the System Setup Level 1 menu to display the COM Port Setup screen. This screen allows selection of the serial COM port to set up. [Figure 65](#) shows the COM Port Setup screen.




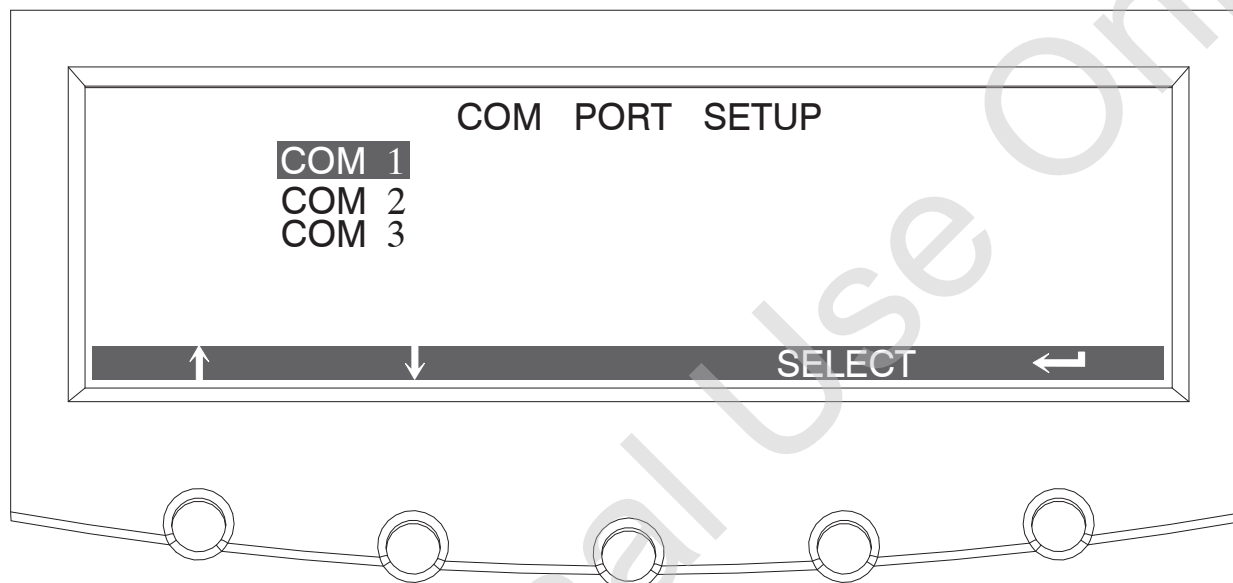
Use the  or  pushbuttons to highlight the the COM port to be set up, then press the **SELECT** pushbutton. To return to the System Setup screen, press the  pushbutton.

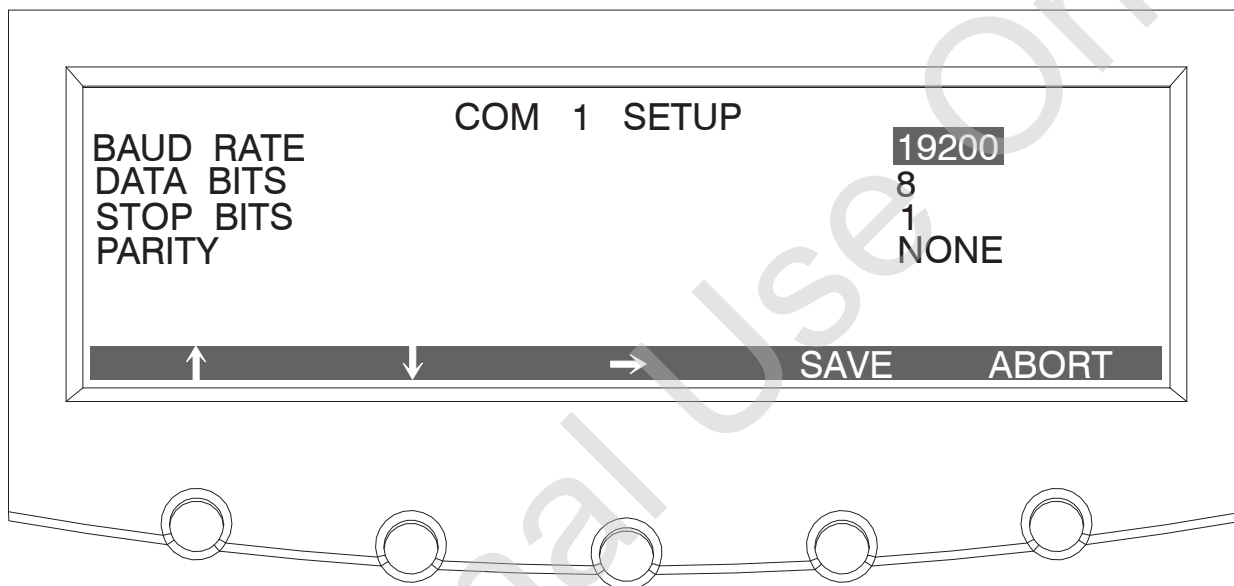
Figure 65. COM Port Setup Screen



The COM Setup screen is used to change and save the settings for the serial communication ports. The COM port number selected from the COM Port Setup screen displays. If the changes are not wanted, use the **ABORT** pushbutton to return to the COM Port Setup screen. [Figure 66](#) shows the COM Setup screen.

Use the \uparrow or \downarrow pushbuttons to highlight the setting to be changed. Use the \rightarrow pushbutton to toggle through the values for the setting to make the change. Press **SAVE** or **ABORT**. Once the action is completed, the COM Port Setup screen appears.

Figure 66. COM Setup Screen



8.3 System Controls Screen

Press the **CONTROLS** pushbutton on the main menu bar to display the System Controls screen. LOAD OFF, normal operation, transfer to bypass, charger control, and power module startup and shutdown functions are controlled from this screen. In addition, the screen displays the current status of the UPS and indicates whether the UPS is in Maintenance Bypass or Bypass, and the state of the power module (PM) and battery charger. [Figure 67](#) and [Figure 68](#) show the System Controls screens.



Use the  or  pushbutton on the menu bar to toggle the menu bar functions between the two System Controls screens.

Figure 67. System Controls Screen 1

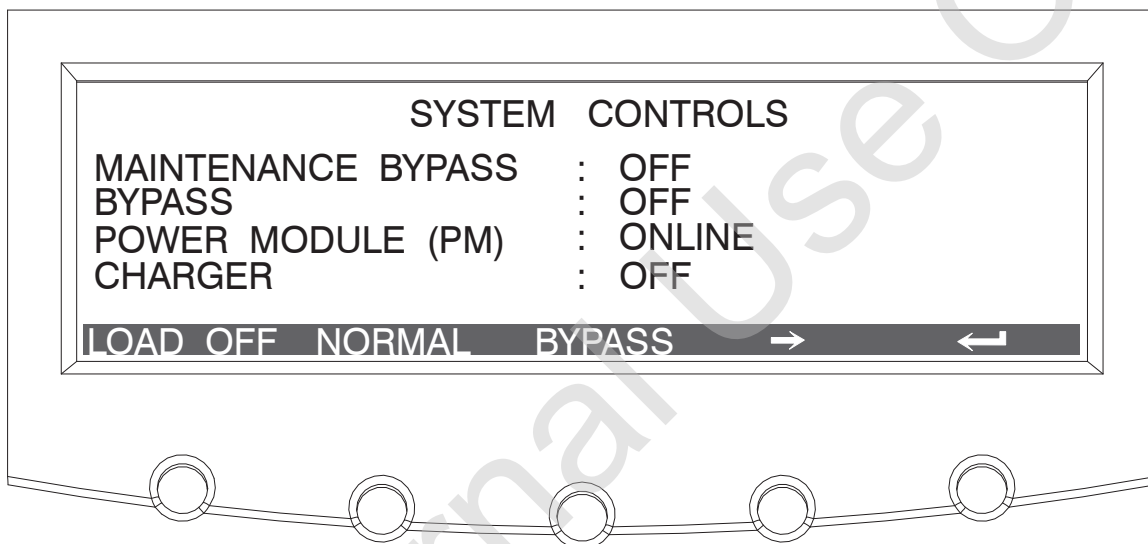
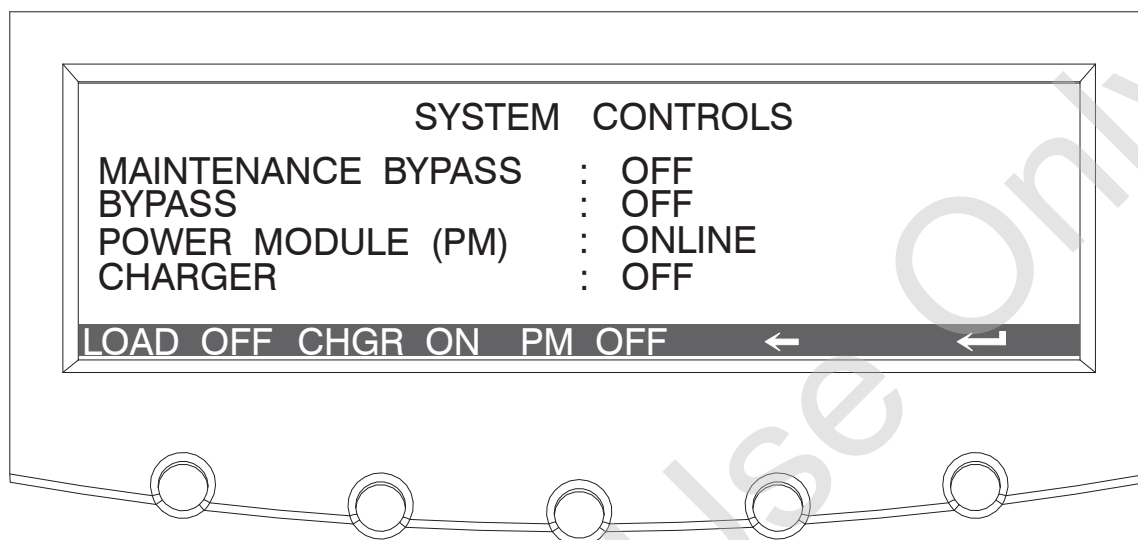


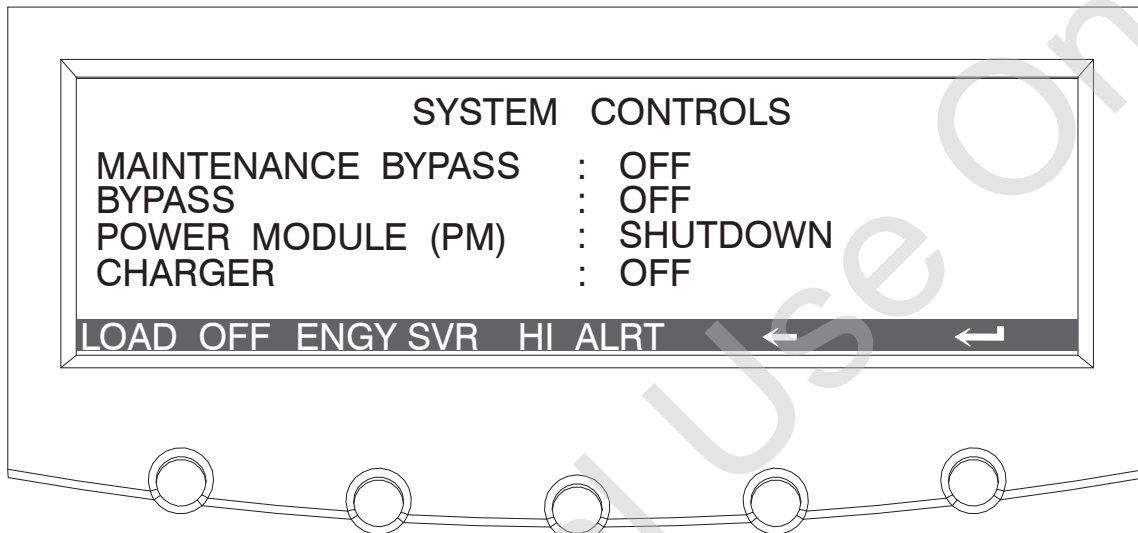
Figure 68. System Controls Screen 2



The **CHGR** pushbutton switch toggles the charger function On and Off. The **PM** pushbutton switch toggles the power module function On and Off.

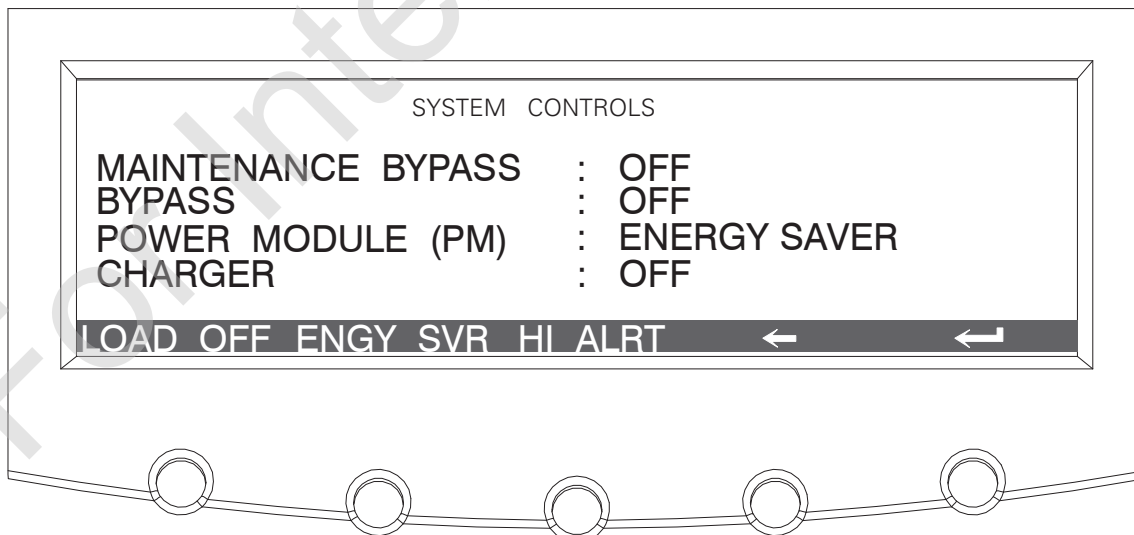
For detailed information about using the System Controls, see [Chapter 9 UPS Operating Instructions](#).

Figure 69. System Controls Screen 3



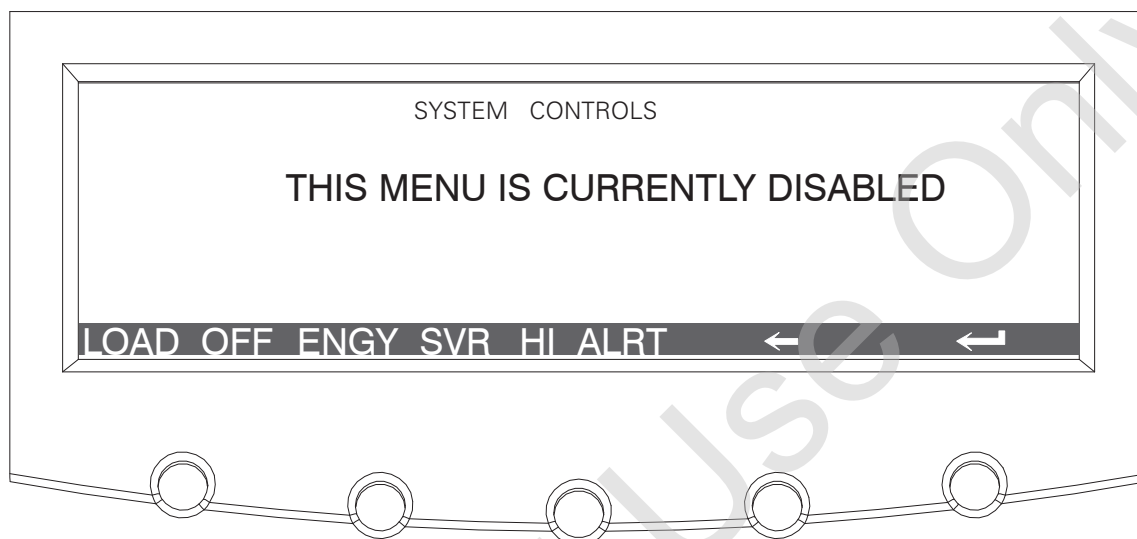
While in Energy Saver mode, the amber BYPASS LED will be off and green NORMAL LED will be on solid.

Figure 70. System Controls Screen 3 - Energy Saver Mode Selected



While in Energy Saver mode, the amber BYPASS LED will be off and green NORMAL LED will be on solid. Energy Saver commands will not be available for units not configured for Energy Saver mode. Selecting the ESM option on a unit not configured for ESM will result in the following screen.

Figure 71. System Controls Screen - Energy Saver Mode Not Installed Message

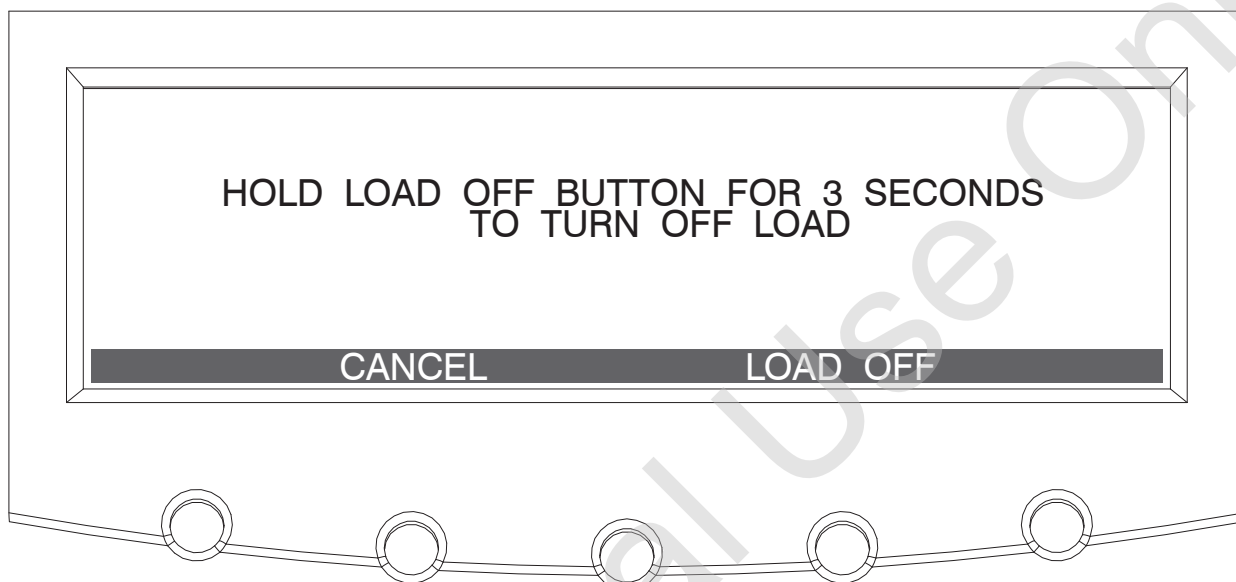


For detailed information about using the System Controls, see [Chapter 9 UPS Operating Instructions](#).

8.4 Load Off Screen





The Load Off screen appears when the **LOAD OFF** pushbutton is selected from the main menu bar or System Controls menu bar. This screen allows the LOAD OFF process to be aborted if the **LOAD OFF** pushbutton was pressed accidentally. [Figure 72](#) shows the Load Off screen. For detailed information about using the LOAD OFF and Shutdown screens, see [Chapter 9 UPS Operating Instructions](#).

Figure 72. Load Off Screen



8.5 Reading the Status Indicators

The four symbols on the right side of the control panel are status indicators. They are colored light emitting diode (LED) lamps, and they work in conjunction with the alarm horn to let you know the operating status of the UPS.

| Indicator | Description |
|---|--|
| Normal  Green | This green indicator is illuminated when the UPS is operating in Normal mode. The power module is supplying power to the critical load. The indicator flashes when the system needs attention. The LCD shows all active notices. Some notices may be accompanied by an audible horn. To silence the horn, press any control panel pushbutton once. The indicator may be flashing while other indicators are illuminated. The indicator continues to flash until acknowledged by pressing any control panel pushbutton once. |
| Battery  Yellow | This yellow indicator is illuminated when the UPS is operating in Battery mode. Because Battery mode is a normal condition of the UPS, the Normal indicator also remains illuminated. |
| Bypass  Yellow | This yellow indicator is illuminated when the UPS is operating in Bypass mode. The critical load is supported by the bypass source. The Normal indicator is not illuminated when the system is in Bypass mode. |
| Alarm  Red | This red indicator is illuminated when a situation requires immediate attention. The LCD shows the highest priority active alarms. All alarms are accompanied by an audible horn. To silence the horn, press any control panel pushbutton once. The Alarm indicator may be illuminated along with other indicators. The indicator flashes until acknowledged by pressing any control panel pushbutton once. |

For more information about audible horns, see [11.2 System Event Horns](#).

Chapter 9 UPS Operating Instructions

The following procedures provide instructions for operating the UPS or parallel system. For a description of the UPS control panel functions, see [Chapter 8 Using the Control Panel](#).

NOTE 1 Before starting the UPS or parallel system, ensure all installation tasks are complete and a preliminary startup has been performed by authorized service personnel. The preliminary startup verifies all electrical interconnections to ensure the installation was successful and the system operates properly.



NOTE 2 Read this section of the manual and have thorough knowledge of parallel and UPS operation before attempting to operate any of the controls.

NOTE 3 The UPS displays two minutes of battery runtime at the initial startup. After a 24-hour charging period, the UPS automatically runs a battery test and the correct battery runtime displays.

9.1 Single Module Operation

9.1.1 Starting the UPS in Normal Mode

To start the UPS system:

1. Close the UPS input feeder circuit breaker.
2. If the UPS is dual feed, close the UPS Bypass input feeder circuit breaker.
3. Observe the UPS control panel display becoming active, indicating logic power.
4. Press the **CONTROLS** pushbutton on the main menu bar. The System Controls screen appears.
5. On the System Controls screen, the power module (PM) status should indicate SHUTDOWN.
6. Press the **NORMAL** pushbutton on the System Controls menu bar.

If Auto Bypass is enabled, the critical load is immediately supplied by the bypass source, in Bypass mode, until the inverter turns on and the UPS transfers to Normal mode. The status indicator on the UPS control panel indicates the UPS is in Bypass mode. If Auto Bypass is not enabled, the UPS output remains off until the UPS transfers to Normal mode.

7. Observe the following messages appear sequentially on the power module (PM) status line:

DC STARTING

INVERTER STARTING

INVERTER SYNCING

READY

ONLINE

The rectifier and inverter turn on. The inverter continues to ramp up to full voltage.

8. Close the battery breaker any time after INVERTER SYNCING or CLOSE BATTERY appears on the display.

Once the inverter reaches full voltage, and the battery breaker is closed, the UPS output contactor K3 closes and the static switch turns off. Power is now supplied to the critical load in Normal mode. It takes approximately 1 minute for the UPS to achieve Normal mode.

9. The UPS is now operating in Normal mode and the **NORMAL** status indicator is illuminated.

9.1.2 Starting the UPS in Bypass Mode

If the inverter output of the UPS is not available and the critical load needs to be energized:

⚠ CAUTION

In Bypass mode, the critical load is not protected from commercial power interruptions and abnormalities.

1. Close the UPS input feeder circuit breaker.
2. If the UPS is dual feed, close the UPS Bypass input feeder circuit breaker.
3. Observe the UPS control panel becoming active, indicating logic power.
4. Press the **CONTROLS** pushbutton on the main menu bar. The System Controls screen appears.
5. On the System Controls screen, the power module (PM) status should indicate SHUTDOWN.
6. Press the **BYPASS** pushbutton on the System Controls menu bar.
The critical load is immediately supplied by the bypass source, in Bypass mode.
7. The UPS is now operating in Bypass mode and the **BYPASS** status indicator is illuminated.

9.1.3 Starting the Power Module

To start the power module without transferring the critical load to normal:

1. Close the UPS input feeder circuit breaker.
2. If the UPS is dual feed, close the UPS Bypass input feeder circuit breaker.
3. Observe the UPS control panel becoming active, indicating logic power.
4. Press the **CONTROLS** pushbutton on the main menu bar. The System Controls screen appears.
5. On the System Controls screen, the power module (PM) status should indicate SHUTDOWN.
6. Press the pushbutton to display System Controls Screen 2.
7. Press the **PM ON** pushbutton on the System Controls menu bar.
8. Observe the following messages appear sequentially on the power module (PM) status line:

DC STARTING

INVERTER STARTING

INVERTER SYNCING

READY

The rectifier and inverter turn on. When the inverter reaches full voltage, the UPS is ready to transfer to the Normal mode and supply the critical load.

9.1.4 Transfer from Normal to Bypass Mode

To transfer the critical load to Bypass mode:

⚠ CAUTION

In Bypass mode, the critical load is not protected from commercial power interruptions and abnormalities.

1. Press the **CONTROLS** pushbutton on the main menu bar. The System Controls screen appears.
2. Press the **BYPASS** pushbutton on the System Controls menu bar.

The UPS transfers to Bypass mode and the critical load is immediately supplied by the bypass source. If the bypass source is not available, the power processor remains on and an alarm sounds.

3. The UPS is now operating in Bypass mode and the **BYPASS** status indicator is illuminated.

The power module (PM) status indicates READY. The system is now on bypass and the UPS power processor remains on.

⚠ WARNING

Power is present inside the UPS cabinets.

9.1.5 Transfer from Bypass to Normal Mode

To transfer the critical load to Normal mode:

1. Press the **CONTROLS** pushbutton on the main menu bar. The System Controls screen appears.
2. Press the **NORMAL** pushbutton on the System Controls menu bar.

The UPS transfers to Normal mode. If the power processor is not available, the system remains on bypass and an alarm sounds.

3. The UPS is now operating in Normal mode, and the **NORMAL** status indicator is illuminated.

The power module (PM) status indicates ONLINE.

9.1.6 Transfer from Normal to Energy Saver Mode

To transfer the critical load to Energy Saver mode:



NOTE

The Energy Saver mode commands are displayed only if enabled at the factory or by an Eaton Customer Service Engineer.

1. Press the **CONTROLS** pushbutton on the main menu bar. The System Status screen is displayed.
2. On the System Status screen, select the **UPS** command.
3. Press the **CONTROLS** pushbutton on the System Status menu bar. The UPS Control Command screen is displayed.
4. On the UPS Control Command screen, select **GO TO ENERGY SAVER**.
5. Press the **SELECT** pushbutton on the UPS Command menu bar.

The UPS transfers to Energy Saver mode and the critical load is immediately supplied by the bypass source. If the bypass source is not available, the power module remains on and an alarm sounds.

The **NORMAL** status indicator is lit. The UPS status indicates **ENERGY SAVER**. The bypass status indicates **ON**. The UPM status indicates **ONLINE**. If the battery is not charging, the power module is off.

9.1.7 Transfer from Energy Saver to Normal Mode

To transfer the critical load to Normal mode:



NOTE

The Energy Saver mode commands are displayed only if enabled at the factory or by an Eaton Customer Service Engineer.

1. Press the **CONTROLS** pushbutton on the main menu bar. The System Status screen is displayed.
2. On the System Status screen, select the **UPS** command.

3. Press the **CONTROLS** pushbutton on the System Status menu bar. The UPS Control Command screen is displayed.
4. On the UPS Control Command screen, select **GO TO NORMAL**.
5. Press the **SELECT** pushbutton on the UPS Command menu bar.

The UPS transfers to Battery mode and then to Normal mode. If the power module is not available, the system remains on bypass and an alarm sounds.

The **NORMAL** status indicator is lit. The UPS status indicates **ONLINE**. The UPM status indicates **ONLINE**.

9.1.8 Transfer from Normal to High Alert Mode

To transfer the critical load to High Alert mode:



NOTE

The High Alert mode commands are displayed only if enabled at the factory or by an Eaton Customer Service Engineer.

1. Press the **CONTROLS** pushbutton on the main menu bar. The System Status screen is displayed.
2. On the System Status screen, select the **UPS** command.
3. Press the **CONTROLS** pushbutton on the System Status menu bar. The UPS Control Command screen is displayed.
4. On the UPS Control Command screen, select **GO TO HIGH ALERT**.
5. Press the **SELECT** pushbutton on the UPS Command menu bar.

The UPS transfers to High Alert mode, but remains online. After one hour, the UPS transfers to Energy Saver mode and the critical load is immediately supplied by the bypass source. If the bypass source is not available, the power module remains on and an alarm sounds.

The **NORMAL** status indicator is lit. The UPS status indicates **HIGH ALERT**. The UPM status indicates **ONLINE**. The power module is on.

9.1.9 Transfer from High Alert to Normal Mode

To transfer the critical load to Normal mode:



NOTE

The High Alert mode commands are displayed only if enabled at the factory or by an Eaton Customer Service Engineer.

1. Press the **CONTROLS** pushbutton on the main menu bar. The System Status screen is displayed.
2. On the System Status screen, select the **UPS** command.
3. Press the **CONTROLS** pushbutton on the System Status menu bar. The UPS Control Command screen is displayed.
4. On the UPS Control Command screen, select **GO TO NORMAL**.
5. Press the **SELECT** pushbutton on the UPS Command menu bar.

The UPS transfers to Normal mode.

The **NORMAL** status indicator is lit. The UPS status indicates **ONLINE**. The UPM status indicates **ONLINE**.

9.1.10 Transfer from Bypass to Energy Saver Mode

To transfer the critical load to Energy Saver mode:



NOTE

The Energy Saver mode commands are displayed only if enabled at the factory or by an Eaton Customer Service Engineer.

1. Press the **CONTROLS** pushbutton on the main menu bar. The System Status screen is displayed.
2. On the System Status screen, select the **BYPASS** command.
3. Press the **CONTROLS** pushbutton on the System Status menu bar. The Bypass Control Command screen is displayed.
4. On the Bypass Control Command screen, select **GO TO ENERGY SAVER**.
5. Press the **SELECT** pushbutton on the Bypass Command menu bar.

If UPS is online, the UPS transfers to Energy Saver mode.

The **NORMAL** status indicator is lit. The UPS status indicates **ENERGY SAVER**. The Bypass status indicates **ON**. The UPM status indicates **ONLINE**. If the battery is not charging, the power module is off.

9.1.11 Transfer from Energy Saver to Bypass Mode

To transfer the critical load to Bypass mode:



NOTE

The Energy Saver mode commands are displayed only if enabled at the factory or by an Eaton Customer Service Engineer.

1. Press the **CONTROLS** pushbutton on the main menu bar. The System Status screen is displayed.
2. On the System Status screen, select the **BYPASS** command.
3. Press the **CONTROLS** pushbutton on the System Status menu bar. The Bypass Control Command screen is displayed.
4. On the Bypass Control Command screen, select **GO TO BYPASS**.
5. Press the **SELECT** pushbutton on the Bypass Command menu bar.

The UPS transfers to Battery mode and then to Bypass mode.

The **BYPASS** status indicator is lit. The UPS status indicates **READY**. The Bypass status indicates **ON**. The UPM status indicates **READY**. The power module remains on.

9.1.12 Transfer from Bypass to High Alert Mode

To transfer the critical load to High Alert mode:



NOTE

The High Alert mode commands are displayed only if enabled at the factory or by an Eaton Customer Service Engineer.

1. Press the **CONTROLS** pushbutton on the main menu bar. The System Status screen is displayed.
2. On the System Status screen, select the **BYPASS** command.
3. Press the **CONTROLS** pushbutton on the System Status menu bar. The Bypass Control Command screen is displayed.
4. On the Bypass Control Command screen, select **GO TO HIGH ALERT**.

5. Press the **SELECT** pushbutton on the Bypass Command menu bar.

The UPS transfers to High Alert mode, but remains online. After one hour, the UPS transfers to Energy Saver mode and the critical load is immediately supplied by the bypass source. If the bypass source is not available, the power module remains on and an alarm sounds.

The **NORMAL** status indicator is lit. The UPS status indicates **HIGH ALERT**. The UPM status indicates **ONLINE**. The power module is on.

9.1.13 Transfer from High Alert to Bypass Mode

To transfer the critical load to Bypass mode:



NOTE

The High Alert mode commands are displayed only if enabled at the factory or by an Eaton Customer Service Engineer.

1. Press the **CONTROLS** pushbutton on the main menu bar. The System Status screen is displayed.
2. On the System Status screen, select the **BYPASS** command.
3. Press the **CONTROLS** pushbutton on the System Status menu bar. The Bypass Control Command screen is displayed.
4. On the Bypass Control Command screen, select **GO TO BYPASS**.
5. Press the **SELECT** pushbutton on the Bypass Command menu bar.

The UPS transfers to Bypass mode and the critical load is immediately supplied by the bypass source. If the bypass source is not available, the power module remains on and an alarm sounds.

The **BYPASS** status indicator is lit. The UPS status indicates **BYPASS**. The Bypass status indicates **ON**. The UPM status indicates **READY**. The power module remains on.

9.1.14 Transfer from Energy Saver to High Alert Mode

To transfer the critical load to High Alert mode:



NOTE

The Energy Saver and High Alert mode commands are displayed only if enabled at the factory or by an Eaton Customer Service Engineer.

1. Press the **CONTROLS** pushbutton on the main menu bar. The System Status screen is displayed.
2. On the System Status screen, select the **UPS** command.
3. Press the **CONTROLS** pushbutton on the System Status menu bar. The UPS Control Command screen is displayed.
4. On the UPS Control Command screen, select **GO TO HIGH ALERT**.
5. Press the **SELECT** pushbutton on the UPS Command menu bar.

The UPS transfers to Battery mode and then High Alert mode. After one hour, the UPS transfers to Energy Saver mode and the critical load is immediately supplied by the bypass source. If the bypass source is not available, the power module remains on and an alarm sounds.

The **NORMAL** status indicator is lit. The UPS status indicates **HIGH ALERT**. The UPM status indicates **ONLINE**. The power module is on.

9.1.15 Transfer from High Alert to Energy Saver Mode

To transfer the critical load to High Alert mode:



NOTE

The High Alert and Energy Saver mode commands are displayed only if enabled at the factory or by an Eaton Customer Service Engineer.


1. Press the **CONTROLS** pushbutton on the main menu bar. The System Status screen is displayed.
2. On the System Status screen, select the **UPS** command.
3. Press the **CONTROLS** pushbutton on the System Status menu bar. The UPS Control Command screen is displayed.
4. On the UPS Control Command screen, select **GO TO ENERGY SAVER**.
5. Press the **SELECT** pushbutton on the UPS Command menu bar.

The UPS transfers to Energy Saver mode and the critical load is immediately supplied by the bypass source. If the bypass source is not available, the power module remains on and an alarm sounds.

The **NORMAL** status indicator is lit. The UPS status indicates **ENERGY SAVER**. The bypass status indicates **ON**. The UPM status indicates **ONLINE**. If the battery is not charging, the power module is off.

9.1.16 Transfer from Normal to Bypass Mode and Shut Down UPS

To transfer the critical load to Bypass mode and shut down the UPS:

1. Transfer the critical load to bypass by performing the procedure in [9.1.4 Transfer from Normal to Bypass Mode](#).
2. Press the **CONTROLS** pushbutton on the main menu bar. The System Control screen appears.
3. Press the  pushbutton to display System Controls Screen 2.
4. Press the **PM OFF** pushbutton on the System Controls menu bar.

The power module (PM) status indicates SHUTDOWN. The input and output contactors open, the battery breaker or disconnect is tripped, and the power module is turned off. The bypass source supplies the critical load.

⚠ WARNING

Power is present inside the UPS cabinets.

9.1.17 UPS and Critical Load Shutdown

To perform maintenance or service on the critical load, shut down power to the load by performing the following procedure:

1. Turn off all equipment that is being powered by the UPS.
2. Perform the LOAD OFF procedure in [9.1.19 Using the UPS LOAD OFF Pushbutton](#).

