Installation and removal instructions for Magnum series fixed breaker three-way Type 32 cable interlock kit

**Contents**

<table>
<thead>
<tr>
<th>Description</th>
<th>Page</th>
</tr>
</thead>
<tbody>
<tr>
<td>General information</td>
<td>2</td>
</tr>
<tr>
<td>Installation of cable interlock assembly</td>
<td>4</td>
</tr>
<tr>
<td>Functional test of interlock assembly</td>
<td>10</td>
</tr>
</tbody>
</table>

Instructions apply to:

Magnum series IZM and Magnum DS/SB
Installation and removal instructions
Magnum series fixed breaker three-way Type 32 cable interlock kit

General information

This Information Leaflet provides detailed installation instructions for installing and interconnecting one fixed Magnum breaker to another type of low voltage circuit breaker (LVCB) in any position (see A, B, C in Table 1) for a Type 32 interlock configuration as shown in Figure 1. When purchasing kits for a Type 32 interlock configuration setup, additional interlock kits (the types of interlock kits and the other breakers on which they can be installed that are compatible with this kit are listed in Table 2) are required for the other two breakers as well as the interconnecting cable kits (three are required).

For Type 32 interlock configurations, the mechanical interlock holds one of the breakers tripped or open (prevents closure) when the other two are closed. A lever assembly is mounted on each breaker and interfaces with the pole shaft and trip bar. The lever assemblies are interconnected with cables provided in interconnecting cable kits (listed in Table 3) that are compatible with this interlock kit. The cable kits, purchased separately, each contain two cables and can be used for any orientation of the breakers according to the installation recommendations in Step 6.

Refer to Figure 2 and Figure 3 for identification of interlock kit and interconnecting cable kit contents, respectively.

![Diagram of interlock and cable routing](image)

**Table 1. Type 32 interlock logic**

<table>
<thead>
<tr>
<th>Type 32 (six cable)</th>
<th>Breaker</th>
<th>A</th>
<th>B</th>
<th>C</th>
</tr>
</thead>
<tbody>
<tr>
<td>Allowed states or conditions</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>0 0 0</td>
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<td>C</td>
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<td>1</td>
</tr>
</tbody>
</table>

0 = open
1 = closed
Table 2. Interlock assembly kits for interconnected breakers

<table>
<thead>
<tr>
<th>Interconnected breaker</th>
<th>Interlock assembly kit for fixed breaker</th>
<th>Interlock assembly kit for drawout breaker</th>
</tr>
</thead>
<tbody>
<tr>
<td>NRX Type RF frame</td>
<td>IZM-MIL32C-F16-2</td>
<td>IZM-MIL32C-W16-2</td>
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<tr>
<td>NRX Type NF frame</td>
<td>IZM-MIL32C-F40-2</td>
<td>IZM-MIL32C-W40-2</td>
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<tr>
<td>Magnum IZM97 or IZM99</td>
<td>IZM-MCI32-F</td>
<td>IZM-MCI32-W</td>
</tr>
<tr>
<td>Magnum DS® or SB</td>
<td>MCI3W32FX</td>
<td>MCI3W32DO</td>
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</table>

Table 3. Interconnecting cable kits (two cables per kit)

<table>
<thead>
<tr>
<th>Cable kit length</th>
<th>Catalogue number</th>
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<tbody>
<tr>
<td>1.5 m (5 ft)</td>
<td>IZMX-MIL-CAB1520-2</td>
</tr>
<tr>
<td>1.8 m (6 ft)</td>
<td>IZMX-MIL-CAB1830-2</td>
</tr>
<tr>
<td>2.4 m (8 ft)</td>
<td>IZMX-MIL-CAB2440-2</td>
</tr>
<tr>
<td>3.0 m (10 ft)</td>
<td>IZMX-MIL-CAB3050-2</td>
</tr>
</tbody>
</table>

(C) Cable kits are purchased separately as needed.

Figure 2. Interlock kit part identification, includes parts to install on a single fixed Magnum frame breaker and cassette (does not include cables)

Figure 3. Interconnecting cable kit part identification (includes cables)
Installation of three-way cable interlock

Required tools
- 10 mm hex socket
- 10 mm open-end wrench
- 11/16-inch open-end wrench
- 3/8-inch open-end wrench (2)
- 4 mm Allen wrench
- Drive extension
- Pliers
- Ratchet
- Measuring instrument, in mm

Before proceeding with the following steps, ensure that all breakers are in the OPEN and DISCHARGED position.

