Primary contacts in the rear of this enclosure be removed. Kit. It is also strongly recommended that power to the equipment during field mounting of this replacement part be removed before installation of this replacement parts. All power to the secondary disconnect blocks must be removed.
Step 1:
Remove retaining rings from the 4 guide pins. Use needle-nose pliers – discard retaining rings.

Step 2:
Remove the 4 guide pins and lower the connector assembly and springs. Discard the pins and springs.

Step 3:
Remove connector assembly blocks using AMP extraction tool #305183 and remove wire leads from rear of disconnect.
Step 4: Disconnect wire leads to new disconnect blocks.

Step 5: Position connector assembly in place under support bracket. Place springs behind connector assembly. Pushing: Insert the 2 outer guide pins. Then the bushing. Insert the other 2 guide pins as shown.

Step 6: Snap retaining rings into grooves on the 4 guide pins.

Step 7: Check to be certain that the connector assembly slides freely under the support bracket.