Step 1: Remove the front cover by unscrewing the hex head capte.

Step 2: Remove the plug from the keylock hole. Or if no hole exists, drill 1/4" (6mm) hole using existing counterbore. If drill 1/4"-7/16" (6mm) hole using existing counterbore.

Step 3: Remove existing keylock mounting plate from the universal mounting bracket and discard it if there is an optional counter mounted to it. Remove that.

Step 4: Snap interlock arm assy into place on shaft.

Step 5: First, remove key from keylock. Warning: If key is not removed first, damage to the keylock will result. Do not reinsert key until Step 6. Then remove 2 screws not retaining key. Until Step 6, then remove 2 screws.

- ALSO -

Remove knurled nut from barrel of lock and discard.

Assembly:

- SHAFT

- INTERLOCK
Step 9:
Using pliers, wind free leg of spring clockwise approximately 360° and hook under lip of interlock adapter as shown.

Step 7:
Mount interlock adapter assembly to rear of keylock with 3-48 screws. Interlock keylock with #3-48 x 1/2" long flat head screws.

Step 8:
Insert key in lock. Key in lock will require an additional press, vice, or equivalent. Then insert guide pin through key lock. Place torsion spring on guide pin - note orientation of spring.

Step 6:
Mount to lock mounting plate with the knurled bushing on body. Note orientation of keylock, then remove second nut from interlock body and place keylock on body.
Step 11A: Make certain that hub on kick lock is positioned on top of actuator and hub.

Step 11B: Make sure kick lock key is set to proper orientation.

Step 10A: Assemble the kick key actuator to the trip floor tipper assembly.

Step 10B: Assemble the trip floor tipper assembly to the kick key actuator as shown.

Hex nuts/lockwashers, kick key actuator must be using (2) M4 x 10mm Hex screws and (2) M4 hex nut/lockwasher.
Step 12:

1) Charge, open and close breaker.

2) Turn the key lock several times.

WARNING: If noise is emitted or the breaker does not work as designed, the breaker may have been damaged. Contact your local dealer.

With the key "ON", the breaker is fully functional.

If the key is removed when the breaker is "ON", the breaker cannot be turned off.

To ensure key lock system is working, grip breaker mechanism and turn the key lock several times.

e) To remove the key, press the breaker "OFF" button.

d) If the key cannot be removed when the breaker is "ON", the key cannot turn the breaker "OFF".

c) Open and close to break housing.

To test floor tracker, turn on power bench, turn floor tracker on. When floor tracker is turned on, if floor tracker is not functioning as designed, contact your local dealer.

D) Rack the breaker in and out of cassette to test floor tracker system.

E) Remove the key, press the breaker "OFF" button.

D) Rotate the key 90° counter clockwise.