

Step 1

Remove burrs from tube ends. Ensure that the max. gap between tube ends does not exceed .250 inch. Use template(s) provided on back page to establish tape position and location of tube insertion mark. Wrap tape as shown. Use only one layer of tape and cut off excess. Mark tube as shown opposite template indicator (.250" long).



Step 2

Position fitting components on the tube ends with Union against tape.



Step 3

Start the Nut onto Coupling and tighten with Union against tape. Hold Coupling end. Do not turn. Continue tightening Nut until a great increase in torque is felt as the Slide and the Coupling bottom against the Union. Check for visibility of tube insertion mark.



Step 4

Back off the Nut and assure that the Slide and Coupling are against the shoulder of the Union. Union must contact tape and edge of Coupling must intersect the tube mark.

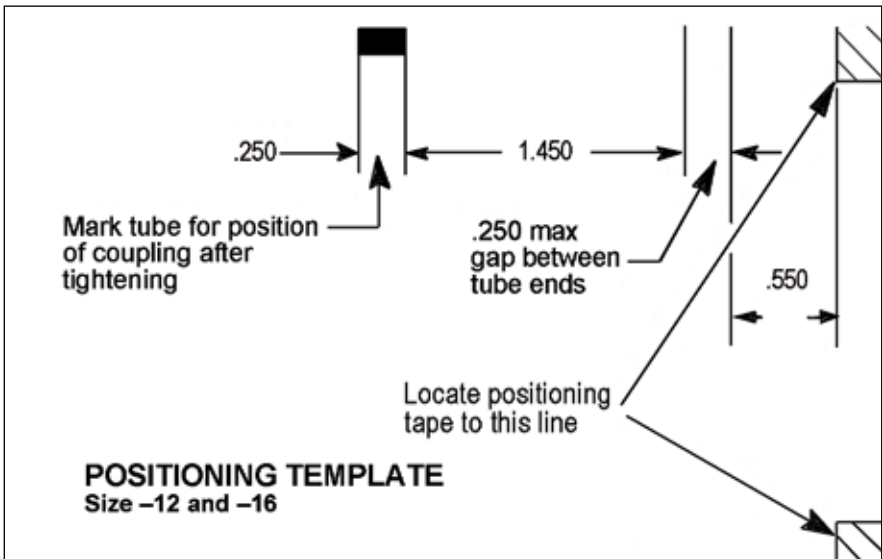
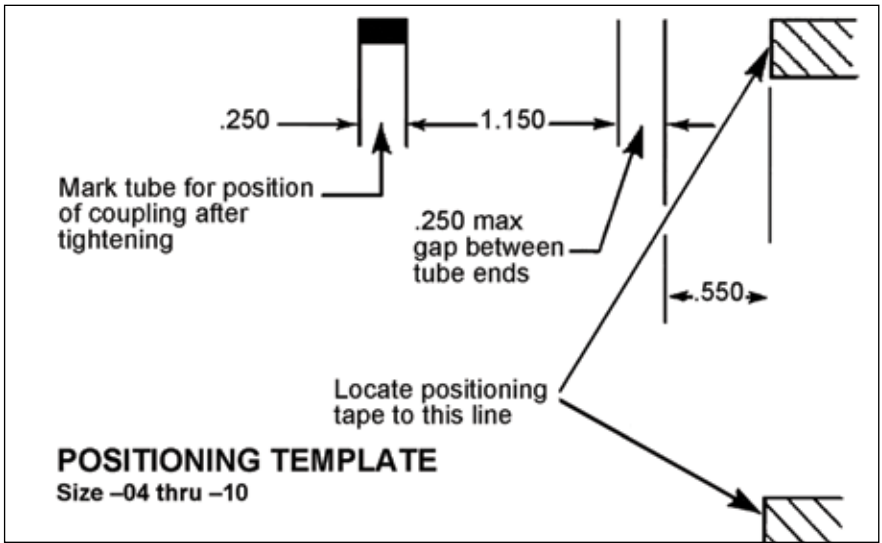


Step 5

Re-tighten the assembly.



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