The input, output, and bypass backfeed contactors open, the battery breaker or disconnect is tripped, and the power module is turned off.


⚠ WARNING

Power is present inside the UPS cabinet until the upstream input feeder circuit breaker is opened.

3. Open the UPS input and bypass (if dual feed) feeder circuit breakers.

9.1.18 Charger Control

To turn the battery charger on or off:

1. Press the **CONTROLS** pushbutton on the main menu bar. The System Control screen appears.
2. Press the  pushbutton to display System Controls Screen 2.
3. Press the **CHGR ON** or **CHGR OFF** pushbutton on the System Controls menu bar to toggle the charger on or off.

9.1.19 Using the UPS LOAD OFF Pushbutton

A UPS Load Off is initiated by the **LOAD OFF** pushbutton from the main menu bar or the System Controls menu bar. This pushbutton can be pressed to control the UPS output. The **UPS LOAD OFF** pushbutton de-energizes the critical load and powers down the UPS.

The UPS (including Bypass) remains off until restarted.

To use the **LOAD OFF** pushbutton:

1. Press the **LOAD OFF** pushbutton.

The Load Off screen appears, providing a choice to proceed or abort the shutdown.

⚠ CAUTION

All power to the critical load is lost when the LOAD OFF is selected in the following step. You should use this feature only when you want to de-energize the critical load.

- To shut down the UPS, press **LOAD OFF** from the Load Off menu bar, and hold for three seconds. To abort the shutdown, press **CANCEL**.

When LOAD OFF is selected and held for three seconds, the input, output, and bypass backfeed contactors open, the battery breaker or disconnect is tripped, and the power module is turned off.

⚠ CAUTION

DO NOT attempt to restart the system after Load Off until the cause of the shutdown has been identified and cleared.

- To restart the UPS after pressing the **LOAD OFF** pushbutton, follow the procedure in [9.1.1 Starting the UPS in Normal Mode](#) or [9.1.2 Starting the UPS in Bypass Mode](#).

9.1.20 Using the Remote Emergency Power-off Switch

A UPS emergency power-off is initiated by the REPO pushbutton switch. In an emergency, you can use this switch to control the UPS output. The REPO switch de-energizes the critical load and powers down the UPS immediately, without asking for verification.

The UPS, including Bypass, remains off until restarted.

⚠ CAUTION

All power to the critical load is lost when the REPO switch is activated in the following step. You should use this feature only when you want to de-energize the critical load.

**NOTE**

The following instructions are for the Eaton supplied REPO switch. If a customer-supplied REPO switch is used, it may not activate in the same manner; refer to the operating instructions provided with the switch.

To use the REPO switch:

- Firmly push the red pushbutton until it locks into place. The switch latches into the activated state.

The input, output, and bypass backfeed contactors open, the battery breaker or disconnect is tripped, and the power module is turned off immediately, without asking for verification.

⚠ CAUTION

DO NOT attempt to restart the system after Load Off until the cause of the shutdown has been identified and cleared.

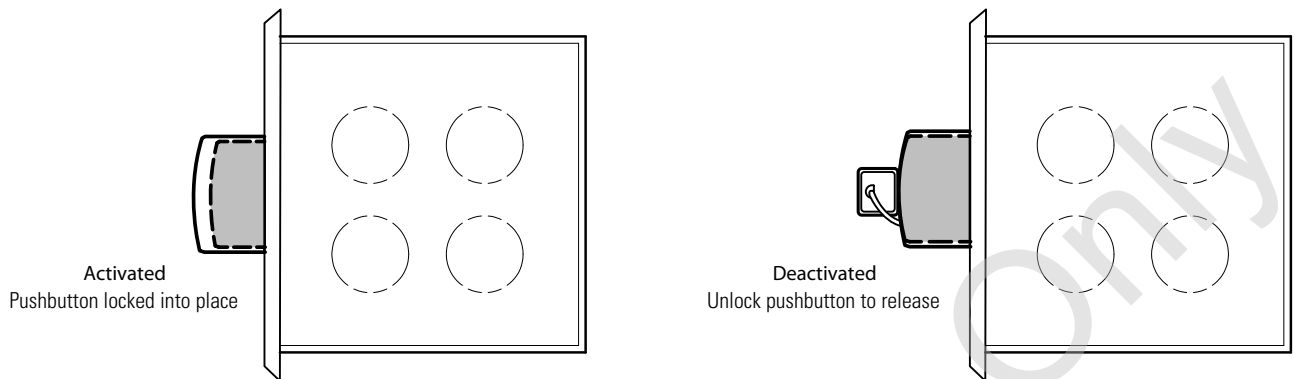
- To deactivate the REPO switch, insert the supplied key and rotate clockwise until the red pushbutton releases. To remove the key, rotate the key back to the vertical position.

- To restart the UPS after using the REPO pushbutton, follow the procedure in [9.1.1 Starting the UPS in Normal Mode](#) or [9.1.2 Starting the UPS in Bypass Mode](#).

**NOTE**

Follow Lockout/Tagout (LOTO) procedures for your location. The key should not be stored in the switch. DO NOT insert the key until the fault is resolved.

Figure 73. REPO Operation



9.2 Multiple UPS Parallel Operation

9.2.1 Starting the Parallel System in Normal Mode

To start the parallel system:

1. Close all uninterruptible power module (UPM) input feeder circuit breakers.
2. If the UPMs are dual feed, close all UPM Bypass input feeder circuit breakers.
3. Observe all UPM control panel displays becoming active, indicating logic power.
4. Press the **CONTROLS** pushbutton on the main menu bar of any UPM. The System Controls screen appears on each UPM.
5. On the System Controls screen of each UPM, the power module (PM) status should indicate SHUTDOWN.
6. Press the **NORMAL** pushbutton on the System Controls menu bar of any UPM.
If Auto Bypass is enabled, the critical load is immediately supplied by the bypass source, in Bypass mode, until the inverters turn on and the UPMs transfer to Normal mode. The status indicator on each UPM control panel indicates the UPM is in Bypass mode. If Auto Bypass is not enabled, the UPM outputs remain off until the UPMs transfer to Normal mode.
7. Observe the following messages appear sequentially on the power module (PM) status line of each UPM:
DC STARTING
INVERTER STARTING
INVERTER SYNCING
READY
ONLINE
The rectifier and inverter turn on. The inverter continues to ramp up to full voltage.
8. Close the battery breakers for each UPM any time after INVERTER SYNCING or CLOSE BATTERY appears on the display.
Once the inverter reaches full voltage, and the battery breaker is closed, each UPM output contactor K3 closes and each static switch turns off. Power is now supplied to the critical load in Normal mode. It takes approximately 1 minute for the UPMs to achieve Normal mode.
9. The UPMs are now operating in Normal mode and the **NORMAL** status indicator on each UPM is illuminated.

9.2.2 Starting the Parallel System in Bypass Mode

If the inverter output of the UPMs is not available and the critical load needs to be energized:

CAUTION

In Bypass mode, the critical load is not protected from commercial power interruptions and abnormalities.

1. Close all UPM input feeder circuit breakers.
2. If the UPMs are dual feed, close all UPM Bypass input feeder circuit breakers.
3. Observe all UPM control panel displays becoming active, indicating logic power.
4. Press the **CONTROLS** pushbutton on the main menu bar of any UPM. The System Controls screen appears on each UPM.

5. On the System Controls screen of each UPM, the power module (PM) status should indicate SHUTDOWN.
6. Press the **BYPASS** pushbutton on the System Controls menu bar of any UPM.
The critical load is immediately supplied by the bypass source, in Bypass mode.
7. The UPMs are now operating in Bypass mode and the **BYPASS** status indicator on each UPM is illuminated.

9.2.3 Transfer Parallel System from Normal to Bypass Mode

To transfer the critical load to Bypass mode:

CAUTION

In Bypass mode, the critical load is not protected from commercial power interruptions and abnormalities.

1. Press the **CONTROLS** pushbutton on the main menu bar on any UPM. The System Controls screen appears.
 2. Press the **BYPASS** pushbutton on the System Controls menu bar of any UPM.
The UPMs transfer to Bypass mode and the critical load is immediately supplied by the bypass source. If the bypass source is not available, the power processor remains on and an alarm sounds.
 3. The UPMs are now operating in Bypass mode and the **BYPASS** status indicator on each UPM is illuminated.
The power module (PM) status indicates READY on each UPM. The system is now on bypass and the UPM power processors remain on.
-

WARNING

Power is present inside the UPM cabinets.

9.2.4 Transfer Parallel System from Bypass to Normal Mode

To transfer the critical load to Normal mode:


1. Press the **CONTROLS** pushbutton on the main menu bar on any UPM. The System Control screen appears.
2. Press the **NORMAL** pushbutton on the System Controls menu bar of any UPM.
The UPMs transfer to Normal mode. If the power processor is not available, the system remains on bypass and an alarm sounds.
3. The UPMs are now operating in Normal mode, and the **NORMAL** status indicator on each UPM is illuminated.
The power module (PM) status indicates ONLINE on each UPM.

9.2.5 Single UPM Shutdown

To shut down a single UPM:

CAUTION

The UPM can be shut down only if remaining UPMs can support the critical load without being overloaded.

1. Press the **CONTROLS** pushbutton on the main menu bar on the UPM to be shut down. The System Controls screen appears.
2. Press the  pushbutton to display System Controls Screen 2.
3. Press the **PM OFF** pushbutton on the System Controls menu bar.
The power module (PM) status indicates SHUTDOWN. The input and output contactors open, the battery breaker or disconnect is tripped, and the power module is turned off.
4. Open the input and bypass (if dual feed) feeder circuit breakers supplying the shutdown UPM.



NOTE

The monitor screen continues to be active until the UPM is isolated from the critical bus.

WARNING

Power is present inside the shutdown UPM cabinet due to connection to the critical bus, until the UPM output breaker is opened.

5. If it is necessary to isolate the UPM from the critical bus, open the module output breaker on the tie cabinet or distribution panel.

9.2.6 Restarting a Single UPM

To restart a single UPM:

1. If the UPM was isolated from the critical bus, close the module output breaker on the tie cabinet or distribution panel.
2. Observe the UPM control panel display becoming active, indicating logic power.
UPM logic is being powered from the critical bus.
3. Close the UPM input feeder circuit breaker.
4. If the UPM is dual feed, close the UPM Bypass input feeder circuit breaker.
5. Press the **CONTROLS** pushbutton on the main menu bar of the UPM. The System Controls screen appears.
6. On the System Controls screen, the power module (PM) status should indicate SHUTDOWN.
7. Press the **NORMAL** pushbutton on the System Controls menu bar of the UPM.
8. Observe the following messages appear sequentially on the power module (PM) status line of the UPM:
 - DC STARTING
 - INVERTER STARTING
 - INVERTER SYNCING
 - READY
 - ONLINE

The rectifier and inverter turn on. When the inverter reaches full voltage, the UPM synchronizes with the output and closes output contactor K3. The UPM is online and in Normal mode with the **NORMAL** status indicator illuminated and in parallel with the other system UPMs.

9. Close battery breakers for the UPM any time after INVERTER SYNCING or CLOSE BATTERY appears on the display.

9.2.7 Parallel System and Critical Load Shutdown

To perform maintenance or service on the critical load, shut down power to the load by performing the following procedure:

⚠ CAUTION

Using the following procedure removes all output from the critical load. You should use this procedure only when you need to de-energize both the parallel system and the critical load.

1. Turn off all equipment that is being powered by the parallel system.
2. Press the **CONTROLS** pushbutton on the main menu bar on any UPM. The System Controls screen appears.
3. Press the **BYPASS** pushbutton on the System Controls menu bar of any UPM.
The UPMs transfer to Bypass mode.
4. Press the ⇨ pushbutton to display System Controls Screen 2.
5. Press the **PM OFF** pushbutton on the System Controls menu bar.
The power module (PM) status indicates SHUTDOWN. The input and output contactors open, the battery breaker or disconnect is tripped, and the power module is turned off. The bypass source supplies the critical load.
6. Repeat [Step 2](#), [Step 4](#), and [Step 5](#) for each UPM, except the last UPM.
7. To shut down the last UPM, press the REPO pushbutton switch (see [9.2.9 Using the Parallel System Remote Emergency Power-off Switch](#)).
The input, output, and bypass backfeed contactors open, the battery breaker or disconnect is tripped, and the power module is turned off immediately, without asking for verification.
8. Open all UPM input and bypass (if dual feed) feeder circuit breakers.
The parallel system and critical load is now de-energized.
9. To restart the parallel system after using the REPO pushbutton, reset the REPO switch and then follow the procedure in [9.2.1 Starting the Parallel System in Normal Mode](#) or [9.2.2 Starting the Parallel System in Bypass Mode](#).

9.2.8 Using the UPS LOAD OFF Pushbutton

NOTE



The UPM LOAD OFF pushbutton controls only the UPM on which Load Off was activated and only interrupts the ability of that module to deliver power to the critical bus. The redundant modules continue to support the critical load. The UPM can be shut down only if the remaining UPMs can support the critical load without being overloaded. To remove all power from the critical load, use the REPO pushbutton.

A UPS Load Off is initiated by the **LOAD OFF** pushbutton from the main menu bar or the System Controls menu bar. The UPS **LOAD OFF** pushbutton de-energizes the critical load and powers down the UPS.

The UPS (including Bypass) remains off until restarted.

To use the **LOAD OFF** pushbutton:

1. Press the **LOAD OFF** pushbutton.

The Load Off screen appears, providing a choice to proceed or abort the shutdown.

⚠ CAUTION

All power to the critical load is lost when the **LOAD OFF** is selected in the following step. You should use this feature only when you want to de-energize the critical load.

2. To shut down the UPS, press **LOAD OFF** from the Load Off menu bar, and hold for three seconds. To abort the shutdown, press **CANCEL**.

When **LOAD OFF** is selected and held for three seconds, the input, output, and bypass backfeed contactors open, the battery breaker or disconnect is tripped, and the power module is turned off.

⚠ CAUTION

DO NOT attempt to restart the system after Load Off until the cause of the shutdown has been identified and cleared.

3. To restart the UPS after pressing the **LOAD OFF** pushbutton, follow the procedure in [9.2.1 Starting the Parallel System in Normal Mode](#) or [9.2.2 Starting the Parallel System in Bypass Mode](#).

9.2.9 Using the Parallel System Remote Emergency Power-off Switch

A parallel system emergency power-off is initiated by the REPO pushbutton switch. In an emergency, you can use this switch to control the UPM outputs. The REPO switch de-energizes the critical load and powers down the UPMs immediately, without asking for verification.

The UPMs, including Bypass, remain off until restarted.

⚠ CAUTION

All power to the critical load is lost when the REPO switch is activated in the following step. You should use this feature only when you want to de-energize the critical load.



NOTE

The following instructions are for the Eaton-supplied REPO switch. If a customer-supplied REPO switch is used, it may not activate in the same manner; refer to the operating instructions provided with the switch.

To use the REPO switch:

1. Firmly push the red pushbutton until it locks into place. The switch latches into the activated state.

The input, output, and bypass backfeed contactors open, the battery breaker or disconnect is tripped, and the power module is turned off immediately, without asking for verification.

⚠ CAUTION

DO NOT attempt to restart the system after Load Off until the cause of the shutdown has been identified and cleared.

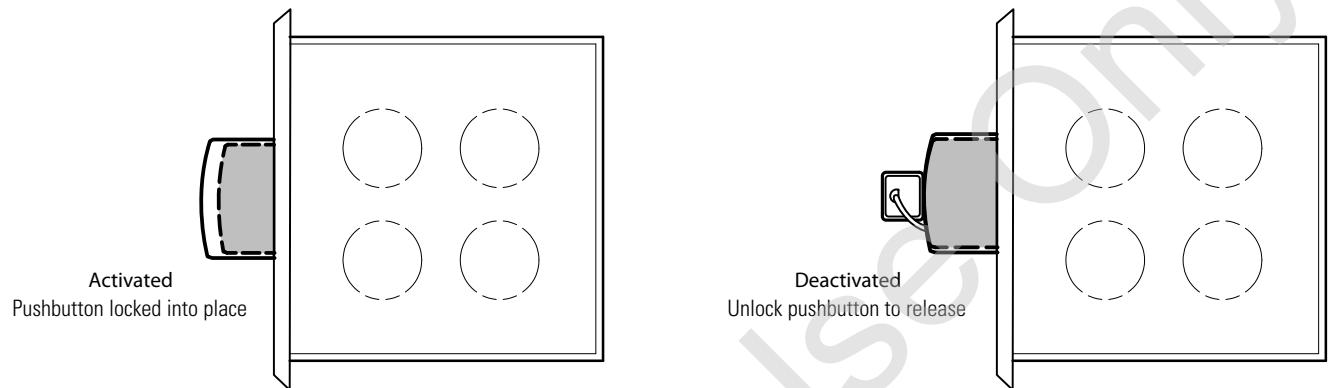
2. To deactivate the REPO switch, insert the supplied key and rotate clockwise until the red pushbutton releases. To remove the key, rotate the key back to the vertical position.

3. To restart the UPS after using the REPO pushbutton, follow the procedure in [9.2.1 Starting the Parallel System in Normal Mode](#) or [9.2.2 Starting the Parallel System in Bypass Mode](#).

**NOTE**

Follow Lockout/Tagout (LOTO) procedures for your location. The key should not be stored in the switch. DO NOT insert the key until the fault is resolved.

Figure 74. REPO Operation



Chapter 10 Using Features and Options

The many standard features of your UPS system provide consistent, economical, and dependable power protection. In addition, you can add available options to enhance the performance of your system. This chapter provides descriptions of some of the features and options introduced earlier in this manual. For the customer interface panel and terminal locations and for terminal wiring information, see [Figure 84](#) and [Figure 86](#).

10.1 Building Alarm Monitoring

This standard feature lets you connect the UPS to your building alarms, such as smoke detectors or overtemperature alarms. The customer interface terminals for external connections are located inside the UPS. You should use twisted-pair wires for each alarm input and common.

The building alarms can be programmed to display the alarm functional name.

10.2 General-Purpose Relay Contact

One general-purpose relay contact is provided as a standard feature on the UPS. The alarm contact is located inside the UPS on the customer interface terminal board.

You can use a normally-closed or normally-open contact. If the state of the contact changes from the state you specify as normal, a signal is issued. You can connect this contact to equipment at your facility (such as a light or an alarm bell) to let you know when an alarm is active on the UPS. This feature is useful if the UPS is located in a remote area where the UPS horn may not be heard immediately.

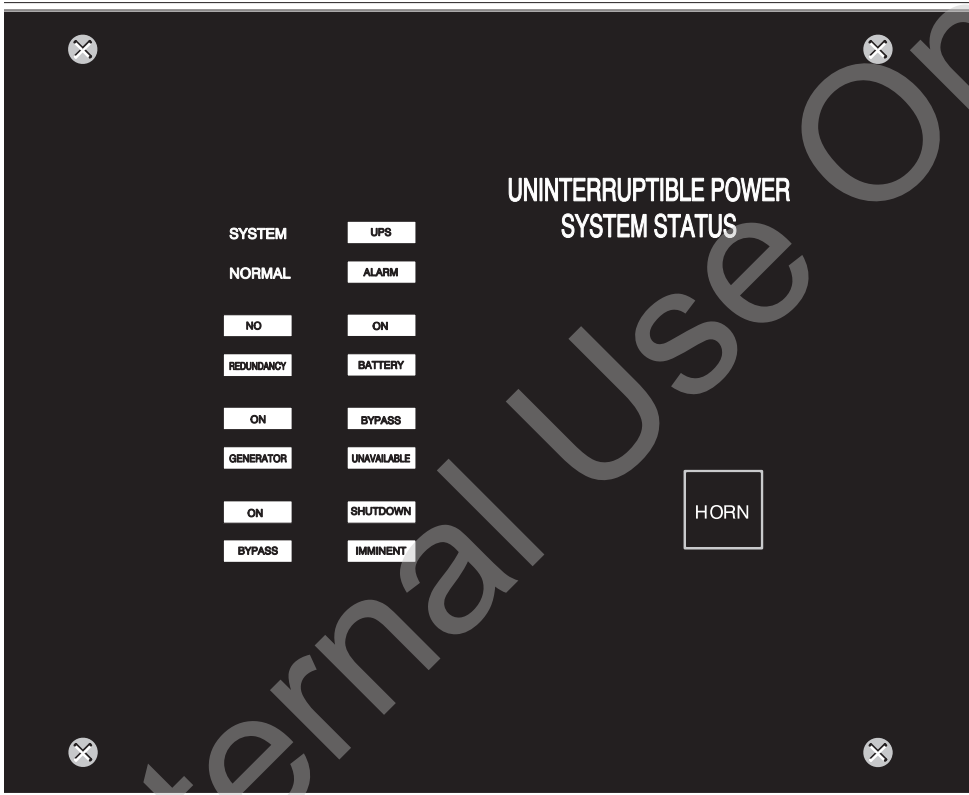
CAUTION

Contacts should not be operated in excess of 120 Vac @ 5A maximum.

10.3 Optional Remote Monitor Panel (RMP)

As an option, a Remote Monitor Panel (RMP) can be installed to monitor the operation of the UPS system from virtually any location within the facility, up to 152.4m (500 ft) from the UPS. The RMP contains backlit status indicators and a local horn. The RMP can be flush-mounted or surface-mounted on a desktop, or secured to a wall. [Figure 75](#) shows an RMP.

Figure 75. Remote Monitor Panel



The RMP contains a local horn and the backlit status indicators listed in [Table 3](#).

Table 3. RMP Status Indicators

SYSTEM NORMAL

The UPS is energized (either with utility power or battery backup) and is supplying conditioned power to the critical load.

NO REDUNDANCY

This indicator applies only to parallel systems when one cabinet is not functioning.

ON GENERATOR

The UPS input and bypass are being supplied by the power from the generator instead of from the utility power.

ON BYPASS

The bypass source is supplying the critical load. Usually this means that the UPS is not energized. The load is not protected in Bypass mode, and a horn sounds after 30 seconds.

UPS ALARM

The UPS system is issuing an alarm. Conditions that affect the current UPS mode are indicated by the indicators and horn on the UPS.

ON BATTERY

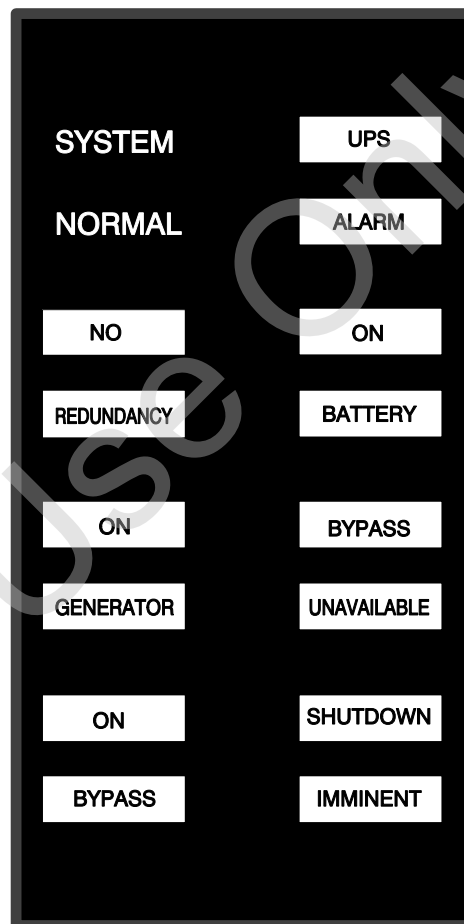
The UPS battery backup is supplying the critical load. The utility power is either interrupted or out of specification. The SYSTEM NORMAL indicator is also illuminated.

BYPASS UNAVAILABLE

The UPS system is in Normal mode, but a bypass source is not within specification. A horn sounds after 30 seconds.

SHUTDOWN IMMINENT

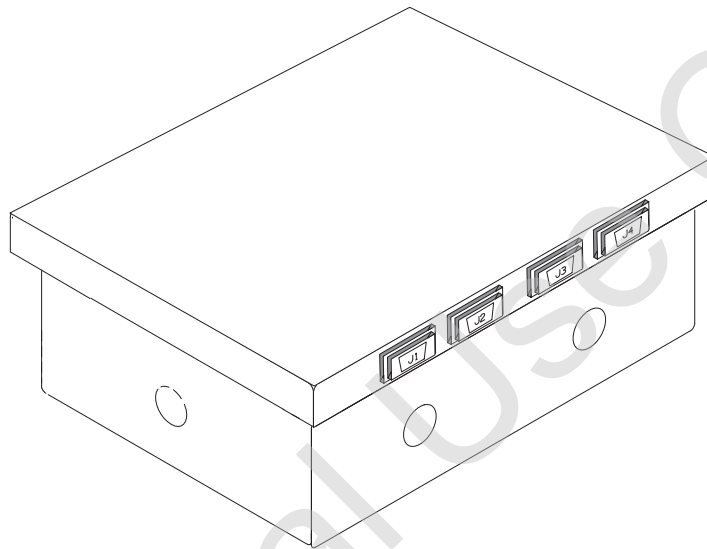
The UPS is preparing to shut down because the UPS is in Battery mode and the DC voltage is approaching its low limit. This indicator is accompanied by a horn.



10.4 Relay Interface Module (RIM)

An optional Relay Interface Module (RIM) uses relay contact closures to indicate the operating status and alarm condition of the UPS system. The RIM can be flush-mounted or surface-mounted on a desktop, or secured to a wall. [Figure 76](#) shows the RIM with its four 15-pin connectors labeled J1 through J4.

Figure 76. Relay Interface Module



The RIM can provide the status and alarm signals shown in [Table 4](#).

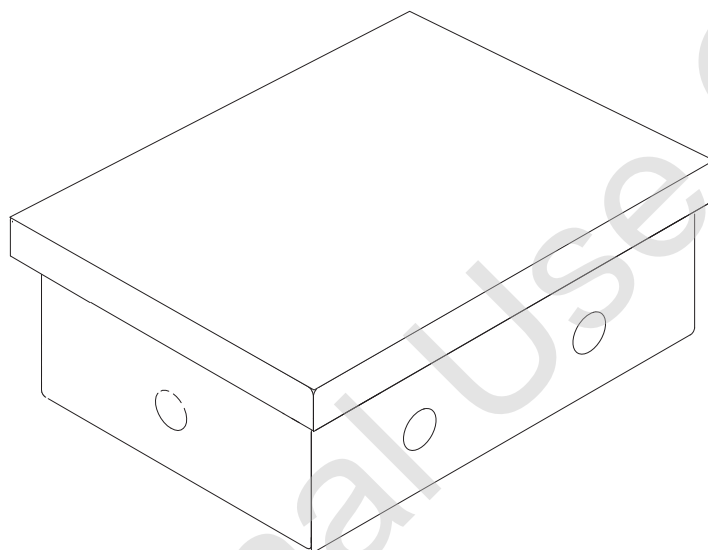
Table 4. Customer Interface Connectors

| Status | J1 through J4 | Description |
|-----------------|---------------|--|
| UPS AVAILABLE | Pins 1 and 12 | Contacts are closed when the UPS is operating in Normal mode or ready to supply the load. |
| UPS OFFLINE | Pins 3 and 13 | Contacts are open when the UPS is offline. Contacts are closed when the UPS is operating in Normal mode. |
| BATTERY WEAK | Pins 5 and 14 | Contacts are closed when approximately two minutes of battery time is remaining, before the critical load is lost. |
| UTILITY FAILURE | Pins 6 and 15 | Contacts are closed when Utility Failure is detected. |

10.5 Supervisory Contact Module (SCM)

An optional establishes an interface between the UPS system and the customer's monitor. This interface allows the customer to monitor operational status of the UPS system equipment. The SCM can be flush-mounted or surface-mounted on a desktop, or secured to a wall. [Figure 77](#) shows the SCM.

Figure 77. Supervisory Contact Module



The SCM provides signals for the indications shown in [Table 5](#).

Table 5. SCM Status Indicators and Connections

| Indication | TB-2 Connections |
|----------------------|-----------------------|
| SYSTEM NORMAL | TB2-1 through TB2 3 |
| NO REDUNDANCY | TB2-4 through TB2 6 |
| ON GENERATOR | TB2-7 through TB2 9 |
| BYPASS NOT AVAILABLE | TB2-10 through TB2 12 |
| ON BATTERY | TB2-13 through TB2 15 |
| UPS ALARM | TB2-16 through TB2 18 |
| ON BYPASS | TB2-19 through TB2 21 |
| SHUTDOWN IMMINENT | TB2-22 through TB2 24 |

Chapter 11 Responding to System Events

11.1 General

When the UPS system is running in Normal mode, it continually monitors itself and the incoming utility power. In Battery or Bypass modes, the UPS may issue alarms to let you know exactly what event caused the change from Normal mode. System events on the UPS can be indicated by horns, lights, messages, or all three.

Select **Events** from the menu bar on the Main Menu screen to look at the Active System Events screen. This screen shows any currently active alarms, notices, or commands. For more information on using the Events screen, see [8.2.2 Event Screens](#).

11.2 System Event Horns

The system event horn beeps to alert an operator that an event needing attention is taking place. Horn 1 cycles at a one-second rate.

11.3 System Event Indicators

The status indicators on the UPS control panel work in conjunction with the event horn to let you know when the UPS system is operating in any mode other than Normal. Only the Normal indicator is visible during normal UPS system operation. The other indicators illuminate to indicate alarms or events. When an alarm occurs, you should first check these indicators to see what type of event has taken place. For descriptions of the status indicators, see [8.5 Reading the Status Indicators](#).

11.4 System Event Messages

When a system event occurs, a message appears on the LCD in the UPS status area. This message is also written to the Active Events log and may be added to the Events History log. The messages are divided into four categories: alarms, notices, status, and commands. The following tables contain the events displayed on the Events screen of the control panel.

Table 6. Alarms

| Message | Horn | Phone | Relay | Log* | Indication |
|-------------------------------|------|-------|-------|------|----------------------|
| Battery Totally Discharged | 1 | No | 1 | HA | Shutdown Imminent |
| Battery Totally Discharged OK | Off | No | 1 | HA | Condition Cleared |
| Building Alarm 1 | 1 | No | 1 | HA | User Action Required |
| Building Alarm 1 OK | Off | No | 1 | HA | Condition Cleared |
| Building Alarm 2 | 1 | No | 1 | HA | User Action Required |
| Building Alarm 2 OK | Off | No | 1 | HA | Condition Cleared |
| Check Bypass | 1 | 1 | 1 | HA | Service Required |
| Check Bypass OK | Off | No | 1 | HA | Condition Cleared |
| Check Bypass Switchgear | 1 | No | 1 | HA | Service Required |
| Check Bypass Switchgear OK | Off | No | 1 | HA | Condition Cleared |
| Check Charger | 1 | 1 | 1 | HA | Service Required |
| Check Charger OK | Off | No | 1 | HA | Condition Cleared |
| Check Fan | 1 | No | 1 | HA | Service Required |

Table 6. Alarms (Continued)

| Message | Horn | Phone | Relay | Log* | Indication |
|----------------------------------|------|-------|-------|------|----------------------|
| Check Fan OK | Off | No | 1 | HA | Condition Cleared |
| Check Input Switchgear | 1 | 1 | 1 | HA | Service Required |
| Check Input Switchgear OK | Off | No | 1 | HA | Condition Cleared |
| Check Inv Temperature Sensor | 1 | No | 1 | HA | Service Required |
| Check Inv Temperature Sensor OK | Off | No | 1 | HA | Condition Cleared |
| Check Inverter | 1 | 1 | 1 | HA | Service Required |
| Check Logic Power Supply | 1 | No | 1 | HA | Service Required |
| Check Logic Power Supply OK | Off | No | 1 | HA | Condition Cleared |
| Check Output Switchgear | 1 | No | 1 | HA | Service Required |
| Check Output Switchgear OK | Off | No | 1 | HA | Condition Cleared |
| Check Power Supply | 1 | 1 | 1 | HA | Service Required |
| Check Power Supply OK | Off | No | 1 | HA | Condition Cleared |
| Check Precharge | 1 | No | 1 | HA | Service Required |
| Check Precharge OK | Off | No | 1 | HA | Condition Cleared |
| Check Rect Temperature Sensor | 1 | No | 1 | HA | Service Required |
| Check Rect Temperature Sensor OK | Off | No | 1 | HA | Condition Cleared |
| Check Rectifier | 1 | 1 | 1 | HA | Service Required |
| Check Static Switch | 1 | 1 | 1 | HA | Service Required |
| Check Static Switch OK | Off | No | 1 | HA | Condition Cleared |
| Close Battery Switchgear | 1 | 1 | 1 | HA | User Action Required |
| Close Battery Switchgear OK | Off | No | 1 | HA | Condition Cleared |
| Configuration Error | 1 | No | 1 | HA | Service Required |
| Configuration Error OK | Off | No | 1 | HA | Condition Cleared |
| External Comm Failure | 1 | No | 1 | HA | Service Required |
| External Comm Failure OK | Off | No | 1 | HA | Condition Cleared |
| Internal Comm Failure | 1 | No | 1 | HA | Service Required |
| Internal Comm Failure OK | Off | No | 1 | HA | Condition Cleared |
| Invalid Board ID | 1 | No | 1 | HA | Service Required |
| Invalid Board ID OK | Off | No | 1 | HA | Condition Cleared |
| Inverter L1 Current Limit | 1 | No | 1 | HA | Service Required |
| Inverter L2 Current Limit | 1 | No | 1 | HA | Service Required |
| Inverter L3 Current Limit | 1 | No | 1 | HA | Service Required |

Table 6. Alarms (Continued)

| Message | Horn | Phone | Relay | Log* | Indication |
|----------------------------------|------|-------|-------|------|----------------------|
| Inverter Output Failure | 1 | 1 | 1 | HA | Service Required |
| Inverter Output Failure OK | Off | No | 1 | HA | Condition Cleared |
| Inverter Overtemperature | 1 | No | 1 | HA | Service Required |
| Inverter Overtemperature OK | Off | No | 1 | HA | Condition Cleared |
| Inverter Overtemperature Trip | 1 | No | 1 | HA | Service Required |
| Inverter Overtemperature Trip OK | Off | No | 1 | HA | Condition Cleared |
| L1 Overload | 1 | No | 1 | HA | User Action Required |
| L1 Overload OK | Off | No | 1 | HA | Condition Cleared |
| L1 Overload (Extreme Level) | 1 | No | 1 | HA | User Action Required |
| L1 Overload (Extreme Level) OK | Off | No | 1 | HA | Condition Cleared |
| L1 Overload (High Level) | 1 | No | 1 | HA | User Action Required |
| L1 Overload (High Level) OK | Off | No | 1 | HA | Condition Cleared |
| L2 Overload | 1 | No | 1 | HA | User Action Required |
| L2 Overload OK | Off | No | 1 | HA | Condition Cleared |
| L2 Overload (Extreme Level) | 1 | No | 1 | HA | User Action Required |
| L2 Overload (Extreme Level) OK | Off | No | 1 | HA | Condition Cleared |
| L2 Overload (High Level) | 1 | No | 1 | HA | User Action Required |
| L2 Overload (High Level) OK | Off | No | 1 | HA | Condition Cleared |
| L3 Overload | 1 | No | 1 | HA | User Action Required |
| L3 Overload OK | Off | No | 1 | HA | Condition Cleared |
| L3 Overload (Extreme Level) | 1 | No | 1 | HA | User Action Required |
| L3 Overload (Extreme Level) OK | Off | No | 1 | HA | Condition Cleared |
| L3 Overload (High Level) | 1 | No | 1 | HA | User Action Required |
| L3 Overload (High Level) OK | Off | No | 1 | HA | Condition Cleared |
| Low Battery Shutdown | 1 | No | 1 | HA | User Action Required |
| Low Battery Shutdown OK | Off | No | 1 | HA | Condition Cleared |
| Not Enough UPMs | 1 | No | 1 | HA | User Action Required |
| Not Enough UPMs OK | Off | No | 1 | HA | Condition Cleared |
| Output Overload | 1 | No | 1 | HA | User Action Required |
| Output Overload OK | Off | No | 1 | HA | Condition Cleared |
| Output Watts Overload | 1 | No | 1 | HA | User Action Required |
| Output Watts Overload OK | Off | No | 1 | HA | Condition Cleared |

Table 6. Alarms (Continued)

| Message | Horn | Phone | Relay | Log* | Indication |
|-------------------------------|------|-------|-------|------|----------------------|
| Parallel System Overload | 1 | No | 1 | HA | User Action Required |
| Parallel System Overload OK | Off | No | 1 | HA | Condition Cleared |
| Rect Overtemperature Trip | 1 | No | 1 | HA | Service Required |
| Rect Overtemperature Trip OK | Off | No | 1 | HA | Condition Cleared |
| Rectifier Overtemperature | 1 | No | 1 | HA | Service Required |
| Rectifier Overtemperature OK | Off | No | 1 | HA | Condition Cleared |
| Remote Emergency Power-off | 1 | No | 1 | HA | User Action Required |
| Remote Emergency Power-off OK | Off | No | 1 | HA | Condition Cleared |
| Selective Trip | 1 | 1 | 1 | HA | Service Required |
| Selective Trip OK | Off | No | 1 | HA | Condition Cleared |
| Shutdown Imminent | 1 | No | 1 | HA | User Action Required |
| Shutdown Imminent OK | Off | No | 1 | HA | Condition Cleared |
| Software Incompatibility | 1 | No | 1 | HA | Service Required |
| Software Incompatibility OK | Off | No | 1 | HA | Condition Cleared |
| Utility Out Of Limits | 1 | No | 1 | HA | User Action Required |
| Utility Out Of Limits OK | Off | No | 1 | HA | Condition Cleared |

*Log codes indicate where the UPS records the event: H = History log; HA = History and Active logs; and A = Active log only.

