



IECEx Certificate of Conformity

INTERNATIONAL ELECTROTECHNICAL COMMISSION IEC Certification System for Explosive Atmospheres

for rules and details of the IECEx Scheme visit www.iecex.com

Certificate No.:	IECEx INE 12.0025X	Page 1 of 5	<u>Certificate history:</u>
Status:	Current	Issue No: 6	Issue 5 (2019-07-01)
Date of Issue:	2020-12-18		Issue 4 (2017-07-21)
Applicant:	Crouse-Hinds by EATON - COOPER CAPRI S.A.S. 36-40 rue des Fontenils F - 41600 Nouan le Fuzelier France		Issue 3 (2014-10-03)
Equipment:	Cable gland type ADE...		Issue 2 (2014-02-28)
Optional accessory:			Issue 1 (2013-02-20)
Type of Protection:	db, eb, nRc and tb		Issue 0 (2012-10-19)
Marking:	For ADE-1F2, ADE-1F2 Anchorage, ADE-1F2 ADCC, ADE-1F2 ADCS, ADE-1F2 DS, ADE-1F2 DS ADCH, ADE-4F, ADE-5F, ADE-6F, ADE-1FC, ADE-1FC ADCC, ADE-1FC ADCS and ADE-6FC: Ex db IIC Ex eb IIC Ex nRc IIC Ex tb IIIC IP66 Additional marking for brass, bronze and stainless steel versions, for ADE-1F2 DS, ADE-1F2 DS ADCH, ADE-4F, ADE-5F, ADE-1F2 Anchorage, ADE-1FC (N°11 to N°16), ADE-1FC ADCC (N°11 to N°16), ADE-1FC ADCS (N°11 to N°16) and ADE-6FC (N°11 to N°17): Ex db I Ex eb I		

Approved for issue on behalf of the IECEx
Certification Body:

Thierry HOUEIX

Position:

Ex Certification Officer

Signature:
(for printed version)

Date:

2020-12-18

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Certificate issued by:

INERIS
Institut National de l'Environnement Industriel et des Risques
BP n2 / Parc Technologique ALATA
F-60550 Verneuil-en-Halatte
France



controlling risks
for sustainable development



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Manufacturer: **Crouse-Hinds by EATON - COOPER CAPRI S.A.S.**
36-40 rue des Fontenils
F - 41600 Nouan le Fuzelier
France

Additional manufacturing locations:

Cooper Electric (Changzhou) Co., Ltd.
N°189 Liuyanghe Road
Xinbei District
Changzhou Jiangsu
213031
China

Eaton Industries Middle East LLC
2nd Industrial City
Dammam
Eastern Province
KHOBAR 31952 (PO Box 3996)
Saudi Arabia

This certificate is issued as verification that a sample(s), representative of production, was assessed and tested and found to comply with the IEC Standard list below and that the manufacturer's quality system, relating to the Ex products covered by this certificate, was assessed and found to comply with the IECEx Quality system requirements. This certificate is granted subject to the conditions as set out in IECEx Scheme Rules, IECEx 02 and Operational Documents as amended

STANDARDS :

The equipment and any acceptable variations to it specified in the schedule of this certificate and the identified documents, was found to comply with the following standards

IEC 60079-0:2017 Explosive atmospheres - Part 0: Equipment - General requirements
Edition:7.0

IEC 60079-1:2014-06 Explosive atmospheres - Part 1: Equipment protection by flameproof enclosures "d"
Edition:7.0

IEC 60079-15:2010 Explosive atmospheres - Part 15: Equipment protection by type of protection "n"
Edition:4

IEC 60079-31:2013 Explosive atmospheres - Part 31: Equipment dust ignition protection by enclosure "t"
Edition:2

IEC 60079-7:2017 Explosive atmospheres - Part 7: Equipment protection by increased safety "e"
Edition:5.1

This Certificate **does not** indicate compliance with safety and performance requirements other than those expressly included in the Standards listed above.

TEST & ASSESSMENT REPORTS:

A sample(s) of the equipment listed has successfully met the examination and test requirements as recorded in:

Test Reports:

[FR/INE/ExTR12.0022/02](#)
[FR/INE/ExTR12.0022/05](#)

[FR/INE/ExTR12.0022/03](#)
[FR/INE/ExTR12.0022/06](#)

[FR/INE/ExTR12.0022/04](#)

Quality Assessment Reports:

[FR/LCI/QAR07.0002/12](#)

[GB/BAS/QAR07.0041/10](#)

[GB/BAS/QAR16.0002/03](#)



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EQUIPMENT:

Equipment and systems covered by this Certificate are as follows:

Cable glands type ADE... versions ADE-1F2, ADE-1F2 A, ADE-1F2 DS, ADE-1FC, ADE-4F, ADE-5F, ADE-6F, ADE-6FC, ADE-1FC ADCC (ADFC), ADE-1FC ADCS (ADFS), ADE-1F2 DS ADCH, ADE-1F2 ADCC and ADE-1F2 ADCS are protected by flameproof enclosure and increased safety for groups IIC and dust protection for group IIIC.

