1. Key Dimension: These dimensions need process control & capability/shifts and ongoing. Inspection, poke yoke, etc, as appropriate.
2. STD: Statistically Toleranced Dimension, These dimensions need demonstration of ongoing process capability (Cpk/Ppk).
3. Key Dimension: These dimensions are defined by ME/Mfg, and need inspection as appropriate. If you want more information, please review the criteria of (TC-RDW-18) and (TC-GADV-40)