IBC-SW Installation Manual



p/n: 164000639 Revision 07

### **IMPORTANT SAFETY INSTRUCTIONS · SAVE THESE INSTRUCTIONS**

This manual contains important instructions that should be followed during installation and maintenance of the UPS and batteries. Read all instructions before operating the equipment and save this manual for future reference.

### CONSIGNES DE SÉCURITÉ IMPORTANTES – CONSERVER CES INSTRUCTIONS

Ce manuel comporte des instructions importantes que vous êtes invité à suivre lors de toute procédure d'installation et de maintenance des batteries et de l'onduleur. Veuillez consulter entièrement ces instructions avant de faire fonctionner l'équipement et conserver ce manuel afin de pouvoir vous y reporter ultérieurement.

IMPORTANT

To ensure you have the most up-to-date content and information for this product, please review the latest manual revision on our website, <u>www.eaton.com/93PM</u>.

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## Chapter 1 Introduction

The Eaton® Integrated Battery Cabinet-Small Welded (IBC-SW) provides extended emergency short-time backup power for 93PM UPS systems to enhance the usability and reliability of the systems. The IBC-SW safeguards operation during brownouts, blackouts, and other power interruptions providing cost-effective extended battery run time.

The IBC-SW is housed in a single free-standing cabinet and is available in two voltage output options 432 Vdc and 480 Vdc. Up to four IBC-SWs per UPS may be used to meet application runtime needs. The cabinets match the UPS cabinet in style and color. Figure 1 shows the Eaton 93PM IBC-SW.

The IBC-SW is equipped with valve-regulated lead-acid (VRLA) batteries. The 432Vdc version contains a single string of 36 batteries and the 480Vdc version contains a single string of 40 batteries. Removable battery trays with quick disconnects between trays reduce battery maintenance time. A DC-rated circuit breaker within each cabinet provides protection and servicing isolation.



Startup and operational checks must be performed by an authorized Eaton Customer Service Engineer, or the warranty terms specified on the product's resources page become void. See <u>Warranty</u> for details. This service is offered as part of the sales contract for the UPS. Contact an Eaton service representative in advance (a minimum two-week notice is required) to reserve a preferred startup date.

### Figure 1. Eaton 93PM Integrated Battery Cabinet–Small Welded



### 1.1 Installation Features

- Line-up-and-match configurations using factory supplied power wiring or standalone configurations using customer supplied power wiring
- Battery wiring can be run internally through the left or right sides of the IBC-SWs in line-up-and-match configurations, or routed through the top or bottom of the IBC-SWs using conduit in standalone configurations
- Front access panel for access to the battery breaker
- Interface wiring can be routed through the top left or right sides of the IBC-SWs in line-up-and-match configurations or through the top or bottom of the IBC-SWs using conduit in standalone configurations
- Built-in casters for easy cabinet placement
- Cabinet bolt holes are provided for permanently mounting the IBC-SW using the optional Floor Mount Bracket Kit

Line-up-and-match battery cabinets are installed adjacent to the UPS. The IBC-SW can be installed on either the left or right side or on both sides of the UPS cabinet (see <u>Figure 2</u>).

### Figure 2. Eaton 93PM UPS and Two 93PM IBC-SWs - Various Configurations





Combination IBC-SW Installation



### 1.2 Optional Thermal Sensor

Thermal runaway protection for VRLA batteries can be provided by installing an optional thermal sensor inside the battery cabinet.

The sensor is wired to a UPS building alarm in the 93PM (480V) UPS and to CN8 in the 93PM-L (208V) UPS [CN8 is a long green connector located at the bottom of the static switch of the 93PM-L (208V) UPS 60kW and 120kW frame sizes and at the right side of the static switch, inside the wireway, of the 93PM-L (208V) USPS 160kW and 200kW] programmed to turn the charger off when a trip signal is received.

The thermal sensor will maintain the trip state until the temperature it is reset by service. Service should be called to inspect the batteries and reset the sensor in case of such an event.

Table 1	<b>Optional</b>	Thermal	Sensor	Specifications
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Opening Temperature	45 ± 4°C (105°F - 121°F)
Closing Temperature	Manual reset once temperature decreases to 36.7°C (98°F). Minimum; automatic reset below 7.2°C (45°F) Maximum.

### 1.3 Model Configurations

The following model configurations are available:

- 93PM Integrated Battery Cabinet-Small Welded
  - Line-up-and-match, top entry, or bottom entry standalone
  - Top or rear ventilation
  - Contains one battery string with either 36 batteries (432 Vdc version) or 40 batteries (480 Vdc version)
  - Available Eaton PWHR12200W4FR or CSB HRL12200WFR batteries
  - Up to four IBC-SWs can be paralleled with a 93PM or 93PM-L UPS system to extend the runtime

### 1.4 Using This Manual

This manual describes how to install the IBC-SW and is divided into chapters. Read and understand the procedures described to ensure trouble-free installation and operation.

Read through each procedure before beginning the procedure. Perform only those procedures that apply to the UPS system being installed or operated.

Specifications listed in this manual are subject to change.

### 1.5 Conventions Used in This Manual

This manual uses these type conventions:

- **Bold type** highlights important concepts in discussions, key terms in procedures, and menu options, or represents a command or option that you type or enter at a prompt.
- Italic type highlights notes and new terms where they are defined.
- Screen type represents information that appears on the screen or LCD.

lcon	Description
Note	Information notes call attention to important features or instructions.
[Keys]	Brackets are used when referring to a specific key, such as [Enter] or [Ctrl].

In this manual, the term UPS refers only to the UPS cabinet and its internal elements. The term UPS system refers to the entire power protection system – the UPS cabinet, an external battery system, and options or accessories installed.

The term line-up-and-match refers to accessory cabinets that are physically located adjacent to the UPS. The term standalone refers to accessory cabinets that are located separate from the UPS.

Left and right side notations are referenced standing in front of the cabinet.

### 1.6 Symbols, Controls, and Indicators

The following are examples of symbols used on the UPS or accessories to alert you to important information:



**RISK OF ELECTRIC SHOCK** - Observe the warning associated with the risk of electric shock symbol.



**CAUTION: REFER TO OPERATOR'S MANUAL** - Refer to your operator's manual for additional information, such as important operating and maintenance instructions.



This symbol indicates that you should not discard the UPS or the UPS batteries in the trash. This product contains sealed, lead-acid batteries and must be disposed of properly. For more information, contact your local recycling/reuse or hazardous waste center.



This symbol indicates that you should not discard waste electrical or electronic equipment (WEEE) in the trash. For proper disposal, contact your local recycling/reuse or hazardous waste center.

### 1.7 For More Information

Refer to the following manuals for the listed additional information:

- Eaton 93PM–L UPS (20–60 kW, 208V) Installation and Operation Manual
- Eaton 93PM–L UPS (20–120 kW, 208V) Installation and Operation Manual
- Eaton 93PM–L UPS (20–160 kW, 208V) Installation and Operation Manual
- Eaton 93PM–L UPS (20–200 kW, 208V) Installation and Operation Manual
- Eaton 93PM UPS 480V Three-Wire 50 kW Frame Installation and Operation Manual
- Eaton 93PM UPS 400V/480V Four-Wire 50 kW Frame Installation and Operation Manual
- Eaton 93PM UPS 480V Three-Wire 100 kW Frame Installation and Operation Manual
- Eaton 93PM UPS 400V/480V Four-Wire –100 kW Frame Installation and Operation Manual
- Eaton 93PM UPS 480V Three-Wire 150 kW Frame Installation and Operation Manual
- Eaton 93PM UPS 400V/480V Four-Wire 150 kW Frame Installation and Operation Manual
- Eaton 93PM UPS 480V Three-Wire 200 kW Frame Installation and Operation Manual
- Eaton 93PM UPS 400V/480V Four-Wire 200 kW Frame Installation and Operation Manual
  - UPS, optional components, and accessory installation instructions, including site preparation, planning for installation, and wiring and safety information. Detailed illustrations of cabinets and optional accessories with dimensional and connection point drawings are provided.

- UPS operation, including UPS controls, functions of the UPS, standard features and optional
  accessories, procedures for starting and stopping the UPS, and information about maintenance and
  responding to system events.
- Communication capabilities of the UPS system.

Visit <u>www.eaton.com/powerquality</u> or contact an Eaton service representative for information on how to obtain copies of these manuals.

### 1.8 Getting Help

If help is needed with any of the following:

- Scheduling initial startup
- Regional locations and telephone numbers
- A question about any of the information in this manual
- A question this manual does not answer

Please call the Customer Reliability Center at:

United States:	1-800-843-9433
Canada:	1–800-461-9166 ext 260
All other countries:	Call your local service representative

Please use the following e-mail address for manual comments, suggestions, or to report an error in this manual:

#### E-ESSDocumentation@eaton.com

### 1.9 Equipment Registration

Please visit www.eaton.com/pg/register to register your new Eaton UPS / Eaton UPS Accessory.

### Model Number:

### Serial Number:

## Chapter 2 Safety Warnings

### **IMPORTANT SAFETY INSTRUCTIONS · SAVE THESE INSTRUCTIONS**

This manual contains important instructions that should be followed during installation and maintenance of the UPS system and batteries. Read all instructions before operating the equipment and save this manual for future reference.

The UPS system is designed for industrial or computer room applications, and contains safety shields behind the door and front panels. However, the UPS system is a sophisticated power system and should be handled with appropriate care.

### CONSIGNES DE SÉCURITÉ IMPORTANTES – CONSERVER CES INSTRUCTIONS

Ce manuel comporte des instructions importantes que vous êtes invité à suivre lors de toute procédure d'installation et de maintenance des batteries et de l'onduleur. Veuillez consulter entièrement ces instructions avant de faire fonctionner l'équipement et conserver ce manuel afin de pouvoir vous y reporter ultérieurement.

# **A**DANGER

This battery system contains LETHAL VOLTAGES. All repairs and service should be performed by AUTHORIZED SERVICE PERSONNEL ONLY. There are NO USER SERVICEABLE PARTS inside the UPS.

# DANGER!

Cet système de batterie peut générer des **TENSIONS MORTELLES**. L'installation et l'entretien ne doivent être effectués que par le **PERSONNEL AUTORISÉ**. Ne contient **AUCUNE PIÈCE REMPLAÇABLE**.

## **AWARNING**

- The battery system is powered by its own energy source (batteries). The output terminals may carry live voltage even when the system is disconnected from an AC source.
- To reduce the risk of fire or electric shock, install this battery system in a temperature and humidity controlled, indoor environment, free of conductive contaminants. Ambient temperature must not exceed 40°C (104°F). Do not operate near water or excessive humidity (95% maximum). The system is not intended for outdoor use.
- Ensure all power is disconnected before performing installation or service.
- Batteries can present a risk of electrical shock or burn from high short–circuit current. The following precautions should be observed: 1) Remove watches, rings, or other metal objects; 2) Use tools with insulated handles; 3) Do not lay tools or metal parts on top of batteries; 4) Wear rubber gloves and boots.
- ELECTRIC ENERGY HAZARD. Do not attempt to alter any battery wiring or connectors. Attempting to alter wiring can cause injury.
- As a result of the connected loads high leakage current is possible. Connection to earth ground is required for safety and proper product operation. Do not check UPS operation by any action that includes removal of the earth (ground) connection with loads attached.
- Do not open or mutilate batteries. Released electrolyte is harmful to the skin and eyes. It may be toxic.