Furthermore, the versions ADE-1F2 A, ADE-1F2 DS, ADE-1FC (sizes 11 to 17), ADE-4F, ADE-5F, ADE-1FC ADCC (sizes 11 to 17), ADE-1FC ADCS (sizes 11 to 17), ADE-6FC (sizes 11 to 17) and ADE-1F2 DS ADCH are protected by flameproof enclosure and increased safety for group I.

The threaded joint can be cylindrical in accordance with the ISO 965/1 and ISO 965/3 or conical NPT in accordance with ANSI/ASME B1.20.1. Other possible thread forms (Ex eb/Ex tb only).

These cable glands are foreseen, in accordance with the type, for armoured cables or non-armoured cables, they are made in stainless steel, brass, bronze or aluminium alloy; group I excluded for aluminium alloy.

The cable glands types ADE "Conduit" (ADCC or ADCS versions) are designed with treaded termination intended to be connected on threaded conduit. The ADCC/ADCS cap nut version can also be proposed for armoured cable glands.

The cable glands "ADE – Stopcap", option for version : ADE-1F2, ADE-1F2 A, ADE-1F2 DS, can be used in order to provide an external cable gland protection by guaranteeing the "Ex e" protection mode without the use of cable.

The cable glands "ADE-1F2 O-ring", are option for metric & conical versions, for threaded or blank hole, with an O-ring embedded in a groove of a specific body.

The cable glands type ADE-1F2 DS "Hose" (ADCH version) are designed to be connected to a semi-rigid elastomeric hose.

These cable glands get the protection degrees IP66 according to IEC 60529 standard for conical threaded joint and also for cylindrical threaded joint without additional sealing washer (gasket).

When fixed with locknut through a blank hole, the degree of protection IP66 depends on the roughness of the contact surface on the equipment (Ra 0.4 µm maximum without sealing washer and Ra 6.3 µm maximum with sealing washer).

Cable glands with conical threaded joint without additional sealing washer (gasket) and cylindrical threaded joint fitted with sealing washer in Red Fiber or Green Fiber (C4400 only) provide a protection degree IPX8 according to IEC 60529. The verification of the protection degree IPX8 corresponds to an immersion under 30 meters of water during 7 days.

SPECIFIC CONDITIONS OF USE: YES as shown below:

The maximum operating temperatures ranges of the entire cable glands must always be in accordance with the operating temperature of the internal sealing ring or compound and with the external sealing washer which ensure the degree of protection.

- Maximum operating temperature range for internal sealing ring or compound :

For type ADE-1F2, ADE-1F2 A, ADE-1F2 DS, ADE-1F2 DS ADCH, ADE-1F2 ADCC, ADE-1F2 ADCS, ADE-4F and ADE-5F:

- from -30°C to 80°C with sealing ring in Neoprene.
- from -60°C to 140°C with sealing ring in Silicone.

For type ADE-6F:

- from -60°C to 80°C with internal sealing ring (diaphragm) in Silicone.

For type ADE-1FC, ADE-1FC ADCC, ADE-1FC ADCS and ADE-6FC:

- from -60°C to 80°C with TSC compound.

- Maximum operating temperature range for external sealing washer :

Gasket	Red fiber	Neoprene R	Neoprene C	Nylon	Green fiber	PTFE
Temperature °C	-30 to +80	-35 to +100	-40 to +80	-30 to +75	-60 to +140	-60 to +140

- Maximum operating temperature range for external O-ring (for version with an O-ring embedded in a groove) :

- from -30°C to + 80°C with Nitrile/Perbunan O-ring
- from -60°C to + 140°C with Silicone O-ring

- For ADE-1F2, ADE-1F2 ADCC and ADE-1F2 ADCS, version, the user shall provide additional clamping of the cable nearby to the enclosure on which the cable gland is installed. A Cooper Capri anchorage module can be used.



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- For ADE-6F version, used with braided cable, the user shall provide additional clamping of the cable nearby to the enclosure on which the cable gland is installed. A Cooper Capri anchorage module can be used.

- When shrouds are used, for the risk from electrostatic discharge, the user shall read the instructions.

The other conditions of use are stipulated in the instructions.



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DETAILS OF CERTIFICATE CHANGES (for issues 1 and above)

Purpose of the issue 1 of IECEx INE 12.0025X:

- Addition of the following cable glands with sealing ring:
 - ADE-1F2 sizes N°14 to 17 and ADE-1F2 anchorage sizes N°3 to 17
 - ADE-5F sizes N°4 to 17
- Addition of the following cable glands with TSC compound:
 - ADE-1FC sizes N°4 to 16
 - ADE-6FC sizes N°5 to 17
- Addition IP68

Purpose of the issue 2 of IECEx INE 12.0025X:

