Interlocking trip indicator field option kit in Magnum low voltage circuit breakers

⚠️ WARNING

(1) ONLY QUALIFIED ELECTRICAL PERSONNEL SHOULD BE PERMITTED TO WORK ON THE EQUIPMENT.
(2) ALWAYS DE-ENERGIZE PRIMARY AND SECONDARY CIRCUITS IF A CIRCUIT BREAKER CANNOT BE REMOVED TO A SAFE WORK LOCATION.
(3) DRAWOUT CIRCUIT BREAKERS SHOULD BE LEVERED (RACKED) OUT TO THE DISCONNECT POSITION.
(4) ALL CIRCUIT BREAKERS SHOULD BE SWITCHED TO THE OFF POSITION AND MECHANISM SPRINGS DISCHARGED.

FAILURE TO FOLLOW THESE STEPS FOR ALL PROCEDURES DESCRIBED IN THIS INSTRUCTION LEAFLET COULD RESULT IN DEATH, BODILY INJURY, OR PROPERTY DAMAGE.

Section 1: General information

A red, pop-out mechanical trip indicator is an optional feature located above the trip unit on the breaker’s front faceplate. It operates by releasing and popping out any time the circuit breaker trips due to an overcurrent condition.

Note: The mechanical trip indicator must be pushed in and reset before the breaker can be reclosed.

An optional overcurrent trip switch (bell alarm) that operates off the position of the mechanical trip indicator is also available. The switch is reset when the trip indicator is reset.

Required tools

- 1/4-inch socket drive (with torque measuring capabilities)
- 10 mm socket
- Phillips head screwdriver (#2 recommended)

Kit parts identification

Refer to Figure 1 for visual identification of the parts listed below:

(A) Trip indicator (one)
(B) Trip indicator push rod (one)
(C) Accessory kit labels (one)
(D) M3.5 x 13 hi-lo screw (two)
(E) M3.5 flat washer (two)

Section 2: Installation of interlocking trip indicator kit

Proceed with the following ten steps:

Step 1: Remove the front cover by unscrewing the hex-head captive bolts (four for three-pole, six for four-pole) that join the cover to the breaker housing using a 10 mm 1/4-inch drive socket. Then hold the charge handle down approximately 45 degrees to pull off the cover.
Step 2: Place the trip indicator option label (C) on the front cover nameplate space located under “Accessories.”

**Figure 2. Steps 1 and 2**

Step 3: To simplify the installation and avoid inadvertent damage to the trip indicator push rod (B), the push rod should be installed in the breaker first by itself. This is accomplished by inserting one hooked-end of the push rod through the hole in the lever on the mechanism. The open end of the hook should be toward the rear as shown.

**Figure 3. Step 3**

Step 4: Connect the trip indicator (A) to the already attached push rod (B) from Step 3 by carefully rotating the trip indicator deck onto the upper hook end of the push rod as shown. Keep in mind that the lower hook end of the push rod must ultimately point to the rear.

**Figure 4. Step 4**

Step 5: If the installed trip unit is a Digitrip™ 520 trip unit, skip this step and proceed directly to Step 6. If the installed trip unit is a Digitrip 1150 trip unit, complete this step as outlined below and then proceed to Step 7.

Mount the completed trip indicator assembly from Step 4 to the top two posts of the trip unit’s mounting deck directly above the Digitrip 1150 trip unit using the supplied hardware (two M3.5 x 13 hi-lo screws (D), two M3.5 flat washers (E) as shown. Torque to 18–22 in-lbs (2.0–2.5 Nm).

**Figure 5. Step 5**

Step 6: If the installed trip unit is a Digitrip 520 trip unit and a metal plate is already mounted to the two top posts of the trip unit’s mounting deck, remove the two screws from the top of the mounting plate. Position the completed trip indicator assembly from Step 4 between the metal plate and the two mounting posts. Secure the trip indicator assembly and the metal plate in position using the two mounting screws just removed. Torque to 18–22 in-lbs (2.0–2.5 Nm).

Keep in mind that the trip indicator (A) is shown here without the push rod (B) attached for mounting orientation reasons only.
Step 7: After installation, verify that the trip indicator assembly remains latched when the breaker is operated with the push buttons. Verify that the trip indicator assembly indicator opens the breaker with the trip actuator. Finally, verify that the breaker cannot be reclosed with the trip indicator in the tripped (popped out) position.

Step 8: Static trip actuator test—As the trip latch rotates slowly, the trip actuator must not trip before the breaker trips. The indicator may not trip during this test but the breaker must trip.

Step 9: Optional overcurrent trip switch (bell alarm) wiring installation:

If the indicator assembly was supplied with the overcurrent trip switch (bell alarm) wiring option, wire to the secondary wiring block illustration as shown:

- A1 wires into OTS1 MAKE
- A2 wires into OTS1 COM
- A3 wires into OTS1 BREAK
- A4 wires into OTS2 MAKE
- A5 wires into OTS2 COM
- A6 wires into OTS2 BREAK
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