Eaton’s HAYFLOW™ Q filter elements are suitable for a wide range of applications such as automotive washing and rinsing lines, paints, coatings, inks, dispersions, resins, water and waste water treatment, lubricants and metalworking fluids, aqueous and solvent based cleaners in parts washing equipment and many more.

HAYFLOW™ Q filter elements are a combination of proven DURAGAF extended-life filter material with precise nylon-monofilament woven material. While the DURAGAF extended-life filter material works as a high capacity pre- and depth filter, the outer mesh covers the needle felt and provides a final filter retention rating at 10 µm.

**Features and benefits**
- Applicable for highly intermittent operating conditions and continuous demand
- Long intervals between filter element change-outs (up to five times in comparison with standard needle felt filter bags)
- High capacity depth filtration with an absolute particulate efficiency and fiber release retention through the high purity cover layer
- Absolute particulate efficiency combined with high dirt-holding capacity
- Fully-welded construction with patented SENTINEL® seal ring provides 100% bypass-free filtration
- Material is free from silicone and crater-forming substances

**Filter specifications**

<table>
<thead>
<tr>
<th>Materials</th>
<th>Extended-life needle felt polypropylene or polyester</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cover layer</td>
<td>Nylon-monofilament mesh 10 µm</td>
</tr>
<tr>
<td>Seal rings</td>
<td>Welded polypropylene or polyester SENTINEL seal ring and bottom ring</td>
</tr>
<tr>
<td>Retention ratings</td>
<td>1, 5, 10, 25 µm</td>
</tr>
</tbody>
</table>

**Dimensions/Parameters**

<table>
<thead>
<tr>
<th>Size</th>
<th>02: Ø 180 x 700 mm L</th>
</tr>
</thead>
<tbody>
<tr>
<td>Filter area</td>
<td>02: 7.5 ft² (0.7 m²)</td>
</tr>
<tr>
<td>Max. operating temperatures</td>
<td></td>
</tr>
<tr>
<td>Polypropylene:</td>
<td>90 °C</td>
</tr>
<tr>
<td>Polyester:</td>
<td>150 °C</td>
</tr>
<tr>
<td>Max. differential pressure</td>
<td>2.5 bar</td>
</tr>
<tr>
<td>Recommended change-out pressure for disposal²</td>
<td>0.8 – 1.5 bar</td>
</tr>
<tr>
<td>Max. flow rates₃</td>
<td>02: 30 m³/h</td>
</tr>
</tbody>
</table>

Eaton’s HAYFLOW™ Q filter elements are suitable for a wide range of applications such as automotive washing and rinsing lines, paints, coatings, inks, dispersions, resins, water and waste water treatment, lubricants and metalworking fluids, aqueous and solvent based cleaners in parts washing equipment and many more.
**HAYFLOW Q Filter Element Range**

**Required tools**

- **Deflector without magnets**
  DEF-02-HAYFLOW (F671280)
- **Deflector with magnets**
  DEF-MG-02-HAYFLOW (F672551)

Deflector device is used as an insertion tool, but remains inside the filter element during filtration. The center cap protects the inner sleeve top section against abrasive flow stream.

**Additional, recommended tools**

- **LOFNETIC magnet bars**
  LOFNET-3BAR-02-HAYFLOW (F671131)

The magnetic bars support the retention of magnetic particles and can also be used as an insertion tool that remains in the filter element during filtration.

- **Extraction tool**
  AH-HAYFLOW (F670844A)

Ensures easy and safe removal of the filter element.

**Ordering information**

- **POXL**
  Extended-life needle felt polypropylene
- **PEXL**
  Extended-life needle felt polyester

<table>
<thead>
<tr>
<th>Ranges/Materials</th>
<th>Retention ratings</th>
<th>Size</th>
<th>Packaging</th>
</tr>
</thead>
<tbody>
<tr>
<td>POXL</td>
<td>1, 5, 10, 25 μm</td>
<td>Ø 180 x 700 mm L</td>
<td>8: Filter elements/box</td>
</tr>
<tr>
<td>-Q02HAY</td>
<td></td>
<td>NMO: 10 μm</td>
<td>L: Box size</td>
</tr>
<tr>
<td>-08L</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**Other material combinations and sizes available.**

1. Based on an accepted paint compatibility test (see document QUC-STA-10).
2. Depending on the respective application requirements.
3. For liquids with a dynamic viscosity of 1 mPa·s @ 20°C.

**POXL**

- **Restrainer basket**
  BKT-AS-02-HAYFLOW (F671224A)

A new restrainer basket is required. The bridge on top in combination with the extraction tool AH-HAYFLOW (F670844A) allows easy basket removal.

- **Insertion tool**
  BLK-HAYFLOW (F670843A)

Ensures a perfect fit into the restrainer basket. Remove before closing the bag filter housing.

**PEXL**

- **Insertion tool**
  BLK-HAYFLOW (F670843A)

Ensures a perfect fit into the restrainer basket. Remove before closing the bag filter housing.

**Fractions:**

- **1**
- **-Q02HAY**
- **-08L**

**For more information, please email us at filtration@eaton.com or visit www.eaton.com/filtration**

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