- New version of cable gland ADE... : ADE-1F2 DS
 - n°3 to n°17, for cable Ø 2,75 to 104 mm
 - Cylindrical thread M10 to M110
 - Conical thread NPT 3/8" to NPT 4"
- Modification of the operating temperatures :
 - For ADE-6F : -60°C to +80°C with internal sealing ring (diaphragm) in Silicone.
- Addition of new external sealing washers with their own operating temperatures following :
 - From -30°C à +75°C for sealing washer in white mat nylon
 - From -35°C to +100°C for sealing washer in black Neoprene R
 - From -40°C to +80°C for sealing washer in black Neoprene C
 - From -60°C to +140°C for sealing washer in white PTFE

Purpose of the issue 3 of IECEx INE 12.0025X:

- Update of the manufacturer's details : Crouse-Hinds by EATON – Cooper Capri SAS – 36 rue des Fontenils – F – 41600 NOUAN-LE-FUZELIER.
- Addition of an alternative site of production : Cooper Electric (Changzhou) Co., Ltd. N°189 Liuyanghe Road, Xinbei District, Changzhou Jiangsu, 213031 CHINA.

Purpose of the issue 4 of IECEx INE 12.0025X:

- Addition of "stocaps" versions
- Addition of cable glands cable glands types ADE "Conduit"
- Update of manufacturer documentations

Purpose of the issue 5 of IECEx INE 12.0025X:

- Addition of a new type of sealing washer (gasket) in green fiber
- Update of manufacturer documentations.
- Application of IEC 60079-0:2017 and IEC 60079-7:2015 5th ed. + AMD1:2017 standards

Purpose of the issue 6 of IECEx INE 12.0025X:

- Addition of a manufacturing plant (assembly only) Eaton Industries Middle East LLC Saudi Arabia
- Update of Drawings.
- Update of descriptive file.

Annex:

[IECEX INE 12.0025X-06_Annex.pdf](#)



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PARAMETERS RELATING TO THE SAFETY

These cable glands are intended for use in the following service temperature:

ADE	Size	Service Temperature °C				Threaded joint		Groups	
		With Neoprene Sealing Ring	With Silicone Sealing Ring	With Silicone Internal Sealing (Diaphragm)	With TSC Compound	Cylindrical	Conical	I	II & III
ADE-1F2 ADE-1F2 "Conduit"	3 to 17	-30 to + 80	-60 to + 140	N/A	N/A	M10 to M110	NPT 1/8" to NPT 4"	N/A	All Sizes
ADE-1F2 "Anchorage"	3 to 17	-30 to + 80	-60 to + 140	N/A	N/A	M10 to M110	NPT 1/8" to NPT 4"	All Sizes	All Sizes
ADE-1F2 DS ADE-1F2 DS "Hose"	3 to 17	-30 to + 80	-60 to + 140	N/A	N/A	M10 to M110	NPT 1/8" to NPT 4"	All Sizes	All Sizes
ADE-4F	4 to 17	-30 to + 80	-60 to + 140	N/A	N/A	M10 to M110	NPT 1/8" to NPT 4"	All Sizes	All Sizes
ADE-5F	4 to 17	-30 to + 80	-60 to + 140	N/A	N/A	M10 to M110	NPT 1/8" to NPT 4"	All Sizes	All Sizes
ADE-6F	5 to 11	N/A	N/A	-60 to + 80	N/A	M16 to M63	NPT 3/8" to NPT 2"	N/A	All Sizes
ADE-1FC ADE-1FC "Conduit"	4 to 16	X	X	N/A	-60 to + 80	M16 to M110	NPT 3/8" to NPT 4"	N°11 to N°17	All Sizes
ADE-6FC	4 to 17	X	X	N/A	-60 to + 80	M16 to M110	NPT 3/8" to NPT 4"	N°11 to N°17	All Sizes

N/A = Not applicable

X= Not relevant for parameter relating to the safety



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MARKING

Marking has to be readable and indelible; it has to include the following indications:

- EATON-Crouse.Hinds.Series or CCH-CAPRI
- ADE...(1)
- IECEx INE 12.0025X
- Ex db/eb IIC
- Ex db I / Ex eb I(*)
- Ex tb IIIC IP66
- Ex nRc IIC
- (Type and size of thread)

(1) Type is completed by letters and numbers corresponding to the manufactured variations.

(*) Additional marking only for brass, bronze and stainless-steel versions, and in accordance with the table of the parameters relating to the safety.

On the sealing ring: size number to indicate the minimum and maximum cable diameters.

The sealing ring is identified allowing the user to determine if the ring is appropriate for the cable gland.

When there is insufficient space on the cable entries the marking can be reduced until :

- EatonCHS or CCH-CAPRI
- ADE...(1)
- IECEx INE 12.0025X

(1) Type is completed by letters and numbers corresponding to the manufacturer variations.

On the sealing ring: size number to indicate the minimum and maximum cable diameters.

The sealing ring is identified allowing the user to determine if the ring is appropriate for the cable gland.

Note : Cable entries of size 3 to 6 meet the requirements of the protection modes "Ex db, Ex eb, Ex tb, nRc", even if they are not specifically marked.

ROUTINE EXAMINATIONS AND TESTS

None.