Table 7. Notices

| Message | Horn | Phone | Relay | Log* | Indication |
|-------------------------------|------|-------|-------|------|-------------------|
| Automatic Shutdown Pending | 1 | No | No | A | Information Only |
| Automatic Shutdown Pending OK | Off | No | No | A | Condition Cleared |
| Automatic Startup Pending | 1 | No | No | A | Information Only |
| Battery Current Limit | 1 | No | No | HA | Information Only |
| Battery Current Limit OK | Off | No | No | HA | Condition Cleared |
| Battery Voltage High | 1 | 1 | No | HA | Information Only |
| Battery Voltage High OK | Off | No | No | HA | Condition Cleared |
| Battery Voltage Low | 1 | No | No | HA | Information Only |
| Battery Voltage Low OK | Off | No | No | HA | Condition Cleared |
| Bypass AC Over Voltage | 1 | No | No | HA | Information Only |
| Bypass AC Over Voltage OK | Off | No | No | HA | Condition Cleared |
| Bypass AC Under Voltage | 1 | No | No | HA | Information Only |

Table 7. Notices (Continued)

| Message | Horn | Phone | Relay | Log* | Indication |
|-----------------------------------|------|-------|-------|------|-------------------|
| Bypass AC Under Voltage OK | Off | No | No | HA | Condition Cleared |
| Bypass Phase Rotation | 1 | No | No | HA | Information Only |
| Bypass Phase Rotation OK | Off | No | No | A | Condition Cleared |
| Bypass Source Out of Tolerance | 1 | No | No | HA | Investigate UPS |
| Bypass Source Out of Tolerance OK | Off | No | No | HA | Condition Cleared |
| Bypass Under or Over Frequency | 1 | No | No | HA | Information Only |
| Bypass Under or Over Frequency OK | Off | No | No | HA | Condition Cleared |
| Charger Off Command | 1 | No | No | HA | Information Only |
| Charger On Command | 1 | No | No | HA | Information Only |
| Charger Over Voltage or Current | 1 | No | No | HA | Information Only |
| Charger Tripped | 1 | No | No | HA | Information Only |
| Charger Tripped OK | Off | No | No | HA | Condition Cleared |
| Check Battery | 1 | No | No | HA | Information Only |
| Check Battery OK | Off | No | No | HA | Condition Cleared |
| Check Modem | 1 | No | No | HA | Information Only |
| Check Modem OK | Off | No | No | HA | Condition Cleared |
| DC Link Over Voltage | 1 | 1 | No | HA | Information Only |
| DC Link Over Voltage OK | Off | No | No | A | Condition Cleared |
| DC Link Under Voltage | 1 | No | No | HA | Information Only |
| DC Link Under Voltage OK | Off | No | No | HA | Condition Cleared |
| Emergency Transfer To Bypass | 1 | No | No | HA | Information Only |
| Emergency Transfer To Bypass OK | Off | No | No | A | Condition Cleared |
| Input AC Over Voltage | 1 | No | No | HA | Information Only |
| Input AC Over Voltage OK | Off | No | No | HA | Condition Cleared |
| Input AC Under Voltage | 1 | No | No | HA | Information Only |
| Input AC Under Voltage OK | Off | No | No | HA | Condition Cleared |
| Input Phase Rotation | 1 | No | No | HA | Information Only |
| Input Phase Rotation OK | Off | No | No | HA | Condition Cleared |
| Input Under or Over Frequency | 1 | No | No | HA | Information Only |
| Input Under or Over Frequency OK | Off | No | No | HA | Condition Cleared |
| Inv Under or Over Frequency | 1 | No | No | HA | Information Only |

Table 7. Notices (Continued)

| Message | Horn | Phone | Relay | Log* | Indication |
|-----------------------------------|------|-------|-------|------|-------------------|
| Inv Under or Over Frequency OK | Off | No | No | HA | Condition Cleared |
| Inverter AC Over Voltage | 1 | No | No | HA | Information Only |
| Inverter AC Over Voltage OK | Off | No | No | HA | Condition Cleared |
| Inverter AC Under Voltage | 1 | No | No | HA | Information Only |
| Inverter AC Under Voltage OK | Off | No | No | HA | Condition Cleared |
| Inverter Off Command | 1 | No | No | A | Information Only |
| Inverter On Command | 1 | No | No | HA | Information Only |
| Inverter Output Overcurrent | 1 | No | No | HA | Information Only |
| Inverter Phase Rotation | 1 | No | No | HA | Information Only |
| Inverter Phase Rotation OK | Off | No | No | HA | Condition Cleared |
| Load Dumped (Load Power Off) | 1 | 1 | No | HA | Investigate UPS |
| Load Dumped (Load Power Off) OK | Off | No | No | HA | Condition Cleared |
| Load Off Command Executed | 1 | No | No | HA | Information Only |
| Load Power On Command | 1 | No | No | HA | Information Only |
| Load Power On Command Received | 1 | No | No | HA | Information Only |
| Loss of Redundancy | 1 | No | No | HA | Information Only |
| Loss of Redundancy OK | Off | No | No | HA | Condition Cleared |
| Maintenance Bypass Mode | 1 | No | No | HA | Information Only |
| Modem Call Completion Failed | 1 | No | No | HA | Information Only |
| Neutral Current Limit | 1 | No | No | HA | Information Only |
| Neutral Current Limit OK | Off | No | No | HA | Condition Cleared |
| Non-Volatile Memory Failure | 1 | No | No | A | Information Only |
| Non-Volatile Memory Failure OK | Off | No | No | A | Condition Cleared |
| Output AC Over Voltage | 1 | No | No | HA | Information Only |
| Output AC Over Voltage OK | Off | No | No | HA | Condition Cleared |
| Output AC Under Voltage | 1 | No | No | HA | Information Only |
| Output AC Under Voltage OK | Off | No | No | HA | Condition Cleared |
| Output Under or Over Frequency | 1 | No | No | HA | Information Only |
| Output Under or Over Frequency OK | Off | No | No | HA | Condition Cleared |
| Rectifier Current Over 125% | 1 | No | No | A | Information Only |
| Rectifier Input Over Current | 1 | No | No | A | Information Only |

Table 7. Notices (Continued)

| Message | Horn | Phone | Relay | Log* | Indication |
|---------------------|------|-------|-------|------|-------------------|
| UPS Module Off | 1 | No | No | A | Information Only |
| UPS Module Off OK | Off | No | No | A | Condition Cleared |
| UPS on Battery | 1 | No | No | A | Investigate UPS |
| UPS on Battery OK | Off | No | No | A | Condition Cleared |
| UPS on Bypass | 1 | No | No | A | Investigate UPS |
| UPS on Bypass OK | Off | No | No | A | Condition Cleared |
| UPS on Generator | 1 | No | No | A | Information Only |
| UPS on Generator OK | Off | No | No | A | Condition Cleared |

*Log codes indicate where the UPS records the event: H = History log; HA = History and Active logs; and A = Active log only.

Table 8. Status

| Message | Horn | Phone | Relay | Log* | Indication |
|-----------------------------------|------|-------|-------|------|----------------|
| Battery Switchgear Closed | No | No | No | H | User Status |
| Battery Switchgear Open | No | No | No | H | User Status |
| Bypass Switchgear Closed | No | No | No | H | User Status |
| Bypass Switchgear Open | No | No | No | H | User Status |
| Charger Status Off | No | No | No | H | User Status |
| Charger Status On | No | No | No | H | User Status |
| Check Heatsink Temp Sensor | No | No | No | No | Service Status |
| Check Heatsink Temp Sensor OK | No | No | No | No | User Status |
| Control Power Status Off | No | No | No | No | User Status |
| Control Power Status On | No | No | No | No | User Status |
| Heatsink Overtemperature | No | No | No | No | Service Status |
| Heatsink Overtemperature OK | No | No | No | No | User Status |
| Incoming Modem Call Started | No | No | No | H | User Status |
| Inverter Status Off | No | No | No | No | User Status |
| Inverter Status On | No | No | No | No | User Status |
| Modem Call Completed Successfully | No | No | No | H | User Status |
| Modem Connection Established | No | No | No | H | User Status |
| Outgoing Modem Call Started | No | No | No | H | User Status |
| Output Switchgear Open | No | No | No | H | User Status |
| Output Switchgear Open OK | No | No | No | H | User Status |

Table 8. Status (Continued)

| Message | Horn | Phone | Relay | Log* | Indication |
|--|------|-------|-------|------|----------------|
| Rectifier Phase L1 Current Limit | No | No | No | H | Service Status |
| Rectifier Phase L2 Current Limit | No | No | No | H | Service Status |
| Rectifier Phase L3 Current Limit | No | No | No | H | Service Status |
| Rectifier Status Off | No | No | No | H | User Status |
| Rectifier Status On | No | No | No | H | User Status |
| Rectifier Switchgear Closed | No | No | No | No | User Status |
| Rectifier Switchgear Open | No | No | No | No | User Status |
| Rectifier Tripped | No | No | No | H | User Status |
| System Alarm Active | No | No | 1 | No | User Status |
| System Notice Active | No | No | No | No | User Status |
| UPS Normal | No | No | No | H | User Status |
| *Log codes indicate where the UPS records the event: H = History log; HA = History and Active logs; and A = Active log only. | | | | | |

Table 9. Command

| Message | Horn | Phone | Relay | Log* | Indication |
|--|------|-------|-------|------|------------------|
| Load Off Command Received | Yes | No | No | H | Information Only |
| To Normal Mode Command | No | No | No | H | Information Only |
| To Bypass Command | No | No | No | H | Information Only |
| *Log codes indicate where the UPS records the event: H = History log; HA = History and Active logs; and A = Active log only. | | | | | |

Chapter 12 Communication

This chapter describes the communication features of the Eaton 9390 100–160 kVA UPS and provides information about connecting hardware and using Terminal mode.

12.1 X-Slot Cards

The Eaton 9390 UPS has two standard, factory-installed X-Slot communication bays with two slots each. See [Figure 86](#) for bay locations. The UPS is compatible with the following X-Slot cards (see [12.1 X-Slot Cards](#)):

- **Power Xpert Gateway Card** - provides a data gateway from the UPS to the Power Xpert Software; provides remote monitoring through a Web browser interface, e-mail, and a network management system using SNMP; connects to a twisted-pair Ethernet (10/100BaseT) network. Modbus TCP support provides direct integration of the UPS's parameters to a Building Management System (BMS). It has a built-in switching hub that allows a second network device to be connected to the network without the requirement of an additional network drop.
- **ConnectUPS-X Web/SNMP Card** - has SNMP and HTTP capabilities as well as monitoring through a Web browser interface; connects to a twisted-pair Ethernet (10/100BaseT) network. It has a built-in switching hub that allows three additional network devices to be connected to the network without the requirement of additional network drops. In addition, an Environmental Monitoring Probe (EMP) can be attached to obtain humidity, temperature, smoke alarm, and security information.
- **Relay Interface Card (AS/400)** - has isolated dry contact (Form-C) relay outputs for UPS status: Utility failure, Low battery, UPS alarm/OK, or On bypass when interfacing with IBM® AS/400 computers, other relay connected computers, and industrial applications.
- **Modbus Card** - provides direct integration of UPS information (meters and status) to a BMS using the Modbus RTU protocol.
- **Multi-Server Card** - has six serial communication ports that can communicate simultaneously with other computers using LanSafe Power Management Software (provided on the Software Suite CD).



NOTE

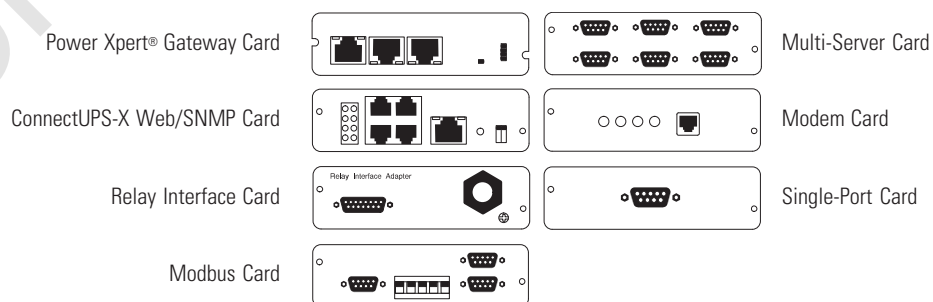
The Modem Card cannot be installed in X-Slot 2.

- **Modem Card** - provides out-of-band remote notification and monitoring using modem communication directly to cell phones and pagers.
- **Single-Port Card** - provides serial communication.

LAN and telephone drops for use with X-Slot cards must be provided by facility planners or the customer.

For installation and setup of an X-Slot card, please contact Eaton (see [1.7 Getting Help](#)). Refer to the manual supplied with the X-Slot card for user instructions.

Figure 78. Optional X-Slot Cards



12.2 LanSafe Power Management Software

Each Eaton 9390 UPS ships with LanSafe Power Management Software. To begin installing LanSafe software, see the instructions accompanying the Software Suite CD.

LanSafe software uses an RS-232 serial link to communicate with the UPS. The software provides up-to-date graphics of UPS power and system data and power flow, a complete record of critical power events, and notification of important UPS or power information. With custom views for monitoring status and metering information, various user groups can select the most useful view for their specific needs.

12.3 Remote Notification

For connection and setup of a modem, or to enable Remote Notify and Call Home features within the UPS, please contact Eaton (see [1.7 Getting Help](#)).

Remote Notification provides the UPS with the capability to use a standard off-the-shelf PC modem as a telephone interface. The features provided by this option are:

- Call a remote terminal or pager based on programmable events and alarms
- Four separate, programmable notification groups (phone numbers)
- Automatic answering (user-configurable) for access to the Terminal mode of the UPS
- Remote and local ability to clear Call Out alarms and events
- Error detection and correction for misconfigured and disconnected modems.

Remote Notification provides the user with the option of receiving alarms and notices at a remote location. Using the Terminal mode, the user calls the UPS to perform basic monitoring. In the event of a UPS alarm or notice, the user is notified at the remote location. The UPS calls through the modem to the user's computer or pager and leaves a message.

Remote Notification is an extension of the Terminal mode with the additional support algorithms necessary to control an external modem. Connection to the UPS is made when a user calls the UPS on the phone. The user has exactly the same capabilities as if using a terminal connected directly to an RS-232 port.

Remote Notification differs from the basic Terminal mode with the addition of the following functions:

- **Call Answer** – The Call Answer function allows the user to call into the UPS from a remote location and enter Terminal mode.
- **Call Out** – The Call Out function allows the UPS to be configured to call either a remote computer or numeric paging service over the phone line. Call Out allows the UPS to call a remote computer and leave a one-line descriptive message of the alarm or notice condition. Numeric paging support allows the UPS to call a paging service and send numeric messages.
- **Housekeeping** – The Housekeeping function maintains the link between the UPS and modem.

Chapter 13 Maintaining the UPS System

The components inside the UPS cabinet are secured to a sturdy metal frame that is supported by the UPS magnetics. This design allows authorized service personnel to remove repairable components with very little disassembly. All repairable parts and assemblies are located in the front of the UPS, allowing all routine maintenance and servicing to be performed with front panel access.

Schedule periodic performance checks of your UPS system to keep it running properly. Regular routine checks of operation and system parameters will enable your system to function efficiently for many trouble-free years.

13.1 Important Safety Instructions

Remember that your UPS system is designed to supply power **EVEN WHEN DISCONNECTED FROM THE UTILITY POWER**. The UPS cabinet interiors are unsafe until the DC power source is disconnected and the electrolytic capacitors are discharged. After disconnecting the utility power and the DC power, authorized service personnel should wait at least five minutes for capacitor bleedoff before attempting internal access to the UPS module.



This UPS contains LETHAL VOLTAGES. All repairs and service should be performed by AUTHORIZED SERVICE PERSONNEL ONLY. There are NO USER SERVICEABLE PARTS inside the UPS.



-
- Servicing and maintenance should be performed by qualified service personnel only.
 - LETHAL VOLTAGE PRESENT. DO NOT operate with the cabinet doors open or safety shields removed. Do not make any assumptions about the electrical state of any cabinet in the UPS system.
 - See [Chapter 2 Safety Warnings](#).
-

Since each battery string is an energy source in itself, opening the Battery Circuit Breaker does not de-energize the voltage within the battery string. **DO NOT ATTEMPT TO ACCESS ANY INTERNAL AREA OF THE BATTERY STRING YOURSELF. VOLTAGES ARE ALWAYS PRESENT IN THE BATTERY STRING.**

If the string requires service, refer to the battery manufacturer's operating manual for instructions on battery maintenance, or contact your Eaton service representative.

13.2 Performing Preventive Maintenance

The UPS system requires very little preventive maintenance. However, inspect the UPS system periodically to verify that the UPS systems are operating normally and that the batteries are in good condition.

13.2.1 Daily Maintenance

Perform the following steps daily:

1. Check the area surrounding the UPS system. Ensure that the area is not cluttered, allowing free access to the UPS.
2. Ensure that the air intakes (vents on the front doors) and exhaust opening (on top of the UPS cabinets) are not blocked.
3. Ensure that the operating environment is within the parameters specified in [Chapter 14 Product Specifications](#) and [Figure 80](#).
4. Ensure that the UPS is in Normal mode (Normal status indicator is illuminated). If an alarm lamp is illuminated or the Normal status indicators are not illuminated, contact your Eaton service representative.

13.2.2 Monthly Maintenance

Perform the following steps monthly:

1. Monitor system parameters as described in [Chapter 8 Using the Control Panel](#).
2. Check the air filters (located behind the front doors) and replace them as necessary. The left filter size is 16x30x1" and the right filter size is 14x30x1".

To remove filters:

- a. Open the front door latch and swing the doors open.
 - b. Slide each filter up and remove from the cabinet.
 - c. Slide the new filters into the brackets until seated on the bottom brackets.
 - d. Close the doors and secure the latch.
3. Record the results of your checks and any corrective actions in a suitable log.

13.2.3 Annual Maintenance

Annual preventive maintenance should be performed only by authorized service personnel familiar with maintenance and servicing of the UPS system. Contact your Eaton service representative for more information about service offerings.

13.2.4 Battery Maintenance



NOTE

DO NOT DISCONNECT the batteries while the UPS is in Battery mode.

Contact your Eaton service representative for battery maintenance. Battery replacement and maintenance should be performed only by authorized service personnel.

13.3 Recycling the Used Battery or UPS

Contact your local recycling or hazardous waste center for information on proper disposal of the used battery or UPS.

WARNING

- Do not dispose of the battery or batteries in a fire. Batteries may explode. Proper disposal of batteries is required. Refer to your local codes for disposal requirements.
- Do not open or mutilate the battery or batteries. Released electrolyte is harmful to the skin and eyes. It may be toxic.

**NO DISPOSAL**

Do not discard the UPS or the UPS batteries in the trash. This product contains sealed, lead-acid batteries and must be disposed of properly. For more information, contact your local recycling/reuse or hazardous waste center.

**NO DISPOSAL**

Do not discard waste electrical or electronic equipment (WEEE) in the trash. For proper disposal, contact your local recycling/reuse or hazardous waste center.

13.4 Maintenance Training

A basic training course, available from Eaton, gives you a competent working knowledge of the UPS system operation and teaches you how to perform first level corrective maintenance. For more information about training and other services, contact the Help Desk (see [1.7 Getting Help](#)).

Chapter 14 Product Specifications

The following sections detail the input, output, environmental, and battery specifications for the UPS.

14.1 Model Numbers

The UPS systems are housed in free-standing cabinets with safety shields behind the doors. The UPS systems are available in 50/60 Hz with various output power ratings.

| Models | Power Rating | Frequency |
|--------------------|--------------|-----------|
| Eaton 9390-120/100 | 100 kVA | 50/60 Hz |
| Eaton 9390-120/120 | 120 kVA | 50/60 Hz |
| Eaton 9390-160/100 | 100 kVA | 50/60 Hz |
| Eaton 9390-160/120 | 120 kVA | 50/60 Hz |
| Eaton 9390-160/160 | 160 kVA | 50/60 Hz |

The following sections detail the input, output, environmental, and battery specifications for the UPS.

14.2 Single Module Specifications

14.2.1 UPS System Input

| | |
|---|--|
| Operating Input Voltage (Nominal +10/ 15%) | 208 Vac for operation from 177 Vac to 229 Vac 220 Vac for operation from 187 Vac to 242 Vac 380 Vac for operation from 323 Vac to 418 Vac 400 Vac for operation from 340 Vac to 440 Vac 415 Vac for operation from 353 Vac to 457 Vac 480 Vac for operation from 408 Vac to 528 Vac |
| Operating Input Frequency Range | ±5 Hz |
| Operating Input Current | See Table E through Table G of Figure 82 to Figure 84 . Reduced for Generator Adjustable |
| Input Current Harmonic Content | 5% THD at full load |
| Power Factor | Minimum 0.99 |
| Line Surges | 6 kV OC, 3 kA SC per ANSI 62.41 and IEC 801 4 |
| Battery Voltage | 384 Vdc (208V/220V units only) 432 Vdc 480 Vdc |

14.2.2 UPS System Output

| | |
|--|--|
| Output Voltage Regulation | ±1% (10% to 100% load) |
| Output Voltage Adjustment (Nominal +/- 3%) | 208 Vac nominal, adjustable from 202 Vac to 214 Vac 220 Vac nominal, adjustable from 214 Vac to 226 Vac 380 Vac nominal, adjustable from 369 Vac to 392 Vac 400 Vac nominal, adjustable from 388 Vac to 412 Vac 415 Vac nominal, adjustable from 403 Vac to 427 Vac 480 Vac nominal, adjustable from 466 Vac to 494 Vac |
| Output Voltage Harmonic Content | 1.5% max THD (linear load) 5% max THD (nonlinear load) |
| Output Current | See Table E through Table G of Figure 82 to Figure 84 . |
| Output Voltage Balance | 3% for 100% maximum load imbalance (linear load) |
| Output Voltage Phase Displacement | 3° for 100% maximum load imbalance (linear load) |
| Output Transients | ±5% for 100% load step or removal |
| Frequency Regulation | ±0.01 Hz free running |
| Synchronous to Bypass | Bypass within voltage limits of +5%, 8% of output setting; bypass within 0.5 Hz |
| Frequency Slew Rate | 1 Hz per second maximum |
| Overload Current Capability | 102% for 10 minutes100 101.9% 110% for 30 seconds102 109.9% 125% for 10 seconds110 124.9% >125% for 10 cycles |

14.2.3 Environmental

| | |
|---|---|
| Operating Temperature | 0 to 40°C (32 to 104°F) without derating. The recommended operating temperature is 25°C (77°F). |
| Operating Altitude | Maximum 1500m (5000 ft) at 40°C without derating |
| Storage Temperature | –25 to +60°C, excluding batteries (prolonged storage above 40°C causes rapid battery self discharge) |
| Relative Humidity (operating and storage) | 5% to 95% maximum noncondensing |
| Acoustical Noise | 65 dB at a 1m distance, c weighted |
| EMI Suppression | EN62040-2:2006 CATC3 |
| Electrostatic Discharge (ESD) Immunity | Meets IEC 801 2 specifications. Withstands up to 25 kV pulse without damage and with no disturbance or adverse effect to the critical load. |

14.3 Multiple Module Parallel Specifications

14.3.1 UPM Input

Same as single module.

(see [14.2.1 UPS System Input](#)).

14.3.2 UPM Output

Same as single module.

see [14.2.2 UPS System Output](#)).

14.3.3 Environmental

Same as single module.

see [14.2.3 Environmental](#)).

14.3.4 Module Tie Cabinet Input

| | |
|--|--|
| Operating Input Voltage (UPM Dependent) | 208 Vac for operation from 177 Vac to 229 Vac 220 Vac for operation from 187 Vac to 242 Vac 380 Vac for operation from 323 Vac to 418 Vac 400 Vac for operation from 340 Vac to 440 Vac 415 Vac for operation from 353 Vac to 457 Vac 480 Vac for operation from 408 Vac to 528 Vac |
| Operating Input Current | See Table O through Table Q of Figure 83 . |

14.3.5 Module Tie Cabinet Output

| | |
|---|--|
| Operating Output Voltage (UPM Dependent) | 208 Vac for operation from 177 Vac to 229 Vac 220 Vac for operation from 187 Vac to 242 Vac 380 Vac for operation from 323 Vac to 418 Vac 400 Vac for operation from 340 Vac to 440 Vac 415 Vac for operation from 353 Vac to 457 Vac 480 Vac for operation from 408 Vac to 528 Vac |
| Operating Output Current | See Table O through Table Q of Figure 83 . |

Chapter 15 Installation Information

The information in this chapter is helpful during the planning and installation of the UPS system. This chapter contains the following drawings:

- [Figure 79](#) – 164201604-1 Typical Eaton 9390 UPS System
- [Figure 80](#) – 164201604-2 Physical Features and Requirements
- [Figure 81](#) – 164201604-3 UPS System Oneline Configurations
- [Figure 82](#) – 164201604-4 UPS System Oneline Drawing
- [Figure 83](#) – 164201604-5 Power Wiring Installation Notes
- [Figure 84](#) – 164201604-6 Conduit and Wire Entry Locations
- [Figure 85](#) – 164201604-7 UPS Power Terminal Locations
- [Figure 86](#) – 164201604-8 Interface Wiring Installation Notes and Terminal Locations
- [Figure 87](#) – 164201604-9 UPS Cabinet Dimensions
- [Figure 88](#) – 164201604-10 Optional Remote Emergency Power-off (REPO)
- [Figure 89](#) – 164201604-11 Optional Remote Monitor Panel (RMP)
- [Figure 90](#) – 164201604-12 Optional Relay Interface Module (RIM)
- [Figure 91](#) – 164201604-13 Optional Supervisory Contact Module (SCM)

Figure 79. 164201604-1 Typical Eaton 9390 UPS System

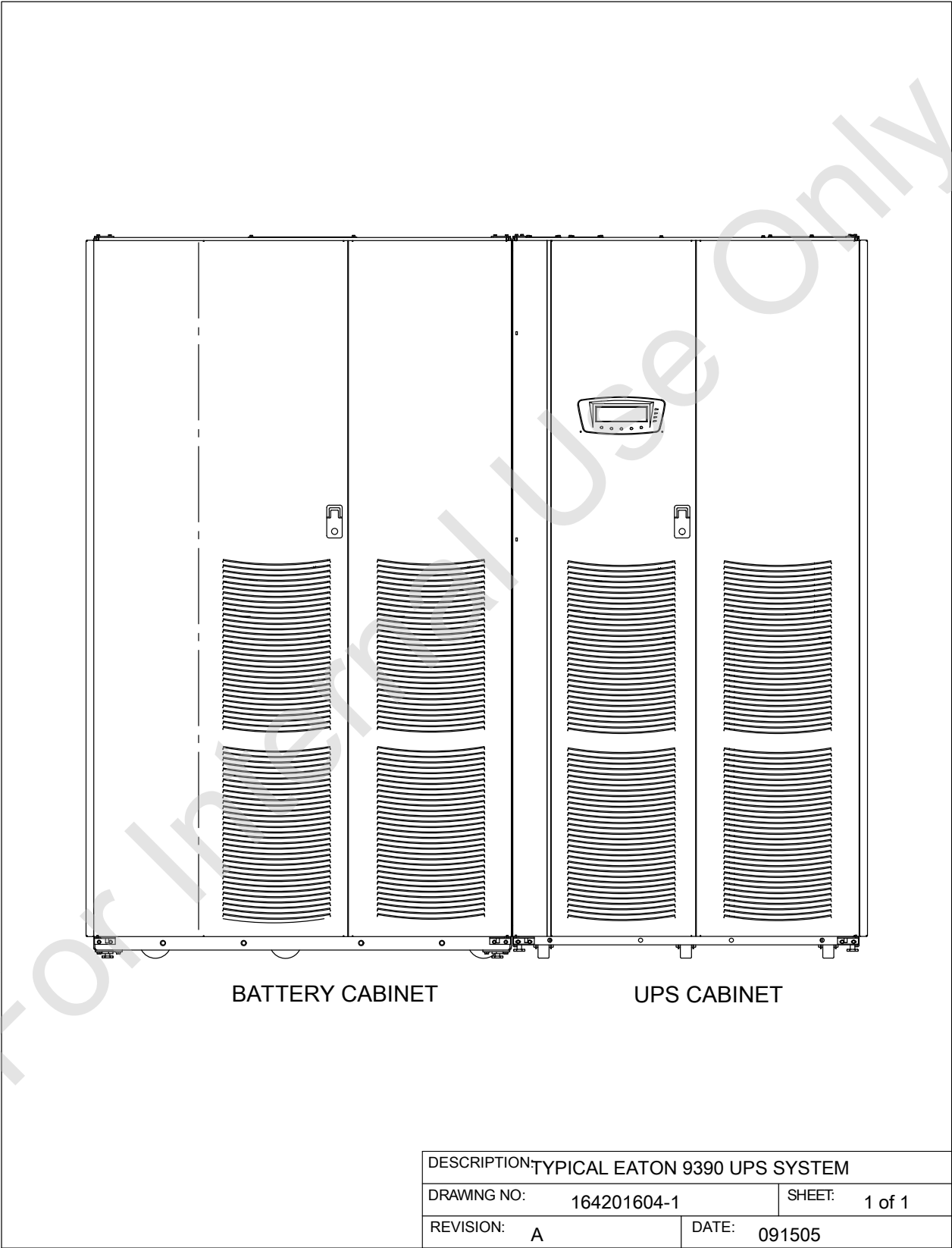


Figure 80. 164201604-2 Physical Features and Requirements

1. The UPS equipment operating environment must meet the weight requirements shown in Table A and the size requirements shown on [Figure 84](#).
2. The UPS cabinet is palletted separately for shipping.
3. Do not tilt cabinets more than $\pm 10^\circ$ during handling.
4. Dimensions are in millimeters (inches).
5. The cabinet can be installed in line-up-and-match or standalone configurations.