# AVERTISSEMENT!

- Système de batterie est alimenté par sa propre source d'énergie (batteries). Les bornes de sortie peuvent être sous tension, même lorsque système est débranché d'une source de courant alternatif
- Pour réduire les risques d'incendie et de décharge électrique, installer système de batterie à l'intérieur, dans un endroit exempt d'éléments conducteurs et où la température et l'humidité sont régulées. La température ambiante ne doit pas dépasser 40 C (104 F). Ne pas faire fonctionner près d'une source d'eau ou dans un endroit très humide (95 % maximum). Le système n'est pas conçu pour une utilisation extérieure.
- Toutes les sources d'alimentation doivent être débranchées avant de procéder à l'installation et à l'entretien.
- Les batteries peuvent présenter un risque de décharge électrique ou de brûlure en raison du courant de court-circuit élevé. Les précautions de base suivantes doivent être suivies : 1) retirer les montres, bagues et autres objets métalliques; 2) utiliser des outils munis d'une poignée isolée; 3) ne pas déposer les outils ou des pièces de métal sur les batteries; 4) porter des gants et des bottes en caoutchouc.
- DANGERS ÉLECTRIQUES. Ne pas tenter de modifier le câblage et les connecteurs de l'onduleur ou des batteries. Toute tentative de modification peut provoquer des blessures.
- Les charges raccordées pourraient provoquer un courant de fuite élevé. La mise à la terre est donc obligatoire pour garantir la sécurité et le bon fonctionnement du produit. Lors de la vérification du fonctionnement de l'UPS, ne pas enlever la mise à la terre si des charges y sont raccordées.
- Ne pas ouvrir ni abîmer les batteries. L'électrolyte qu'elles contiennent est dangereux pour la peau et les yeux. Il peut être toxique.

## **ACAUTION**

Installation or servicing should be performed by qualified service personnel knowledgeable of batteries and required precautions. Keep unauthorized personnel away from batteries. Consider all warnings, cautions, and notes before installing or replacing batteries. *DO NOT DISCONNECT the batteries while the UPS is in Battery mode.* 

- Replace batteries with the same number and type of batteries as originally installed in the system.
- Disconnect the charging source prior to connecting or disconnecting terminals.
- Determine if the battery is inadvertently grounded. If it is, remove the source of the ground. Contacting any part of a grounded battery can cause a risk of electric shock. An electric shock is less likely if you disconnect the grounding connection before you work on the batteries.
- Proper disposal of batteries is required. Refer to local codes for disposal requirements.
- Do not dispose of batteries in a fire. Batteries may explode when exposed to flame.
- Keep the UPS door closed and front panels installed to ensure proper cooling airflow and to protect personnel from dangerous voltages inside the unit.
- Do not install or operate the UPS system close to gas or electric heat sources.
- The operating environment should be maintained within the parameters stated in this manual.
- Keep surroundings uncluttered, clean, and free from excess moisture.
- Observe all DANGER, CAUTION, and WARNING notices affixed to the inside and outside of the equipment.

# ATTENTION!

- L'installation et l'entretien doivent être effectués par du personnel qualifié en matière d'onduleurs et de batteries, il doit connaître les précautions qui s'imposent. Le personnel non autorisé doit être tenu à l'écart de l'équipement. Il est important de prendre connaissance des avertissements, des mises en garde et des avis avant de procéder à l'installation ou à l'entretien de l'équipement. NE PAS DÉBRANCHER les batteries lorsque l'onduleur est en mode Batterie.
- Ne jamais jeter les batteries au feu. L'exposition aux flammes risque de les faire exploser.
- Déconnecter la source d'alimentation avant de brancher ou débrancher les bornes.
- Vérifier que la batterie n'est pas, par inadvertance, reliée à la terre. Si c'est le cas, couper la source de mise à la terre. Les contacts avec une batterie reliée à la terre peuvent provoquer des risques de décharge électrique. Ces risques sont atténués si la mise à la terre est annulée avant le début des travaux sur les batteries.
- L'élimination appropriée des batteries est requise. Se reporter aux codes locaux pour connaître les exigences liées à l'élimination
- Ne pas jeter les batteries au feu. Les batteries peuvent exploser lorsqu'elles sont exposées à des flammes.
- Garder les portes de l'onduleur fermées et les panneaux avant en place pour garantir une circulation adéquate de l'air de refroidissement et pour protéger le personnel des tensions dangereuses dans l'unité.
- Ne pas installer ni faire fonctionner l'onduleur près d'une source de chaleur au gaz ou à l'électricité.
- Le milieu de fonctionnement doit toujours correspondre aux paramètres établis dans ce manuel.
- Maintenir les lieux rangés, propres et exempts d'une humidité excessive.
- Respecter les étiquettes DANGER, MISE EN GARDE et AVERTISSEMENT se trouvant à l'intérieur et à l'extérieur de l'équipement.

## **ACAUTION**

To prevent damage to the wiring channel and wiring in the UPS cabinet base when lifting or moving the cabinet:

- Lift and move the cabinet using only the front or rear forklift slots.
- Verify that the forklift forks are in a horizontal position before inserting them into the forklift slots. DO NOT angle fork tips upward.
- DO NOT angle fork tips upward.
- Insert the forks all the way through the base. DO NOT insert forks partially into the base to move the cabinet.
- Forks may be partially inserted into the front or rear forklift slots for minor positioning if the forks are kept in a horizontal position with no upward angling.
- DO NOT use the forklift slots on the end of the cabinet to move the cabinet.
- End forklift slots may be used for minor positioning if the forks are kept in a horizontal position with no upward angling.

If these instructions are not followed, damage to the wiring channel and wiring will occur.

# ATTENTION!

Pour éviter d'endommager le câblage et son canal à la base de l'armoire de l'onduleur lorsque l'armoire est soulevée ou déplacée.

- Soulever ou déplacer l'armoire en n'utilisant que les passages de fourche à l'avant ou à l'arrière.
- Vérifier que les fourches du chariot élévateur sont en position horizontale avant de les insérer dans les passages de fourche.
- NE PAS orienter les pointes de fourche vers le haut.
- Insérer complètement les fourches dans les passages de fourche de la base. NE PAS insérer partiellement les fourches dans les passages pour déplacer l'armoire.
- Il est possible d'insérer partiellement les fourches dans les passages avant et arrière pour les petits déplacements, et ce, si les fourches sont en position horizontale sans pointer vers le haut.
- NE PAS utiliser les passages de fourche à l'extrémité de l'armoire pour la déplacer.
- Les passages de fourche à l'extrémité de l'armoire peuvent servir lors des petits déplacements, et ce, si les fourches sont en position horizontale sans pointer vers le haut.

Si ces instructions ne sont pas suivies, des dommages au câblage et à son canal surviendront.

## Chapter 3 Installation Plan and Unpacking

### Use the following basic sequence of steps to install the Eaton 93PM Integrated Battery Cabinet:

- 1. Create an installation plan for the IBC.
- 2. Prepare your site for the IBC.
- 3. Inspect and unpack the IBC.

NOTE

- 4. Unload and install the IBC, and wire the system.
- 5. Complete the Installation Checklist.
- 6. Have authorized service personnel perform preliminary operational checks and start up the system.



Startup and operational checks must be performed by an authorized Eaton Customer Service Engineer, or the warranty terms specified on the product's resources page become void. See <u>Chapter 8 Warranty</u> for details. This service is offered as part of the sales contract for the UPS. Contact an Eaton service representative in advance (a minimum two-week notice is required) to reserve a preferred startup date.

### 3.1 Creating an Installation Plan

Before installing the IBC, read and understand how this manual applies to the system being installed. Use the procedures and illustrations in this section and **Chapter 4** *Installation* to create a logical plan for installing the IBC. This section contains the following information:

- Physical features and requirements, including dimensions
- Power wiring installation notes
- Location of conduit and wire entry landing plates
- Location of power terminals

### 3.2 Preparing the Site

For the UPS system to operate at peak efficiency, the installation site should meet the environmental parameters outlined in this manual. The operating environment must meet the weight, clearance, and environmental requirements specified.

### 3.2.1 Environmental and Installation Considerations

The UPS system installation, including the IBC, must meet the following guidelines:

- The system must be installed on a level floor suitable for computer or electronic equipment.
- The system must be operated at an altitude no higher than 1500m (5000 ft) without derating. For additional information and assistance with high altitude operation, contact an Eaton service representative (see paragraph <u>1.8 Getting Help</u>).
- The system must be installed in a temperature and humidity controlled indoor area free of conductive contaminants.
- Specifications are subject to change

Failure to follow guidelines may void your warranty.

The basic environmental requirements for operation of the IBC are:

- The battery cabinet is rated for operation in up to a 40°C (104°F) ambient temperature.
- The batteries are rated for a 25°C (77°F) ambient temperature to extend their useful life.

Maximum Relative Humidity: 5–95%, noncondensing

## **ACAUTION**

It is recommended for optimal battery life and discharge performance to keep the ambient air temperature the battery is used in at 25°C (77°F). Operating temperatures above the recommended range will result in decreased battery life and performance, and will reduce or void the battery warranty. Refer to Eaton's Terms and Conditions of Sale with Battery Replacement Coverage and the Battery Replacement Price Book for more information. These documents can be found at <u>www.eaton.com/powerquality</u> or contact your service representative for information on how to obtain copies.

## **ACAUTION**

The shelf life for the batteries installed in the IBC vary by battery type/ model, see **Chapter 7 Product Specifications** for details. The recharge date is also stated on a label inside the IBC.

Failure to recharge the batteries before the expiration of the shelf life will result in reduced discharge time, shorter float service life, and will void the warranty.

The IBC-SW operating environment must meet the weight requirements shown in <u>Table 2</u> and the size requirements shown in <u>Figure 3</u> through <u>Figure 5</u>. Dimensions are in millimeters (inches). Specifications are subject to change.

		Weight kg (lb)		
Model	Voltage	Shipping	Installed	Point Loading
Eaton 93PM IBC-SW with 1 battery string (36 batteries)	432V	935 (2061)	908 (2001)	6 at 151 (334)
Eaton 93PM IBC-SW with 1 battery string (40 batteries)	480V	1007 (2219)	980 (2159)	6 at 163 (360)
Eaton 93PM IBC-SW Shipped without batteries	432V	301 (665)		
Eaton 93PM IBC-SW Shipped without batteries	480V	303 (667)		

### Table 2. IBC-SW Cabinet Weights

The IBC-SW uses natural convection cooling to regulate internal component temperature. Air inlets are in the front of the cabinet and outlets are on the back or top of the cabinet. Allow clearance in front of, and on back or top of the cabinet for proper air circulation. The clearances required around the IBC-SW cabinet are shown in Table 3.

From Top of Cabinet with Rear Exhaust Option	203.2 mm (8") minimum clearance
From Top of Cabinet with Top Exhaust Option	203.2 mm (8") minimum clearance
From Front of Cabinet	914.4 mm (36") working space
From Back of Cabinet with Top Exhaust Option	None Required
From Back of Cabinet with Rear Exhaust Option	203.2 mm (8") minimum clearance
From Right Side of Cabinet	None Required
From Left Side of Cabinet	None Required

 Table 3. IBC-SW Cabinet Clearances





Dimensions are in millimeters [inches]



### Figure 4. Eaton 93PM IBC-SW Dimensions (Top and Bottom Views)

Dimensions are in millimeters [inches]



Figure 5. Eaton 93PM IBC-SW Center of Gravity

Dimensions are in millimeters [inches]

Weight and Center of Gravity (letters A, B, and C map to Figure 5)					
	DC Voltage Output (Nominal)	A mm (in)	B mm (in)	C mm (in)	Weight kg (lb)
93PM IBC-SW with 1 String - 36 Batteries	432	833 [32.8]	527 [20.7]	213 [8.4]	907.9 [2001]
93PM IBC-SW with 1 String - 40 Batteries	480	872 [34.3]	507 [20.0]	213 [8.4]	979.5 [2159]
93PM IBC-SW with no batteries	432	899 [35.4]	542 [21.3]	214 [8.4]	274.3 [605]
93PM IBC-SW with no batteries	480	902 [35.5]	541 [21.3]	214 [8.4]	275.5 [607]

### 3.2.2 IBC-SW Power Wiring Preparation

Read and understand the following notes while planning and performing the installation:

# **AWARNING**

As a result of the connected loads high leakage current is possible. Connection to earth ground is required for safety and proper product operation. Do not check IBC-SW operation by any action that includes removal of the earth (ground) connection with loads attached.

