Series DU 1001-1950
DN80 PN32

Position I: Left filter-side in operation
Position II: Right filter-side in operation

1) Connection for the potential equalization, only for application in the explosive area.

Weight DU1001: approx. 120 kg
Weight DU1950: approx. 173 kg

Dimensions: mm

Designs and performance values are subject to change.
Description:

Pressure filter change over series DU 1001-1950 have a working pressure up to 32 bar. Pressure peaks can be absorbed with a sufficient safety margin.

A three-way-change-over valve which is integrated in the middle of the housing makes it possible to switch from the dirty filter-side to the clean filter-side without interrupting operation. These filters can be installed as suction filters.

The filter element consists of star-shaped, pleated filter material, which is supported on the inside by a perforated core tube and is bonded to the end caps with a high-quality adhesive. The flow direction is from outside to inside.

For cleaning the stainless steel mesh element (see special leaflets 21070-4 and 39448-4) or changing the filter element, remove the cover and take out the element. The mesh elements are not guaranteed to maintain 100% performance after cleaning.

For filtration finer than 40 μm, use the disposable elements made of microglass. Filter elements as fine as 5 μm(c) are available; finer filter elements are available upon request.

Eaton filter elements are known for a high intrinsic stability and an excellent filtration capability, a high dirt-retaining capacity and a long service life.

Eaton filter can be used for petroleum-based fluids, HW emulsions, water glycols, most synthetic fluids and lubrication fluids. Consult factory for specific fluid applications.

The internal valves are integrated in the filter cover. After reaching the bypass pressure setting, the bypass valve will send unfiltered partial flow around the filter.

Ship classifications available upon request.

Type index:

Complete filter: (ordering example)

DU.1001. 10VG. 10. B. P. -. FS. A. -. -. -.

1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13

1 | series: 
DU = pressure filter, change over

2 | nominal size: 1001, 1950

3 | filter-material: 
80G, 40G, 25G stainless steel wire mesh 
25VG, 16VG, 10VG, 6VG, 3VG microglass 
25API, 10API microglass according to API 
10P paper

4 | filter element collapse rating:
10 = Δp 10 bar

5 | filter element design:
B = both sides open

6 | sealing material:
P = Nitrile (NBR) 
V = Viton (FPM)

7 | filter element specification:
- = standard 
VA = stainless steel 
IS06 = for HFC application, see sheet-no. 31601 
IS07 = for oil/amonia mixtures (NH3), see sheet-no. 31602

8 | process connection:
FS = SAE-flange connection 3000 PSI

9 | process connection size:
A = 3"

10 | filter housing specification:
- = standard 
IS12 = internal parts of change over armature stainless steel, see sheet-no. 41028

11 | pressure vessel specification:
- = standard (PED 2014/68/EU) 
IS20 = ASME VIII Div.1 with ASME equivalent material, see sheet-no. 55217 (max. operating pressure 16 bar)

12 | internal valve:
- = without 
S = with bypass valve Δp 2.0 bar 
S1 = with bypass valve Δp 3.5 bar

13 | clogging indicator or clogging sensor:
- = without 
AOR = visual, see sheet-no.1606 
AOC = visual, see sheet-no.1606 
AE = visual-electric, see sheet-no.1609 
OP = visual, see sheet-no.1628 
OE = visual-electric, see sheet-no.1628 
VS5 = electronic, see sheet-no.1641

To add an indicator/sensor to your filter, use the corresponding indicator data sheet to find the indicator details and add them to the filter assembly model code.