Table A. UPS Cabinet Weight

| Model | Voltage | | Weight kg (lb) | | |
|--------------------|-------------------------|-------------------------|-------------------|------------|---------------|
| | Input | Output | Shipping | Installed | Point Loading |
| Eaton 9390-120/100 | 208V/220V | 208V/220V | 531 (1170) | 504 (1110) | 6 at 84 (185) |
| | 380V/400V/ 415V/480V | 380V/400V/ 415V/480V | 467 (1030) | 440 (970) | 6 at 73 (162) |
| Eaton 9390-120/120 | 208V/220V | 208V/220V | 531 (1170) | 504 (1110) | 6 at 84 (185) |
| | 380V/400V/ 415V/480V | 380V/400V/ 415V/480V | 467 (1030) | 440 (970) | 6 at 73 (162) |
| Eaton 9390-160/100 | 208V/220V | 208V/220V | 581 (1280) | 553 (1220) | 6 at 92 (204) |
| | 380V/400V/ 415V/480V | 380V/400V/ 415V/480V | | | |
| Eaton 9390-160/120 | 208V/220V | 208V/220V | 581 (1280) | 553 (1220) | 6 at 92 (204) |
| | 380V/400V/ 415V/480V | 380V/400V/ 415V/480V | | | |
| Eaton 9390-160/160 | 208V/220V | 208V/220V | 581 (1280) | 553 (1220) | 6 at 92 (204) |
| | 380V/400V/ 415V/480V | 380V/400V/ 415V/480V | | | |

6. The clearances required around the UPS cabinet are shown in Table B.

| Table B. UPS Cabinet Clearances | |
|---------------------------------|---|
| From Top of Cabinet | Minimum clearance over the UPS cabinet is 457.2 mm (18 in.) for ventilation |
| From Front of Cabinet | 914.4 mm (36 inches) working space |
| From Back of Cabinet | None required |
| From Right Side of Cabinet | None required |
| From Left Side of Cabinet | None required |

| DESCRIPTION | | PHYSICAL FEATURES AND REQUIREMENTS | |
|-------------|--------------|------------------------------------|--------|
| DRAWING NO: | 164201604- 2 | SHEET: | 1 of 2 |
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Figure 80. 164201604-2 Physical Features and Requirements (Continued)

7. The basic environmental requirements for operation of the UPS system are:

Ambient Temperature Range: 0-40°C (32-104°F)

Recommended Operating Range: 20-25°C (68-77°F)

Maximum Relative Humidity: 95%, noncondensing

The UPS ventilation requirements are shown in Table C.

| Table C. Air Conditioning or Ventilation Requirements During Full Load Operation | | | |
|--|-----------------|-----------------|--|
| Ratings | Voltage | | Heat Rejection BTU/hr × 1000/hr (kg-cal/hr) |
| | Input | Output | |
| 100 kVA | 208/220 | 208/220 | 29.6 (7.45) |
| 100 kVA | 380/400/415/480 | 380/400/415/480 | 27.4 (6.90) |
| 120 kVA | 208/220 | 208/220 | 35.5 (8.94) |
| 120 kVA | 380/400/415/480 | 380/400/415/480 | 32.8 (8.28) |
| 160 kVA | 208/220 | 208/220 | 47.3 (11.9) |
| 160 kVA | 380/400/415/480 | 380/400/415/480 | 43.8 (11.0) |

Ventilation required for cooling air exhaust: approximately 944 liter/sec (2000 cfm).

| | | |
|---|-------------|---------------|
| DESCRIPTION: PHYSICAL FEATURES AND REQUIREMENTS | | |
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Figure 81. 164201604-3 UPS System Online Configurations

| Table D. UPS System Online Configurations | | | | |
|---|--|---------------------|---------------------|--|
| Online Drawing 164201604-4 | UPS Model | Voltage | | System Type |
| | | Input | Output | |
| Sheet 1 | 9390-120/100 9390-120/120 9390-160/100 9390-160/120 9390-160/160 | 208/220 | 208/220 | Single Module - Reverse Transfer Single-Feed or Dual-Feed |
| | | 380/400/ 415/480 | 380/400/ 415/480 | |
| Sheet 2 | 9390-120/100 9390-120/120 9390-160/100 9390-160/120 9390-160/160 | 208/220 | 208/220 | Single Module - Reverse Transfer Single-Feed with Typical Maintenance Bypass Panel |
| | | 380/400/ 415/480 | 380/400/ 415/480 | |
| Sheet 3 | 9390-120/100 9390-120/120 9390-160/100 9390-160/120 9390-160/160 | 208/220 | 208/220 | Multiple Module - Parallel Single-Feed or Dual-Feed 1+1 and 2+0 Configurations |
| | | 380/400/ 415/480 | 380/400/ 415/480 | |
| Sheet 4 | 9390-120/100 9390-120/120 9390-160/100 9390-160/120 9390-160/160 | 208/220 | 208/220 | Multiple Module - Parallel Single-Feed or Dual-Feed 2+1 and 3+0 Configurations |
| | | 380/400/ 415/480 | 380/400/ 415/480 | |
| Sheet 5 | 9390-120/100 9390-120/120 9390-160/100 9390-160/120 9390-160/160 | 208/220 | 208/220 | Multiple Module - Parallel Single-Feed or Dual-Feed 3+1 and 4+0 Configurations |
| | | 380/400/ 415/480 | 380/400/ 415/480 | |

DESCRIPTION: UPS SYSTEM ONELINE CONFIGURATIONS

DRAWING NO: 164201604-3

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Figure 82. 164201604-4 UPS System Online Drawing

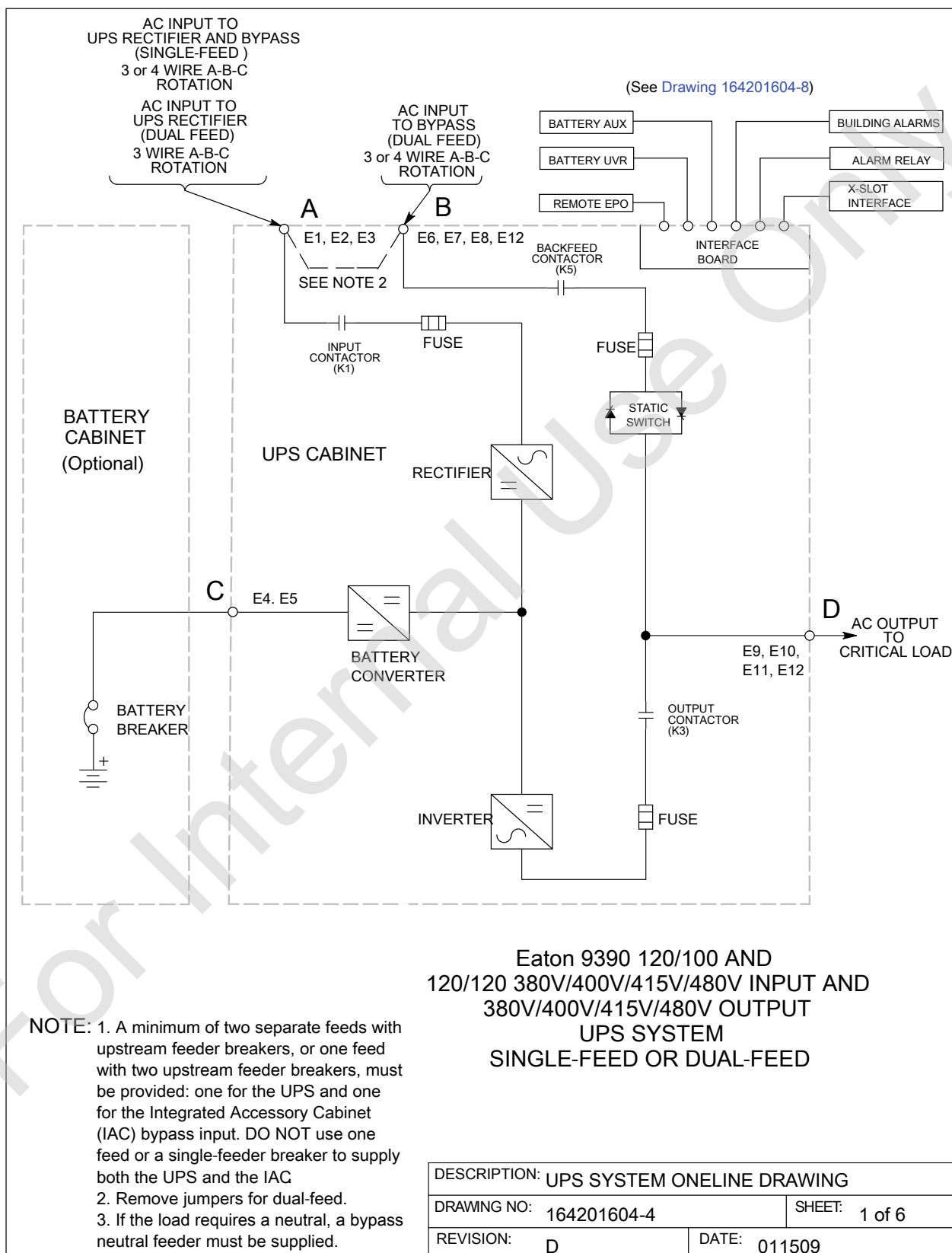


Figure 82. 164201604-4 UPS System Online Drawing (Continued)

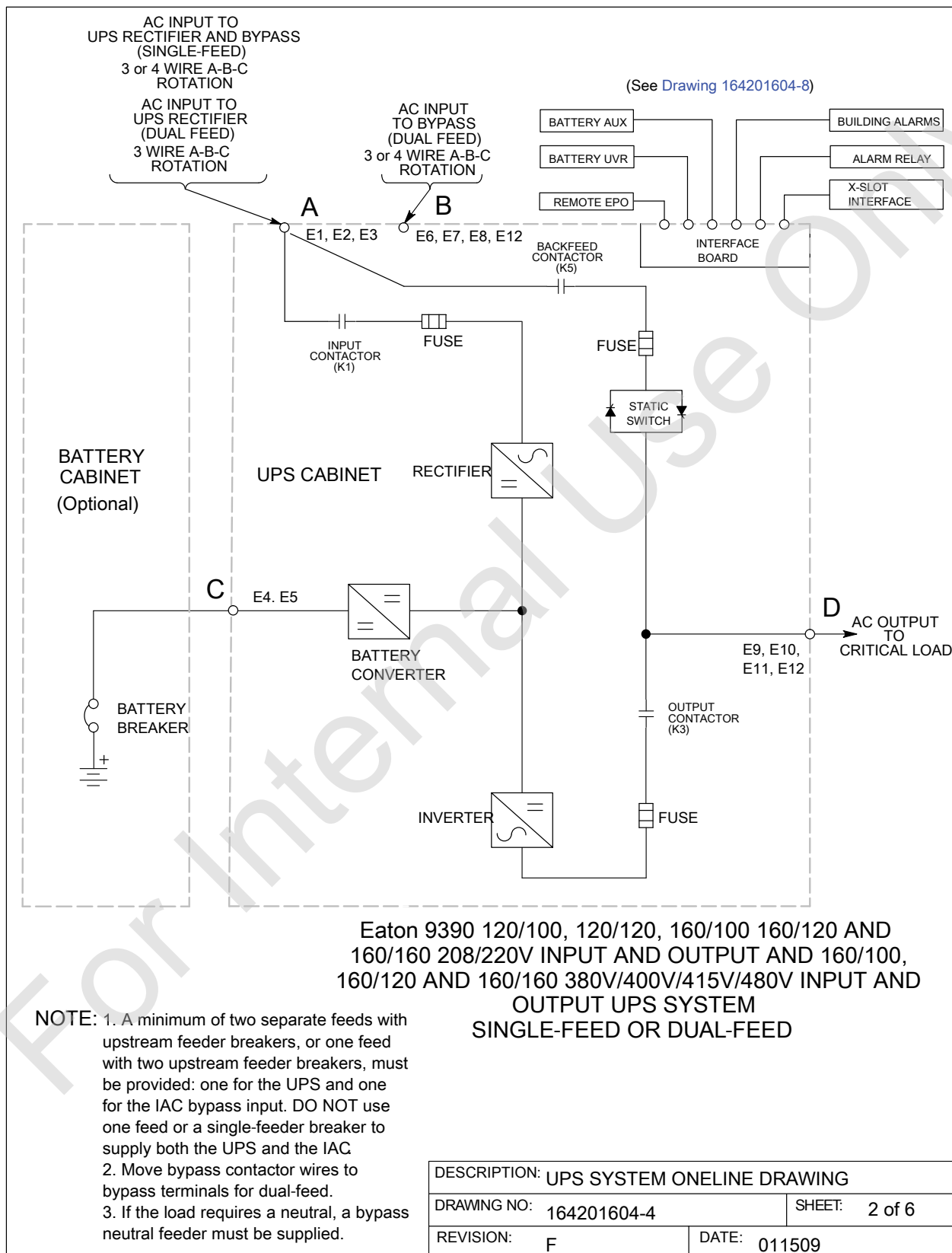


Figure 82. 164201604-4 UPS System Oneline Drawing (Continued)

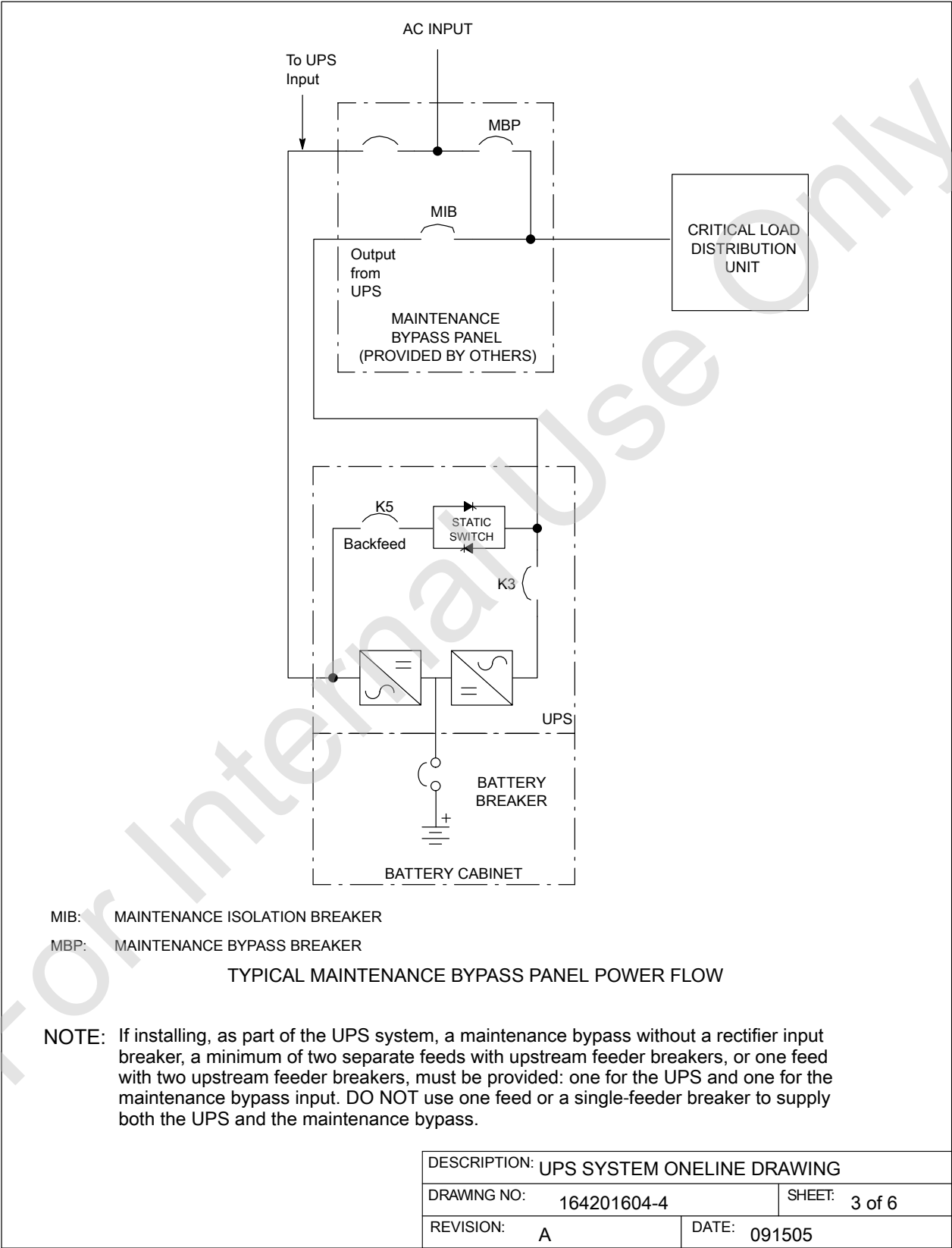


Figure 82. 164201604-4 UPS System Online Drawing (Continued)

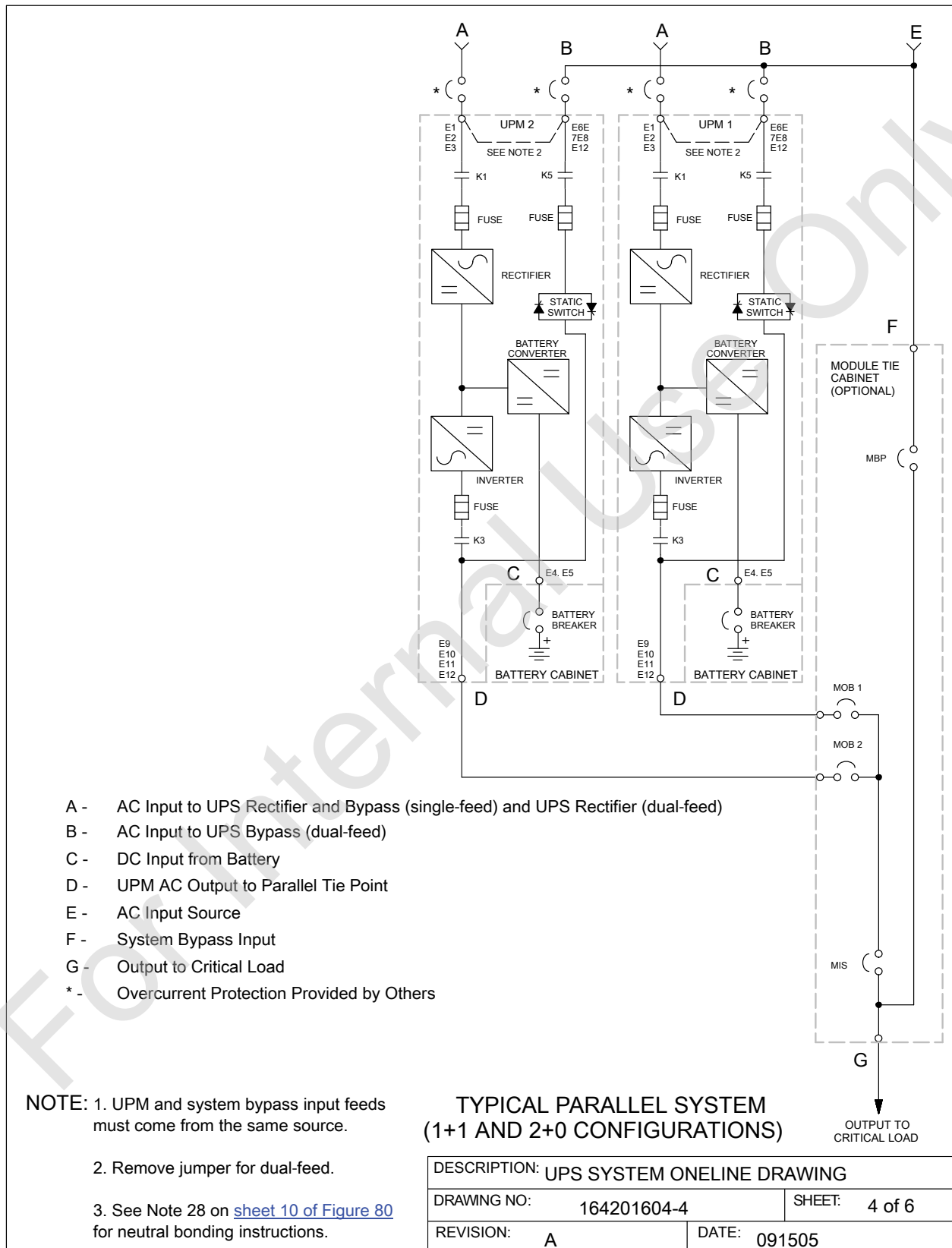


Figure 82. 164201604-4 UPS System Online Drawing (Continued)

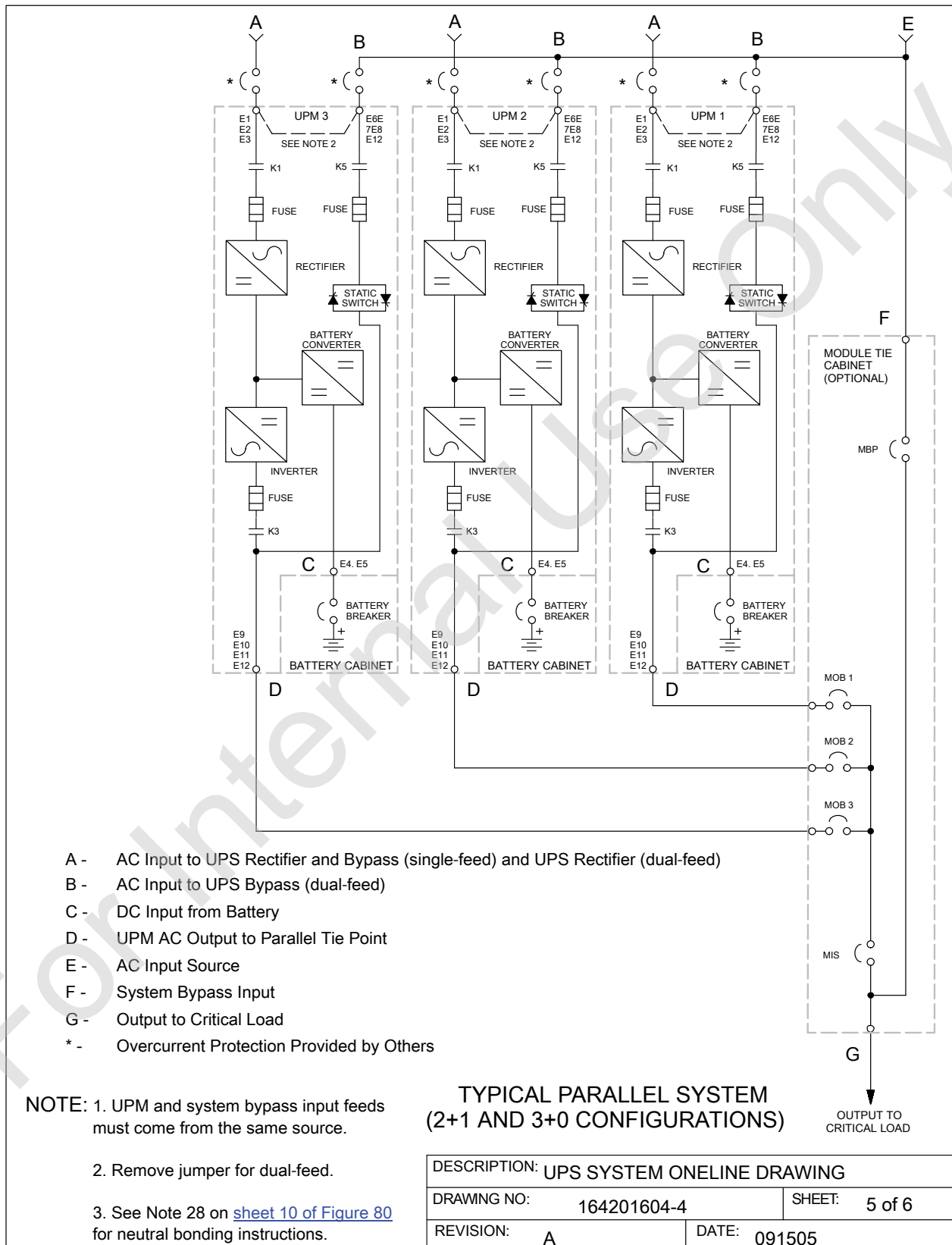


Figure 82. 164201604-4 UPS System Online Drawing (Continued)

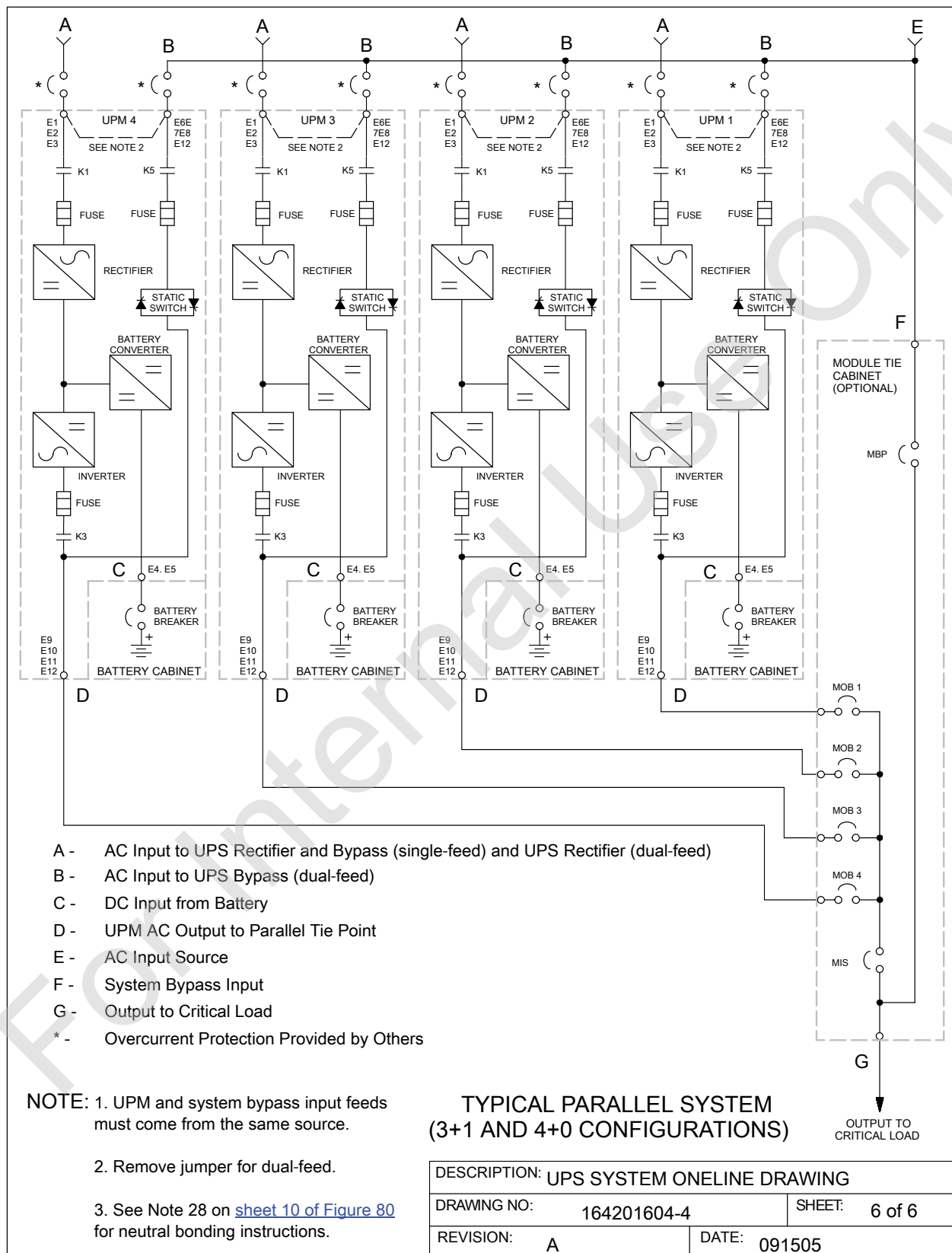


Figure 83. 164201604-5 Power Wiring Installation Notes

| Table E. INPUT/OUTPUT Ratings & External Wiring Requirements for the Eaton 9390-120/100 and 9390-160/100 | | | | | | | |
|--|---|-----------------------------|--------------------|----------------|----------------|----------------|----------------|
| | | Units | Rating 50/60 Hz | | | | |
| Basic Unit Rating at 0.9 lagging pF load | | kVA kW | 100 90 | 100 90 | 100 90 | 100 90 | 100 90 |
| Input and Bypass Input Output | | VOLTS VOLTS | 208/220 208/220 | 380 380 | 400 400 | 415 415 | 480 480 |
| AC Input to UPS Rectifier (0.98 min. pF) Full Load Current plus Battery Recharge Current (3) Phases, (1) Ground | A | Amps | 300 | 170 | 160 | 155 | 130 |
| | | AWG or kcmil (each) | 3/0 (2) | 4/0 (1) | 4/0 (1) | 4/0 (1) | 4/0 (1) |
| AC Input to UPS Bypass Full Load Current (3) Phases, (1) Neutral-if required, (1) Ground | B | Amps | 278/262 | 152 | 144 | 139 | 120 |
| | | AWG or kcmil (each) | 3/0 (2) | 4/0 (1) | 4/0 (1) | 4/0 (1) | 4/0 (1) |
| DC Input from Battery to UPS (1) Positive, (1) Negative | C | Vdc Amps@ (2.0V/cell) | 384-480 252 | 432-480 252 | 432-480 252 | 432-480 252 | 432-480 252 |
| | | AWG or kcmil (each) | 2/0 (2) | 2/0 (2) | 2/0 (2) | 2/0 (2) | 2/0 (2) |
| AC Output to Critical Load Full Load Current (3) Phases, (1) Neutral-if required, (1) Ground | D | Amps | 278/262 | 152 | 144 | 139 | 120 |
| | | AWG or kcmil (each) | 3/0 (2) | 4/0 (1) | 4/0 (1) | 4/0 (1) | 4/0 (1) |
| Neutral Bonding Jumper Minimum Conductor Size Number (See Note 7) | - | AWG or kcmil (each) | 1/0 (1) | 2 (1) | 2 (1) | 2 (1) | 2 (1) |

NOTE: Callout letters A, B, C, and D map to [Figure 79](#) sheets 1, 2, 4, 5, and 6.

Read and understand the following notes while planning and performing the installation:

1. Refer to national and local electrical codes for acceptable external wiring practices.
2. Material and labor for external wiring requirements are to be provided by designated personnel.
3. For external wiring, use 90°C copper wire. See the appropriate information in Table E through Table G. Wire sizes are based on using the specified breakers.
4. Wire ampacities are chosen from Table 310-16 of the National Electrical Code ® (NEC) ®. Wire is 90°C specification.

DESCRIPTION: POWER WIRING INSTALLATION NOTES

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Figure 83. 164201604-5 Power Wiring Installation Notes (Continued)

| Table F. INPUT/OUTPUT Ratings & External Wiring Requirements for the Eaton 9390-120/120 and 9390-160/120 | | | | | | | |
|--|---|-----------------------------|--------------------|----------------|----------------|----------------|----------------|
| | | Units | Rating 50/60 Hz | | | | |
| Basic Unit Rating at 0.9 lagging pF load | | kVA kW | 120 108 | 120 108 | 120 108 | 120 108 | 120 108 |
| Input and Bypass Input Output | | VOLTS VOLTS | 208/220 208/220 | 380 380 | 400 400 | 415 415 | 480 480 |
| AC Input to UPS Rectifier (0.98 min. pF) Full Load Current plus Battery Recharge Current (3) Phases, (1) Ground Minimum Conductor Size Number per Phase | A | Amps | 360 | 205 | 195 | 190 | 160 |
| | | AWG or kcmil (each) | 4/0 (2) | 1/0 (2) | 1/0 (2) | 1/0 (2) | 4/0 (1) |
| AC Input to UPS Bypass Full Load Current (3) Phases, (1) Neutral-if required, (1) Ground Minimum Conductor Size Number per Phase | B | Amps | 333/315 | 182 | 173 | 167 | 144 |
| | | AWG or kcmil (each) | 4/0 (2) | 1/0 (1) | 1/0 (1) | 1/0 (1) | 4/0 (1) |
| DC Input from Battery to UPS (1) Positive, (1) Negative Minimum Conductor Size Number per Pole | C | Vdc Amps@ (2.0V/cell) | 384-480 302 | 432-480 302 | 432-480 302 | 432-480 302 | 432-480 302 |
| | | AWG or kcmil (each) | 3/0 (2) | 3/0 (2) | 3/0 (2) | 3/0 (2) | 3/0 (2) |
| AC Output to Critical Load Full Load Current (3) Phases, (1) Neutral-if required, (1) Ground Minimum Conductor Size Number per Phase | D | Amps | 333/315 | 182 | 173 | 167 | 144 |
| | | AWG or kcmil (each) | 4/0 (2) | 1/0 (2) | 1/0 (2) | 1/0 (2) | 4/0 (1) |
| Neutral Bonding Jumper Minimum Conductor Size Number(See Note 7) | - | AWG or kcmil (each) | 1/0 (1) | 2 (2) | 2 (2) | 2 (2) | 2 (1) |

NOTE: Callout letters A, B, C, and D map to [Figure 79](#) sheets 1, 2, 4, 5, and 6.

- If installing, as part of the UPS system, a maintenance bypass without a rectifier input breaker, a minimum of two separate feeds with upstream feeder breakers, or one feed with two upstream feeder breakers, must be provided: one for the UPS and one for the maintenance bypass input. DO NOT use one feed or a single-feeder breaker to supply both the UPS and the maintenance bypass.
- The bypass feed into this equipment uses three or four wires. The rectifier feed into this equipment uses three wires. The phases must be symmetrical about ground (from a Wye source) for proper equipment operation.

DESCRIPTION: POWER WIRING INSTALLATION NOTES

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Figure 83. 164201604-5 Power Wiring Installation Notes (Continued)

| Table G. INPUT/OUTPUT Ratings & External Wiring Requirements for the Eaton 9390-160/160 | | | | | | | |
|---|---|-----------------------------|--------------------|----------------|----------------|----------------|----------------|
| | | Units | Rating 50/60 Hz | | | | |
| Basic Unit Rating at 0.9 lagging pF load | | kVA kW | 160 144 | 160 144 | 160 144 | 160 144 | 160 144 |
| Input and Bypass Input Output | | VOLTS VOLTS | 208/220 208/220 | 380 380 | 400 400 | 415 415 | 480 480 |
| AC Input to UPS Rectifier (0.98 min. pF) Full Load Current plus Battery Recharge Current (3) Phases, (1) Ground | A | Amps | 480 | 275 | 255 | 250 | 210 |
| | | AWG or kcmil (each) | 400 (2) | 2/0 (2) | 2/0 (2) | 2/0 (2) | 1/0 (2) |
| AC Input to UPS Bypass Full Load Current (3) Phases, (1) Neutral-if required, (1) Ground | B | Amps | 444/420 | 243 | 231 | 223 | 193 |
| | | AWG or kcmil (each) | 400 (2) | 2/0 (2) | 2/0 (2) | 2/0 (2) | 1/0 (2) |
| DC Input from Battery to UPS (1) Positive, (1) Negative | C | Vdc Amps@ (2.0V/cell) | 384-480 403 | 432-480 403 | 432-480 403 | 432-480 403 | 432-480 403 |
| | | AWG or kcmil (each) | 250 (2) | 250 (2) | 250 (2) | 250 (2) | 250 (2) |
| AC Output to Critical Load Full Load Current (3) Phases, (1) Neutral-if required, (1) Ground | D | Amps | 444/420 | 243 | 231 | 223 | 193 |
| | | AWG or kcmil (each) | 400 (2) | 2/0 (2) | 2/0 (2) | 2/0 (2) | 1/0 (2) |
| Neutral Bonding Jumper Minimum Conductor Size Number (See Note 7) | - | AWG or kcmil (each) | 1/0 (2) | 2 (2) | 2 (2) | 2 (2) | 2 (2) |

NOTE: Callout letters A, B, C, and D map to [Figure 79](#) sheets 1, 2, 4, 5, and 6.

7. If the load requires a neutral, a bypass source neutral must be provided. If the load does not require a neutral and there is no neutral conductor connected at the bypass input, a neutral to ground bonding jumper must be installed. DO NOT install both a source neutral and a bonding jumper. See Table E through Table G for neutral bonding jumper wire sizes. Bonding jumper must be copper wire.



CAUTION

HIGH IMPEDANCE GROUND SOURCES - If the source of supply is a high impedance ground (IT) type, the input neutral conductor must be connected from the source of supply. If there is no output neutral connected to the UPS, the neutral-forming transformer kit (PN 103005400) may be used instead of pulling a neutral from the source. If the load requires a neutral then an input neutral conductor must be pulled into the UPS. In no circumstances shall a neutral-to-ground bonding jumper be installed in the UPS.

DESCRIPTION: POWER WIRING INSTALLATION NOTES

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Figure 83. 164201604-5 Power Wiring Installation Notes (Continued)

**CAUTION**

DELTA SOURCES (TN-S) - The Eaton 9390 UPS system can be operated only from a delta supply source that is fully floating and if the neutral-forming transformer kit (PN 103005400) is installed in the UPS. The UPS cannot be operated from a mid-point or end-point grounded delta supply source. With this type of supply source, there is no capability to provide an output neutral. In no circumstances shall a neutral to ground bonding jumper be installed in the UPS.