# AVERTISSEMENT!

Les charges raccordées pourraient provoquer un courant de fuite élevé. La mise à la terre est donc obligatoire pour garantir la sécurité et le bon fonctionnement du produit. Lors de la vérification du fonctionnement de l'UPS, ne pas enlever la mise à la terre si des charges y sont raccordées.

- Refer to national and local electrical codes for acceptable external wiring practices.
- Material and labor for external wiring requirements are to be provided by the customer.
- For external wiring, use only 75°C copper wire.

## ACAUTION

This product has been evaluated for use with copper wire only.



Ce produit a été évalué pour une utilisation avec du fil de cuivre uniquement

Wire sizes listed in <u>Table 4</u> and <u>Table 5</u> are for copper wiring only. If wire is run in an ambient temperature greater than 40°C, higher temperature wire and/or larger size wire may be necessary. Wire sizes are based on using the specified breakers.

- Recommended wire sizes are based on NFPA National Electrical Code® (NEC®)70 Table 310.15(B)(16) 75° C ampacity with 40°C ambient correction factors.
- The battery wiring used between the battery and the UPS for standalone installations should be a maximum of 20 meters (65 feet) with a voltage drop of less than 1% of nominal DC voltage at rated battery current.
- Refer to NEC Article 250 and local codes for proper grounding practices.
- Battery voltage is computed at 2 volts per cell as defined by Article 480 of the NEC. Rated battery current is computed at 2 volts per cell.
- The battery cabinet frame is not referenced to the DC circuit.
- Each battery cabinet has its own overcurrent protection device.
- Internal battery strings are to be connected by an authorized Eaton Customer Service Engineer.
- Refer to the appropriate Eaton 93PM UPS Installation and Operation manual listed in paragraph <u>1.7 For</u> <u>More Information</u> for UPS cabinet conduit and terminal specifications and locations.
- The term line-up-and-match refers to accessory cabinets that are physically located adjacent to the UPS. The term standalone refers to accessory cabinets that are located separate from the UPS.

For line-up-and-match external power wiring requirements, including the minimum AWG size of external wiring, see <u>Table 4</u>. For standalone external power wiring requirements, including the minimum AWG size of external wiring, see <u>Table 5</u>. Wire sizes listed are for copper wiring only.

			Battery Cabinet to UPS			
UPS Frame	Minimum Number of Battery Cabinets	Terminal	Recommended Conductor Size (AWG or kcmil)	Number per Pole		
50 kW	1	Battery (+)	Factory Supplied 2/0	1		
100 kW	2	- Potton()	Fastory Supplied 2/0	1		
150 kW	3	– Dallery (–)	Factory Supplied 2/0	I		
200 kW	3	Ground	#4	one per cabinet		

### Table 4. Line-Up-and-Match External Power Wiring Recommendations: Eaton 93PM IBC-SW (432V or 480V)

**NOTE** 

Standalone IBC-SW installations with three or four IBC-SWs require a customer supplied external tie point and circuit breaker or disconnect between the IBC-SWs and the UPS.

			Battery Cabinet to UPS or External Customer Supplied Tie Point and Breaker or Disconnect		Tie Point and Breaker or Disconnect to UPS	
UPS Frame	Minimum Number of Battery Cabinets	Terminal	Recommended Conductor Size (AWG or kcmil)	Number per Pole	Recommended Conductor Size (AWG or kcmil)	Number per Pole
50 kW	1	Battery (+)	2/0	2	Not Requ	ired
100 kW	2	Battery (–)	2/0	2	Not Requ	ired
150 kW	3	Battery (+)	2/0	2	2/0	2
200 kW	3	Battery (–)	2/0	2	2/0	2
		Ground	#4	one per cabinet	#4	one per cabinet

### Table 5. Standalone External Power Wiring Recommendations: Eaton 93PM IBC-SW (432V or 480V)

The power wiring terminals are pressure terminations, UL and CSA rated at 90°C. See <u>Table 6</u> for external power cable terminations.

Figure 23 and Figure 25 show the location of the IBC power cable terminals.

Model	Terminal Function	Terminal	Function	Number and Size of Pressure Termination	Tightening Torque Nm (lb in)	Screw Size and Type
IBC-SW	DC Output	Battery +	Positive	2 - #6-250 kcmil	31 (275)	5/16" Hex
		Battery –	Negative	2 - #6-250 kcmil	31 (275)	5/16" Hex
	Customer Ground	Ground	Ground	6 - #6-1/0	5.1 (45)	Slotted

### Table 6. External Power Cable Terminations for the Eaton 93PM IBC-SW

**NOTE** Customer ground, sized in accordance with NEC Table 250.122, can be run in any conduit listed. Refer to the appropriate UPS manual.

External DC input overcurrent protection and disconnect switch for the remote battery location (three or four IBC-SWs) is to be provided by the customer. <u>Table 7</u> lists the maximum rating for continuous-duty rated circuit breakers satisfying the criteria for both.

Model	UPS Model	Input Rating
	50 kW	
	100 kW	250 4
100-377	150 kW	230A
	200 kW	

### 3.2.3 IBC-SW Interface Wiring Preparation

Control wiring for features and options should be connected at the customer interface terminal blocks located inside the IBC-SW.

AWARNING

Do not directly connect relay contacts to the mains related circuits. Reinforced insulation to the mains is required.

# AVERTISSEMENT!

Ne pas directement brancher les contacts de relais aux circuits du réseau. Une isolation renforcée des réseaux est nécessaire.

Read and understand the following notes while planning and performing the installation:

- Use Class 1 wiring methods (as defined by the NEC) for interface wiring from 30V to 600V. The wire should be rated for 600V, 1A minimum. 12 AWG maximum wire size.
- Use Class 2 wiring methods (as defined by the NEC) for interface wiring up to 30V. The wire should be rated for 24V, 1A minimum.
- Because of the battery shunt trip wiring route in the 93PM UPS cabinet, the wiring from the IBC to the UPS must use wire rated for 600V and Class 1 wiring methods.
- The battery detect signal wiring from the battery cabinet must be connected to a programmed UPS building alarm in the 93PM (480V) UPS and to CN8 in the 93PM-L (208V) UPS [CN8 is a long green connector located at the bottom of the static switch of the 93PM-L (208V) UPS 60kW and 120kW frame

sizes and at the right side of the static switch, inside the wireway, of the 93PM-L (208V) USPS 160kW and 200kW.].

- Battery detect and 48 Vdc shunt trip wiring should be a minimum of 18 AWG.
- Use twisted-pair wires for each input and return or common.
- All interface wiring and conduit is to be supplied by the customer.
- Interface wiring can be installed using the inter-cabinet wiring access pass-through or by routing wiring through conduit between cabinets.
- Install the interface wiring in separate conduit from the power wiring.

### 3.3 Inspecting and Unpacking the Eaton 93PM IBC-SW

The cabinet is shipped bolted to a metal and wood pallet (see <u>Figure 6</u>), and covered with outer protective packaging material.



# AWARNING

Unpacking and unloading instructions must be closely followed, otherwise the cabinet may tip and cause serious injury.



Suivre attentivement les instructions de déchargement et de déballage pour eviter de renverser les armoires, ce qui pourrait causer de graves blessures.

1. Carefully inspect the outer packaging for evidence of damage during transit.

## **ACAUTION**

Do not install a damaged cabinet. Report any damage to the carrier and contact an Eaton service representative immediately.



Ne pas installer une armoire endommagée. Signaler les dommages au transporteur et communiquer avec un représentant du service Eaton immédiatement.

NOTE

For the following step, verify that the forklift or pallet jack is rated to handle the weight of the cabinet (see <u>Cabinet Weights</u> for cabinet weight).

2. Use a forklift or pallet jack to move the packaged cabinet to the installation site, or as close as possible, before unpacking. If possible, move the cabinet using the pallet. Insert the forklift or pallet jack forks between the supports on the bottom of the pallet. See <u>Figure 5</u> for the IBC-SW cabinet center of gravity measurements.



Do not tilt the cabinet more than 10° from vertical or the cabinets may tip over.



Ne pas incliner les armoires à plus de 10 degrés de la verticale puisqu'elles pourraient se renverser.

- 3. Set the pallet on a firm, level surface, allowing a minimum clearance of 3m (10 ft) on each side for removing the cabinet from the pallet
- 4. Remove the protective packaging material from the cabinet and recycle in a responsible manner. Retain the parts kit box packed at the top of the cabinet.
- 5. Inspect the contents for any evidence of physical damage, and compare each item with the Bill of Lading. If damage has occurred or shortages are evident, contact an Eaton service representative immediately to determine the extent of the damage and its impact on further installation.



NOTE

While waiting for installation, protect the unpacked cabinet from moisture, dust, and other harmful contaminants. Failure to store and protect the IBC properly may void the warranty.



Figure 6. Eaton 93PM IBC-SW as Shipped on Pallet

## 3.4 Battery Breaker Location

<u>Figure 7</u> shows the location of the battery breaker in the 93PM Integrated Battery Cabinet–Small Welded with the front cover removed.

### Figure 7. Eaton 93PM IBC-SW Battery Breaker Location – Front View with Cover Removed



## Chapter 4 Installation

### 4.1 Preliminary Installation Information

## **AWARNING**

Installation should be performed only by qualified personnel knowledgeable of batteries and the required precautions.

## AVERTISSEMENT!

L'installation ne doit être effectuée que par du personnel qualifié.

Observe these precautions while installing the Integrated Battery Cabinet (IBC):

- Remove watches, rings, or other metal objects.
- Use tools with insulated handles.
- Wear voltage rated gloves and electrical hazard footwear.
- Do not lay tools or metal parts on top of batteries or battery cabinets.
- Refer to **Chapter 3** *Installation Plan and Unpacking* for cabinet dimensions and weight, wiring and terminal data, and installation notes.
- Do not tilt the cabinets more than 10° during installation.

### Failure to follow these instructions may result in severe injury or death.

### 4.2 Unloading the IBC Cabinet from the Pallet

# A DANGER

RISK OF INSTABILITY. Do not remove any internal panels until the cabinet is removed from and lowered from the pallet.

# DANGER!

RISQUE D'INSTABILITÉ. Ne retirez aucun panneau interne tant que l'armoire n'est pas retirée et abaissée de la palette.

# **AWARNING**

- The IBC is heavy (see <u>Table 2</u>). If unpacking and unloading instructions are not closely followed, the cabinet may tip and cause serious injury or death.
- Do not tilt the cabinet more than 10° from vertical or the cabinet may tip over.
- Lift the cabinets only with a forklift or pallet jack or damage may occur.
- Ensure forklift is rated to handle the weight of the cabinet.

### Failure to follow these instructions may result in severe injury or death.

## AVERTISSEMENT!

- L'armoire de batterie est lourde (voir le <u>Table 2</u>). Suivre attentivement les instructions de déchargement et de déballage pour éviter de renverser les armoires, ce qui pourrait causer de graves blessures.
- Ne pas incliner les armoires à plus de 10 degrés de la verticale puisqu'elles pourraient se renverser.
- Soulevez les armoires uniquement avec un chariot élévateur ou un transpalette, sinon des dommages pourraient survenir.
- Assurez-vous que le chariot élévateur est conçu pour supporter le poids de l'armoire.

