Installation and Removal Instructions for Series NRX Cassette Cell Switch

Instructions apply to:

Series NRX, Type NF Frame
ANSI, UL1066, UL489/IEC IZM91

⚠️ WARNING
(1) ONLY QUALIFIED ELECTRICAL PERSONNEL SHOULD BE PERMITTED TO WORK ON THE EQUIPMENT.
(2) ALWAYS DE-ENERGIZE PRIMARY AND SECONDARY CIRCUITS IF A CIRCUIT BREAKER CANNOT BE REMOVED TO A SAFE WORK LOCATION.
(3) DRAWOUT CIRCUIT BREAKERS SHOULD BE LEVERED (RACKED) OUT TO THE DISCONNECT POSITION.
(4) ALL CIRCUIT BREAKERS SHOULD BE SWITCHED TO THE OFF POSITION AND MECHANISM SPRINGS DISCHARGED.
FAILURE TO FOLLOW THESE STEPS FOR ALL PROCEDURES DESCRIBED IN THIS INSTRUCTION LEAFLET COULD RESULT IN DEATH, BODILY INJURY, OR PROPERTY DAMAGE.

⚠️ WARNING
THE INSTRUCTIONS CONTAINED IN THIS IL AND ON PRODUCT LABELS HAVE TO BE FOLLOWED. OBSERVE THE FIVE SAFETY RULES:
– DISCONNECTING
– ENSURE THAT DEVICES CANNOT BE ACCIDENTALLY RESTARTED
– VERIFY ISOLATION FROM THE SUPPLY
– EARTHING AND SHORT-CIRCUITING
– COVERING OR PROVIDING BARRIERS TO ADJACENT LIVE PARTS
DISCONNECT THE EQUIPMENT FROM THE SUPPLY. USE ONLY AUTHORIZED SPARE PARTS IN THE REPAIR OF THE EQUIPMENT. THE SPECIFIED MAINTENANCE INTERVALS AS WELL AS THE INSTRUCTIONS FOR REPAIR AND EXCHANGE MUST BE STRICTLY ADHERED TO PREVENT INJURY TO PERSONNEL AND DAMAGE TO THE SWITCHBOARD.
Section 1: General Information

The cassette cell switch is a compartment position switch for drawout circuit breakers. It is comprised of a cassette mounted switch assembly and a breaker mounted actuator. The switch assembly consists of 3 SPDT switches, which are operated by a common actuator. Figures 1 and 1a illustrate the switch contact positions when the breaker is in a specific position within the cassette. As the breaker is levered in or out from one position to another, the appropriate switch changes state as a result of contact with the breaker mounted actuator.

Kit Parts Identification

Refer to Figure 2 for visual identification of the parts listed below:

(A) Cell Switch Assembly (with mounted labels) (1)
(B) Cell Switch Actuator (1)
(C) 10mm self-threading TORX mounting screw (not shown)

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<tr>
<th>Signaling switch for:</th>
<th>Contacts</th>
<th>Circuit-breaker position</th>
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<td>Disconnect Position</td>
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COM - Common Wire (BLACK)  
NO - Normally Open (RED)  
NC - Normally Closed (BLUE)

Figure 1. Cell Switch Diagrams

Figure 1a. Circuit Breaker Position and Contacts

Figure 2. Contents of Kit
Installed and Removal Instructions for Series NRX Cassette Cell Switch

Required Tools
TORX Type Screwdriver (#15)
TORX Type Screwdriver (#25)
Small Flat Blade Screwdriver

Section 2: Installation of Cassette Cell Switch
Proceed with the following 9 steps:

⚠️ WARNING
ELECTRICAL SHOCK HAZARD: ALWAYS DE-ENERGIZE PRIMARY AND SECONDARY CIRCUITS PRIOR TO REMOVING THE CIRCUIT BREAKER FROM ITS CASSETTE.

Step 1: Remove the circuit breaker from its cassette prior to starting the installation process.

Step 2: The cell switch assembly (A) is mounted on the inside of the cassette’s left side sheet. Two screws are used to mount the assembly: one 8mm screw already in the cassette and a 10mm screw (C) supplied with the cell switch kit. Remove the already mounted 8mm screw first, using a TORX screwdriver (#25), and use it in the lower mounting hole to thread the lower hole. Once the lower hole is threaded, remove the 8mm screw and save it for mounting purposes during a later step.

Step 3: Refer to Figure 4 for reference purposes. Mount the cell switch terminal block on the secondary DIN rail to the left of the terminal blocks. This is accomplished by connecting the bottom part of the connection block to the lower part of the DIN rail. The top part of the terminal block can then be snapped onto the upper part of the DIN rail.

Step 4: Once the cell switch terminal block is mounted as described in the previous step, position the cell switch assembly (A) on the inside of the cassette’s left side sheet so the two mounting holes indicated in Figure 3 match up with the switch assembly mounting holes indicated in Figure 4. In addition, the position tab on the switch assembly shown in Figure 4 should be positioned on top of the left-side cassette rail.

Step 5: Insert the 10mm TORX head type mounting screw (C) supplied with the kit into the top mounting hole. Next insert the 8mm TORX head type mounting screw removed in Step 2 into the bottom mounting hole. Torque both screws to 48-60 lbs-in. (5.4-6.7 Nm). Mounting of the cell switch assembly is now complete.

Figure 3. Step 2

Figure 4. Step 3

Figure 5. Step 5
Step 6: The cell switch actuator (B) is now mounted using the TORX head screws that are holding the lifting handle in place on the upper left side of the circuit breaker. Remove the two screws from the handle using a TORX #15 screwdriver.

Figure 6. Step 6

Step 7: Position the cell switch actuator as shown relative the breaker handle and mount both in place using the TORX screws that were removed in Step 6. Torque both mounting screws to 30-35 lbs-in (3.4-4.0 Nm). Mounting of the cell switch actuator is now complete.

Figure 7. Step 7

Step 8: Customer cell switch leads should be stripped to a length of 0.197 inches (5mm). The leads are inserted into wiring access holes on top of the cell switch terminal blocks. While holding the leads securely in place, torque the appropriate screws to 4.4 lbs-in (0.5 Nm) to secure the leads. This completes the installation.

Note:
Recommended maximum electrical ratings
@250 Vac

ENEC 10 (3)
10A Resistive Load
3A Motor Load

UL/CSA
.25HP 125/250 Vac
10.1A 125/250 Vac

Section 3: Removal of cassette cell switch

Step 9: The circuit breaker can now be put back into the cassette. Lever the breaker into and out of its three positions to ensure that the cell switch assembly is operating smoothly.

Note: Keep in mind that the indicator on the front of the circuit breaker must indicate that the breaker is in the DISCONNECT position to permit insertion of the breaker into its cassette.
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