8. The UPS cabinet is shipped with a debris shield covering the ventilation grill on top of the unit. Do not remove the debris shield until installation is complete. However, remove the shield before operating the UPS. Once the debris shield is removed, do not place objects on the ventilation grill.
9. See [Chapter 4](#), [Chapter 5](#), and [Chapter 6](#) for installation instructions.
10. Terminals are UL and CSA rated at 90°C. Refer to Table H and Table I for power cable terminations, and Table J for conduit requirements. [Figure 82](#) shows the locations of the power cable terminals inside the UPS cabinet.

| Terminal Function | Terminal | Function | Size of Pressure Termination | Tightening Torque Nm (lb in) | Type Screw |
|--|-----------|----------|------------------------------|------------------------------|--------------|
| AC Input to UPS Rectifier and Bypass (Single Input) | E1 | Phase A | 2 - #6-250 kcmil | 42.4 (375) | 5/16 in. Hex |
| | E2 | Phase B | 2 - #6-250 kcmil | 42.4 (375) | 5/16 in. Hex |
| | E3 | Phase C | 2 - #6-250 kcmil | 42.4 (375) | 5/16 in. Hex |
| AC Input to UPS Rectifier (Dual Input) | E1 | Phase A | 2 - #6-250 kcmil | 42.4 (375) | 5/16 in. Hex |
| | E2 | Phase B | 2 - #6-250 kcmil | 42.4 (375) | 5/16 in. Hex |
| | E3 | Phase C | 2 - #6-250 kcmil | 42.4 (375) | 5/16 in. Hex |
| AC Input To Bypass (Dual Input) | E6 | Phase A | 2 - #6-250 kcmil | 42.4 (375) | 5/16 in. Hex |
| | E7 | Phase B | 2 - #6-250 kcmil | 42.4 (375) | 5/16 in. Hex |
| | E8 | Phase C | 2 - #6-250 kcmil | 42.4 (375) | 5/16 in. Hex |
| Single-Feed To Dual-Feed Remove Jumpers between Rectifier Input Terminals and Bypass Input Terminals | Rectifier | Phase A | N/A | 12.5 (110) | M8 Hex Bolt |
| | Bypass | Phase A | N/A | 22.6 (200) | M10 Hex Bolt |
| | Rectifier | Phase B | N/A | 12.5 (110) | M8 Hex Bolt |
| | Bypass | Phase B | N/A | 22.6 (200) | M10 Hex Bolt |
| | Rectifier | Phase C | N/A | 12.5 (110) | M8 Hex Bolt |
| | Bypass | Phase C | N/A | 22.6 (200) | M10 Hex Bolt |
| AC Output to Critical Load | E9 | Phase A | 2 - #6-250 kcmil | 42.4 (375) | 5/16 in. Hex |
| | E10 | Phase B | 2 - #6-250 kcmil | 42.4 (375) | 5/16 in. Hex |
| | E11 | Phase C | 2 - #6-250 kcmil | 42.4 (375) | 5/16 in. Hex |
| DC Input from Battery to UPS | E4 | Positive | 2 - #2-600 kcmil | 56.5 (500) | 1/2 in. Hex |
| | E5 | Negative | 2 - #2-600 kcmil | 56.5 (500) | 1/2 in. Hex |
| Input and Output Neutral | E12 | Neutral | 8 - #6-250 kcmil | 42.4 (375) | 5/16 in. Hex |
| Customer Ground | Ground | Ground | 8 - #14-1/0 | 5.6 (50) | Slotted |

NOTE: Customer ground can be run in any conduit listed in Table J.

| | |
|--|----------------|
| DESCRIPTION: POWER WIRING INSTALLATION NOTES | |
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Figure 83. 164201604-5 Power Wiring Installation Notes (Continued)

| Table I. UPS Cabinet Power Cable Terminations for the Eaton 9390-120/100, 9390-120/120, 9390-160/100, 9390-160/120, and 9390-160/160 (208V/220V Input and 208V/220V Output), and the Eaton 9390-160/100, 9390-160/120, and 9390-160/160 (380V/400V/415V/480V Input and 380V/400V/415V/480V Output) | | | | | |
|--|-----------|----------|------------------------------|------------------------------|-------------|
| Terminal Function | Terminal | Function | Size of Pressure Termination | Tightening Torque Nm (lb in) | Type Screw |
| AC Input to UPS Rectifier and Bypass (Single Input) | E1 | Phase A | 2 - #2-600 kcmil | 56.5 (500) | 1/2 in. Hex |
| | E2 | Phase B | 2 - #2-600 kcmil | 56.5 (500) | 1/2 in. Hex |
| | E3 | Phase C | 2 - #2-600 kcmil | 56.5 (500) | 1/2 in. Hex |
| AC Input to UPS Rectifier (Dual Input) | E1 | Phase A | 2 - #2-600 kcmil | 56.5 (500) | 1/2 in. Hex |
| | E2 | Phase B | 2 - #2-600 kcmil | 56.5 (500) | 1/2 in. Hex |
| | E3 | Phase C | 2 - #2-600 kcmil | 56.5 (500) | 1/2 in. Hex |
| AC Input To Bypass (Dual Input) | E6 | Phase A | 2 - #2-600 kcmil | 56.5 (500) | 1/2 in. Hex |
| | E7 | Phase B | 2 - #2-600 kcmil | 56.5 (500) | 1/2 in. Hex |
| | E8 | Phase C | 2 - #2-600 kcmil | 56.5 (500) | 1/2 in. Hex |
| Single-Feed to Dual-Feed Transfer Wires from Rectifier Input Terminals to Bypass Input Terminals | Rectifier | Phase A | N/A | 12.5 (110) | M8 Hex Bolt |
| | Bypass | Phase A | N/A | 12.5 (110) | M8 Hex Bolt |
| | Rectifier | Phase B | N/A | 12.5 (110) | M8 Hex Bolt |
| | Bypass | Phase B | N/A | 12.5 (110) | M8 Hex Bolt |
| | Rectifier | Phase C | N/A | 12.5 (110) | M8 Hex Bolt |
| | Bypass | Phase C | N/A | 12.5 (110) | M8 Hex Bolt |
| AC Output to Critical Load | E9 | Phase A | 2 - #2-600 kcmil | 56.5 (500) | 1/2 in. Hex |
| | E10 | Phase B | 2 - #2-600 kcmil | 56.5 (500) | 1/2 in. Hex |
| | E11 | Phase C | 2 - #2-600 kcmil | 56.5 (500) | 1/2 in. Hex |
| DC Input from Battery to UPS | E4 | Positive | 2 - #2-600 kcmil | 56.5 (500) | 1/2 in. Hex |
| | E5 | Negative | 2 - #2-600 kcmil | 56.5 (500) | 1/2 in. Hex |
| Input and Output Neutral | E12 | Neutral | 8 - #2-600 kcmil | 56.5 (500) | 1/2 in. Hex |
| Customer Ground | Ground | Ground | 8 - #14-1/0 | 5.6 (50) | Slotted |

NOTE: Customer ground can be run in any conduit listed in Table J.

| | |
|--|----------------|
| DESCRIPTION: POWER WIRING INSTALLATION NOTES | |
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Figure 83. 164201604-5 Power Wiring Installation Notes (Continued)

11. Per NEC article 300-20(a), all three-phase conductors must be run in the same conduit. Neutral and ground must be run in the same conduit as the phase conductors.
12. Conduit is sized to accommodate one neutral conductor the same size as the phase conductor and one #8 AWG ground conductor. If two neutral conductors or an oversized neutral conductor are to be installed, check the size of the conduit needed to accommodate the extra wire or size and use that conduit size in place of the conduit size listed in Table J. All Eaton 9390 products can accommodate a double size neutral.
13. Conduit sizes were chosen from NEC Table C1, type letters RHH, RHW, RHW-2, TW, THW, THHW, THW-2.

| UPS Model | Voltage | Terminal | Number of Wires in Conduit | Minimum Conduit Trade Size (inches) | Number of Conduits |
|-------------------------------------|------------|---|----------------------------|-------------------------------------|--------------------|
| Eaton 9390-120/100 and 9390-160/100 | 208/220 AC | AC Input to UPS (A, B, C, Gnd) | 4 | 2-1/2 | 2 |
| | | AC Input to Bypass (A, B, C, Neut, Gnd) | 5 | 2-1/2 | 2 |
| | | Output (A, B, C, Neut, Gnd) | 5 | 2-1/2 | 2 |
| | DC | Battery (Positive), (Negative), Gnd | 5 | 2 | 1 |
| Eaton 9390-120/100 and 9390-160/100 | 480 AC | AC Input to UPS (A, B, C, Gnd) | 4 | 2-1/2 | 1 |
| | | AC Input to Bypass (A, B, C, Neut, Gnd) | 5 | 2-1/2 | 1 |
| | | Output (A, B, C, Neut, Gnd) | 5 | 2-1/2 | 1 |
| | DC | Battery (Positive), (Negative), Gnd | 5 | 2 | 1 |
| Eaton 9390-120/120 and 9390-160/120 | 208/220 AC | AC Input to UPS (A, B, C, Gnd) | 4 | 2-1/2 | 2 |
| | | AC Input to Bypass (A, B, C, Neut, Gnd) | 5 | 2-1/2 | 2 |
| | | Output (A, B, C, Neut, Gnd) | 5 | 2-1/2 | 2 |
| | DC | Battery (Positive), (Negative), Gnd | 5 | 2 | 1 |
| Eaton 9390-120/120 and 9390-160/120 | 480 AC | AC Input to UPS (A, B, C, Gnd) | 4 | 1-1/2 | 2 |
| | | AC Input to Bypass (A, B, C, Neut, Gnd) | 5 | 1-1/2 | 2 |
| | | Output (A, B, C, Neut, Gnd) | 5 | 1-1/2 | 2 |
| | DC | Battery (Positive), (Negative), Gnd | 5 | 2 | 1 |

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Figure 83. 164201604-5 Power Wiring Installation Notes (Continued)

| Table J. Power Cable Conduit Requirements (Cont'd) | | | | | |
|--|-----------------------|--|----------------------------|-------------------------------------|--------------------|
| UPS Model | Voltage | Terminal | Number of Wires in Conduit | Minimum Conduit Trade Size (inches) | Number of Conduits |
| Eaton 9390-160/160 | 208/220 AC | AC Input to UPS (A, B, C, Gnd) | 4 | 3-1/2 | 2 |
| | | AC Input to Bypass (A, B, C, Neut, Gnd) | 5 | 3-1/2 | 2 |
| | | Output (A, B, C, Neut, Gnd) | 5 | 3-1/2 | 2 |
| | DC | Battery (Positive), (Negative), Gnd | 5 | 2-1/2 | 1 |
| Eaton 9390-160/160 | 480 AC | AC Input to UPS (A, B, C, Gnd) | 4 | 2 | 2 |
| | | AC Input to Bypass (A, B, C, Neut, Gnd) | 5 | 2 | 2 |
| | | Output (A, B, C, Neut, Gnd) | 5 | 2 | 2 |
| | DC | Battery (Positive), (Negative), Gnd | 5 | 2-1/2 | 1 |
| Eaton 9390-160/100 | 380/400/ 415 AC | AC Input to UPS (A, B, C, Gnd) | 4 | 2-1/2 | 1 |
| | | AC Input to Bypass (A, B, C, Neut, Gnd) | 5 | 2-1/2 | 1 |
| | | Output (A, B, C, Neut, Gnd) | 5 | 2-1/2 | 1 |
| | DC | Battery (Positive), (Negative), Gnd | 5 | 2 | 1 |
| Eaton 9390-160/120 | 380/400/ 415 AC | AC Input to UPS (A, B, C, Gnd) | 4 | 2-1/2 | 2 |
| | | AC Input to Bypass (A, B, C, Neut, Gnd) | 5 | 2-1/2 | 2 |
| | | Output (A, B, C, Neut, Gnd) | 5 | 2-1/2 | 2 |
| | DC | Battery (Positive), (Negative), Gnd | 5 | 2 | 1 |
| Eaton 9390-160/160 | 380/400/ 415 AC | AC Input to UPS (A, B, C, Gnd) | 4 | 2-1/2 | 2 |
| | | AC Input to Bypass (A, B, C, Neut, Gnd) | 5 | 2-1/2 | 2 |
| | | Output (A, B, C, Neut, Gnd) | 5 | 2-1/2 | 2 |
| | DC | Battery (Positive), (Negative), Gnd | 5 | 2 | 1 |

| | |
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Figure 83. 164201604-5 Power Wiring Installation Notes (Continued)

14. External overcurrent protection is not provided by this product, but is required by codes. Refer to Table E through Table G for wiring requirements. If an output lockable disconnect is required, it is to be supplied by the user.
15. Table K lists the maximum rating for input circuit breakers. When wiring a single-feed input, the rating requirements for the input circuit breakers are superceded by the ratings listed in Table L.

| Table K. Maximum Input Circuit Breaker Ratings | | | | | | |
|--|----------------------|-----------|------|------|------|------|
| UPS Model | Input Voltage Rating | | | | | |
| | | 208V/220V | 380V | 400V | 415V | 480V |
| Eaton 9390-120/100 Eaton 9390-160/100 | 80% Rated | 450A | 225A | 225A | 200A | 200A |
| | 100% Rated | 350A | 200A | 175A | 175A | 150A |
| Eaton 9390-120/120 Eaton 9390-160/120 | 80% Rated | 500A | 300A | 250A | 250A | 225A |
| | 100% Rated | 450A | 225A | 200A | 200A | 175A |
| Eaton 9390-160/160 | 80% Rated | 700A | 350A | 350A | 350A | 300A |
| | 100% Rated | 600A | 300A | 300A | 300A | 250A |

CAUTION

To reduce the risk of fire, connect only to a circuit provided with maximum input circuit breaker current ratings from Table K in accordance with the NEC, ANSI/NFPA 70.

16. Source protection for the AC input to bypass should be treated as if supplying a 160 kVA three-phase transformer, to allow for inrush current if an Integrated Distribution Cabinet (IDC) with a transformer is installed. Bypass input wiring and bypass input breaker rating should be treated as if supplying a 160 kVA load, regardless of the rating of the UPS.
17. The line-to-line unbalanced output capability of the UPS is limited only by the full load per phase current values for AC output to critical load shown in Table E through Table G. The recommended line-to-line load unbalance is 50% or less.
18. Bypass and output overcurrent protection and bypass and output disconnect switches are to be provided by the user. Table L lists the maximum rating for bypass and output circuit breakers satisfying the criteria for both.

| Table L. Maximum Bypass and Output Circuit Breaker Ratings | | | | | | |
|--|-----------------------|-----------|------|------|------|------|
| UPS Model | Output Voltage Rating | | | | | |
| | | 208V/220V | 380V | 400V | 415V | 480V |
| Eaton 9390-120/100 Eaton 9390-160/100 | 80% Rated | 450A | 225A | 225A | 200A | 200A |
| | 100% Rated | 350A | 200A | 175A | 175A | 150A |
| Eaton 9390-120/120 Eaton 9390-160/120 | 80% Rated | 500A | 300A | 250A | 250A | 225A |
| | 100% Rated | 450A | 225A | 200A | 200A | 175A |
| Eaton 9390-160/160 | 80% Rated | 700A | 350A | 350A | 350A | 300A |
| | 100% Rated | 600A | 300A | 300A | 300A | 250A |

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Figure 83. 164201604-5 Power Wiring Installation Notes (Continued)

19. There is no DC disconnect device within the UPS.
20. A battery disconnect switch is recommended, and may be required by NEC or local codes when batteries are remotely located. The battery disconnect switch should be installed between the battery and the UPS.
21. External DC input overcurrent protection and disconnect switch for the remote battery location is to be provided by the user. Table M lists the maximum rating for continuous-duty rated circuit breakers satisfying the criteria for both.

| Table M. Maximum DC Input Circuit Breaker Ratings | | | | | |
|---|----------------------|------|------|------|------|
| UPS Model | Input Voltage Rating | | | | |
| | 208V/220V | 380V | 400V | 415V | 480V |
| Eaton 9390-120/100 Eaton 9390-160/100 | 400A | 400A | 400A | 400A | 400A |
| Eaton 9390-120/120 Eaton 9390-160/120 | 450A | 450A | 450A | 450A | 450A |
| Eaton 9390-160/160 | 600A | 600A | 600A | 600A | 600A |

22. Battery voltage is computed at 2 volts per cell as defined by Article 480 of the NEC. Rated battery current is computed at 2 volts per cell.
23. The battery wiring used between the battery and the UPS should not allow a voltage drop of more than 1% of nominal DC voltage at rated battery current.
24. If the conductors used for DC input from the battery cabinets to the UPS are those provided by the UPS manufacturer, and the UPS and battery cabinets are manufactured by the same supplier, then it is acceptable if they do not meet the noted minimum conductor sizes.

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Figure 83. 164201604-5 Power Wiring Installation Notes (Continued)

25. Parallel system UPM and system bypass input feeds must come from the same source.
26. If the UPS is equipped with a sidecar, all connections are made to the sidecar terminals. See the 9390 Sidecar manual 164201586 for wiring instructions.
27. Parallel UPM input wiring size requirements and output wiring size requirements from the UPMs to the tie cabinet or distribution panel are the same as listed in Table E through Table G.
28. If the load requires a neutral, a bypass source neutral must be provided. If the load does not require a neutral and there is no neutral conductor connected at the bypass input, a neutral to ground bonding jumper must be installed. Install neutral conductors from the UPMs to the common point of connection (tie cabinet), and then install a system neutral to ground bonding jumper. If the recommended installation method cannot be accomplished, each UPM should have a separate neutral to ground bonding jumper installed in accordance with Note 7 on [sheet 3 of this figure](#). DO NOT install both a source neutral and a bonding jumper. See Table O through Table Q for system neutral bonding jumper wire sizes. Bonding jumper must be copper wire.

CAUTION

HIGH IMPEDANCE GROUND SOURCES - If the source of supply is a high impedance ground (IT) type, the input neutral conductor must be connected from the source of supply. If there is no output neutral connected to the UPS, the neutral-forming transformer kit (PN 103005400) may be used instead of pulling a neutral from the source. If the load requires a neutral then an input neutral conductor must be pulled into the UPS. In no circumstances shall a neutral to ground bonding jumper be installed in the UPS.

CAUTION

DELTA SOURCES (TN-S) - The Eaton 9390 UPS system can be operated only from a delta supply source that is fully floating and if the neutral-forming transformer kit (PN 103005400) is installed in the UPS. The UPS cannot be operated from a mid-point or end-point grounded delta supply source. With this type of supply source, there is no capability to provide an output neutral. In no circumstances shall a neutral to ground bonding jumper be installed in the UPS.

| | | |
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Figure 83. 164201604-5 Power Wiring Installation Notes (Continued)

29. See [Figure 82](#) for UPM terminal locations and Table H or Table I for termination requirements.
30. Setup of the CAN Bridge Card for parallel operation must be performed by an authorized Eaton Customer Service Engineer. Contact service to schedule a date.
31. For parallel system circuit breaker ratings, see appropriate information in Table N.
32. For parallel system ratings, see the appropriate information in Table O through Table Q.

| Table N. Recommended UPM Output (MOB), Main Output (MIS), and Bypass (MBP) Circuit Breaker Ratings | | | | | | | | | | |
|---|--------------------|----------------|------|------|----------------|------|------|------|------|------|
| UPM Model | Config- uration | Output Voltage | | | | | | | | |
| | | 208V/220V | | | 380V/400V/415V | | | 480V | | |
| | | MOB | MIS | MBP | MOB | MIS | MBP | MOB | MIS | MBP |
| 9390-120/100 9390-160/100 | 1+1 | 500 | 500 | 500 | 250 | 250 | 250 | 200 | 200 | 200 |
| | 2+0 and 2+1 | 500 | 1000 | 1000 | 250 | 500 | 500 | 200 | 400 | 400 |
| | 3+0 and 3+1 | 500 | 1600 | 1600 | 250 | 800 | 800 | 200 | 600 | 600 |
| | 4+0 | 500 | 2000 | 2000 | 250 | 1000 | 1000 | 200 | 800 | 800 |
| 9390-120/120 9390-160/120 | 1+1 | 500 | 500 | 500 | 250 | 250 | 250 | 200 | 200 | 200 |
| | 2+0 and 2+1 | 500 | 1000 | 1000 | 250 | 500 | 500 | 200 | 400 | 400 |
| | 3+0 and 3+1 | 500 | 1600 | 1600 | 250 | 800 | 800 | 200 | 600 | 600 |
| | 4+0 | 500 | 2000 | 2000 | 250 | 1000 | 1000 | 200 | 800 | 800 |
| 9390-160/160 | 1+1 | 600 | 600 | 600 | 300 | 300 | 300 | 250 | 250 | 250 |
| | 2+0 and 2+1 | 600 | 1200 | 1200 | 300 | 600 | 600 | 250 | 500 | 500 |
| | 3+0 and 3+1 | 600 | 2000 | 2000 | 300 | 1000 | 1000 | 250 | 800 | 800 |
| | 4+0 | 600 | 2400 | 2400 | 300 | 1200 | 1200 | 250 | 1000 | 1000 |

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Figure 83. 164201604-5 Power Wiring Installation Notes (Continued)

| Table O. INPUT/OUTPUT Ratings for Eaton 9390-120/100 and 9390-160/100 Parallel Systems | | | | | | | | |
|--|---|-----------------------------|---|------------|------------|------------|------------|--|
| Configu- ration | | Units | Rating 50/60 Hz | | | | | |
| | Basic Unit Rating at 0.9 lagging pF load | kVA kW | 100 90 | 100 90 | 100 90 | 100 90 | 100 90 | |
| | Input and Bypass Input Output | VOLTS VOLTS | 208/220 208/220 | 380 380 | 400 400 | 415 415 | 480 480 | |
| All | AC Input from UPM Full Load Current for each Module (3) Phases, (1) Neutral-if required, (1) Ground | Amps | 278/262 | 152 | 144 | 139 | 120 | |
| | Minimum Conductor Size for each Module Number per Phase for each Module | AWG or kcmil (each) | See Table E through Table G for wire size. | | | | | |
| 1+1 | AC Input to Tie Cabinet Bypass (optional) Full Load Current (3) Phases, (1) Neutral-if required, (1) Ground | F Amps | 278/262 | 152 | 144 | 139 | 120 | |
| | AC Output to Critical Load Full Load Current (3) Phases, (1) Neutral-if required, (1) Ground | G Amps | 278/262 | 152 | 144 | 139 | 120 | |
| | System Neutral Bonding Jumper Minimum Conductor Size Number(See Note 28) | - AWG or kcmil (each) | 1/0 (1) | 4 (1) | 4 (1) | 4 (1) | 4 (1) | |
| 2+0 and 2+1 | AC Input to Tie Cabinet Bypass (optional) Full Load Current (3) Phases, (1) Neutral-if required, (1) Ground | F Amps | 556/524 | 304 | 288 | 278 | 240 | |
| | AC Output to Critical Load Full Load Current (3) Phases, (1) Neutral-if required, (1) Ground | G Amps | 556/524 | 304 | 288 | 278 | 240 | |
| | System Neutral Bonding Jumper Minimum Conductor Size Number(See Note 28) | - AWG or kcmil (each) | 3/0 (1) | 1/0 (1) | 1/0 (1) | 1/0 (1) | 1/0 (1) | |
| 3+0 and 3+1 | AC Input to Tie Cabinet Bypass (optional) Full Load Current (3) Phases, (1) Neutral-if required, (1) Ground | F Amps | 834/786 | 456 | 432 | 417 | 360 | |
| | AC Output to Critical Load Full Load Current (3) Phases, (1) Neutral-if required, (1) Ground | G Amps | 834/786 | 456 | 432 | 417 | 360 | |
| | System Neutral Bonding Jumper Minimum Conductor Size Number(See Note 28) | - AWG or kcmil (each) | 1/0 (2) | 2/0 (1) | 2/0 (1) | 2/0 (1) | 2/0 (1) | |
| 4+0 | AC Input to Tie Cabinet Bypass (optional) Full Load Current (3) Phases, (1) Neutral-if required, (1) Ground | F Amps | 1112/ 1048 | 608 | 576 | 556 | 480 | |
| | AC Output to Critical Load Full Load Current (3) Phases, (1) Neutral-if required, (1) Ground | G Amps | 1112/ 1048 | 608 | 576 | 556 | 480 | |
| | System Neutral Bonding Jumper Minimum Conductor Size Number(See Note 28) | - AWG or kcmil (each) | 2/0 (2) | 2/0 (1) | 2/0 (1) | 2/0 (1) | 2/0 (1) | |

NOTE: Callout letters D, F, and G map to [Figure 79](#) sheets 4, 5, and 6.

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Figure 83. 164201604-5 Power Wiring Installation Notes (Continued)

| Table P. INPUT/OUTPUT Ratings for Eaton 9390-120/120 and 9390-160/120 Parallel Systems | | | | | | | | |
|--|---|---|------------------------|---|------------|------------|------------|------------|
| Configu- ration | | | Units | Rating 50/60 Hz | | | | |
| | Basic Unit Rating at 0.9 lagging pF load | | kVA kW | 120 108 | 120 108 | 120 108 | 120 108 | 120 108 |
| | Input and Bypass Input Output | | VOLTS VOLTS | 208/220 208/220 | 380 380 | 400 400 | 415 415 | 480 480 |
| All | AC Input from UPM Full Load Current for each Module (3) Phases, (1) Neutral-if required, (1) Ground Minimum Conductor Size for each Module Number per Phase for each Module | D | Amps | 333/315 | 182 | 173 | 167 | 144 |
| | | | AWG or kcmil (each) | See Table E through Table G for wire size. | | | | |
| 1+1 | AC Input to Tie Cabinet Bypass (optional) Full Load Current (3) Phases, (1) Neutral-if required, (1) Ground | F | Amps | 333/315 | 182 | 173 | 167 | 144 |
| | AC Output to Critical Load Full Load Current (3) Phases, (1) Neutral-if required, (1) Ground | G | Amps | 333/315 | 182 | 173 | 167 | 144 |
| | System Neutral Bonding Jumper Minimum Conductor Size Number(See Note 28) | - | AWG or kcmil (each) | 1/0 (1) | 2 (1) | 2 (1) | 2 (1) | 4 (1) |
| 2+0 and 2+1 | AC Input to Tie Cabinet Bypass (optional) Full Load Current (3) Phases, (1) Neutral-if required, (1) Ground | F | Amps | 666/630 | 364 | 346 | 334 | 288 |
| | AC Output to Critical Load Full Load Current (3) Phases, (1) Neutral-if required, (1) Ground | G | Amps | 666/630 | 364 | 346 | 334 | 288 |
| | System Neutral Bonding Jumper Minimum Conductor Size Number(See Note 28) | - | AWG or kcmil (each) | 3/0 (1) | 1/0 (1) | 1/0 (1) | 1/0 (1) | 1/0 (1) |
| 3+0 and 3+1 | AC Input to Tie Cabinet Bypass (optional) Full Load Current (3) Phases, (1) Neutral-if required, (1) Ground | F | Amps | 999/945 | 546 | 519 | 501 | 432 |
| | AC Output to Critical Load Full Load Current (3) Phases, (1) Neutral-if required, (1) Ground | G | Amps | 999/945 | 546 | 519 | 501 | 432 |
| | System Neutral Bonding Jumper Minimum Conductor Size Number(See Note 28) | - | AWG or kcmil (each) | 1/0 (2) | 2/0 (1) | 2/0 (1) | 2/0 (1) | 2/0 (1) |
| 4+0 | AC Input to Tie Cabinet Bypass (optional) Full Load Current (3) Phases, (1) Neutral-if required, (1) Ground | F | Amps | 1332/ 1260 | 728 | 692 | 668 | 576 |
| | AC Output to Critical Load Full Load Current (3) Phases, (1) Neutral-if required, (1) Ground | G | Amps | 1332/ 1260 | 728 | 692 | 668 | 576 |
| | System Neutral Bonding Jumper Minimum Conductor Size Number(See Note 28) | - | AWG or kcmil (each) | 2/0 (2) | 3/0 (1) | 3/0 (1) | 3/0 (1) | 2/0 (1) |

NOTE: Callout letters D, F, and G map to [Figure 79](#) sheets 4, 5, and 6.

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Figure 83. 164201604-5 Power Wiring Installation Notes (Continued)

| Table Q. INPUT/OUTPUT Ratings for Eaton 9390-160/160 Parallel System | | | | | | | | |
|--|---|-----------------------------|---|------------|------------|------------|------------|--|
| Configu- ration | | Units | Rating 50/60 Hz | | | | | |
| | Basic Unit Rating at 0.9 lagging pF load | kVA kW | 160 144 | 160 144 | 160 144 | 160 144 | 160 144 | |
| | Input and Bypass Input Output | VOLTS VOLTS | 208/220 208/220 | 380 380 | 400 400 | 415 415 | 480 480 | |
| All | AC Input from UPM Full Load Current for each Module (3) Phases, (1) Neutral-if required, (1) Ground | Amps | 444/420 | 243 | 231 | 223 | 193 | |
| | Minimum Conductor Size for each Module Number per Phase for each Module | AWG or kcmil (each) | See Table E through Table G for wire size. | | | | | |
| 1+1 | AC Input to Tie Cabinet Bypass (optional) Full Load Current (3) Phases, (1) Neutral-if required, (1) Ground | F Amps | 444/420 | 243 | 231 | 223 | 193 | |
| | AC Output to Critical Load Full Load Current (3) Phases, (1) Neutral-if required, (1) Ground | G Amps | 444/420 | 243 | 231 | 223 | 193 | |
| | System Neutral Bonding Jumper Minimum Conductor Size Number(See Note 28) | - AWG or kcmil (each) | 2/0 (1) | 1/0 (1) | 1/0 (1) | 1/0 (1) | 2 (1) | |
| 2+0 and 2+1 | AC Input to Tie Cabinet Bypass (optional) Full Load Current (3) Phases, (1) Neutral-if required, (1) Ground | F Amps | 888/840 | 486 | 462 | 446 | 386 | |
| | AC Output to Critical Load Full Load Current (3) Phases, (1) Neutral-if required, (1) Ground | G Amps | 888/840 | 486 | 462 | 446 | 386 | |
| | System Neutral Bonding Jumper Minimum Conductor Size Number (See Note 28) | - AWG or kcmil (each) | 1/0 (2) | 2/0 (1) | 2/0 (1) | 2/0 (1) | 1/0 (1) | |
| 3+0 and 3+1 | AC Input to Tie Cabinet Bypass (optional) Full Load Current (3) Phases, (1) Neutral-if required, (1) Ground | F Amps | 1332/ 1260 | 729 | 693 | 669 | 579 | |
| | AC Output to Critical Load Full Load Current (3) Phases, (1) Neutral-if required, (1) Ground | G Amps | 1332/ 1260 | 729 | 693 | 669 | 579 | |
| | System Neutral Bonding Jumper Minimum Conductor Size Number(See Note 28) | - AWG or kcmil (each) | 2/0 (2) | 3/0 (1) | 3/0 (1) | 3/0 (1) | 2/0 (1) | |
| 4+0 | AC Input to Tie Cabinet Bypass (optional) Full Load Current (3) Phases, (1) Neutral-if required, (1) Ground | F Amps | 1776/ 1680 | 972 | 924 | 892 | 772 | |
| | AC Output to Critical Load Full Load Current (3) Phases, (1) Neutral-if required, (1) Ground | G Amps | 1776/ 1680 | 972 | 924 | 892 | 772 | |
| | System Neutral Bonding Jumper Minimum Conductor Size Number(See Note 28) | - AWG or kcmil (each) | 3/0 (2) | 1/0 (2) | 1/0 (2) | 1/0 (2) | 3/0 (1) | |

NOTE: Callout letters D, F, and G map to [Figure 79](#) sheets 4, 5, and 6.

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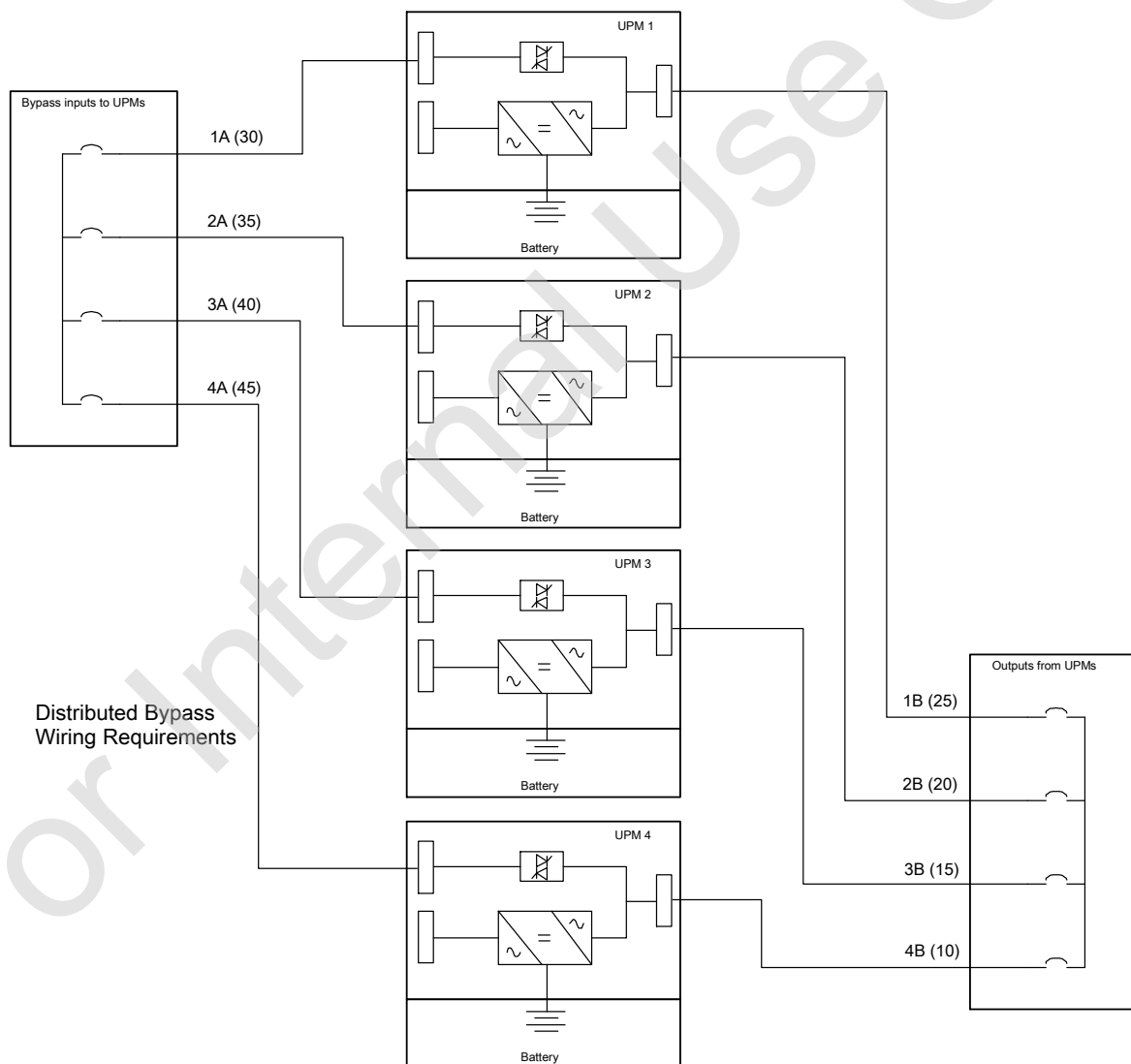
Figure 83. 164201604-5 Power Wiring Installation Notes (Continued)

33. Required parallel system wiring length must be in accordance with the following formula, as referenced to the diagram below, to ensure approximately equal current sharing when in Static Bypass mode:

$$\begin{aligned} (\text{Total length of } 1A + 1B) &\cong (\text{Total length of } 2A + 2B) \cong (\text{Total length of } 3A + 3B) \cong (\text{Total length of } 4A + 4B) \\ (30 + 25) &\cong (35 + 20) \cong (40 + 15) \cong (45 + 10) \end{aligned}$$

This rule has a tolerance of approximately $\pm 10\%$ for the combined input and output wire lengths.

If installing only two UPMs in a fully redundant system, this requirement is no longer required, as each UPM is capable of supporting the full bypass requirement. However, this would preclude future expansion.



NOTE: Wire lengths in the diagram and formula are in feet and are for example only.