Le non-respect de ces instructions peut entraîner des blessures graves, voire la mort.

The IBC is bolted to a pallet consisting of four metal angle supports secured to two wood supports.

To remove the pallet:

## **ACAUTION**

Do not use the jacking bolts on a soft surface floor. Use only on a hard surface, such as concrete. If necessary remove pallet on a hard surface and roll cabinet to final installation position.

ATTENTION!

Effectuez le retrait des palettes uniquement sur une surface dure, comme le béton. Si nécessaire, retirez la palette sur une surface dure et utilisez un transpalette pour déplacer l'armoire jusqu'à sa position d'installation finale.

- 1. If not already accomplished, use a forklift or pallet jack to move the IBC to the installation area, or as close as possible, before unloading from the pallet. Insert the forklift or pallet jack forks between the supports on the bottom of the pallet (see Figure 5 for the IBC cabinet center of gravity measurements).
- 2. Remove the front cover by loosening the left and right side bottom mounting bolts and remove the two mounting bolts on the top. Lift the cover to disengage the cover from the bottom bolts then set the cover to the side in a safe location. Retain the hardware for later use.
- 3. Locate the four 1/2" jacking bolts from the parts bag packed inside the front cover and install them in the threaded holes in the front and rear supports as shown in <u>Figure 8</u>. Place a floor protector from the parts kit underneath each jacking bolt, and screw the bolts down against them.

The floor protectors protect the floor from being marred by the jacking bolts.

## **AWARNING**

Do not remove or loosen the cabinet mounting or cabinet support bolts until instructed.

# AVERTISSEMENT!

Ne retirez pas et ne desserrez pas les boulons de montage ou de support de l'armoire avant d'y être invité.

4. Loosen, but do not remove, the skid mounting bolts holding the front and rear supports to the pallet skids.

# AWARNING

RISK OF INSTABILITY. Turning the jacking bolts unevenly may cause the cabinet to become unbalanced. To prevent tipping the cabinet, raise the cabinet no more than 3 mm (1/8") above the floor (just enough to allow the removal of the pallet skids). Failure to follow these instructions can result in serious injury or death.

# AVERTISSEMENT!

RISQUE D'INSTABILITÉ. Une rotation inégale des boulons de levage peut entraîner un déséquilibre de l'armoire. Pour éviter de renverser l'armoire, ne la soulevez pas à plus de 3 mm (1/8") au-dessus du sol (juste assez pour permettre le retrait des patins de palette). Le non-respect de ces instructions peut entraîner des blessures graves, voire la mort.

- 5. Turn each jacking bolt consecutively, two full turns, until the pallet skids clear the floor by approximately 3 mm (1/8").
- 6. Remove the hardware loosened in **Step 4**.
- 7. Pull the pallet skids out from under the metal angle supports without disturbing the jacking bolts. Recycle the pallet skids and hardware in a responsible manner.

## **ACAUTION**

CABINET MAY FALL. Do not loosen the hardware attaching the front supports to the cabinet base. The cabinet must be lowered by the jacking bolts before the supports can be removed.

# ATTENTION!

LE CABINET PEUT TOMBER. Ne desserrez pas la quincaillerie fixant les supports avant à la base de l'armoire. L'armoire doit être abaissée par les boulons de levage avant de pouvoir retirer les supports. Si les instructions de déballage et de déchargement ne sont pas scrupuleusement suivies, l'armoire peut basculer et provoquer des blessures graves, voire la mort.

- 8. Carefully and evenly **lower the cabinet by turning each jacking bolt consecutively two full turns** (maximum) until the casters contact the floor and the cabinet is no longer supported by the jacking bolts.
- 9. After the IBC is resting on the floor, remove the jacking bolts and floor protectors. Recycle them in a responsible manner.

### Figure 8. Removing the Pallet Skids and Supports



- 10. Remove the cabinet support bolts fastening the front, rear, and side cabinet supports together and remove the side supports.
- 11. Remove the cabinet mounting bolts holding the front and rear supports to the cabinet base and remove the supports.
- 12. If installing the cabinet permanently (requires the optional Floor Mount Bracket Kit), retain the cabinet mounting bolts; otherwise, recycle the bolts along with the support brackets in a responsible manner.
- 13. If the leveling feet are not retracted, turn all four leveling feet until they are retracted as far into the cabinet as possible.



NOTE

The battery cabinet may be located to either the right or left of the UPS cabinet. This procedure assumes the battery cabinet is located to the right of the UPS cabinet.

- 14. If line-up-and-match installation, remove the rectangular and circular knockout on the bottom and top front side of the UPS and the IBC-SW (see Figure 9).
- 15. The IBC-SW is shipped set up for rear ventilation with a cover plate installed over the ventilation grill on top of the unit (see Figure 10). If top ventilation is required, remove the screws securing the plate at the top of the unit and install the plate over the rear ventilation grill (see Figure 11).

## **ACAUTION**

To prevent tipping when rolling the cabinet, push the cabinet from the rear whenever possible.



Pour éviter de basculer lorsque vous faites rouler l'armoire, poussez-la autant que possible par l'arrière.

- 16. Roll the IBC-SW to the line-up-and-match installation location on the side of the UPS cabinet making sure the covers are flush with each other or to the standalone installation location.
- 17. Lower the cabinet's leveling feet and using a bubble level, adjust the leveling feet accordingly until the cabinet is level.
- 18. Locate the top splice bracket shipped with the IBC.
- 19. Remove the screws along each adjacent cabinet top panel securing the top panels. Retain the hardware for later use.
- 20. Install the top splice bracket between the adjacent cabinet and secure the tie strap with retained hardware.
- 21. If permanently mounting the IBC (requires the optional Floor Mount Bracket Kit), continue to **Step 22**; otherwise, proceed to **Step 25**.
- 22. Locate the two floor mounting brackets from the Floor Mount Bracket kit.
- 23. Using the retained cabinet mounting bolts, install the floor mounting brackets to the front and rear of the IBC with the angle facing outward.
- 24. Secure the cabinet to the floor with customer-supplied hardware.



In standalone configurations, multiple IBCs are installed adjacent to each other, but separate from the UPS.

25. If installing more than one IBC, remove the rectangular knockouts on the bottom front sides the IBCs (see Figure 9) and repeat **Steps 1** through **24**; otherwise, proceed to **Step 26**.

Install additional IBCs on the right or left side of the first IBC.

 If the IBC was ordered with the batteries and battery trays shipped separately, proceed to paragraph <u>4.3</u> <u>Installing Shipped-Separate Batteries and Battery Trays</u>; otherwise, proceed to paragraph <u>4.4 Installing</u> <u>Power Wiring</u>.



### Figure 9. Line-Up-and-Match Wiring Access Locations

Left Side View

**Right Side View** 

Figure 10. Rear Ventilation



Figure 11. Top Ventilation





### 4.3 Installing Shipped-Separate Batteries and Battery Trays

## **ACAUTION**

- Servicing should be performed by qualified service personnel knowledgeable of batteries and required precautions. Keep unauthorized personnel away from batteries.
- Batteries can present a risk of electrical shock or burn from high short circuit current. The following precautions should be observed: 1) Remove watches, rings, or other metal objects; 2) Use tools with insulated handles; 3) Do not lay tools or metal parts on top of batteries; 4) Disconnect charging source prior to connecting or disconnecting battery terminals; 5) Wear voltage rated gloves and electrical hazard footwear.
- When replacing batteries, replace with the same type and number of batteries or battery packs. Contact your service representative to order new batteries.
- Proper disposal of batteries is required. Refer to your local codes for disposal requirements.
- Never dispose of batteries in a fire. Batteries may explode when exposed to flame.
- Do not open or mutilate the battery or batteries. Released electrolyte is harmful to the skin and eyes and may be extremely toxic.
- ELECTRIC ENERGY HAZARD. Do not attempt to alter any battery wiring or connectors. Attempting to alter wiring can cause injury.

## **AWARNING**

Follow these ergonomic guidelines when manually handling batteries and battery trays:

- Battery Lift Batteries that are 50 pounds or more, including battery packs (280 pounds and above), require that you use a battery lift at all times.
- Tray Lubrication It is recommended that you lubricate the battery trays and rails with Molykote® 111 compound.
- 1. Unload and remove the batteries from their packaging:
  - a. Perform a visual inspection for shipping damage.
  - b. Record the Replacement Battery Date code.
  - c. Record any deficiencies.

If damage has occurred or shortages are evident, contact an Eaton service representative immediately to determine the extent of the damage and its impact on further installation (see <u>1.8 Getting Help</u>).

- 2. Remove the front cover by loosening the left and right side bottom mounting bolts and remove the two mounting bolts on the top. Lift the cover to disengage the cover from the bottom bolts then set the cover to the side in a safe location. Retain the hardware for later use.
- 3. Remove tray locking bolts, one per side of each tray (see Figure 12). Retain hardware for later use.


Figure 12. Battery Tray Locking Bolt Location

IBC-SW Battery Tray Lock Bolt Locations

- 4. Remove all of the battery trays from the IBC.
- 5. Place a tray on the battery lift, remove the tray cabling and strapping material.
- Install the tray tab bumpers on each of the upraised tray tabs, see <u>Figure 13</u>.
   If the tray is for a 432V IBC-SW top tray location, install 12 bumpers in the front section of the tray.
- 7. Route the strapping through the holes in the tray, see <u>Figure 13</u> for strapping layout detail.



- NOTE: If 432V IBC-SW, the top shelf tray utilizes the front of tray section only.
- 8. Place batteries in the front of the tray, ensure terminal locations are identical to the layout detailed in Figure 14.



The battery numbering in this section is for ease of installation.



### Figure 14. Battery Tray with Front Batteries and Strapping Process

- 9. Attach the strap to the included buckle and tighten the strapping over Batteries #1 and #3 in the front of the tray, see Figure 14. Remove excess strapping material.
- 10. Repeat <u>Step 9</u> for Batteries #2 and #4 in the front of the tray. Remove excess strapping material.
- 11. Place batteries in the rear of the tray, ensure terminal locations are identical to the layout detailed in <u>Figure</u> <u>15</u>.

# Installation

	Battery #7	Θ	Battery #5	Batter	y #3	Battery #1	÷
ar	<b>⊕</b>			- <mark>+</mark>	• • •		Fro
	Battery #8	+	Battery #6	Battery	#4	Battery #2	Ð

## Figure 15. Fully Loaded Battery Tray with Strapping Installed



Ensure the batteries are installed in the above referenced orientation.

- 12. Attach the strap to the included buckle and tighten the strapping over Batteries #5 and #7 in the rear of the tray, see Figure 15. Remove excess strapping material.
- 13. Repeat Step 12 for Batteries #6 and #8 in the rear of the tray. Remove excess strapping material.

# AWARNING

Ensure proper Personal Protection Equipment (PPE) is worn during the following processes.

14. Attach the positive double wiring harness to the positive terminal on Battery #1 at the front of the tray using the M6 bolt, lock washer, flat washer and 2 QIK tabs, see <u>Figure 16</u> and <u>Figure 17</u>.



Figure 16. Positive Cable Connection and Routing





15. Using 2 nylon wire retainers, secure the positive cabling to the battery tray, see Figure 16 for wire retainer location.

16. Attach the negative double wiring harness to the negative terminal on the battery #2 at the front of the tray using the M6 bolt, lock washer, flat washer and 2 QIK tabs, see <u>Figure 16</u> and <u>Figure 17</u>.



#### Figure 18. Negative Cable Connection and Routing

- 17. Attach the negative double wiring harness gray connector end to the tray using 2 M5 bolts, see Figure 18.
- Install the battery terminal to terminal connections, see <u>Figure 19</u> for the wiring diagram.
   Install the connections using a M6 bolt, lock washer, flat washer and 1 QIK tab.
   See <u>Figure 19</u> for 1 QIK Tab and 2 QIK Tab locations.