Step 1
Remove the four hex-head captive bolts (six for 4-pole breaker) holding the cover in place as shown in Figure 4. Pull down on the charging handle (approximately 45 degrees) and remove the front cover.

Step 2
Remove drive arm window as shown in Figure 5. Either use a utility knife to cut the window from the cover, or use a punch and a small hammer to carefully punch out the window. Once the window is removed, use a small file to remove any burrs that remain. Make certain that all pieces and/or particles are cleaned up and removed before proceeding.

Step 3
Install the drive arm (D) to the end of the pole shaft using an M6 x 25 mm flathead screw (B). Apply Loctite® Blue 242 to ensure that the screw cannot loosen during operation. The drive arm should be oriented as shown in Figure 6. Torque to 7.3–9.6 N·m (65–85 in-lb).

Step 4
Fasten the interlock assembly (E) to the fixed mounting plate (I) using three M6 x 12 mm hex bolts (A) and three lock washers (C) as shown in Figure 7. Torque to 4.5–5.6 N·m (40–50 in-lb). Fasten the cable bracket (G) to the fixed mounting plate (I) using two M6 x 10 mm thread-forming screws (H) and two lock washers (C) as shown in Figure 7. Torque to 7.3–9.6 N·m (65–85 in-lb).
Installation and removal instructions
Magnum series fixed breaker
three-way Type 32 cable interlock kit

Step 5
Attach the mounting plate (I) with the interlock assembly (E) and cable bracket (G) installed in Step 4 to the right side of the breaker as shown in Figure 8. Start by removing the M6 hex bolt, nut lock washer, and grounding (earthing) wire installed in the lower front corner of the mounting foot. This bolt assembly will be re-installed through the adapter plate near the end of this step.

Slide an M6 square nut (J) into the slot in the upper rear part of the case with the flat face toward the outside. The nut may have to be tapped to fully seat it into the slot. Install an M6 x 20 mm hex bolt (L), a lock washer (C), and a fender washer (K) into the square nut a few turns. Locate another captive square nut in a slot in the upper part of the case, forward of the square nut just installed.
Install another M6 x 20 mm hex bolt (L), lock washer (C), and fender washer (K) combination in this square nut. Slide the spacer washers fully against the case and the lock washers full against the heads of the bolts. This creates a space into which the open slots in the top of the mounting plate will slide. Now insert the mounting bracket slots onto the upper bolts and rotate the bracket down against the side of the breaker. Make sure that the trip paddle slides in behind the wireform trip lever, and the follower arm slides in behind the drive pin as shown in Figure 9.
Re-install the lower front bolt assembly (removed earlier), making sure to re-connect the ground (earth) wire. Tighten the upper bolts to stabilize the plate. Now insert an M6 x 12 hex bolt (A) and M6 lock washer (C) through the rear plate and mounting foot, retaining it with a square nut (J) on the inside of the mounting foot. Torque to 7–9 N·m (65–85 in-lb).

Check the interference of the lever assembly to the breaker to ensure that the trip paddle is BEHIND the trip lever, and the follower arm is BEHIND the drive arm. If not, remove the mounting plate and reinstall properly following the directions above. Check the clearances between the end of the drive arm and the end of the follower arm (this should be about 1–4 mm). The tip of the pin on the drive arm should protrude slightly beyond the follower arm. If this condition is not observed, it may be necessary to adjust the position of the mounting plate relative to the breaker using upper spacer washers.

Figure 8. Details for Step 5

Figure 9. Details for Step 5
Step 6
This step contains cable routing and installation procedures. Make sure that cables move freely in their cable housings before installation. When attaching cables to swivel fittings, ensure that both ends of the cable are connected to push swivel fittings or both ends of the cable are connected to pull swivel fittings (refer to Figure 11). For example, a cable connected to the Drive Lever Pull Swivel Fitting on Breaker A must connect to the Driven Lever Pull Swivel Fitting on Breaker B.