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Figure 84. 164201604-6 Conduit and Wire Entry Locations

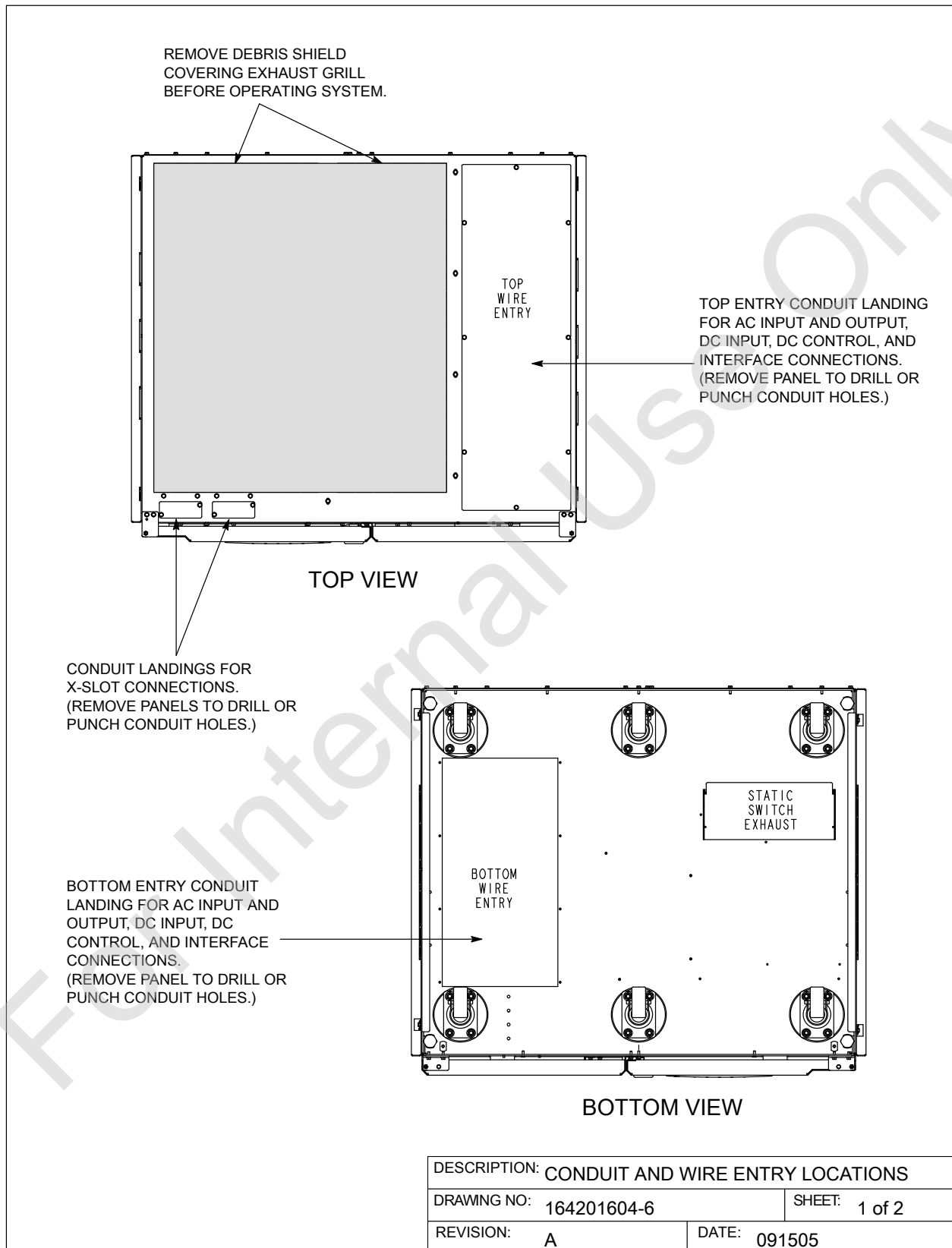


Figure 84. 164201604-6 Conduit and Wire Entry Locations (Continued)

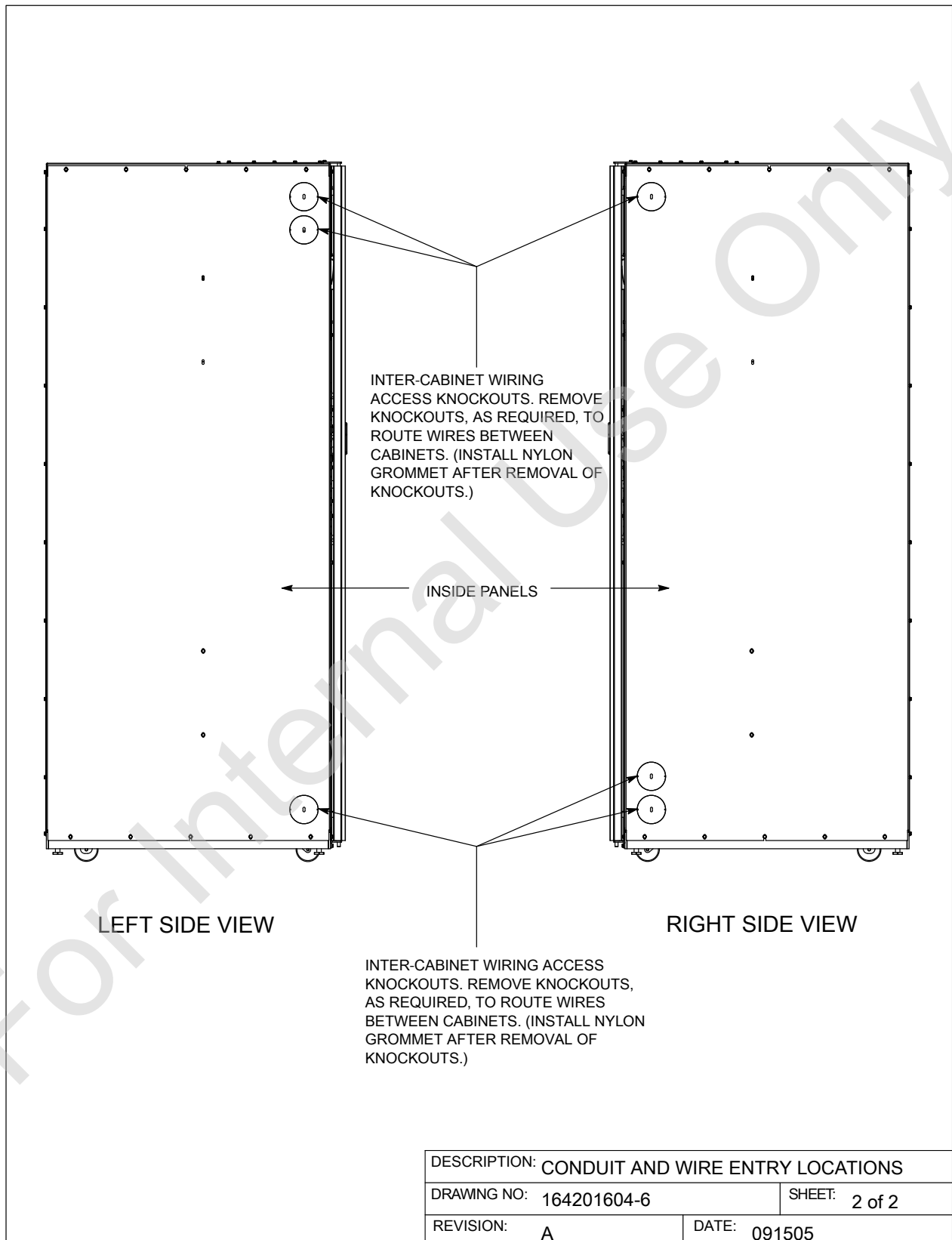


Figure 85. 164201604-7 UPS Power Terminal Locations

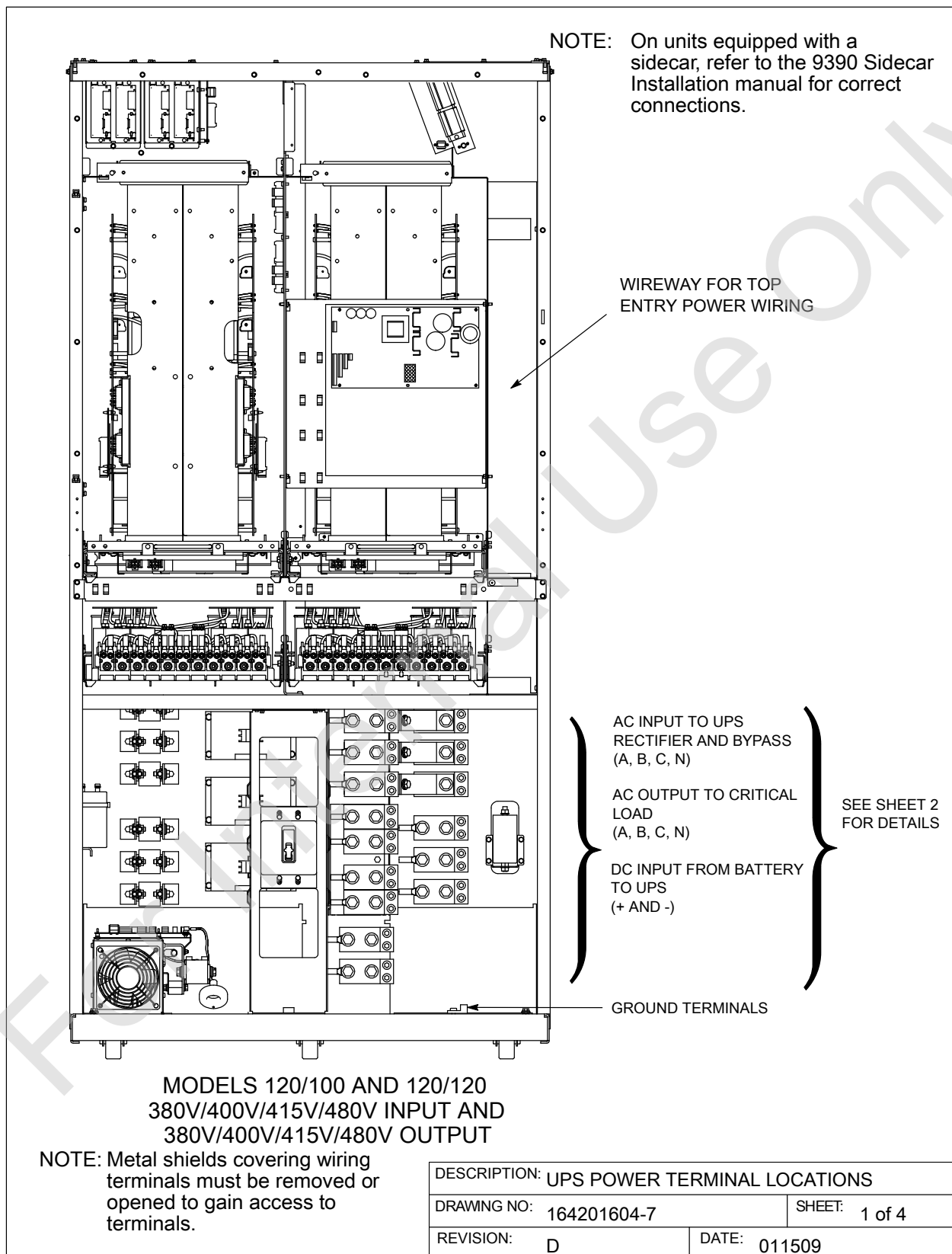


Figure 85. 164201604-7 UPS Power Terminal Locations (Continued)

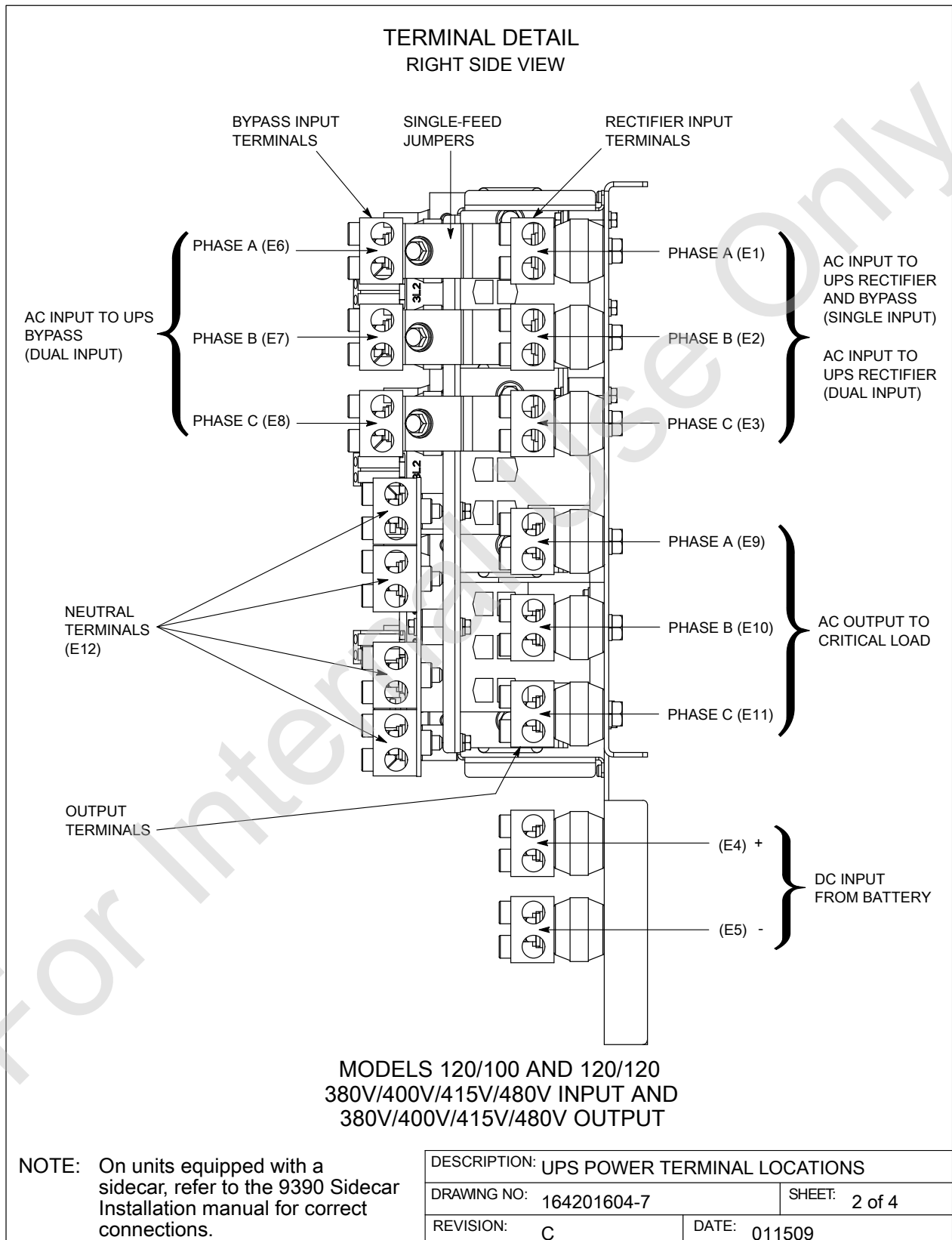


Figure 85. 164201604-7 UPS Power Terminal Locations (Continued)

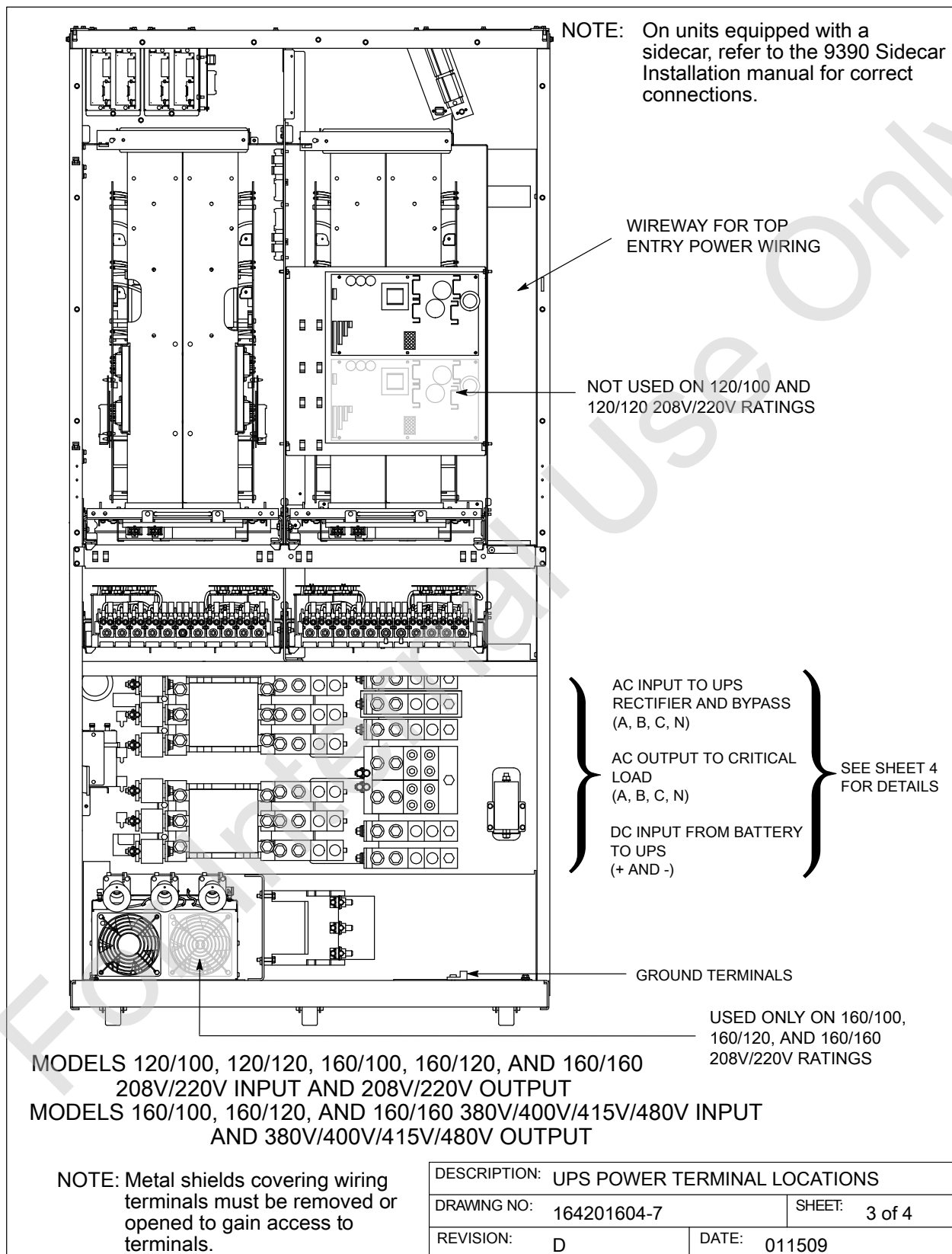


Figure 85. 164201604-7 UPS Power Terminal Locations (Continued)

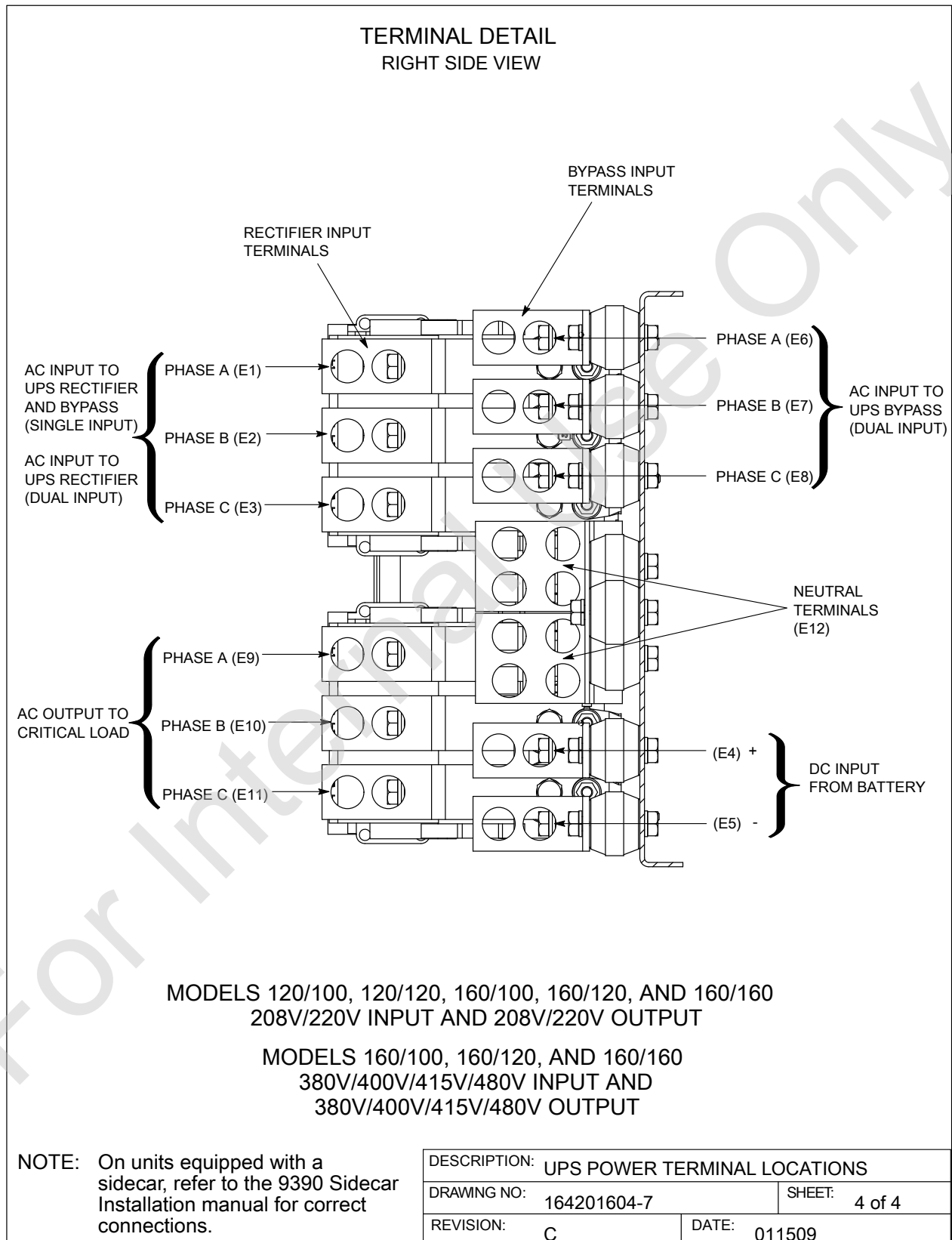


Figure 86. 164201604-8 Interface Wiring Installation Notes and Terminal Locations

1. Use Class 1 wiring methods (as defined by the NEC) for interface wiring up to 30V. The wire should be rated at 24V, 1A minimum.
2. Use Class 2 wiring methods (as defined by the NEC) for interface wiring from 30 to 600V.
3. When installing external interface wiring (for example, building alarm, relay output, battery breaker trip, and X-Slot) to the UPS interface terminals, conduit must be installed between each device and the UPS cabinet. Install the interface wiring in separate conduit from the power wiring.
4. When installing internal interface wiring to X-Slot terminals, route the wiring through the internal opening in the X-Slot communication bay.
5. All building alarm inputs require an isolated normally-open contact or switch (rated at 24 Vdc, 20 mA minimum) connected between the alarm input and common terminal as shown. Building alarm inputs can be programmed for use with either normally-open or normally-closed contacts. All control wiring and relay and switch contacts are customer-supplied. Use twisted-pair wires for each alarm input and common.
6. The building alarms can be programmed to display the alarm functional name.
7. See Tables R through X and [Chapter 4](#), [Chapter 5](#), and [Chapter 6](#) for customer interface wiring.
8. LAN and telephone drops for use with X-Slot connectivity cards must be provided by facility planners or the customer.

| Table R. TB1 and TB2 Interface Connections | | |
|--|----------------------------|--|
| Terminal TB1 | Name | Description |
| 1 | Remote EPO NC | Normally-closed dry contacts used to activate EPO of UPS from a remote switch |
| 2 | Remote EPO Common | |
| 3 | Remote EPO NO | Normally-open dry contacts used to activate EPO of UPS from a remote switch |
| 4 | Remote EPO Common | |
| 5 | Battery Breaker Aux | Contacts used to indicate whether UPS battery breaker or disconnect is open or closed. |
| 6 | Battery Breaker Aux Return | |
| 7 | Battery UVR (+) | Contacts used to open battery breaker or disconnect. |
| 8 | Battery UVR (-) | |
| 9 | Building Alarm 1 | Programmable UPS alarm. Activated by a remote dry contact closure. |
| 10 | Building Alarm 1 Return | |
| Terminal TB2 | Name | Description |
| 1 | Building Alarm 2 | Programmable UPS alarm. Activated by a remote dry contact closure. Also used for backup control (pull chain) for parallel operation. |
| 2 | Building Alarm 2 Return | |
| 3 | On Bypass Return | Normally-open contact closes when UPS is on bypass. Also used for backup control (pull chain) for parallel operation. |
| 4 | On Bypass NO | |
| 5 | Alarm Relay NC | General purpose normally-closed relay contact. |
| 6 | Alarm Relay Common | |
| 7 | Alarm Relay NO | General purpose normally-open relay contact. |
| 8 | Alarm Relay Common | |
| 9 | On Inverter NC | Normally-closed contact opens when output contactor closes. |
| 10 | On Inverter Return | |

DESCRIPTION: INTERFACE WIRING INSTALLATION
NOTES AND TERMINAL LOCATIONS

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Figure 86. 164201604-8 Interface Wiring Installation Notes and Terminal Locations (Continued)

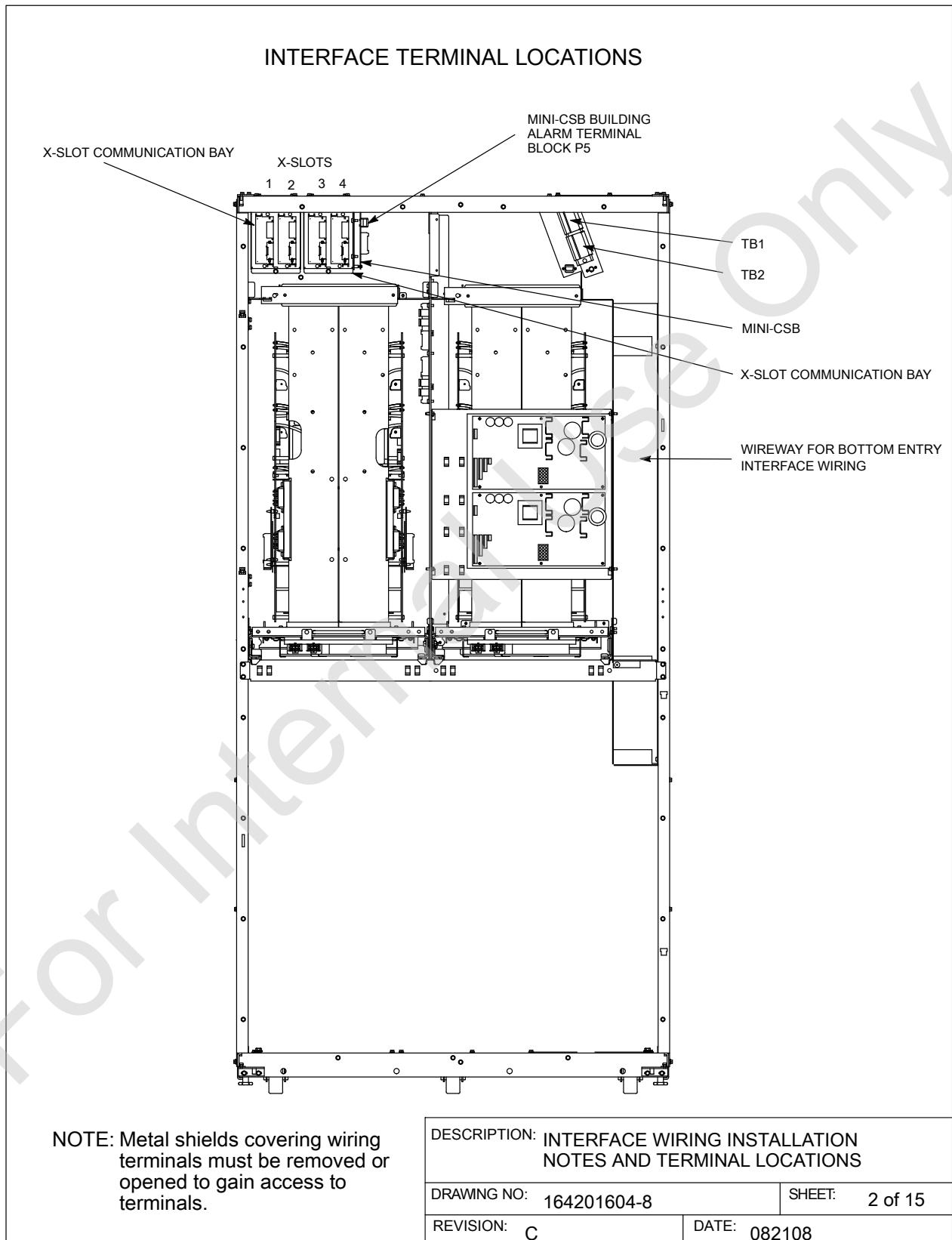


Figure 86. 164201604-8 Interface Wiring Installation Notes and Terminal Locations (Continued)

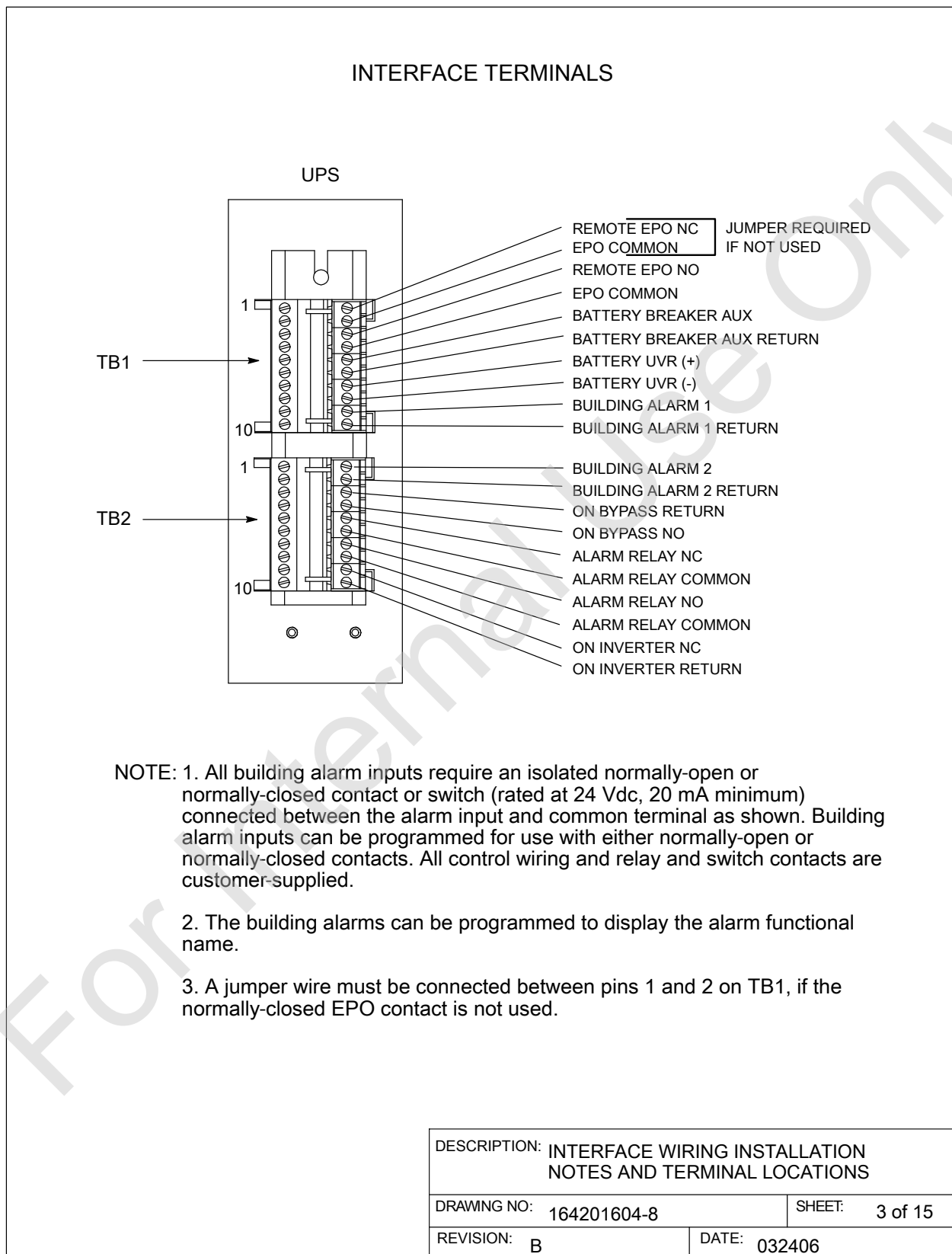


Figure 86. 164201604-8 Interface Wiring Installation Notes and Terminal Locations (Continued)

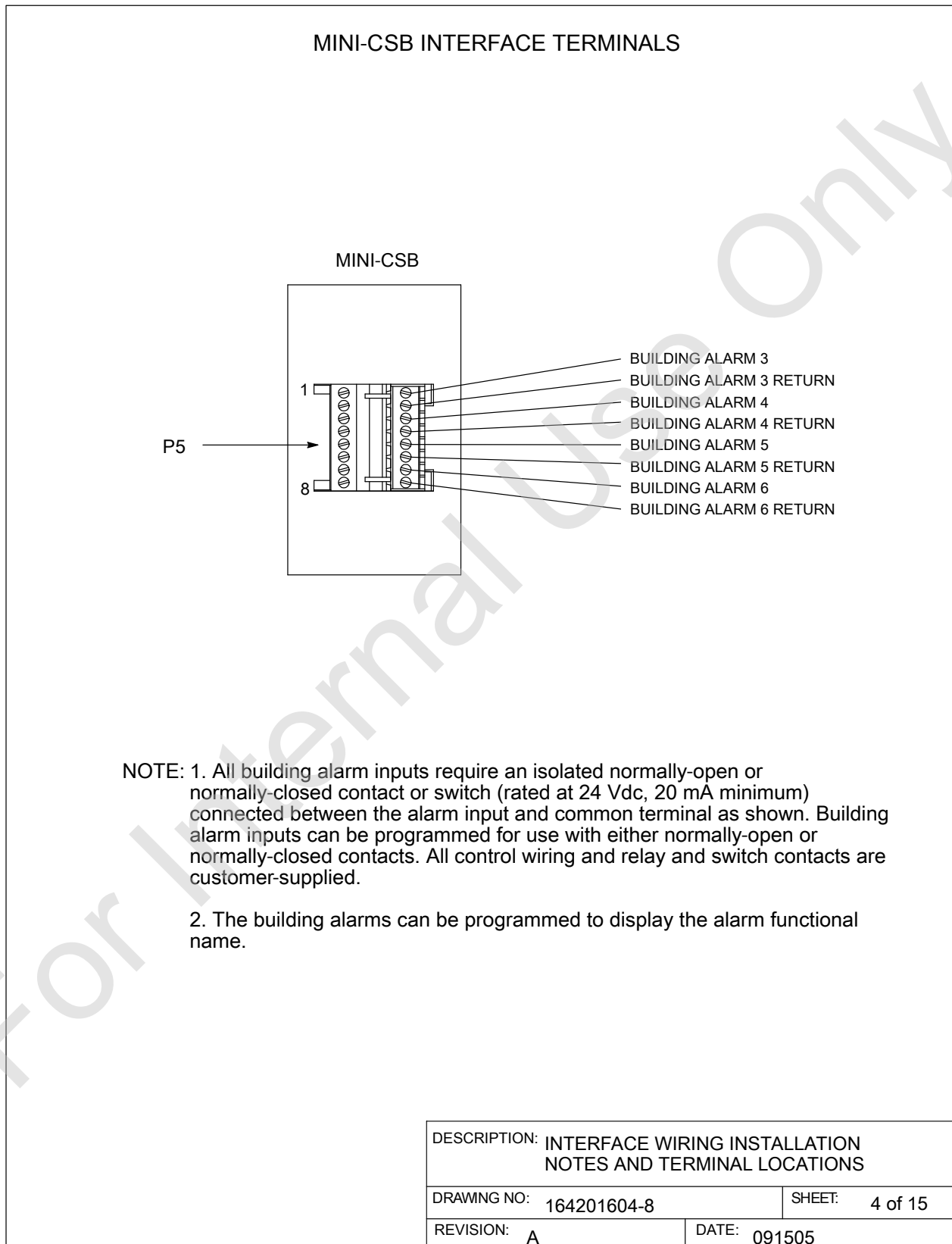


Figure 86. 164201604-8 Interface Wiring Installation Notes and Terminal Locations (Continued)

9. The UPS DC UVR trip and Battery Aux signal wiring from the UPS must be connected to the DC source disconnect device.
10. Battery Aux and UVR wiring should be a minimum of 18 AWG.