#### Figure 19. Battery Tray Wiring Diagram

- 19. Install the Insulator on Battery #3 and Battery #4 then install the terminal connections using a M6 bolt, lock washer, flat washer and 1 QIK tab for each, see Figure 19 and Figure 17.
- 20. Install the double wiring on the negative terminal on Battery #7, using a M6 bolt, lock washer, flat washer and 2 QIK tabs.
- 21. Install the double wiring on the positive terminal on Battery #8, using a M6 bolt, lock washer, flat washer and 2 QIK tabs.

🗋 IMPORTANT

Leave the Positive and Negative double wiring harness disconnected until ready to install the loaded tray in the IBC.

- 22. Complete the last battery terminal connections to Battery #7 and Battery #8 using a M6 bolt, lock washer, flat washer and 1 QIK tab for each, see Figure 19.
- 23. Connect the Positive double wiring harness gray connector to the Negative double wiring harness connector.
- 24. Using the battery tray lift, install the completed battery tray into the IBC, lowest install location.

- 25. Lock the battery tray in place using the battery tray locking bolt hardware removed earlier.
- 26. Repeat these steps to prepare the rest of the battery trays, and install the completed trays into the IBC working from lowest to uppermost tray location.

Figure 20. Complete Battery Tray Detail



# **IBC-SW FULL BATTERY TRAY**



## Figure 21. 432V IBC Top Battery Tray Detail

# 432V IBC-SW TOP BATTERY TRAY

27. Proceed to paragraph <u>4.4 Installing Power Wiring</u>.

## 4.4 Installing Power Wiring

IBC-SWs can be installed in a line-up-and-match configuration with the power wiring routed through the IBC-SWs and UPS cabinet or in a standalone configuration with the power wiring routed between the IBC-SWs and the UPS cabinet using conduit. Use the appropriate procedure for the type of installation being wired.

# NOTICE

This product has been evaluated for use with copper wire only. For external wiring, use only 75°C copper wire.

NOTICE

Ce produit a été évalué pour une utilisation avec du fil de cuivre uniquement. Pour le câblage externe, utilisez uniquement du fil de cuivre à 75°C.

### 4.4.1 Line-Up-and-Match Power Wiring

i	NOTE 1	Each battery cabinet will be directly connected to the UPS and not daisy-chained between cabinets. All power wiring between the IBC-SWs and the UPS is factory supplied.
	NOTE 2	Up to four IBC-SWs can be installed in a line-up-and-match configuration.

Use this procedure to wire line-up-and-match 93PM Integrated Battery Cabinets to the 93PM UPS cabinet.

To install wiring to connections:

- Verify the UPS system is turned off and all power sources are removed. Refer to the applicable Eaton 93PM UPS Installation and Operation manual, listed in paragraph <u>1.7 For More Information</u>, for UPS operating procedures.
- 2. If not already removed, remove the front cover by loosening the left and right side bottom mounting bolts and remove the two mounting bolts on the top. Lift the cover to disengage the cover from the bottom bolts then set the cover to the side in a safe location. Retain the hardware for later use.
- 3. Remove the screws securing the internal safety shield panel and remove the panel to gain access to the battery power terminals. Retain the hardware for later use.



- 4. Route the battery wiring (positive and negative) from the UPS DC Input terminals through the bottom side inter-cabinet access pass-through (see Figure 9) of the UPS cabinet and IBC-SW to the wiring channel on the left side of the IBC-SW (see Figure 22). Route the wiring along the wiring channel to the IBC-SW DC Output terminal block. See Figure 23 for terminal locations. See paragraph 3.2.2 *IBC-SW Power Wiring Preparation* and Table 4 for wiring requirements. Refer to the applicable Eaton 93PM UPS Installation and Operation manual listed in paragraph 1.7 *For More Information*, for UPS cabinet terminal locations.
- 5. Secure the battery wiring to the wire tie anchors (see Figure 24) using Zip ties.
- Route the battery cabinet ground wiring from the UPS through the bottom side inter-cabinet access passthrough (see <u>4.4.1 *Line-Up-and-Match Power Wiring*</u>) of the UPS cabinet and IBC-SW to the IBC-SW ground terminal block. See <u>Figure 23</u> for terminal location. See paragraph <u>3.2.2 *IBC-SW Power Wiring*</u> <u>Preparation</u> and <u>Table 4</u> for wiring requirements.

# **AWARNING**

Verify polarity of connections. Risk of personal injury and damage to equipment from arc flash if connections are reversed.

 Connect the ground wiring to the IBC-SW ground terminal. Connect the positive and negative power wiring to the IBC-SW DC (+) and IBC-SW DC (-) output terminals. See <u>Table 6</u> for termination requirements.

For a detailed view of the IBC-SW terminal block, see Figure 25.

8. Connect the Ground, positive, and negative power wiring from the IBC-SW to the UPS cabinet external battery input and ground terminals. Refer to the applicable Eaton 93PM UPS Installation and Operation manual listed in paragraph <u>1.7 For More Information</u>, for UPS cabinet termination requirements.

NOTE	Route the battery wiring between the UPS and subsequent IBC-SWs through the
	bottom of the adjacent IBC-SW.

 If installing more than one IBC-SW, repeat Steps 2 through 8 for each IBC-SW, and then proceed to paragraph <u>4.5 Installing IBC-SW Interface Wiring</u>; otherwise, proceed to paragraph <u>4.5 Installing IBC-SW</u> <u>Interface Wiring</u>.

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# Figure 22. Wiring Channel Location

# Figure 23. DC Power Terminal Locations



## Figure 24. Wire Tie Anchors



Figure 25. DC Power Terminal Detail



# Installation

### 4.4.2 Standalone Power Wiring

i	NOTE 1	Each battery cabinet will be directly connected to the UPS and not daisy-chained between cabinets.
	NOTE 2	Standalone IBC installations with three or four IBCs require a customer supplied external tie point and circuit breaker or disconnect between the IBCs and the UPS.
	NOTE 3	Up to four IBCs can be installed in a standalone configuration.
	NOTE 4	In multiple IBC installations, individual conduit will be run between each battery cabinet and the UPS or disconnect. <b>DO NOT</b> run battery wiring from subsequent IBCs through the bottom of the adjacent IBCs.
	NOTE 5	Remove the IBC conduit landing plates to drill or punch conduit holes, or remove knockouts in the conduit plate.

Use this procedure to wire standalone 93PM Integrated Battery Cabinets to the 93PM UPS cabinet.

To install wiring to connections:

- Verify the UPS system is turned off and all power sources are removed. Refer to the applicable Eaton 93PM UPS Installation and Operation manual, listed in paragraph <u>1.7 For More Information</u>, for UPS operating procedures.
- 2. If not already removed, remove the front cover by loosening the left and right side bottom mounting bolts and remove the two mounting bolts on the top. Lift the cover to disengage the cover from the bottom bolts then set the cover to the side in a safe location. Retain the hardware for later use.
- 3. Remove the screws securing the internal safety shield panel and remove the panel to gain access to the battery power terminals. Retain the hardware for later use.
- 4. If wiring the IBC-SW using the top entry access, continue to **Step 5**; if using bottom entry access, proceed to **Step 13**.
- 5. Top Entry Wiring. Remove the top conduit plate (see <u>Figure 26</u>) from the top of the IBC-SW. Identify all conduit requirements and mark their location. Drill and punch all conduit holes in the top conduit plate prior to mounting on the IBC-SW. Install the conduit plate and install all conduit runs into the plate. Pull the wiring through the conduit into the wiring area.

Note: Power and Interface wiring share the same conduit plate.

- Route the battery wiring (positive and negative) from the UPS DC Input terminals or DC disconnect tie point through top of the IBC-SW to the IBC-SW DC Output terminal block. See Figure 23 for terminal locations. See paragraph <u>3.2.2 *IBC-SW Power Wiring Preparation*</u> and <u>Table 5</u> for wiring requirements. Refer to the applicable Eaton 93PM UPS Installation and Operation manual listed in paragraph <u>1.7 *For More Information*</u>, for UPS cabinet terminal locations.
- Route the battery cabinet ground wiring from the UPS through the top of the IBC-SW to the wiring channel on the left side of the IBC-SW (see <u>Figure 22</u>). Route the wiring along the wiring channel to the IBC-SW ground terminal block. See <u>Figure 23</u> for terminal location. See paragraph <u>3.2.2 *IBC-SW Power Wiring*</u> <u>Preparation</u> and <u>Table 5</u> for wiring requirements.
- 8. Secure the ground wiring to the wire tie anchors (see Figure 24) using Zip ties.
- Connect the ground wiring to the IBC-SW ground terminal. Connect the positive and negative power wiring to the IBC-SW DC (+) and DC (-) output terminals. See paragraph <u>3.2.2 *IBC-SW Power Wiring*</u> <u>Preparation</u> and <u>Table 5</u> for termination requirements.
- Connect the Ground, positive, and negative DC power wiring from the IBC-SW or disconnect to the UPS cabinet battery and ground terminals. Refer to the applicable Eaton 93PM UPS Installation and Operation manual listed in paragraph <u>1.7 For More Information</u>, for UPS cabinet termination requirements.

11. Secure the positive, negative, and ground DC power wiring to the wire tie anchors (see Figure 24) using Zip ties.



 If installing more than one IBC-SW, repeat Steps 2 through 11 for each IBC-SW, and then proceed to paragraph <u>4.5 Installing IBC-SW Interface Wiring</u>; otherwise, proceed to paragraph <u>4.5 Installing IBC-SW</u> <u>Interface Wiring</u>.

**NOTE** The internal battery string is to be connected by an authorized Eaton Customer Service Engineer at system startup.

13. **Bottom Entry Wiring.** Remove the bottom conduit plate (see Figure 26) from the inside bottom of the IBC-SW. Identify all conduit requirements and mark their location. Drill and punch all conduit holes in the bottom conduit plate prior to mounting on the IBC-SW. Install the conduit plate and install all conduit runs into the plate. Pull the wiring through the conduit into the wiring areas.

**Note:** Power and Interface wiring share the same conduit plate.

- 14. Route the battery wiring (positive and negative) from the UPS DC Input terminals or DC disconnect tie point through the bottom of the IBC-SW to the wiring channel on the left side of the IBC-SW (see Figure 22). Route the wiring along the wiring channel to the IBC-SW DC Output terminal block. See Figure 23 for terminal locations. See paragraph 3.2.2 *IBC-SW Power Wiring Preparation* and Table 5 for wiring requirements. Refer to the applicable Eaton 93PM UPS Installation and Operation manual listed in paragraph 1.7 *For More Information*, for UPS cabinet terminal locations.
- 15. Secure the battery wiring to the wire tie anchors (see Figure 24) using Zip ties.
- Route the battery cabinet ground wiring from the UPS through the bottom of the IBC-SW to the IBC-SW ground terminal block. See <u>Figure 23</u> for terminal location. See paragraph <u>3.2.2 *IBC-SW Power Wiring*</u> <u>*Preparation*</u> and <u>Table 4</u> for wiring requirements.
- Connect the ground wiring to the ground terminal on the IBC-SW. Connect the positive and negative power wiring to the IBC-SW DC (+) and DC (-) output terminals. See paragraph <u>3.2.2 IBC-SW Power Wiring Preparation</u> and <u>Table 5</u> for termination requirements.

For a detailed view of the IBC-SW terminal block, see Figure 25.

- Connect the ground, positive, and negative DC power wiring from the IBC-SW or disconnect to the UPS cabinet battery and ground terminals. Refer to the applicable Eaton 93PM UPS Installation and Operation manual listed in paragraph <u>1.7 For More Information</u>, for UPS cabinet termination requirements.
- Secure the positive, negative, and ground DC power wiring to the wire tie anchors (see <u>Figure 24</u>) using Zip ties.