Filter element: (ordering example)

01NR. 1000. 10VG. 10. B. P. -

1 | 2 | 3 | 4 | 5 | 6 | 7

1 | series: 
01NR = standard-return-line filter element according to DIN 24550, T4

2 | nominal size: 1000, 1001 (only with DU1950)

3 | see type index complete filter

Accessories:

- gauge port and bleeder connection, see sheet-no. 1650
- drain- and bleeder connection, see sheet-no. 1651
- SAE-counter flanges, see sheet-no. 1652
- shut-off valve, see sheet-no. 1655
Technical data:
operating temperature: -10 °C to +100 °C
operating medium: mineral oil, other media on request
max. operating pressure: 32 bar
test pressure: 64 bar
max. operating pressure with IS20: 16 bar
test pressure with IS20: 32 bar
process connection: SAE-flange connection 3000 PSI
housing material: EN-GJS-400-18-LT
sealing material: Nitrile (NBR) or Viton (FPM), other materials on request
installation position: vertical
measuring connections: G ¼
drain- and bleeder connections: G ½
volume tank DU1001: 2x 13.0 l
volume tank DU1950: 2x 23.3 l

Classified under the Pressure Equipment Directive 2014/68/EU for mineral oil (fluid group 2), Article 4, Para. 3.
Classified under ATEX Directive 2014/34/EU according to specific application (see questionnaire sheet-no. 34279-4).

Pressure drop flow curves:

Filter calculation/sizing
The pressure drop of the assembly at a given flow rate Q is the sum of the housing $\Delta p$ and the element $\Delta p$ and is calculated as follows:

$\Delta p_{\text{assembly}} = \Delta p_{\text{housing}} + \Delta p_{\text{element}}$
$\Delta p_{\text{housing}} = (\text{see } \Delta p = f(Q) - \text{characteristics})$

$\Delta p_{\text{Element}} (\text{mbar}) = Q \left( \frac{1}{\text{min}} \right) \times \frac{\text{MSK}}{10} \left( \text{mbar} \right) \times \nu \left( \text{mm}^2/\text{s} \right) \times \frac{p}{0.876} \left( \text{kg}/\text{dm}^3 \right)$

For ease of calculation our Filter Selection tool is available online at www.eatonpowersource.com/calculators/filtration/

Material gradient coefficients (MSK) for filter elements
The material gradient coefficients in mbar/(l/min) apply to mineral oil (HLP) with a density of 0.876 kg/dm³ and a kinematic viscosity of 30 mm²/s (139 SUS). The pressure drop changes proportionally to the change in kinematic viscosity and density.

<table>
<thead>
<tr>
<th>DU</th>
<th>3VG</th>
<th>6VG</th>
<th>10VG</th>
<th>16VG</th>
<th>25VG</th>
<th>25G</th>
<th>40G</th>
<th>80G</th>
<th>10P</th>
<th>10API</th>
<th>25API</th>
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<tbody>
<tr>
<td>1001</td>
<td>0.197</td>
<td>0.137</td>
<td>0.087</td>
<td>0.076</td>
<td>0.052</td>
<td>0.0050</td>
<td>0.0046</td>
<td>0.0032</td>
<td>0.042</td>
<td>0.044</td>
<td>0.020</td>
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<tr>
<td>1950</td>
<td>0.098</td>
<td>0.068</td>
<td>0.044</td>
<td>0.038</td>
<td>0.026</td>
<td>0.0025</td>
<td>0.0023</td>
<td>0.0016</td>
<td>0.021</td>
<td>0.022</td>
<td>0.010</td>
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</table>

$\Delta p = f(Q)$ – characteristics according to ISO 3968
The pressure drop characteristics apply to mineral oil (HLP) with a density of 0.876 kg/dm³. The pressure drop changes proportionally to the density.