Table S. Battery Disconnect Interface

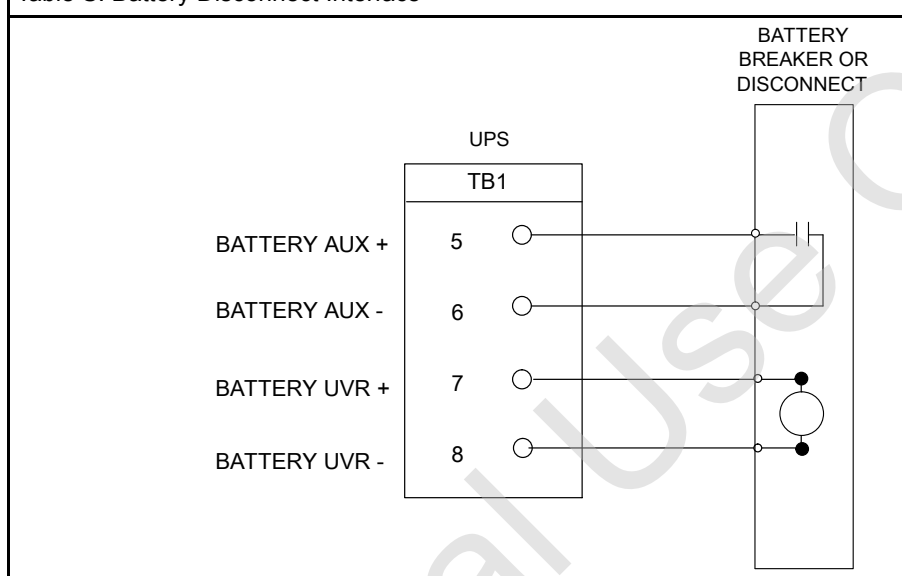
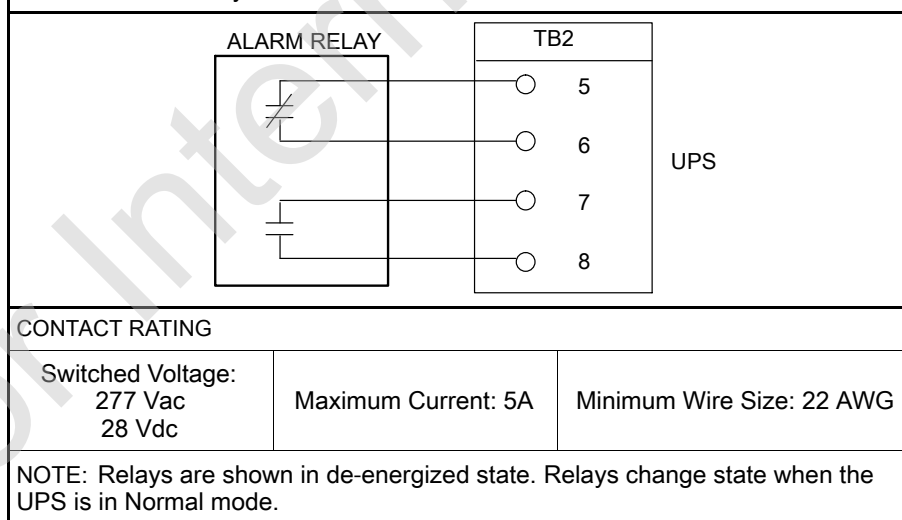


Table T. Alarm Relay Contact



DESCRIPTION: INTERFACE WIRING INSTALLATION
NOTES AND TERMINAL LOCATIONS

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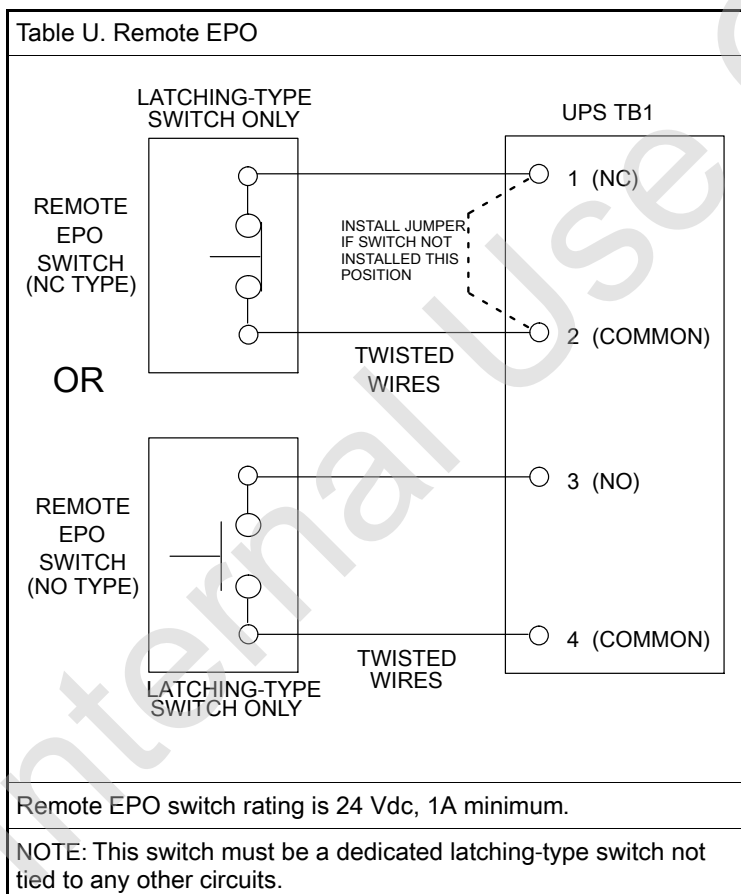
SHEET: 5 of 15

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Figure 86. 164201604-8 Interface Wiring Installation Notes and Terminal Locations (Continued)

11. The Remote EPO feature opens all contactors in the UPS cabinet and isolates power from your critical load. Local electrical codes may also require tripping upstream protective devices to the UPS. This switch must be a dedicated latching-type switch not tied into any other circuit.
12. A jumper wire must be connected between pins 1 and 2 on TB1, if a normally-closed EPO switch is not used or a normally-open EPO switch is used.
13. Remote EPO wiring should be a minimum of 22 AWG.



DESCRIPTION: INTERFACE WIRING INSTALLATION
NOTES AND TERMINAL LOCATIONS

DRAWING NO: 164201604-8

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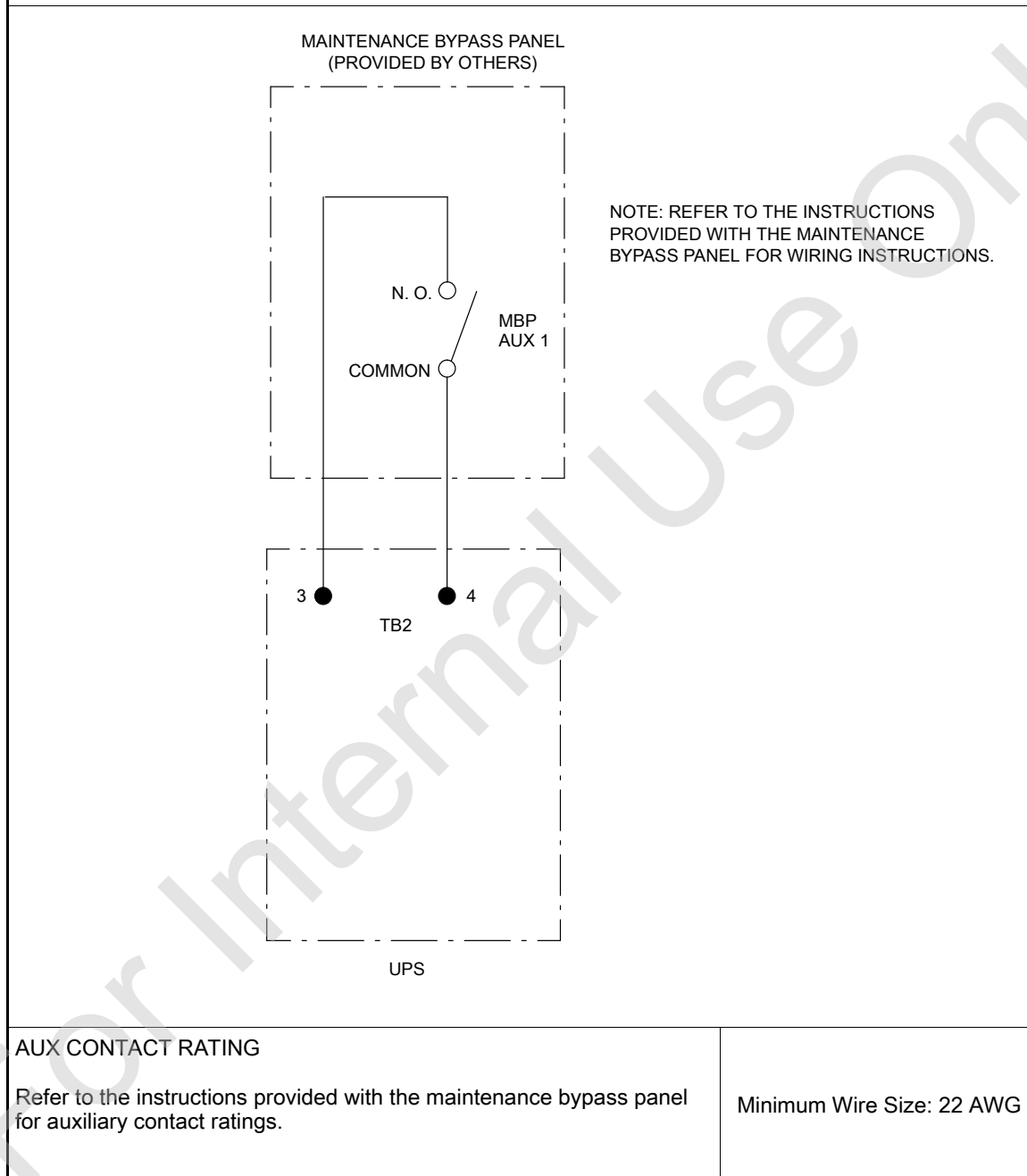
REVISION: B

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Figure 86. 164201604-8 Interface Wiring Installation Notes and Terminal Locations (Continued)

14. Wire the maintenance bypass auxiliary contacts as applicable. See Table V.

Table V. Typical Maintenance Bypass Panel Auxiliary Contact Control Wiring



DESCRIPTION: INTERFACE WIRING INSTALLATION
NOTES AND TERMINAL LOCATIONS

DRAWING NO: 164201604-8

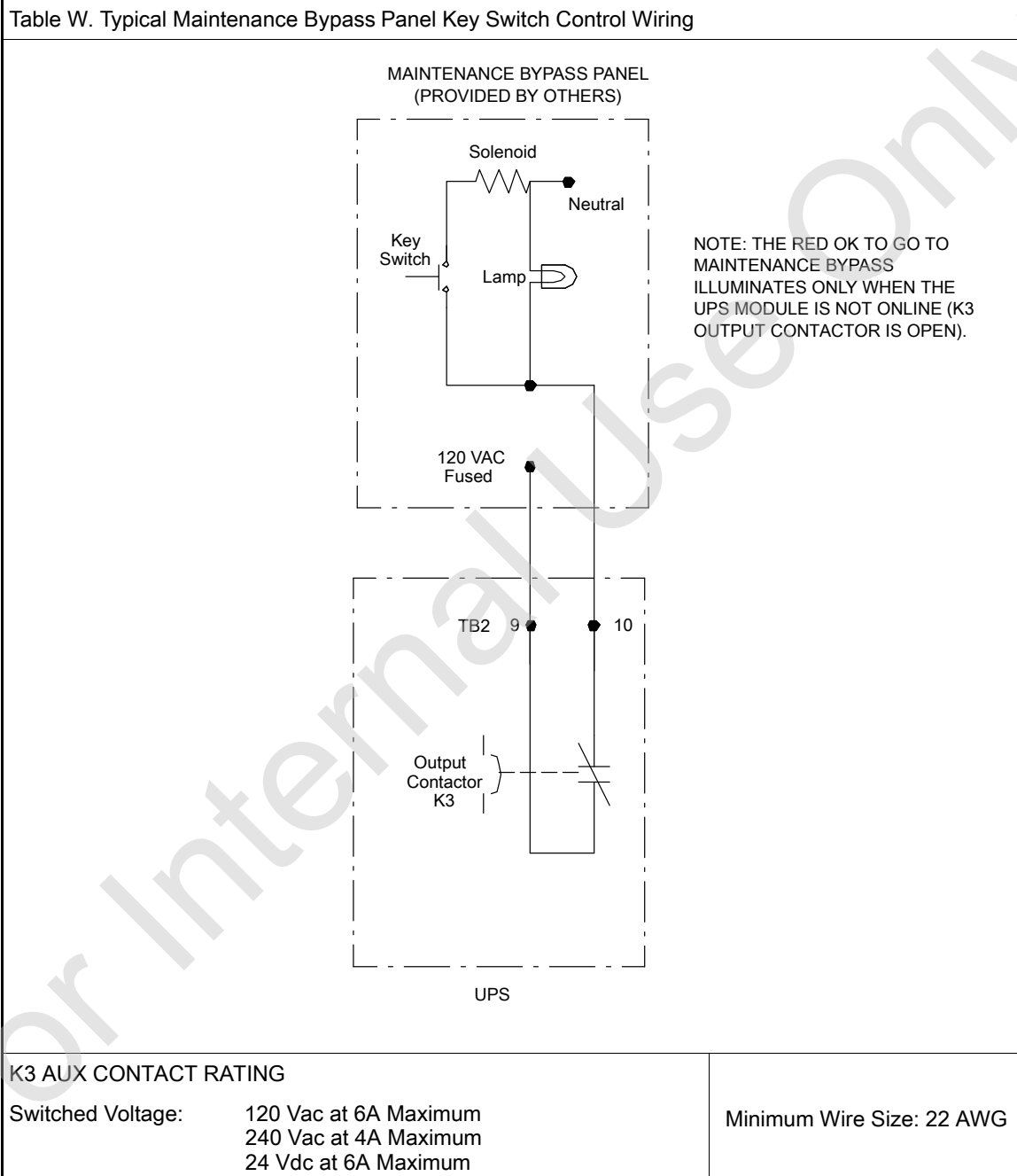
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Figure 86. 164201604-8 Interface Wiring Installation Notes and Terminal Locations (Continued)

15. 120 Vac should be provided from the critical bus by facility planners or the customer. See Table W.



DESCRIPTION: INTERFACE WIRING INSTALLATION
NOTES AND TERMINAL LOCATIONS

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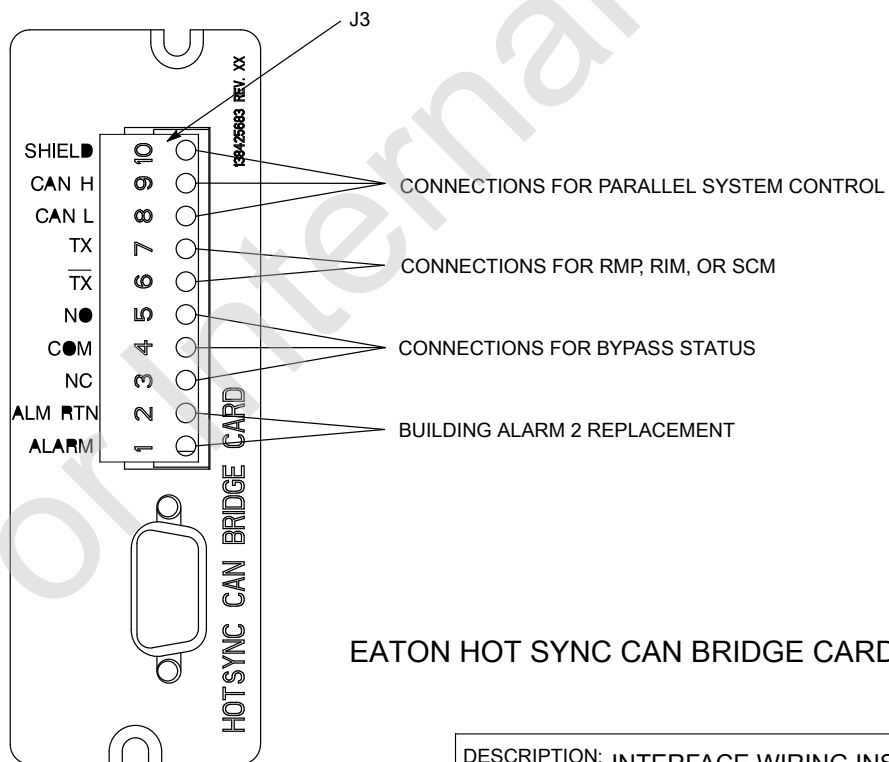
REVISION: A

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Figure 86. 164201604-8 Interface Wiring Installation Notes and Terminal Locations (Continued)

16. Conduit must be installed between the UPM cabinets for parallel interface wiring. Install the interface wiring in separate conduit from the power wiring.
17. Use Class 1 wiring methods (as defined by the NEC) for parallel interface wiring. The wire should be shielded twisted pair, rated for 5 amps maximum.
18. See Table X and [Chapter 6](#) for Eaton Hot Sync CAN Bridge Card interface wiring.

| Terminal J3 | Name | Description |
|-------------|-----------------|--|
| 1 | Alarm | Programmable UPS alarm. Activated by a remote dry contact closure. |
| 2 | Alarm Rtn | |
| 3 | Alarm Relay NC | Normally-closed contact opens when UPS is on bypass. |
| 4 | Alarm Relay Com | Bypass contact return. |
| 5 | Alarm Relay NO | Normally-open contact closes when UPS is on bypass. |
| 6 | TX | RMP, RIM, and SCM connections. |
| 7 | TX | |
| 8 | CAN L | Computer Area Network (CAN) Input for parallel operation. |
| 9 | CAN H | |
| 10 | Shield | |



NOTE: All interface wiring is to be provided by the customer.

DESCRIPTION: INTERFACE WIRING INSTALLATION NOTES AND TERMINAL LOCATIONS

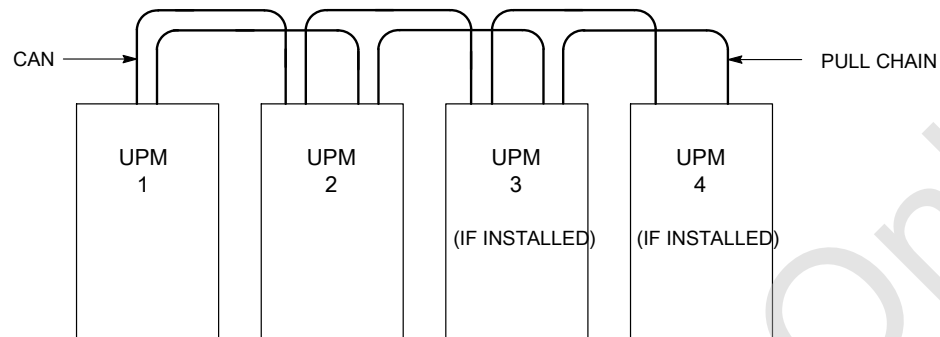
DRAWING NO: 164201604-8

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DATE: 091505

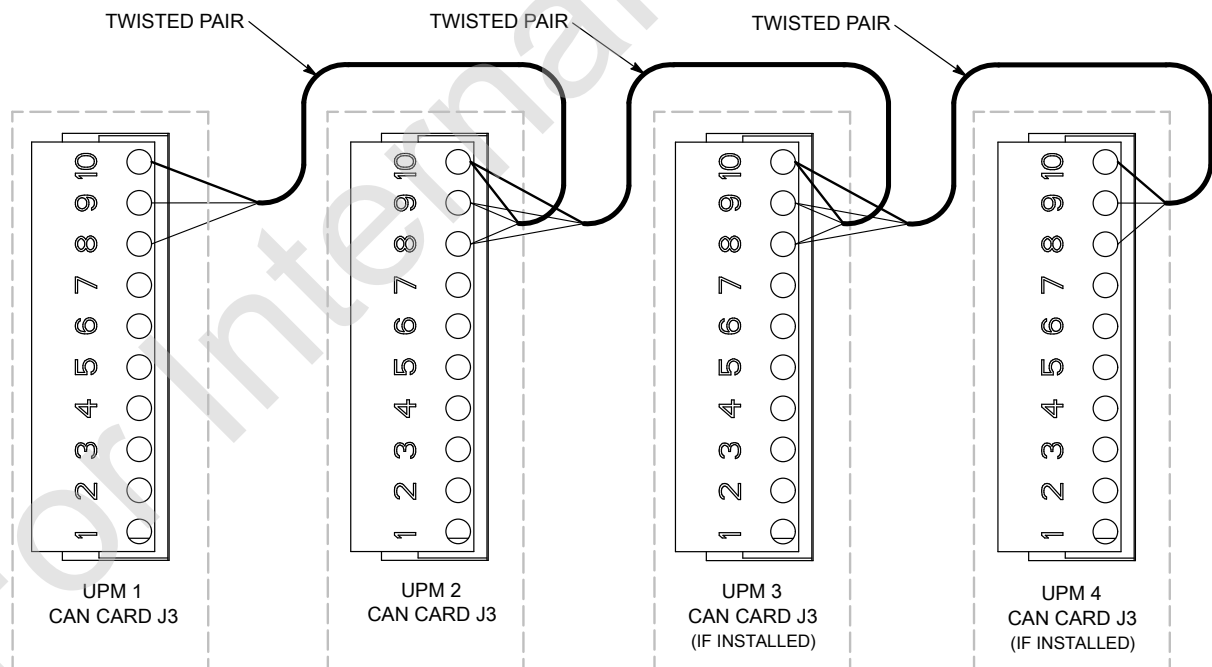
Figure 86. 164201604-8 Interface Wiring Installation Notes and Terminal Locations (Continued)



NOTE: This drawing is for parallel wiring purposes and is not a floor layout plan.
UPMs can be placed in any physical order.

PARALLEL SYSTEM CAN AND BACKUP CONTROL (PULL CHAIN)

| CAN Wiring Terminations | | | |
|-------------------------|-------------------|-------------------------------------|-------------------------------------|
| From UPM 1 CAN Card | To UPM 2 CAN Card | To UPM 3 CAN Card (If Installed) | To UPM 4 CAN Card (If Installed) |
| J3-8 (L) | J3-8 (L) | J3-8 (L) | J3-8 (L) |
| J3-9 (H) | J3-9 (H) | J3-9 (H) | J3-9 (H) |
| J3-10 (Shield) | J3-10 (Shield) | J3-10 (Shield) | J3-10 (Shield) |



PARALLEL SYSTEM CAN WIRING

DESCRIPTION: INTERFACE WIRING INSTALLATION
NOTES AND TERMINAL LOCATIONS

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Figure 86. 164201604-8 Interface Wiring Installation Notes and Terminal Locations (Continued)

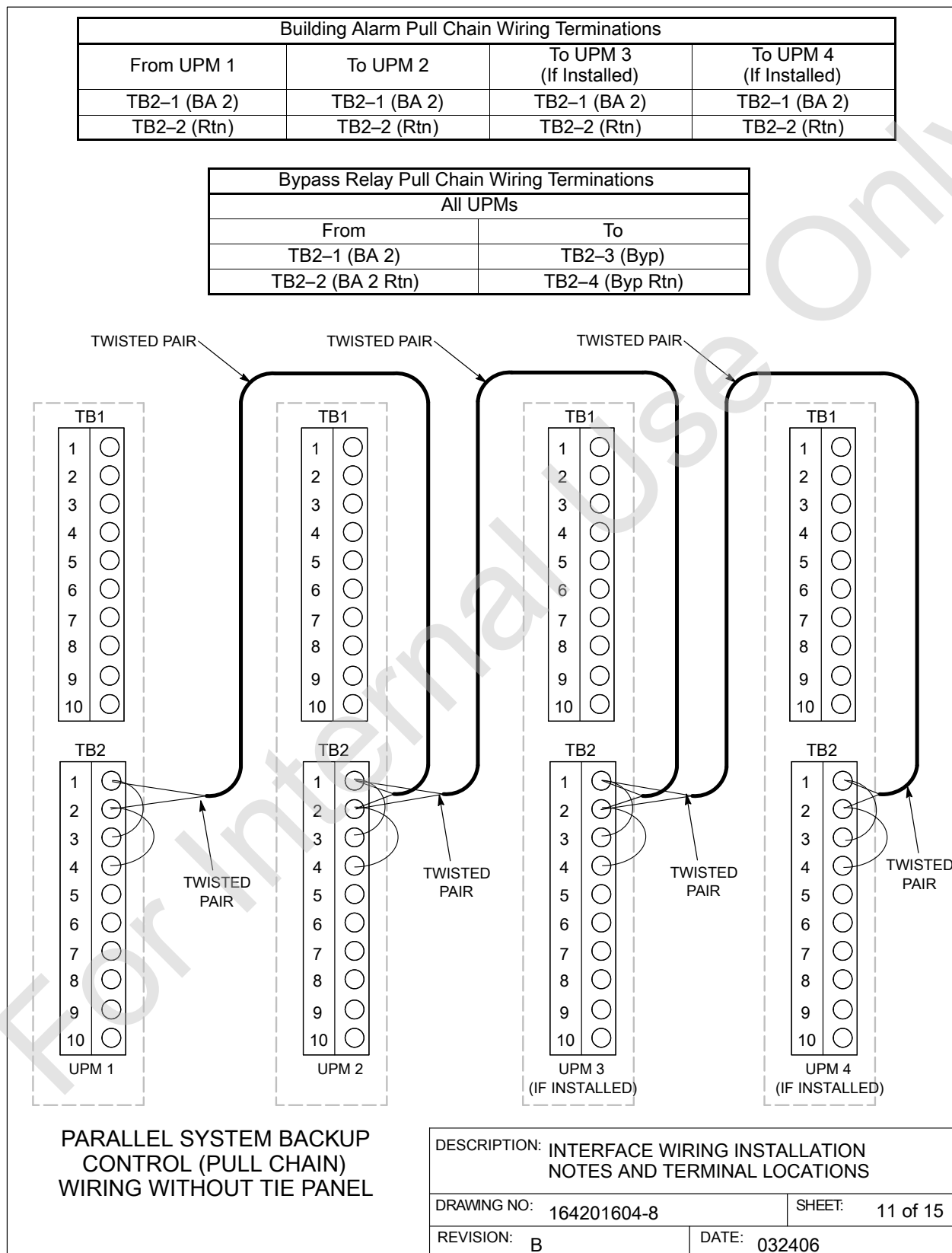


Figure 86. 164201604-8 Interface Wiring Installation Notes and Terminal Locations (Continued)

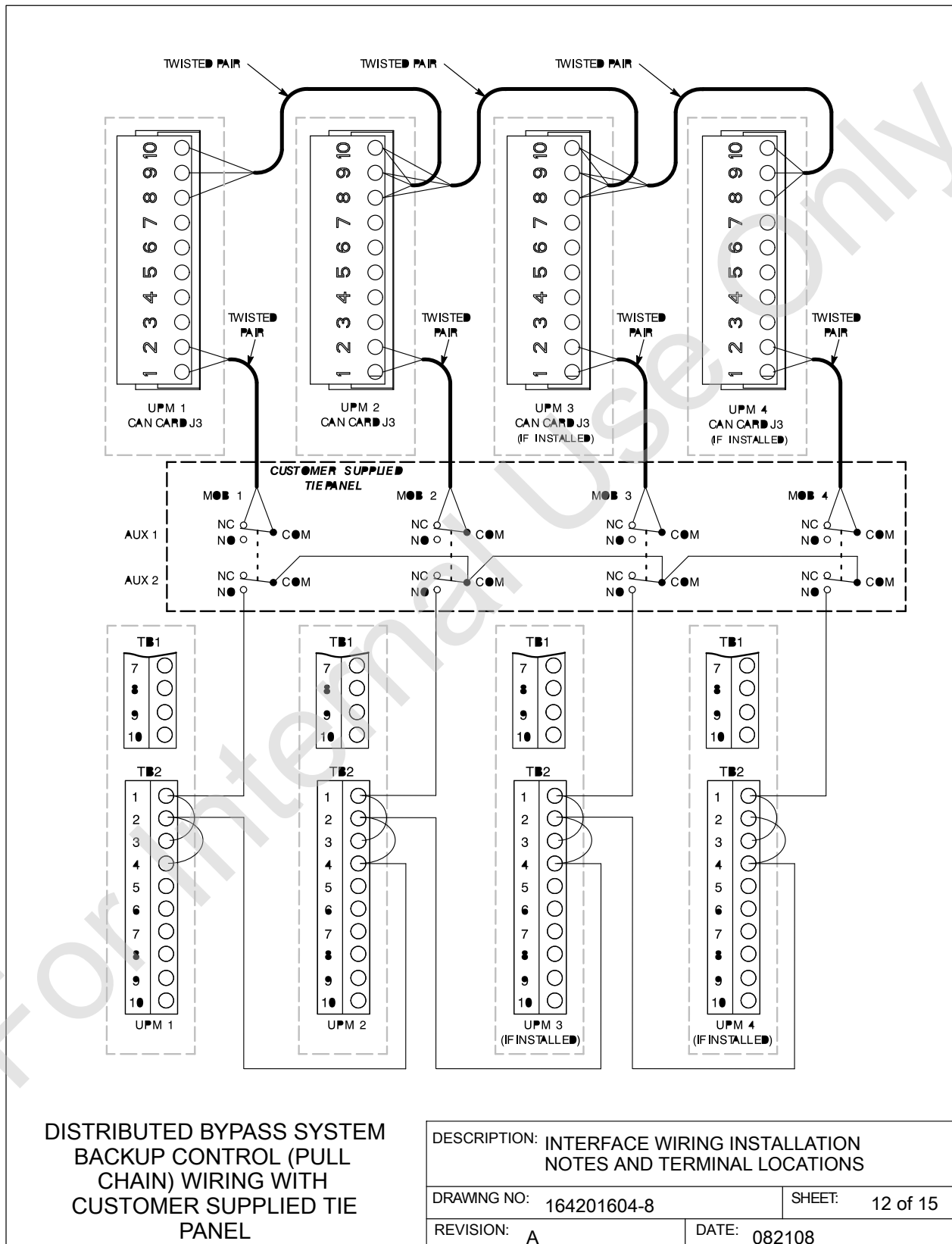


Figure 86. 164201604-8 Interface Wiring Installation Notes and Terminal Locations (Continued)

Distributed Bypass Interface Wire Charts Using Customer–Supplied MOB Dual Aux Contacts

| Building Alarm Pull Chain Wiring Terminations All Modules | | | | | |
|---|----------------|----------------|----------------|----------------------|-----------------------|
| From UPM 1 | To UPM 2 | To UPM 3 | To UPM 4 | Function | Remarks |
| CAN Card J3-10 | CAN Card J3-10 | CAN Card J3-10 | CAN Card J3-10 | External CAN Network | Shielded Twisted Pair |
| CAN Card J3-9 | CAN Card J3-9 | CAN Card J3-9 | CAN Card J3-9 | | |
| CAN Card J3-8 | CAN Card J3-8 | CAN Card J3-8 | CAN Card J3-8 | | |
| TB2-2 | TB2-4 | TB2-4 | TB2-4 | Pullchain | |

| From UPM 1 | To MOB 1 | Function | Remarks |
|---------------|------------|----------------|--------------|
| CAN Card J3-1 | AUX 1: NC | MOB Open Alarm | Twisted Pair |
| CAN Card J3-2 | AUX 1: COM | | |
| TB2-1 | AUX 2: NO | Pullchain | |
| From UPM 2 | To MOB 2 | Function | Remarks |
| CAN Card J3-1 | AUX 1: NC | MOB Open Alarm | Twisted Pair |
| CAN Card J3-2 | AUX 1: COM | | |
| TB2-1 | AUX 2: NO | Pullchain | |
| From UPM 3 | To MOB 3 | Function | Remarks |
| CAN Card J3-1 | AUX 1: NC | MOB Open Alarm | Twisted Pair |
| CAN Card J3-2 | AUX 1: COM | | |
| TB2-1 | AUX 2: NO | Pullchain | |
| From UPM 4 | To MOB 4 | Function | Remarks |
| CAN Card J3-1 | AUX 1: NC | MOB Open Alarm | Twisted Pair |
| CAN Card J3-2 | AUX 1: COM | | |
| TB2-1 | AUX 2: NO | Pullchain | |

| From MOB 1 | To MOB 2 | To MOB 3 | To MOB 4 | Remarks |
|------------|------------|------------|------------|----------------------|
| AUX 2: COM | AUX 2: COM | AUX 2: COM | AUX 2: COM | Pullchain MOB Common |

| Bypass Relay Pull Chain Jumpers | |
|---------------------------------|--------------------|
| All UPMs | |
| Jumper From | To |
| TB2-1 (Building Alarm 2) | TB2-3 (Bypass) |
| TB2-2 (Building Alarm 2 Rtn) | TB2-4 (Bypass Rtn) |

- NOTE: 1. Valid only for TB1 & TB2 with +48V fuseholder configuration.
 2. NC and NO designation on MOB AUX contacts are defined with breaker in OFF (open) position.
 3. If MOB contacts have flying leads, use the same wire gauge to connect to UPS and use the correct crimp connections for the wire gauge.
 4. Use twisted pair wiring between module and MOB AUX contacts.
 5. Always confirm contact operation prior to wiring.
 6. External CAN connections on CAN bridge terminals require shielded twisted pair wire between modules.