**NOTE** If installing more than one IBC-SW, individual conduit will be run between each battery cabinet and the UPS or disconnect. DO NOT run battery wiring from subsequent IBC-SWs through the bottom of the adjacent IBC-SWs.

 If installing more than one IBC-SW, repeat Steps 13 through 19 for each IBC-SW, and then proceed to paragraph <u>4.5 Installing IBC-SW Interface Wiring</u>; otherwise, proceed to paragraph <u>4.5 Installing IBC-SW</u> <u>Interface Wiring</u>.

i NOTE

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The internal battery string is to be connected by an authorized Eaton Customer Service Engineer at system startup.

# Installation



### Figure 26. Top and Bottom Entry Conduit and Wire Entry Locations

## 4.5 Installing IBC-SW Interface Wiring

IBC-SWs can be installed in a line-up-and-match configuration with the interface wiring routed through the IBC-SWs and UPS cabinet or in a standalone configuration with the interface wiring routed between the IBC-SWs and the UPS cabinet using conduit.



	NOTE 1	Disconnect terminal block plug from terminal block to wire plug.
i	NOTE 2	If the inter-cabinet wiring access pass-through is not used to install the battery detect interface wiring connections, conduit must be installed between the battery cabinet and the UPS cabinet.

To install wiring:

 If wiring the IBC-SW battery detect interface terminals using line-up-and-match wiring using the intercabinet wiring access pass-through (see <u>Figure 9</u>) continue to **Step 2**; if wiring the IBC-SW battery detect interface terminals using the top entry access, proceed to **Step 5**; if wiring the IBC-SW battery detect interface terminals using the bottom entry access, proceed to **Step 8**.



In multiple IBC-SW installations, route the battery interface wiring between IBC-SWs through the top of the adjacent IBC-SW using the top side inter-cabinet access pass-through (see <u>Figure 9</u>).

- Line-Up-and-Match Wiring. Route the battery detect interface wiring from the UPS battery detect interface terminals through the top inter-cabinet access pass-through (see Figure 9) of the UPS cabinet and IBC-SW to the IBC-SW battery interface terminal block TB2. See Figure 27 for terminal locations. See paragraph <u>3.2.3 *IBC-SW Interface Wiring Preparation*, Table 8, Figure 28, and Figure 29 for wiring and termination requirements. Refer to the applicable Eaton 93PM UPS Installation and Operation manual listed in paragraph <u>1.7 For More Information</u>, for UPS cabinet terminal locations.
  </u>
- 3. Proceed to **Step 10**.
- 4. Top Entry Wiring. Remove the top conduit plate (see Figure 26) from the top of the IBC-SW. Identify all conduit requirements and mark their location. Drill and punch all conduit holes in the top conduit plate prior to mounting on the IBC-SW. Install the conduit plate and install all conduit runs into the plate. Pull the wiring through the conduit into the wiring area.



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In multiple IBC-SW installations, route the battery interface wiring between IBC-SWs through the top of the adjacent IBC-SW using the top side inter-cabinet access pass-through (see <u>Figure 9</u>).

- Route the battery detect interface wiring from the UPS battery detect interface terminals through top of the IBC-SW to the IBC-SW battery interface terminal block TB2. See <u>Figure 27</u> for terminal locations. See paragraph <u>3.2.3 *IBC-SW Interface Wiring Preparation*</u>, <u>Table 8</u>, <u>Figure 28</u>, and <u>Figure 29</u> for wiring and termination requirements. Refer to the applicable Eaton 93PM UPS Installation and Operation manual listed in paragraph <u>1.7 *For More Information*</u>, for UPS cabinet terminal locations.
- 6. Proceed to Step 10.
- 7. Bottom Entry Wiring. Remove the bottom conduit plate (see Figure 26) from the inside bottom of the IBC-SW. Identify all conduit requirements and mark their location. Drill and punch all conduit holes in the bottom conduit plate prior to mounting on the IBC-SW. Install the conduit plate and install all conduit runs into the plate. Pull the wiring through the conduit into the wiring areas.



- 8. Route the battery detect interface wiring from the UPS battery detect interface terminals through the bottom of the IBC-SW to the wiring channel on the left side of the IBC-SW (see Figure 22). Route the wiring along the wiring channel to the IBC-SW battery interface terminal block TB2. See Figure 27 for terminal locations. See paragraph <u>3.2.3 *IBC-SW Interface Wiring Preparation*, Table 8, Figure 28, and Figure 29 for wiring and termination requirements. Refer to the applicable Eaton 93PM UPS Installation and Operation manual listed in paragraph <u>1.7 For More Information</u>, for UPS cabinet terminal locations.</u>
- 9. Secure the interface wiring to the wire tie anchors (see Figure 24) using Zip ties.
- Connect the battery detect interface wiring to the IBC-SW battery detect interface terminals. See paragraph <u>3.2.3 *IBC-SW Interface Wiring Preparation* and <u>Table 9</u> for termination requirements.
  </u>

For a detailed view of the IBC-SW terminal block, see Figure 30.

 Connect the battery detect interface wiring to the UPS battery detect interface terminals. Refer to the applicable Eaton 93PM UPS Installation and Operation manual listed in paragraph <u>1.7 For More</u> <u>Information</u>, for UPS cabinet termination requirements.



In the following step, if the safety shield cannot be reinstalled because of misalignment, use the leveling feet to realign the cabinet.

12. Reinstall the internal safety shield panel removed in **Step 3** of paragraph <u>4.4.1 *Line-Up-and-Match Power*</u> <u>*Wiring*</u>.

- 13. Install the front cover (previously removed) by carefully lowering the cover onto the bottom mounting bolts. Secure the top of the cover with the two retained mounting bolts and tighten the bottom bolts.
- 14. Once the battery cabinets are installed and wired, return to the applicable Eaton 93PM UPS Installation and Operation manual, listed in paragraph <u>1.7 For More Information</u>, to complete the UPS wiring.

### Figure 27. Interface Terminal Locations

Interface \_\_\_\_\_ Terminal TB2



Terminal TB2	Name	Description	
10	Thermal Sensor	Contact used to signal a battery temperature out of specification and	
9	Thermal Sensor Return	to turn off the battery charger to prevent thermal runaway.	
8	Not Used		
7	To Next IBC TB2-2	Contacts used to open battery breaker or disconnect on second,	
6	To Next IBC TB2-1	third, and fourth IBCs.	
5	Battery Detect Common	Contacts used to indicate whether UPS battery breaker is open or	
4	Battery Detect	closed.	
3	Not Used		
2	48 Vdc Battery Shunt Trip –	Contacts used to onen betten, breaker er disconnect	
1	48 Vdc Battery Shunt Trip +		

Table 8. IBC TB2 Interface Connections

## Table 9. IBC TB2 Interface Wiring Terminal Block Terminations

Terminal Function	Size of Pressure Termination	Tightening Torque Nm (Ib in)	Type Screw	Comments
Shunt Trip	#26#16	0.4 (3.5) - 0.8 (7.1)	Slotted	Use #18 AWG twisted-pair wires for each input and return or common. Strip wire insulation back 10 millimeters to wire terminal blocks. Use wire rated for 600V and Class 1 wiring methods.
Battery Detect	#26#16	0.4 (3.5) - 0.8 (7.1)	Slotted	Use #18 AWG twisted-pair wires for each input and return or common. Strip wire insulation back 10 millimeters to wire terminal blocks.
Thermal Sensor	#26#16	0.4 (3.5) - 0.8 (7.1)	Slotted	Use #18 AWG twisted-pair wires for each input and return or common. Strip wire insulation back 10 millimeters to wire terminal blocks.

## Figure 28. 92PM (480V) Shunt Trip, Battery Detect, and Thermal Sensor Wiring



### 93PM (480V) UPS Configuration

- NOTE 1 IBC1 is closest to the UPS.
- NOTE 2 The IBC shunt trip is wired in parallel. The IBC battery detect is wired in series.
- NOTE 3 TB2 is located at the top of the IBC.
- NOTE 4 If less than four IBCs are installed, the last IBC TB2-5 connection returns to UPS Building Alarm terminal in the 93PM (480V) UPS and to CN8 in the 93PM-L (208V) UPS [CN8 is a long green connector located at the bottom of the static switch of the 93PM-L (208V) UPS 60kW and 120kW frame sizes and at the right side of the static switch, inside the wireway, of the 93PM-L (208V) USPS 160kW and 200kW].
- NOTE 5 The Thermal Sensor is optional.

## Figure 29. 92PM-L (208V) Shunt Trip, Battery Detect, and Thermal Sensor Wiring

#### 93PM-L (208) Configuration



NOTE 5 The Thermal Sensor is optional.

### Figure 30. Interface Terminal Detail



	NOTE 3	The Thermal Sensor is optional. If not installed, terminals TB2-9, and TB2-10 are not used.
i	NOTE 2	Because of the battery shunt trip wiring route in the 93PM UPS cabinet, the wiring from the IBC-SW battery shunt trip terminals to the UPS must use wire rated for 600V and Class 1 wiring methods.
	NOTE 1	TB2 connector pin 1 is located at the bottom of the terminal block.

### 4.5.2 Installing Battery Shunt Trip Interface Connections

i	NOTE 1	Disconnect terminal block plug from terminal block to wire plug.
	NOTE 2	Because of the battery shunt trip wiring route in the 93PM UPS cabinet, the wiring from the IBC-SW shunt trip terminals to the UPS must use wire rated for 600V and Class 1 wiring methods.
	NOTE 3	If the inter-cabinet wiring access pass-through is not used to install the battery shunt trip interface wiring connections, conduit must be installed between the battery cabinet and the UPS cabinet.

#### To install wiring:

 If wiring the IBC-SW shunt trip interface terminals using the line-up-and-match inter-cabinet wiring access pass-through (see <u>Figure 9</u>) continue to **Step 2**; if wiring the IBC-SW shunt trip interface terminals using the top entry access, proceed to **Step 5**; if wiring the IBC-SW shunt trip interface terminals using the bottom entry access, proceed to **Step 8**.



- 2. Line-Up-and-Match Wiring. Route the battery shunt trip interface wiring from the UPS battery shunt trip interface terminals through the bottom inter-cabinet access pass-through (see Figure 9) of the UPS cabinet and IBC-SW to the wiring channel on the left side of the IBC-SW (see Figure 22). Route the wiring along the wiring channel to the IBC-SW battery interface terminal block TB2. See Figure 27 for terminal locations. See paragraph <u>3.2.3 *IBC-SW Interface Wiring Preparation*</u>, Table 8, Figure 28, and Figure 29 for wiring and termination requirements. Refer to the applicable Eaton 93PM UPS Installation and Operation manual listed in paragraph <u>1.7 For More Information</u>, for UPS cabinet terminal locations.
- 3. Secure the interface wiring to the wire tie anchors (see Figure 24) using Zip ties.
- 4. Proceed to Step 11.
- 5. Top Entry Wiring. Remove the top conduit plate (see Figure 26) from the top of the IBC-SW. Identify all conduit requirements and mark their location. Drill and punch all conduit holes in the top conduit plate prior to mounting on the IBC-SW. Install the conduit plate and install all conduit runs into the plate. Pull the wiring through the conduit into the wiring area.



- Route the battery shunt trip interface wiring from the UPS battery shunt trip interface terminals through top of the IBC-SW to the IBC-SW battery interface terminal block TB2. See <u>Figure 27</u> for terminal locations. See paragraph <u>3.2.3 *IBC-SW Interface Wiring Preparation*</u>, <u>Table 8</u>, <u>Figure 28</u>, and <u>Figure 29</u> for wiring and termination requirements. Refer to the applicable Eaton 93PM UPS Installation and Operation manual listed in paragraph <u>1.7 For More Information</u>, for UPS cabinet terminal locations.
- 7. Proceed to Step 11.