ATTENTION
FIGURE 10 SHOWS THE TYPICAL CABLE ROUTING FOR TYPE 32 INTERLOCK CONFIGURATIONS. NOTICE THAT DEPENDING ON THE POSITION OF THE BREAKER WITHIN THE INTERLOCK CONFIGURATION, THE CABLES WILL BE ATTACHED IN DIFFERENT LOCATIONS. THE CABLE MOUNTING ON BOTH POINTS OF THE DRIVE AND DRIVEN LEVERS ARE DESCRIBED BELOW. TABLE 4 SHOWS THE TYPE 32 INTERLOCK LOGIC DEPENDING ON POSITION.

Table 4. Type 32 interlock logic

<table>
<thead>
<tr>
<th>Breaker</th>
<th>Type 32 (six cable)</th>
<th>Allowed states or conditions</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>B</td>
<td>C</td>
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<tr>
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</tr>
</tbody>
</table>

0 = open
1 = closed

Installation recommendations
• 4 inch (102 mm) minimum allowable cable housing bend radius
• Use plastic wire ties / clamps to attach cable housing to structure after installation and adjustment
• Do not compress cable housing
• Recheck to ensure cables move freely

Figure 10. Cable routing for Type 32 interlock configurations

Figure 11. Push and pull swivel fitting identification
Step 7
This step describes how to first attach the drive (short rod) end of a cable to its interlock assembly and cable bracket. See Figure 12.

To attach the drive (short rod) end of a cable to the drive lever pull swivel fitting (refer to Figure 11), follow the directions below.

1. Remove upper nut, compression spring, and 38.1 mm (1.5 inch) tube spacer from end of rod of cable assembly.
2. Slide rubber boot toward tip of rod.
3. Unthread outer bulkhead nut and slide nut and lock washer toward tip.
4. Insert threaded end of rod into swivel fitting.
5. Slide smaller diameter portion of bulkhead fitting into cable bracket slot, keeping one of the two lock washers with each bulkhead nut.
6. Raise the cable assembly until threaded portion of bulkhead fitting enters slotted hole in cable bracket (threads show above bracket).
7. Bring bulkhead washer and nut down to threads and hand tighten.
8. Adjust two bulkhead nuts to approximately center the threaded section of the bulkhead fitting on the cable mounting bracket.
9. Hand tighten the bulkhead nuts at this time.
10. Slide rubber boot back into place over end of bulkhead fitting.
11. Replace 38.1 mm (1.5 inch) tube spacer, compression spring, and upper nut on end of rod.
12. Lower nuts should be against the stop at the end of thread and upper nut tightened against tube spacer.
13. Hold lower nuts and torque upper nut to 3.3–4.5 N·m (30–40 in-lb).

Figure 12. Details for Step 7: cable assembly drive (short rod) end mounting component identification, mounting cable assembly in cable bracket, and cable rod attachment to drive arm.
To attach the drive (short rod) end of a cable to the drive lever push swivel fitting (refer to Figure 11), follow the directions below (see Figure 12).

1. Remove upper nut from end of rod of cable assembly.
2. Slide rubber boot toward tip of rod.
3. Unthread outer bulkhead nut and slide nut and lock washer toward tip.
4. Insert threaded end of rod with 38.1 mm (1.5 inch) tube spacer into swivel fitting, ensuring that the compression spring remains between the lower nuts and the swivel.
5. Slide smaller diameter portion of bulkhead fitting into cable bracket slot, keeping one of the two lock washers with each bulkhead nut.
6. Raise the cable assembly until threaded portion of bulkhead fitting enters slotted hole in cable bracket (threads show above bracket).
7. Bring bulkhead washer and nut down to threads and hand tighten.
8. Adjust two bulkhead nuts to approximately center the threaded section of the bulkhead fitting on the cable mounting bracket.
9. Hand tighten the bulkhead nuts at this time.
10. Slide rubber boot back into place over end of bulkhead fitting.
11. Lower nuts should be against the stop at the end of thread and upper nut tightened against tube spacer.
12. Hold lower nuts and torque upper nut to 3.3–4.5 N·m (30–40 in-lb).

Step 8
This step describes how to attach the driven (long rod) end of a cable attached to an interlock assembly on another breaker to the cable bracket and interlock assembly on this Magnum breaker. Refer to Figure 10 and Figure 11 for cable routing and correct swivel fittings to which the cables are connected.