**PARALLEL SYSTEM BACKUP
CONTROL (PULL CHAIN)
WIRING FOR
CUSTOMER–SUPPLIED
TIE PANEL**

DESCRIPTION: INTERFACE WIRING INSTALLATION
NOTES AND TERMINAL LOCATIONS

DRAWING NO: 164201604-8

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Figure 86. 164201604-8 Interface Wiring Installation Notes and Terminal Locations (Continued)

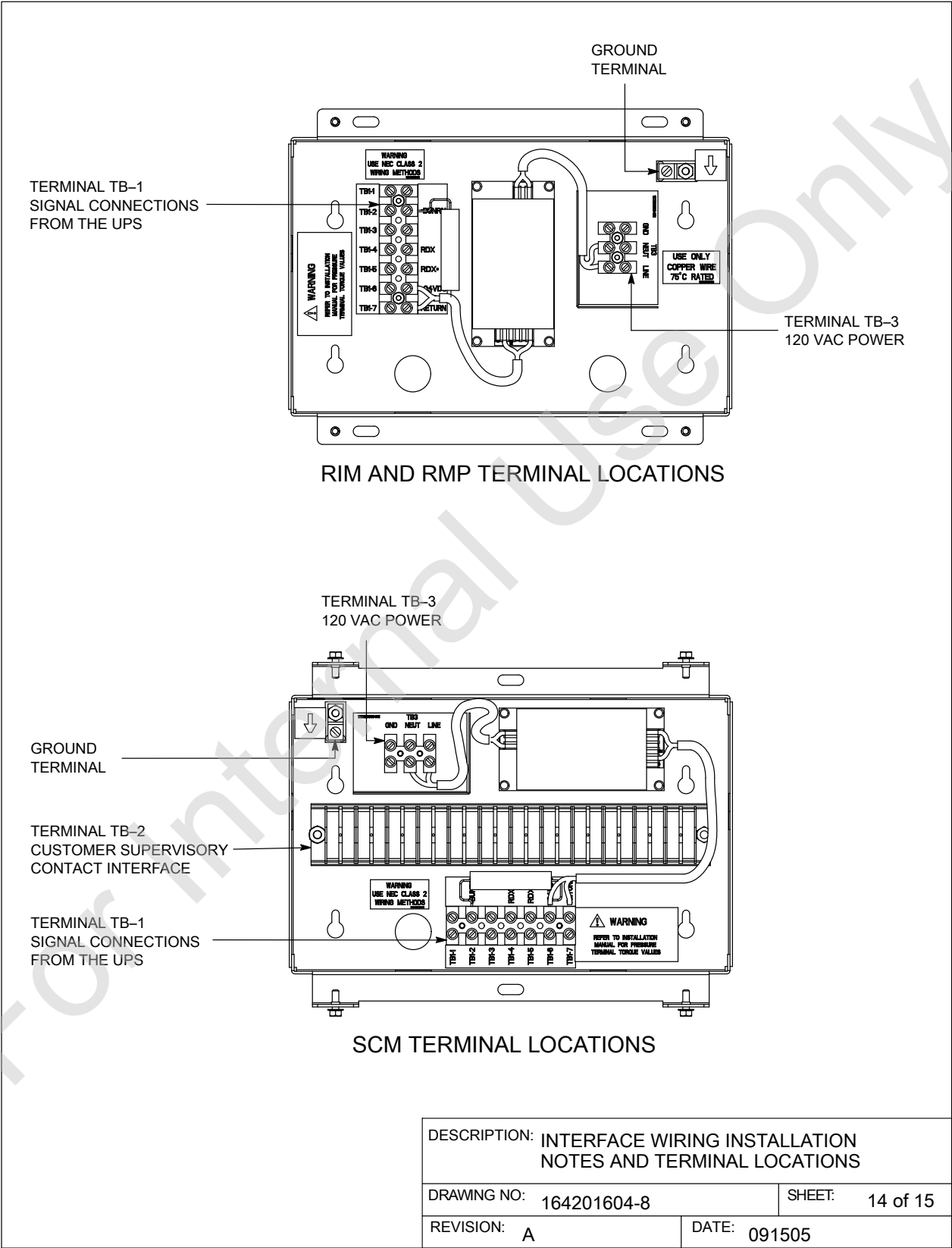
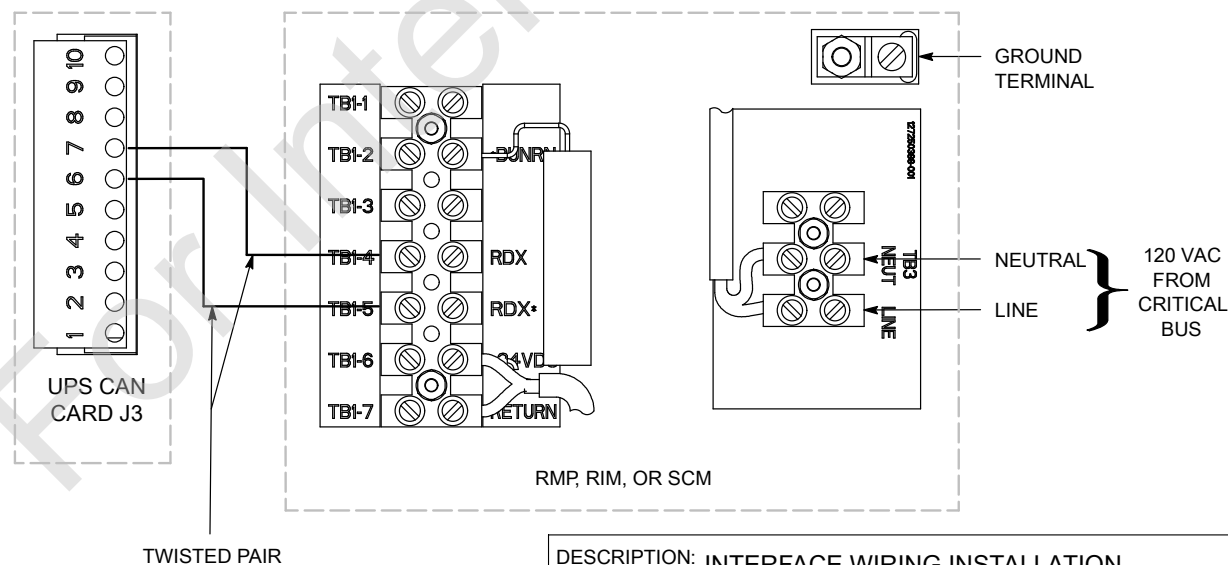


Figure 86. 164201604-8 Interface Wiring Installation Notes and Terminal Locations (Continued)

19. Conduit must be installed between the UPS cabinet and the RMP, RIM, or SCM for signal wiring. Conduit must be installed between the device and the power source for power wiring. Install the signal wiring in separate conduit from the power wiring.
20. Conduit and wiring between the UPS and the RMP, RIM, or SCM is to be supplied by the customer.
21. Maximum distance between the UPS cabinet and RMP, RIM, or SCM is not to exceed 500 feet.
22. Use Class 1 wiring methods (as defined by the NEC) for RMP, RIM, or SCM power and signal wiring. Power wiring should be a minimum of 22 AWG and a maximum of 14 AWG. The wire should be rated for 1A minimum.
23. RMP, RIM, or SCM signal wiring should be a minimum of 22 AWG and a maximum of 14 AWG. The wire should be twisted pair, rated for 5A maximum.
24. Use only 75°C copper wire.
25. 120 Vac for the RMP, RIM, or SCM should be provided from the critical bus by facility planners or the customer.
26. See Table X and [Chapter 6](#) for CAN Bridge Card and RMP, RIM, or SCM installation.

| RMP, RIM, or SCM Wiring Terminations | | | |
|--------------------------------------|---------------------|---------------------------------|------------------|
| From UPS CAN Card | To RMP, RIM, or SCM | Tightening Torque Nm (lb in) | Remarks |
| J3-6 (TX) | TB1-5 (RDX) | 0.9 (8) | Use Twisted Pair |
| J3-7 (TX) | TB1-4 (RDX) | 0.9 (8) | |
| N/A | TB3 Line | 0.9 (8) | |
| N/A | TB3 Neutral | 0.9 (8) | |
| N/A | Ground Terminal | 2.7 (24) Maximum | |



DESCRIPTION: INTERFACE WIRING INSTALLATION
NOTES AND TERMINAL LOCATIONS

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Figure 87. 164201604-9 UPS Cabinet Dimensions

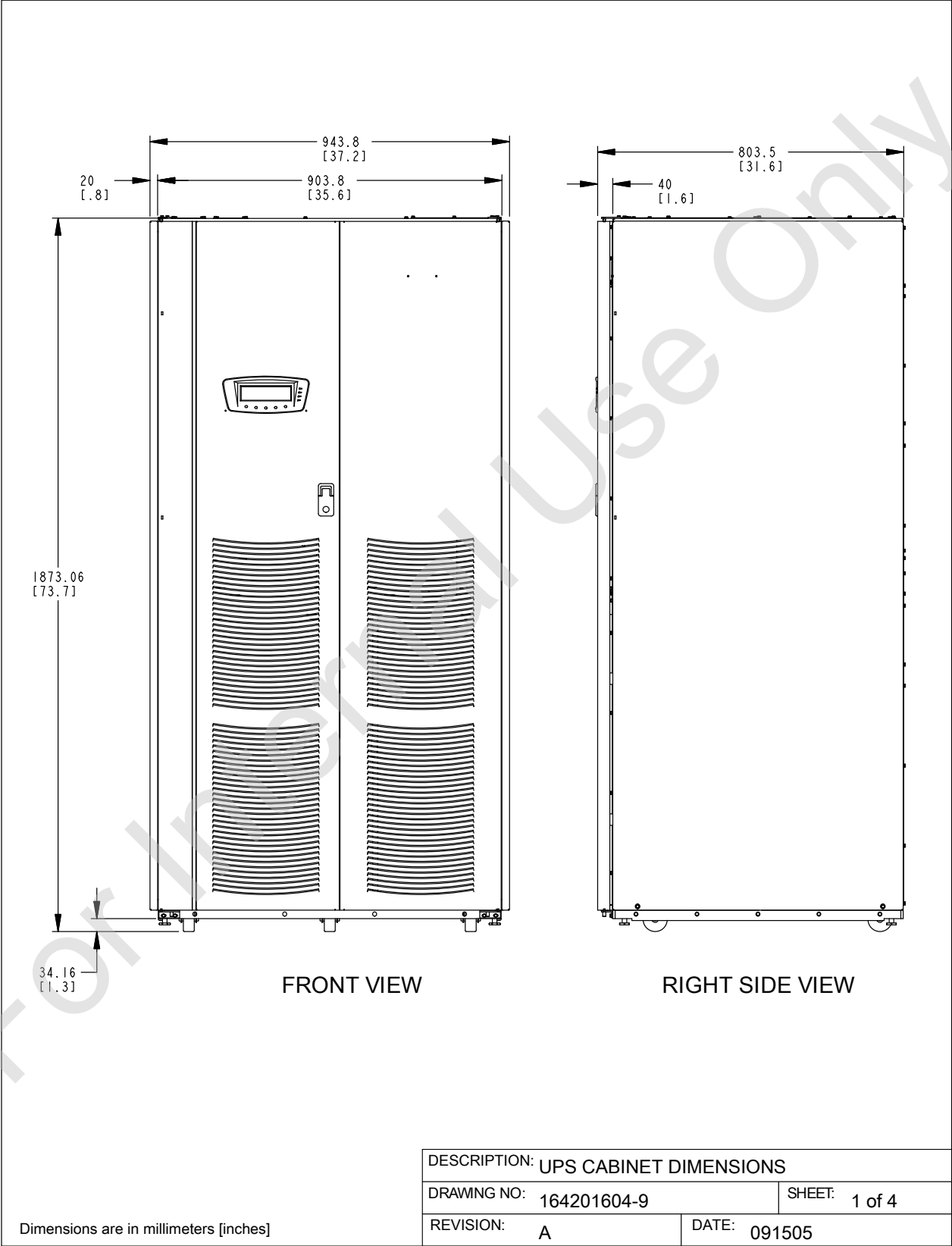


Figure 87. 164201604-9 UPS Cabinet Dimensions (Continued)

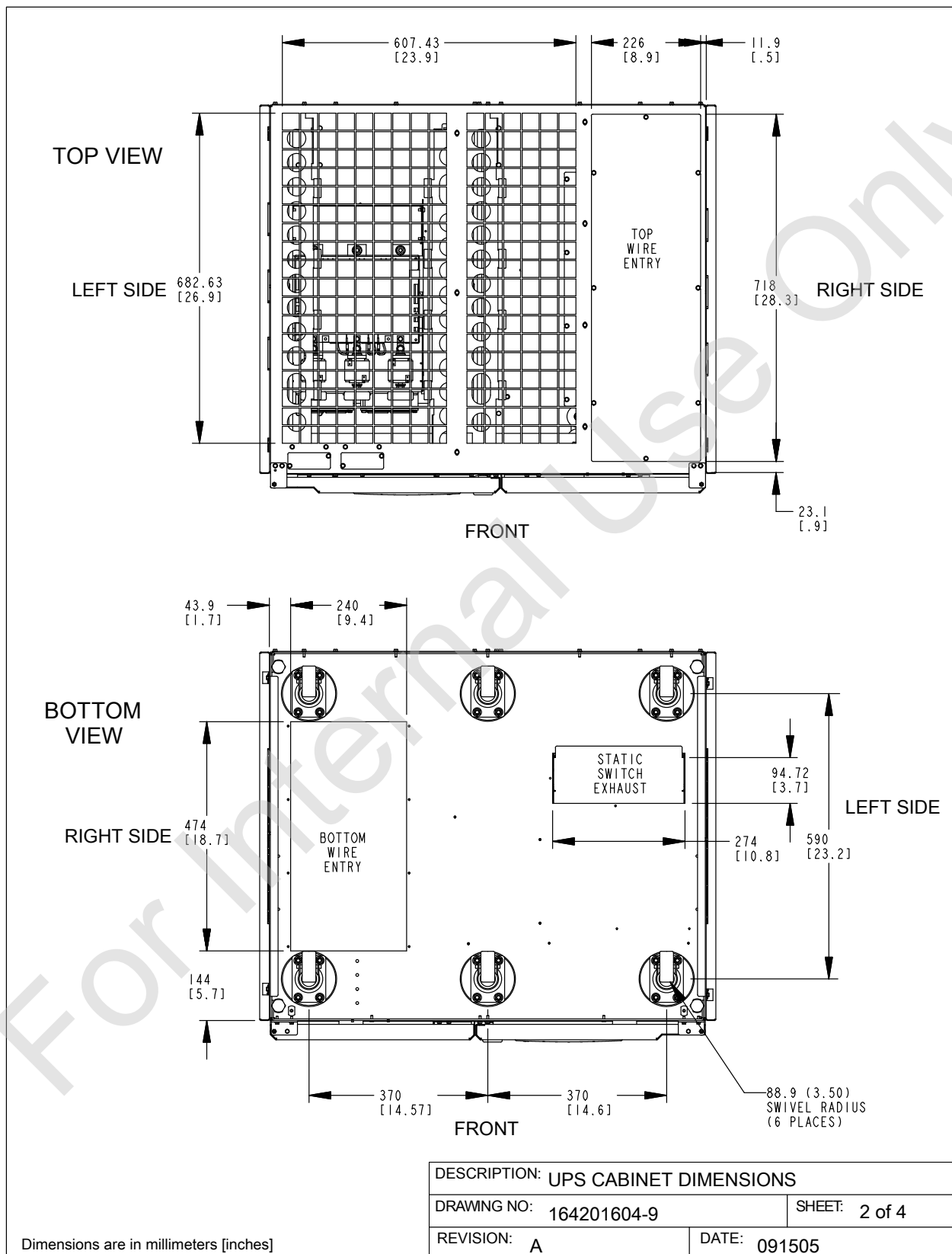


Figure 87. 164201604-9 UPS Cabinet Dimensions (Continued)

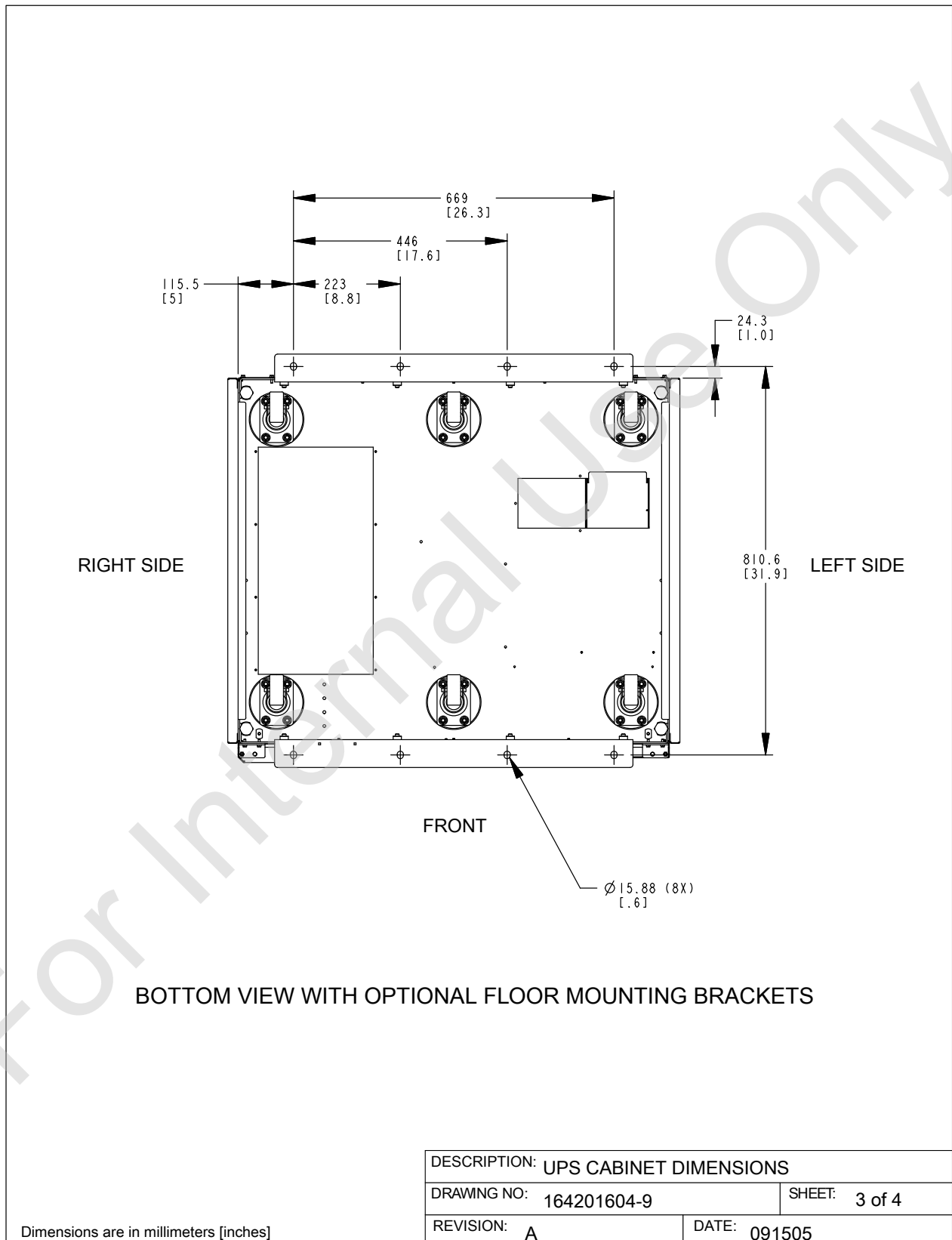


Figure 87. 164201604-9 UPS Cabinet Dimensions (Continued)

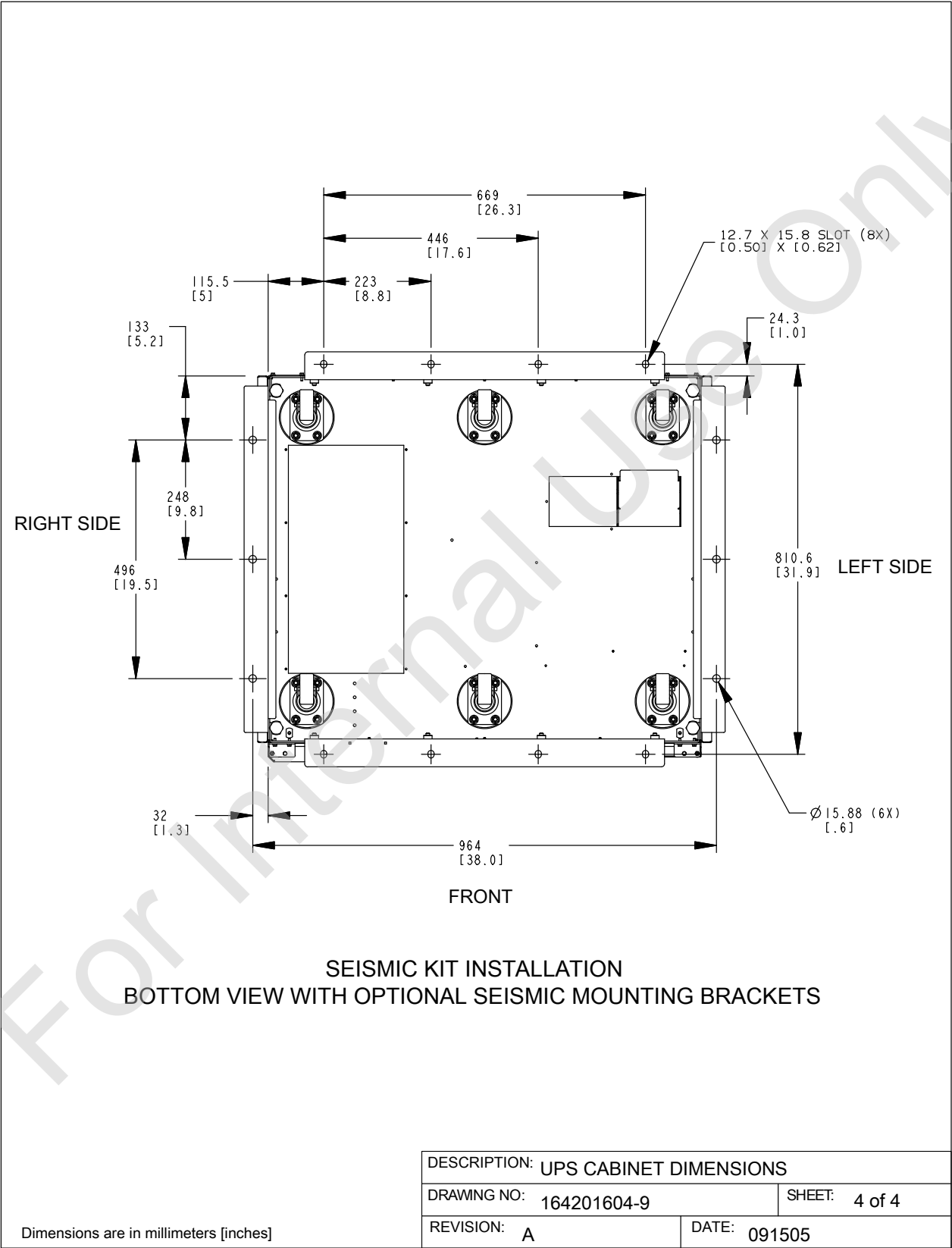
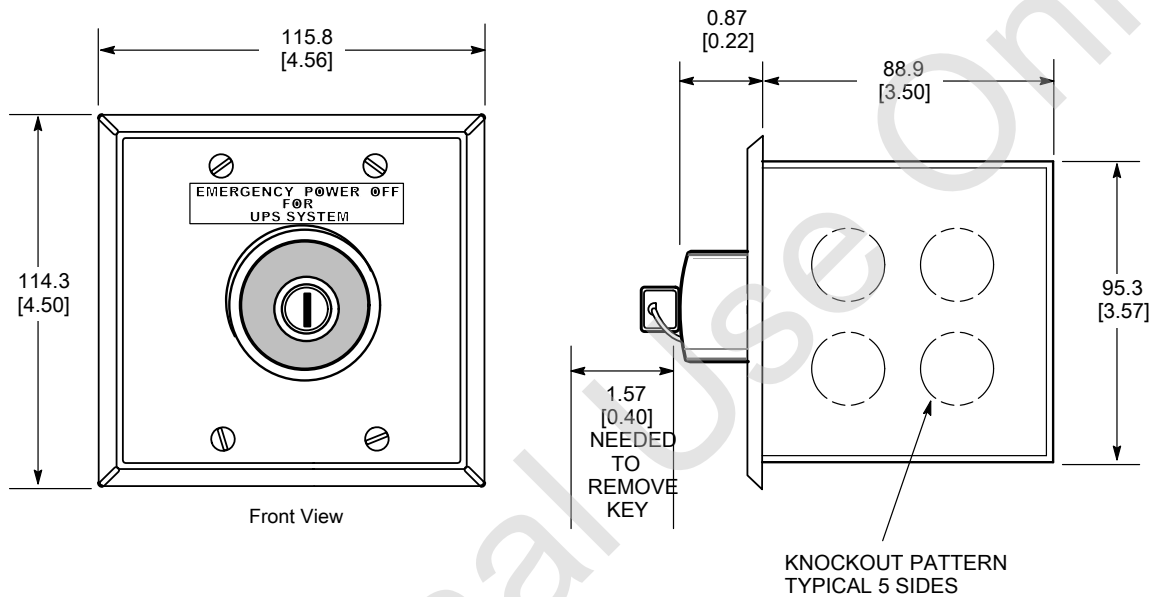


Figure 88. 164201604-10 Optional Remote Emergency Power-off (REPO)

NOTE Interface wiring and conduit between the REPO switch and the UPS are to be supplied by the customer.



- NOTE: 1. Conduit and wiring between the Remote Emergency Power-off (REPO) and the UPS to be supplied by the customer.
2. Maximum distance between the Remote EPO and the UPS not to exceed 500 feet.
3. Maximum wire size #14 AWG. Minimum wire size #22 AWG.

Dimensions are in millimeters [inches]

| | |
|--|---------------|
| DESCRIPTION: OPTIONAL EATON REMOTE EMERGENCY POWER-OFF | |
| DRAWING NO: 164201604-10 | SHEET: 1 of 1 |
| REVISION: B | DATE: 082108 |

Figure 89. 164201604-11 Optional Remote Monitor Panel (RMP)

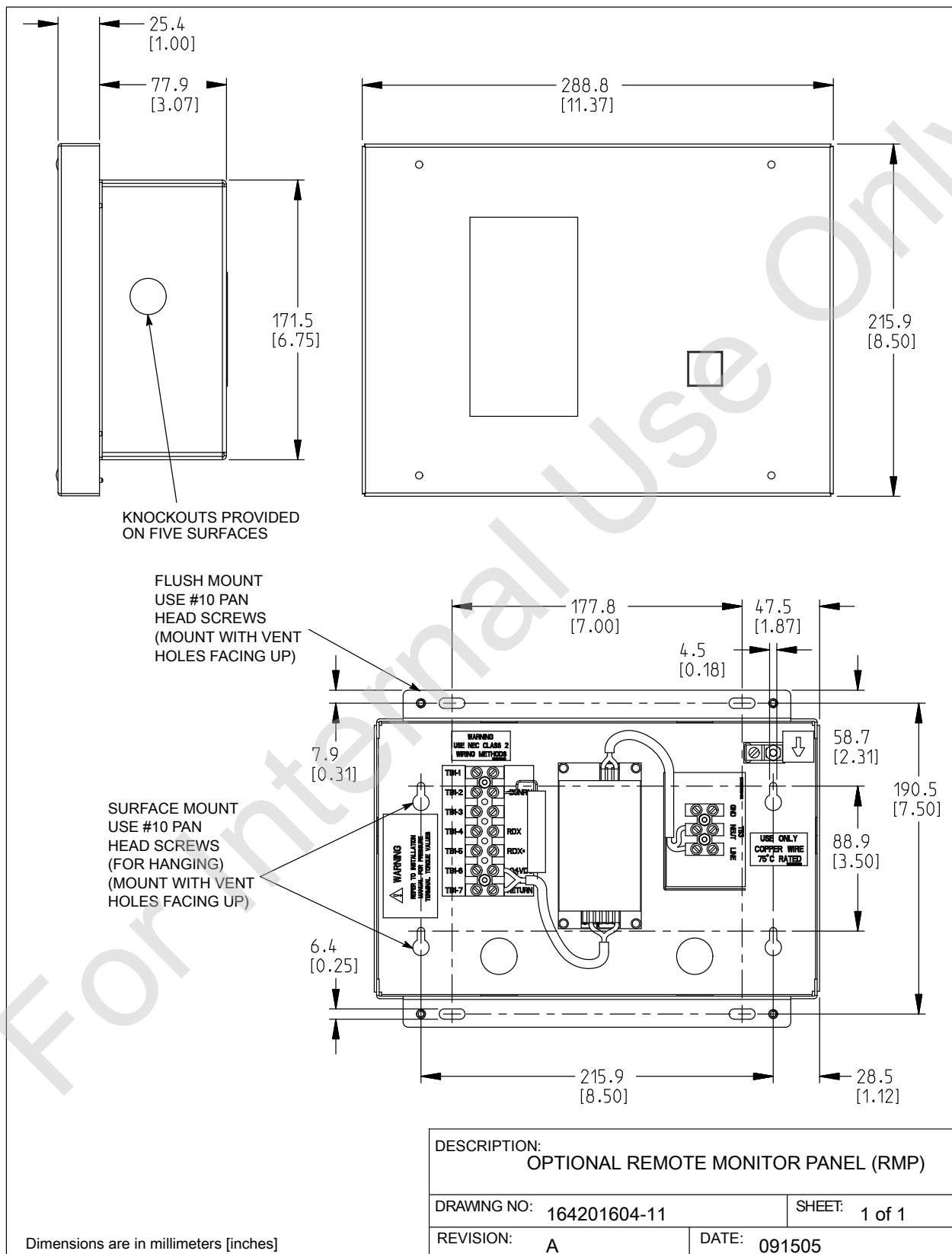


Figure 90. 164201604-12 Optional Relay Interface Module (RIM)

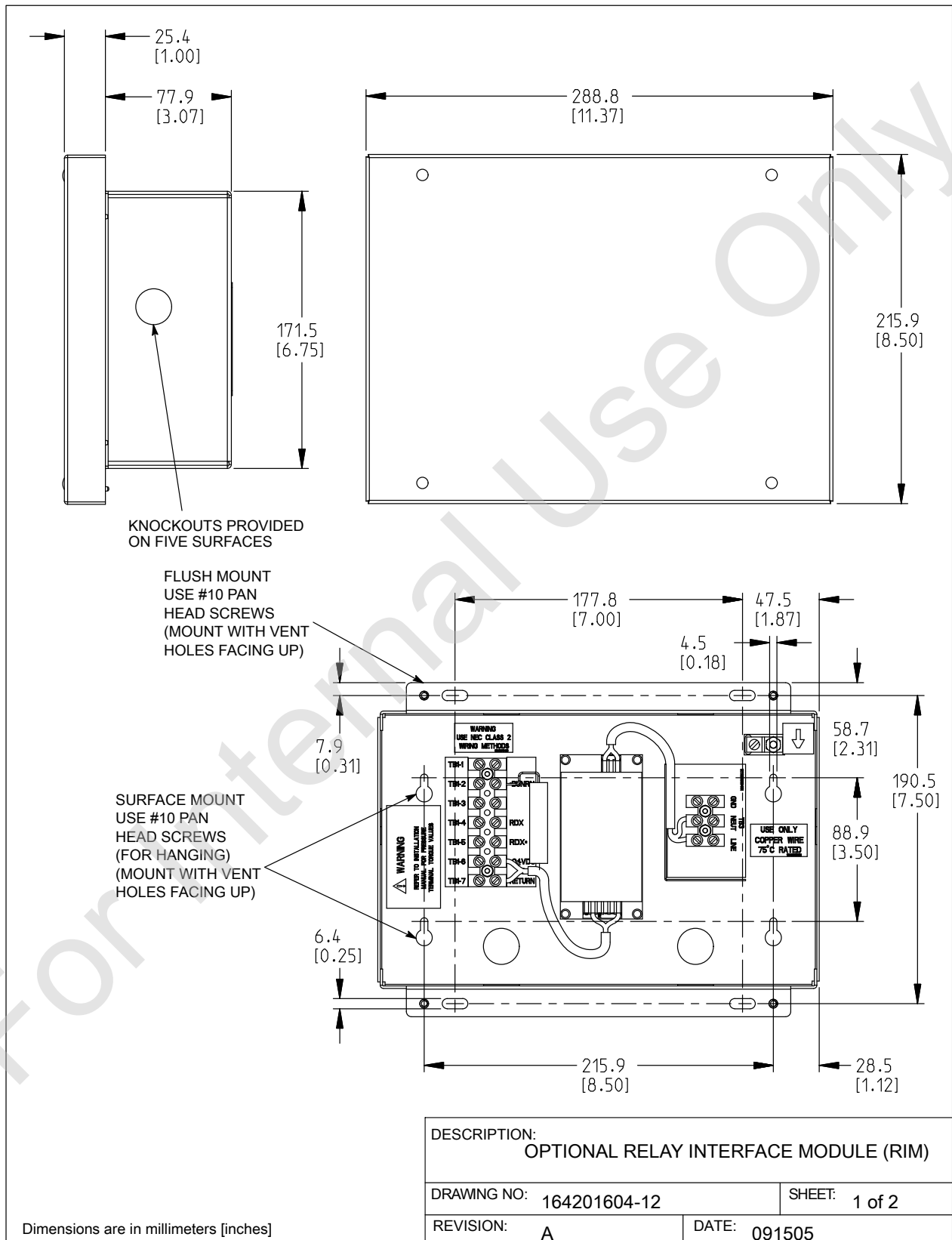
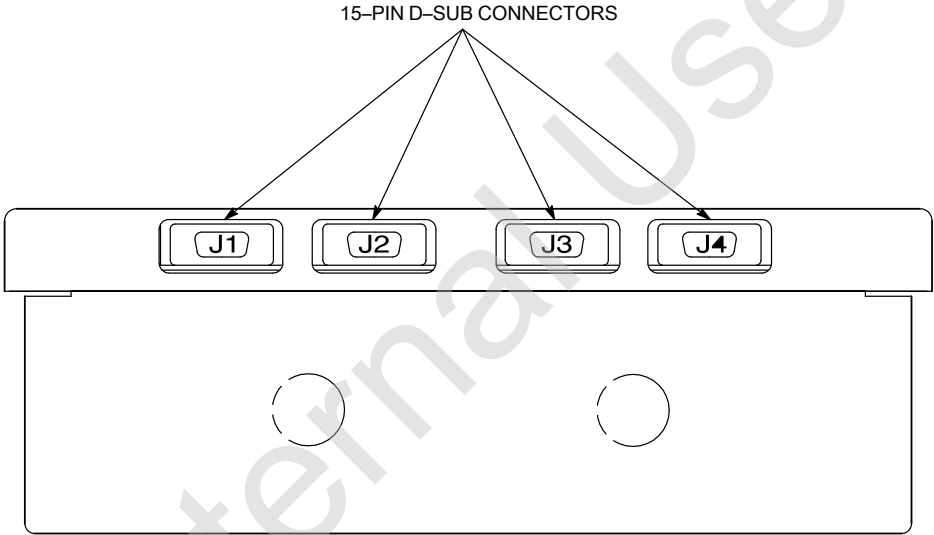
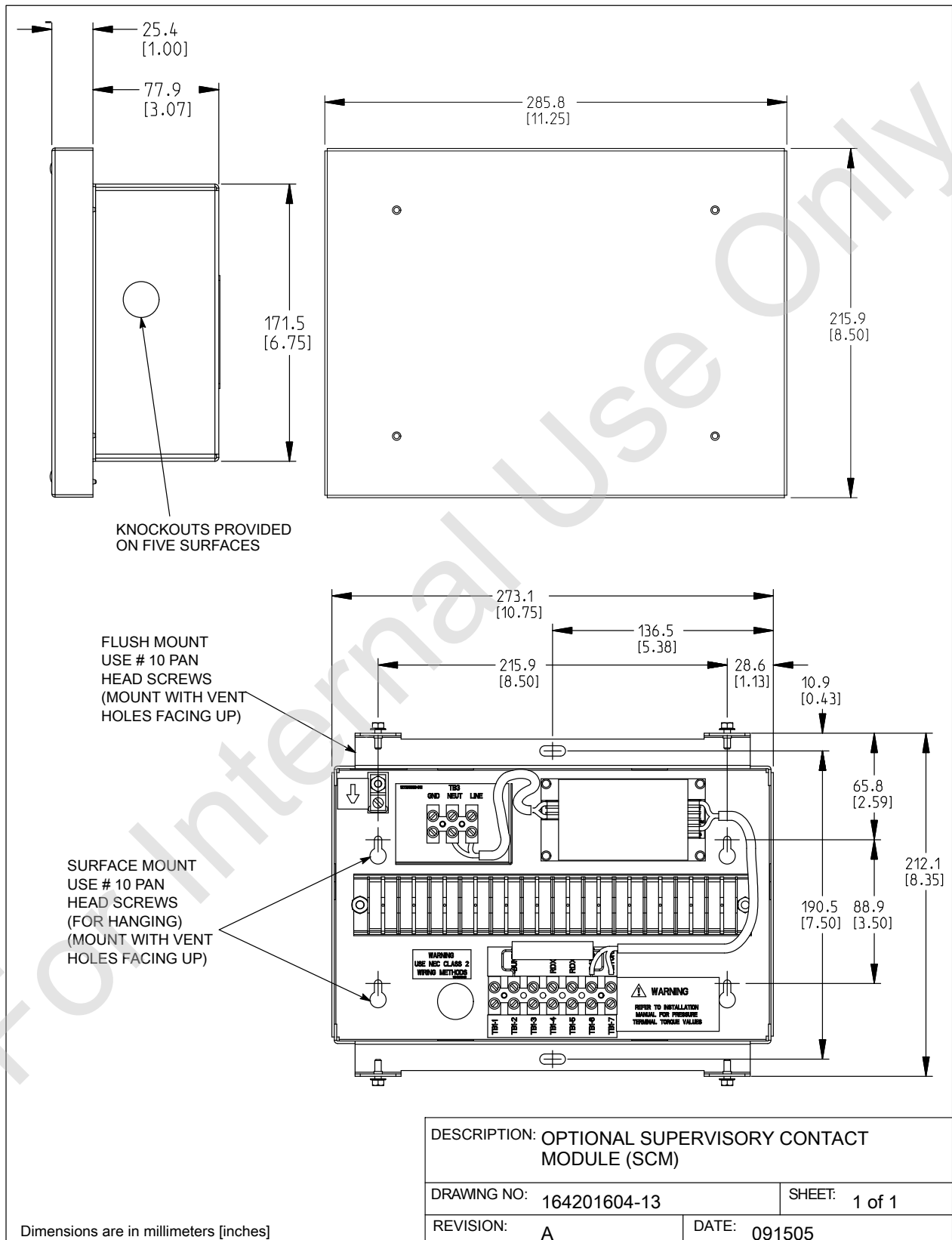


Figure 90. 164201604-12 Optional Relay Interface Module (RIM) (Continued)



| | | |
|---|--------------|---------------|
| DESCRIPTION: OPTIONAL RELAY INTERFACE MODULE (RIM) | | |
| DRAWING NO: | 164201604-12 | SHEET: 2 of 2 |
| REVISION: | A | DATE: 091505 |

Figure 91. 164201604-13 Optional Supervisory Contact Module (SCM)



For Internal Use Only

For Internal Use Only