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8. Bottom Entry Wiring. Remove the bottom conduit plate (see Figure 26) from the inside bottom of the IBC-SW. Identify all conduit requirements and mark their location. Drill and punch all conduit holes in the bottom conduit plate prior to mounting on the IBC-SW. Install the conduit plate and install all conduit runs into the plate. Pull the wiring through the conduit into the wiring areas.



- 9. Route the battery shunt trip interface wiring from the UPS battery shunt trip interface terminals through the bottom of the IBC-SW to the wiring channel on the left side of the IBC-SW (see Figure 22). Route the wiring along the wiring channel to the IBC-SW battery interface terminal block TB2. See Figure 27 for terminal locations. See paragraph <u>3.2.3 *IBC-SW Interface Wiring Preparation*, Table 8, Figure 28, and Figure 29 for wiring and termination requirements. Refer to the applicable Eaton 93PM UPS Installation and Operation manual listed in paragraph <u>1.7 For More Information</u>, for UPS cabinet terminal locations.</u>
- 10. Secure the interface wiring to the wire tie anchors (see Figure 24) using Zip ties.
- Connect the battery shunt trip interface wiring to the IBC-SW battery shunt trip interface terminals. See paragraph <u>3.2.3 *IBC-SW Interface Wiring Preparation*</u> and <u>Table 9</u> for termination requirements.

For a detailed view of the IBC-SW terminal block, see Figure 30.

 Connect the battery shunt trip interface wiring to the UPS battery shunt trip interface terminals. Refer to the applicable Eaton 93PM UPS Installation and Operation manual listed in paragraph <u>1.7 For More</u> <u>Information</u>, for UPS cabinet termination requirements.

**NOTE** In the following step, if the safety shield cannot be reinstalled because of misalignment, use the leveling feet to realign the cabinet.

- 13. Reinstall the internal safety shield panel removed in **Step 3** of paragraph <u>4.4.1 *Line-Up-and-Match Power*</u> <u>*Wiring.*</u>
- 14. Install the front cover (previously removed) by carefully lowering the cover onto the bottom mounting bolts. Secure the top of the cover with the two retained mounting bolts and tighten the bottom bolts.
- 15. Once the battery cabinets are installed and wired, return to the applicable Eaton 93PM UPS Installation and Operation manual, listed in paragraph <u>1.7 For More Information</u>, to complete the UPS wiring.

#### 4.5.3 Installing Thermal Sensor Interface Connections

	NOTE 1	The UPS thermal sensor signal uses a UPS building alarm input to indicate a thermal trip condition and to turn off the battery charger.
	NOTE 2	Any pair of unused building alarm terminals may be used for the thermal sensor connections.
i	NOTE 3	Program the thermal sensor building alarm to read battery thermal trip and for normally closed contacts.
	NOTE 4	Disconnect terminal block plug from terminal block to wire plug.
	NOTE 5	If the inter-cabinet wiring access pass-through is not used to install the thermal sensor interface wiring connections, conduit must be installed between the battery cabinet and the UPS cabinet.

To install wiring:

 If wiring the IBC-SW thermal sensor interface terminals using line-up-and-match wiring using the intercabinet wiring access pass-through (see <u>Figure 9</u>) continue to **Step 2**; if wiring the IBC-SW thermal sensor interface terminals using the top entry access, proceed to **Step 4**; if wiring the IBC-SW thermal sensor interface terminals using the bottom entry access, proceed to **Step 7**.



In multiple IBC-SW installations, route the battery interface wiring between IBC-SWs through the top of the adjacent IBC-SW using the top side inter-cabinet access pass-through (see Figure 9).

- 2. Line-Up-and-Match Wiring. Route the thermal sensor interface wiring from the UPS thermal sensor (building alarm) interface terminals through the top inter-cabinet access pass-through (see Figure 9) of the UPS cabinet and IBC-SW to the IBC-SW battery interface terminal block TB2. See Figure 27 for terminal locations. See paragraph <u>3.2.3 IBC-SW Interface Wiring Preparation</u>, Table 8, Figure 28, and Figure 29 for wiring and termination requirements. Refer to the applicable Eaton 93PM UPS Installation and Operation manual listed in paragraph <u>1.7 For More Information</u>, for UPS cabinet terminal locations.
- 3. Proceed to Step 10.
- 4. **Top Entry Wiring.** Remove the top conduit plate (see Figure 26) from the top of the IBC-SW. Identify all conduit requirements and mark their location. Drill and punch all conduit holes in the top conduit plate prior to mounting on the IBC-SW. Install the conduit plate and install all conduit runs into the plate. Pull the wiring through the conduit into the wiring area.

i	NOTE	In multiple IBC-SW installations, route the battery interface wiring between IBC-SWs through the top of the adjacent IBC-SW using the top side inter-cabinet access pass-through (see <u>Figure 9</u> ).
-		through (see <u>Figure 9</u> ).

 Route the thermal sensor interface wiring from the UPS thermal sensor (building alarm) interface terminals through the top of the IBC-SW and the top IBC-SW inter-cabinet wiring access pass-through (see <u>Figure 9</u>) to the IBC-SW battery interface terminal block TB2. See <u>Figure 27</u> for terminal locations. See paragraph <u>3.2.3 IBC-SW Interface Wiring Preparation</u>, <u>Table 8</u>, <u>Figure 28</u>, and <u>Figure 29</u> for wiring and termination requirements. Refer to the applicable Eaton 93PM UPS Installation and Operation manual listed in paragraph <u>1.7 For More Information</u>, for UPS cabinet terminal locations.

6. Proceed to Step 10.

i.

7. Bottom Entry Wiring. Remove the bottom conduit plate (see Figure 26) from the inside bottom of the IBC-SW. Identify all conduit requirements and mark their location. Drill and punch all conduit holes in the bottom conduit plate prior to mounting on the IBC-SW. Install the conduit plate and install all conduit runs into the plate. Pull the wiring through the conduit into the wiring areas.



In multiple IBC-SW installations, route the battery interface wiring between IBC-SWs through the top of the adjacent IBC-SW using the top side inter-cabinet access pass-through (see Figure 9).

- Route the thermal sensor interface wiring from the UPS thermal sensor (building alarm) interface terminals through the bottom of the IBC-SW to the wiring channel on the left side of the IBC-SW (see Figure 22). Route the wiring along the wiring channel to the IBC-SW battery interface terminal block TB2. See Figure 27 for terminal locations. See paragraph <u>3.2.3 *IBC-SW Interface Wiring Preparation*, Table 8, Figure 28, and Figure 29 for wiring and termination requirements. Refer to the applicable Eaton 93PM UPS Installation and Operation manual listed in paragraph <u>1.7 For More Information</u>, for UPS cabinet terminal locations.
  </u>
- 9. Secure the interface wiring to the wire tie anchors (see Figure 24) using Zip ties.
- 10. Connect the thermal sensor interface wiring to the IBC-SW thermal sensor interface terminals. See paragraph <u>3.2.3 *IBC-SW Interface Wiring Preparation* and <u>Table 9</u> for termination requirements.</u>

For a detailed view of the IBC-SW terminal block, see Figure 30.

 Connect the thermal sensor interface wiring to the UPS thermal sensor interface (building alarm) terminals. Refer to the applicable Eaton 93PM UPS Installation and Operation manual listed in paragraph <u>1.7 For</u> <u>More Information</u>, for UPS cabinet termination requirements.



- 12. Reinstall the internal safety shield panel removed in **Step 3** of paragraph <u>4.4.1 *Line-Up-and-Match Power*</u> <u>*Wiring*</u>.
- 13. Install the front cover (previously removed) by carefully lowering the cover onto the bottom mounting bolts. Secure the top of the cover with the two retained mounting bolts and tighten the bottom bolts.
- 14. Proceed to paragraph 4.6 Internal Battery String Connection, to complete the IBC wiring.

# 4.6 Internal Battery String Connection

NOTE



To reduce electrical safety risks during transportation, the battery cabinet is shipped with the internal battery tray assemblies disconnected.

# A DANGER

This Integrated Battery Cabinet contains LETHAL VOLTAGES. All repairs and service should be performed by AUTHORIZED SERVICE PERSONNEL ONLY. There are NO USER SERVICEABLE PARTS inside the Integrated Battery Cabinet.

- 1. Verify that the Battery Breaker is in the OFF position.
- 2. If not already removed, remove the front cover by loosening the left and right side bottom mounting bolts and remove the two mounting bolts on the top. Lift the cover to disengage the cover from the bottom bolts then set the cover to the side in a safe location. Retain the hardware for later use.
- 3. Remove the screws securing the internal safety shield panel and remove the panel to gain access to the battery power terminals. Retain the hardware for later use.

# **AWARNING**

Ensure proper Personal Protection Equipment (PPE) is worn during the following processes.

- 4. Starting from the bottom, connect the cabinet wiring harness connector to the fixed negative connector on the front edge of the battery tray.
- 5. Connect the positive connector to the fixed negative connector on the front edge of the battery tray above it, see <u>Figure 31</u> for a detailed view of the battery tray to cabinet connections.



### Figure 31. Battery Tray to Cabinet Connection Detail

- 6. Repeat these steps to connect each battery tray.
- 7. Reinstall the internal safety shield panel using the retained hardware.
- 8. Install the front door (previously removed) by carefully lowering the door onto the bottom screws. Secure the top of the door with the two retained screws and tighten the bottom screws.
- 9. Once the battery cabinets are installed and wired, return to the applicable Eaton 93PM UPS Installation and Operation manual, listed in paragraph <u>1.7 For More Information</u>, to complete the UPS wiring.

## 4.7 Initial Startup



Startup and operational checks must be performed by an authorized Eaton Customer Service Engineer, or the warranty terms specified on the product's resources page become void. See <u>Chapter 8 Warranty</u> for details. This service is offered as part of the sales contract for the UPS. Contact an Eaton service representative in advance (a minimum two-week notice is required) to reserve a preferred startup date.

## 4.8 Completing the Installation Checklist

NOTE

The final step in installing the IBC-SW is completing the following Installation Checklist. This checklist ensures that you have completely installed all hardware, cables, and other equipment. Complete all items listed on the checklist to ensure a smooth installation. Make a copy of the Installation Checklist before filling it out, and retain the original.

After the installation is complete, an Eaton Customer Service Engineer must verify the operation of the UPS system and commission it to support the critical load. The service representative cannot perform any installation tasks other than verifying software and operating setup parameters. Service personnel may request a copy of the completed Installation Checklist to verify all applicable equipment installations have been completed.



The Installation Checklist MUST be completed prior to starting the UPS system for the first time.

#### Installation Checklist

NOTE

- □ All IBCs are the same model and rating.
- □ All packing materials and restraints have been removed from each cabinet.
- □ The IBCs are installed on a level floor suitable for computer or electronic equipment.
- □ The IBCs are placed in their installed location
- □ All conduits and cables are properly routed between the IBCs and the UPS.
- A ground conductor is properly installed.
- All power cables are properly sized and terminated.
- D Battery cables are terminated on the positive and negative terminals in the UPS cabinet.
- D Battery Shunt trip and Battery Detect signal wiring is connected from the battery breaker to the UPS.
- □ All internal safety shields are installed.
- □ Air conditioning equipment is installed and operating correctly.
- □ The area around the UPS system is clean and dust-free.
- Adequate workspace exists around the IBC and other cabinets.
- Adequate lighting is provided around all IBC and UPS equipment.
- □ A 120 Vac service outlet is located within 7.5 meters (25 feet) of the IBC and UPS equipment.
- **□** Startup and operational checks are performed by an authorized Eaton Customer Service Engineer.
- Usit www.eaton.com/pg/register to register your new Eaton UPS / Eaton UPS Accessory.