The driven (long rod) end of the cable is attached to the corresponding push or pull swivel fitting on the driven lever on this cable interlock assembly similarly to Step 7 except the driven end does not utilize a compression spring between the swivel and nut. For the push cable, remove and discard the 22.2 mm (0.875 inch) cable tube spacer (P) on the rod end of the cable assembly (N) and replace it with the 38.1 mm (1.5 inch) cable tube spacer (O). For the pull cable, remove and discard the 22.2 mm (0.875 inch) cable tube spacer (P) on the rod end of the cable assembly (N) and replace it with the 41.3 mm (1.625 inch) cable tube spacer (M). Install as shown in Figure 17.

Step 9
This step describes how to adjust the cables to ensure proper functionality of the cable interlock setup. Cable adjustments are made with the large bulkhead nuts ONLY and with all breakers OPEN. Nuts on the rod ends should not be moved.

Begin by adjusting or verifying that the threaded section of all bulkhead fittings are approximately centered on the cable mounting brackets, allowing for room to adjust in either direction. Hand tighten the nuts at this time.

Perform initial adjustments on the driven (long rod) end of cable until the gaps identified in Figure 13 through Figure 16 are as specified. Figure 13 through Figure 16 show the position of the interlock assembly driven “And” lever based on the state of the interconnected breakers.
If there is too much clearance, adjust both bulkhead nuts to retract the cable housing (move threaded portion down).

If there is no clearance, advance the cable housing in the same manner (move threaded portion up).

If additional adjustment length is needed, the bulkhead nuts on the other (drive) end of cable can be used.

When the proper clearance is attained on the driven end, torque both cable bulkhead nuts to 11–13 N·m (100–120 in-lb) without moving the bulkhead fittings.

After the driven end has been adjusted and the bulkhead nuts have been tightened, perform adjustments on the drive (short rod) end of the cable. Adjust the bulkhead nuts up (move threaded portion down) such that the gap between the drive lever and the interlock assembly base shown on Figure 11 is less than 8 mm.

When the gap is less than 8 mm, torque the cable bulkhead nuts on both ends to 11–13 N·m (100–120 in-lb).

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**Figure 16. Driven “And” lever position with interconnected breakers closed**

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**Figure 17. Details for Step 8: driven (long rod) end mounting component identification and Step 9 driven (long rod) end after adjustments**
Functional test of interlock assembly

Refer to Table 1 and Figure 1 for breaker position in the interlock configuration. Begin test sequence with all breakers OPEN. For Breaker A, verify that the interlock assembly is positioned as shown in Figure 18 while in the various states required by the steps below. For Breakers B and C, use the figure included in the information leaflet for the interlock kit installed on those breakers.

Type 32

Six-cable interlock assembly test. Refer to Table 1 for logic details.

- OPEN all breakers
- CHARGE and CLOSE Breaker A—Breakers B and C should not be interlocked (not held OPEN and able to CLOSE, one at a time)
- OPEN Breaker A
- CHARGE and CLOSE Breaker B—Breakers C and A should not be interlocked (not held OPEN and able to CLOSE, one at a time)
- OPEN Breaker B
- CHARGE and CLOSE Breaker C—Breakers A and B should not be interlocked (not held OPEN and able to CLOSE, one at a time)
- OPEN Breaker C
- CHARGE and CLOSE Breakers A and B—Breaker C should be interlocked (held OPEN, not able to CLOSE)
- CHARGE and attempt to CLOSE Breaker C—it should not respond to CLOSE attempt (no noise, spring discharge, or contact motion)
- OPEN Breakers A and B
- CHARGE and CLOSE Breakers B and C—Breaker A should be interlocked (held OPEN, not able to CLOSE)
- CHARGE and attempt to CLOSE Breaker A—it should not respond to CLOSE attempt (no noise, spring discharge, or contact motion)
- OPEN Breakers B and C
- CHARGE and CLOSE Breakers C and A—Breaker B should be interlocked (held OPEN, not able to CLOSE)
- CHARGE and attempt to CLOSE Breaker B—it should not respond to CLOSE attempt (no noise, spring discharge, or contact motion)
- OPEN Breakers C and A

The mechanical interlock is now properly installed and adjusted. Use a light amount of supplied lubricant (F) as shown in Figure 2 if any interlock parts are sticky or do not fully reset. This is only recommended if needed.

Figure 18. Position of interlock based on breaker state
Installation and removal instructions
Magnum series fixed breaker
three-way Type 32 cable interlock kit
Installation and removal instructions
Magnum series fixed breaker three-way Type 32 cable interlock kit

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