![DU.1001/1950 Housing Pressure Drop](image)
Symbols:

- Without indicator
- With bypass valve
- With visual-electric indicator
- With electric indicator
- AE 30 and AE 40
- With visual-electric indicator
- AE 50 and AE 62
- With visual-electric indicator
- AE 70 and AE 80
- With visual-electric indicator
- OE
- With electronic sensor
- VS5

Spare parts:

<table>
<thead>
<tr>
<th>Item</th>
<th>Designation</th>
<th>Qty.</th>
<th>Dimension / Article-No. DU 1001</th>
<th>Qty.</th>
<th>Dimension / Article-No. DU 1990</th>
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<tbody>
<tr>
<td>1</td>
<td>Filter element</td>
<td>2</td>
<td>01NR.1000… or 01NR.1001…</td>
<td>4</td>
<td>01NR.1000… or 01NR.1001…</td>
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<tr>
<td>2</td>
<td>O-ring</td>
<td>4</td>
<td>90 x 4 306941 (NBR) 307031 (FPM)</td>
<td>8</td>
<td>90 x 4 306941 (NBR) 307031 (FPM)</td>
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<tr>
<td>3</td>
<td>O-ring</td>
<td>2</td>
<td>185 x 4 305593 (NBR) 306309 (FPM)</td>
<td>4</td>
<td>185 x 4 305593 (NBR) 306309 (FPM)</td>
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<td>4</td>
<td>O-ring</td>
<td>1</td>
<td>24 x 3 303038 (NBR) 304397 (FPM)</td>
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<td>24 x 3 303038 (NBR) 304397 (FPM)</td>
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<tr>
<td>5</td>
<td>O-ring</td>
<td>2</td>
<td>140 x 3 304604 (NBR) 307541 (FPM)</td>
<td>2</td>
<td>140 x 3 304604 (NBR) 307541 (FPM)</td>
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<td>6</td>
<td>O-ring</td>
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<td>120 x 4 305300 (NBR) 307991 (FPM)</td>
<td>1</td>
<td>120 x 4 305300 (NBR) 307991 (FPM)</td>
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<td>7</td>
<td>O-ring</td>
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<td>32 x 2.5 306843 (NBR) 308268 (FPM)</td>
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<td>32 x 2.5 306843 (NBR) 308268 (FPM)</td>
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<td>8</td>
<td>O-ring</td>
<td>2</td>
<td>69,45 x 3,53 305868 (NBR) 307357 (FPM)</td>
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<td>69,45 x 3,53 305868 (NBR) 307357 (FPM)</td>
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<td>9</td>
<td>Screw plug</td>
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<td>G ½ 304678</td>
<td>10</td>
<td>G ½ 304678</td>
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<tr>
<td>10</td>
<td>Connecting pipe</td>
<td>-</td>
<td>Ø 90 313233</td>
<td>2</td>
<td>Ø 90 313233</td>
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<td>11</td>
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<td>G ¼ 305003</td>
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<tr>
<td>12</td>
<td>Clogging indicator, visual</td>
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<td>AOR or AOC see sheet-no. 1606</td>
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<td>13</td>
<td>Clogging indicator, visual r, optical</td>
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<td>OE see sheet-no. 1628</td>
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<tr>
<td>14</td>
<td>Clogging indicator, visual-electric</td>
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<td>OE see sheet-no. 1628</td>
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<tr>
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<td>Clogging indicator, visual-electric</td>
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<td>AE see sheet-no. 1609</td>
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<tr>
<td>16</td>
<td>Clogging sensor, electronic</td>
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<td>VS5 see sheet-no. 1641</td>
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<td></td>
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<tr>
<td>17</td>
<td>Screw plug</td>
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<td>G ¼ 305003</td>
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<tr>
<td>18</td>
<td>Pressure balance valve</td>
<td>1</td>
<td>DNT0 305000</td>
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</tr>
</tbody>
</table>

Item 17 execution only without clogging indicator or clogging sensor

Test methods:

Filter elements are tested according to the following ISO standards:

ISO 2941 Verification of collapse/burst resistance
ISO 2942 Verification of fabrication integrity
ISO 2943 Verification of material compatibility with fluids
ISO 3723 Method for end load test
ISO 3724 Verification of flow fatigue characteristics
ISO 3968 Evaluation of pressure drop versus flow characteristics
ISO 16889 Multi-pass method for evaluating filtration performance

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