Installation

Notes

# **Chapter 5 Onelines and Schematics**

## 5.1 Power Onelines

Figure 32 through Figure 34 show the 93PM UPS and 93PM Integrated Battery Cabinet intercabinet power connection onelines.

Figure 32. 93PM Integrated Battery Cabinet Line-Up-and-Match Power Oneline



Four Battery Cabinets Maximum



Three and four battery cabinet wiring assumes using factory supplied wiring and one wire per pole.



Figure 33. 93PM Integrated Battery Cabinet Standalone Power Online – One or Two Cabinets

**NOTE** Exter

External wiring to be supplied by the customer.







External tie point, battery breaker or disconnect, and wiring to be supplied by the customer.

## 5.2 Interface Onelines

Figure 35 shows the 93PM UPS and 93PM Integrated Battery Cabinet intercabinet interface connection onelines.

### Figure 35. 93PM Integrated Battery Cabinet Interface Oneline



NOTE 1: Battery Detect and DC Shunt Trip wiring should be a minimum of 18 AWG.

NOTE 2: The Battery Detect and the Thermal Sensor wiring are connected to the interface (building alarm) terminals in the 93PM (480V) UPS and to CN8 in the 93PM-L (208V) UPS [CN8 is a long green connector located at the bottom of the static switch of the 93PM-L (208V) UPS 60kW and 120kW frame sizes and at the right side of the static switch, inside the wireway, of the 93PM-L (208V) USPS 160kW and 200kW.]



**NOTE 1:** Battery Detect and DC Shunt Trip wiring should be a minimum of 18 AWG.

NOTE 2: Four battery cabinets shown. Battery cabinets 5 through 8 are wired the same.

NOTE 3: The Battery Detect and the Thermal Sensor wiring are connected to the interface (building alarm) terminals in the 93PM (480V) UPS and to CN8 in the 93PM-L (208V) UPS [CN8 is a long green connector located at the bottom of the static switch of the 93PM-L (208V) UPS 60kW and 120kW frame sizes and at the right side of the static switch, inside the wireway, of the 93PM-L (208V) USPS 160kW and 200kW.]

# 5.3 Schematics

Figure 36 and Figure 37 show the 93PM Integrated Battery Cabinet schematics.



#### Figure 36. 93PM Integrated Battery Cabinet Schematic



# Figure 37. 93PM Integrated Battery Cabinet — Battery String Detail Schematic

# Chapter 6 Maintenance

The components inside the IBC are secured to a sturdy metal frame. All repairable parts and assemblies are located for easy removal, with very little disassembly. This design allows authorized service personnel to perform routine maintenance and servicing quickly.

You must schedule periodic performance checks of the UPS system to keep it running properly. Regular routine checks of operation and system parameters enable your system to function efficiently for many trouble-free years.

## 6.1 Important Safety Instructions

Remember that your UPS system is designed to supply power **EVEN WHEN DISCONNECTED FROM THE UTILITY POWER**.

**AWARNING** 

- No user serviceable components.
- Servicing and maintenance should be performed by qualified service personnel only.
- LETHAL VOLTAGE PRESENT. This unit should not be operated with the cabinet doors open or protective panels removed. Do not make any assumptions about the electrical state of any cabinet in the UPS system.

# AVERTISSEMENT!

- Aucun composant réparable par l'utilisateur.
- L'installation et l'entretien ne doivent être effectués que par du personnel qualifié.
- PRÉSENCE DE TENSIONS MORTELLES. Ne pas faire fonctionner cette unité lorsque les portes de l'armoire sont ouvertes ou si les panneaux de protection ne sont pas en place. Ne jamais faire de suppositions au sujet de l'état électrique des armoires du système d'onduleur.

## 6.2 Performing Preventive Maintenance

The UPS system requires very little preventive maintenance. However, the system should be inspected periodically to verify that the units are operating normally. Record maintenance results and any corrective actions in a suitable log.

### 6.2.1 DAILY Maintenance

Perform the following steps daily:

- 1. Check the area surrounding the UPS system. Ensure the area is not cluttered, allowing free access to the unit.
- 2. Ensure the air intakes on the Accessory cabinets are not blocked.
- 3. Ensure the operating environment is within the parameters specified in paragraph **3.2.1** *Environmental and Installation Considerations* and **Chapter 7** *Product Specifications*.

## 6.2.2 PERIODIC Maintenance

Periodic inspections of the IBC should be made to determine if components, wiring, and connections exhibit evidence of overheating. Particular attention should be given to the compression lug connections. Maintenance procedures should specify that the compression lug connections be retorqued to values listed in this manual.

## 6.2.3 ANNUAL Maintenance

Annual preventive maintenance should be performed only by authorized service personnel familiar with maintenance and servicing of the UPS system. Contact an Eaton service representative for more information about service offerings.

## 6.2.4 BATTERY Maintenance

Contact an Eaton service representative for battery maintenance. Battery replacement and maintenance should be performed only by authorized service personnel.

## 6.2.5 BATTERY Shelf Life

The shelf life for the batteries installed in the IBC vary by battery type/ model, see **Chapter 7 Product Specifications** for details. The recharge date is also stated on a label inside the IBC.

# **ACAUTION**

Failure to recharge the batteries before the expiration of the shelf life will result in reduced discharge time, shorter float service life, and will void the warranty.

# ATTENTION!

Le fait de ne pas recharger les batteries avant l'expiration de la durée de conservation entraînera une réduction du temps de décharge, une durée de vie plus courte du flotteur et annulera la garantie.

## 6.3 Recycling the Used Batteries

Contact your local recycling or hazardous waste center for information on proper disposal of the used Valve-Regulated Lead-Acid (VRLA) batteries.

# WARNING

- Do not dispose of the battery or batteries in a fire. Batteries may explode. Proper disposal of batteries is required. Refer to your local codes for disposal requirements.
- Do not open or mutilate the battery or batteries. Released electrolyte is harmful to the skin and eyes. It may be toxic.
- A battery can cause electrical shock, burn from high short-circuit current, or fire. Observe proper precautions.
| • Une batterie peut prêsenter un risque de choc êlectrique, de brulure, ou d'incendie. Suivre les précautions qui s'imposent.  |
|--|
| Pour le remplacement, utiliser le même nombre et modéle des batteries.   |
| L'élimination des batteries est règlementée. Consulter les codes locaux à cet effet.   |
| NO DISPOSAL  |
| Do not discard the UPS or the UPS batteries in the trash. This product contains sealed, lead-acid batteries and must be disposed of properly. For more information, contact your local recycling/reuse or hazardous waste center.  |
| ATTENTION!   |
| Ne pas jeter l'onduleur ou ses batteries aux ordures. Ce produit contient des batteries au plomb scellées, il est<br>important de l'éliminer convenablement. Pour plus de renseignements, communiquer avec le centre régional<br>de récupération/réutilisation ou d'élimination des déchets dangereux. |
| NO DISPOSAL  |
| Do not discard waste electrical or electronic equipment (WEEE) in the trash. For proper disposal, contact your local recycling/reuse or hazardous waste center.  |
| ATTENTION!   |
| Ne pas éliminer les déchets d'équipements électriques et électroniques (DEEE) aux ordures. Pour connaître la méthode d'élimination appropriée, communiquer avec le centre régional de récupération/réutilisation ou  |

**AWARNING** 

### 6.4 Maintenance Training

d'élimination des déchets dangereux.

A basic training course, available from Eaton, gives you a competent working knowledge of the UPS system operation and teaches you how to perform first level corrective maintenance. For more information about training and other services, contact the Customer Reliability Center (see paragraph **1.8** *Getting Help*).

# **Chapter 7 Product Specifications**

This section provides the following specifications:

- Model Numbers
- Battery specifications
- Environmental and safety specifications

### 7.1 Models

The Integrated Battery Cabinet – Small Welded (IBC-SW) is available in two models to meet the needs of the Eaton 93PM UPS product line.

Integrated Battery Cabinet (IBC)	DC Voltage Output (Nominal)	Battery Nameplate Current	Description
	432V	165A	IBC for: Eaton 93PM (400/480V) 50 kW UPS Eaton 93PM (400/480V) 100 kW UPS Eaton 93PM (400/480V) 150 kW UPS Eaton 93PM (400/480V) 200 kW UPS
Eaton 93PM Integrated Battery Cabinet-Small Welded	480V	158A	IBC for: Eaton 93PM-L (208V) 60 kW UPS Eaton 93PM-L (208V) 120 kW UPS Eaton 93PM-L (208V) 160 kW UPS Eaton 93PM-L (208V) 200 kW UPS and Eaton 93PM (400/480V) 50 kW UPS Eaton 93PM (400/480V) 100 kW UPS Eaton 93PM (400/480V) 150 kW UPS Eaton 93PM (400/480V) 200 kW UPS

## 7.2 Specifications

The following sections detail the battery specifications, battery runtimes, and the environmental and safety specifications for the UPS. Specifications are subject to change.

### 7.2.1 Battery Specifications

IBC-SW Battery Type	Eaton PWHR12200W4FR or CSB HRL12200WFR 200 Watts/cell valve-regulated lead-acid (VRLA) with a 3-5 year float service life at 77°F (25°C)
Number of Strings	IBC-SW (432V) 1 string with 36 Batteries IBC-SW (480V) 1 string with 40 Batteries
Battery Replacement	Must be replaced by a qualified service technician
Protection	IBC-SW output protected by 250A circuit breaker.
Battery Shelf Life	8 Months from the date code on the battery (stored at room temperature)

# **ACAUTION**

The recharge date is also stated on a label inside the IBC.

Failure to recharge the batteries before the expiration of the shelf life will result in reduced discharge time, shorter float service life, and will void the warranty.

#### 7.2.2 Environmental and Safety Specifications

Operating Temperature	The battery cabinet is rated for operation in up to a 40°C (104°F) ambient temperature. The batteries are rated for a 25°C (77°F) ambient temperature to extend their useful life.
Transit Temperature	-25°C to 60°C (-13°F to 140°F) Recommended Eaton PWHR12200W4FR or CSB HRL12200WFR Battery Transit: -20°C to 50°C (-4°F to 122°F)
Storage Temperature	-25°C to 55°C (-13°F to 131°F) Recommended Eaton PWHR12200W4FR or CSB HRL12200WFR Battery Storage: -20°C to 30°C (-4°F to 86°F)
Thermal Sensor (Optional)	
<b>Opening Temperature:</b>	45 ± 4°C (105°F - 121°F)
Closing Temperature:	Manual reset once temperature decreases to 36.7°C (98°F). Minimum; automatic reset below 7.2°C (45°F) Maximum.
Operating Altitude	Maximum 1500m (5000 ft) at 40°C without derating
Transit Altitude	15000m (49213 ft)
Ventilation	Convection
Relative Humidity (operating and storage)	5 to 95%, noncondensing
Acoustical Noise	Not applicable
Safety Conformance	UL1778 5 <sup>th</sup> edition
Agency Markings	cULus
EMC (Class A)	FCC Part 15 Class A and 62040-2 C3

# Chapter 8 Warranty

To view the UPS warranty please click on the link or copy the address to download from the Eaton website: UPS Product Warranty

https://www.eaton.com/content/dam/eaton/products/backup-power-ups-surge-it-power-distribution/backup-power-ups/portfolio/eaton-three-phase-ups-warranty.pdf

#### EQUIPMENT REGISTRATION

Please visit <u>www.eaton.com/pg/register</u> to register your new Eaton UPS / Eaton UPS Accessory.

#### Model Number:

#### **Serial Number:**

