



Powering Business Worldwide

Eaton Three-Phase Lithium Solution Start-Up Scope of Work Attachment L-13

The following is an outline of general procedures and tests, if applicable, that will be performed by Field Service Personnel during the course of a standard start-up of a Lithium battery system. All checks and processes may not be applicable to all equipment models. This service does not cover installation of physical cabinets and cabling

1.0 VISUAL INSPECTION

- 1.1 Visually inspect all equipment for signs of damage and/or foreign materials.
- 1.2 Check all battery cells for damage
- 1.3 Observe type of ventilation, room cleanliness, use of proper signs and any safety related items that may be noteworthy
- 1.4 Check for proper cell interconnections with respect to polarity throughout the battery system.

2.0 MECHANICAL INSPECTION

- 2.1 Verify internal power connections in battery cabinet for proper torque according to manufacturer specifications.
- 2.2 Check all control wiring terminations and plugs in battery cabinet, battery cabinet to cabinet, and from the UPS equipment for tightness and/or proper setting.
- 2.3 Check to see that all battery modules are secure and all packing materials have been removed.
- 2.4 Verify the battery system grounding meets manufacturer specifications.
- 2.5 Verify the battery cabinet/rack has been anchored according to the manufacturer specifications.

3.0 ELECTRICAL PRECHECK

- 3.1 Check battery cabinet for grounds.
- 3.2 Check DC bus for short circuits.
- 3.3 Check for power wiring polarity between parallel battery cabinets or racks.

4.0 CONNECT AND CONFIGURE SYSTEM COMPONENTS (UPS & Battery Management Systems)

- 4.1 Connect to the Battery Management System
- 4.2 Perform installation checks
- 4.3 Confirm, prepare, and configure the Battery Management System configuration
- 4.4 Program the UPS for proper battery application settings.

5.0 SYSTEM & COMMUNICATION VERIFICATION (Contingent on Customer Availability at Startup)

- 5.1 Install customer supplied network communication cable.
- 5.2 Provide reference to the MODBUS register map.
- 5.3 Configure IP address
- 5.4 Perform system-data check using the manufactures BMS software.
- 5.5 Verify the customer supplied EPO operation.

Prior to leaving the site, the Customer Support Engineer will familiarize customer personnel in the operation of the battery system. The familiarization will take 1 hour to 8 hours as determined by Eaton. Familiarization time required will depend on site personnel, equipment type and equipment availability.

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