Series DU 635
464 PSI

1) Connection for the potential equalization, only for application in the explosive area.

weight: approx. 203 lbs.

Dimensions: inches
Designs and performance values are subject to change.
Pressure Filter, change over Series DU 635
464 PSI

Description:
Pressure filter change over series DU 635 have a working pressure up to 464 PSI. Pressure peaks can be absorbed with a sufficient safety margin.

Change-over ball valve between the two filter housings makes it possible to switch from the dirty filter-side to the clean filter-side without interrupting operation. These filters can be installed as suction filters.

The filter element consists of star-shaped, pleated filter material, which is supported on the inside by a perforated core tube and is bonded to the end caps with a high-quality adhesive. The flow direction is from outside to inside.

For cleaning the stainless steel mesh element or changing the filter element, remove the cover and take out the element. The mesh elements are not guaranteed to maintain 100% performance after cleaning.

For filtration finer than 40 μm, use the disposable filter elements as fine as 5 μm(c) are available; finer filter elements are available upon request.

Eaton filter elements are known for a high intrinsic stability and an excellent filtration capability, a high dirt-retaining capacity and a long service life.

Eaton filter can be used for petroleum-based fluids, HW emulsions, water glycols, most synthetic fluids and lubrication fluids. Consult factory for specific fluid applications.

Ship classifications available upon request.

Type index:

Complete filter: (ordering example)


1 | series:
   | DU = pressure filter, change over
2 | nominal size: 635
3 | filter-material:
   | 80G, 40G, 25G stainless steel wire mesh
   | 25VG, 16VG, 10VG, 6VG, 3VG microglass
   | 25API, 10API microglass according to API
   | 10P paper
4 | filter element collapse rating:
   | 30 = p 435 PSI
5 | filter element design:
   | E = single end open
   | S = with bypass valve Δp 29 PSI
   | S1 = with bypass valve Δp 51 PSI
6 | sealing material:
   | P = Nitrile (NBR)
   | V = Viton (FPM)
7 | filter element specification:
   | - = standard
   | VA = stainless steel
   | IS06 = for HFC application, see sheet-no. 31601
   | IS07 = for oil/ammonia mixtures (NH3), see sheet-no. 31602
8 | process connection:
   | FS = SAE-flange connection 3000 PSI
9 | process connection size:
   | 9 = 2 ½
10 | filter housing specification:
   | - = standard
   | IS12 = internal parts of change over armature stainless steel, see sheet-no. 41028
11 | pressure vessel specification:
   | - = standard (PED 2014/68/EU)
   | IS20 = ASME VIII Div.1 with ASME equivalent material, see sheet-no. 55217 (max. operating pressure 232 PSI)
   | IS14 = pressure vessel is calculated acc. to EN 13445, see sheet-no. 69828 (max. operating pressure 145 PSI)
12 | internal valve:
   | - = without
13 | clogging indicator or clogging sensor:
   | - = without
   | AOR = visual, see sheet-no. 1606
   | AOC = visual, see sheet-no. 1606
   | AE = visual-electric, see sheet-no. 1609
   | OP = visual, see sheet-no. 1628
   | OE = visual-electric, see sheet-no. 1628
   | VS5 = electronic, see sheet-no. 1641

To add an indicator/sensor to your filter, use the corresponding indicator data sheet to find the indicator details and add them to the filter assembly model code.

Filter element: (ordering example)

01NL. 630. 10VG. 30. E. P. -

1 | series:
   | 01NL = standard filter element according to DIN 24550, T3
2 | nominal size: 630
3 | see type index complete filter

Accessories:
- gauge port and bleeder connection, see sheet-no. 1650
- drain- and bleeder connection, see sheet-no. 1651
- SAE-counter flanges, see sheet-no. 1652
- shut-off valve, see sheet-no. 1655
Technical data:

- **Operating temperature:** +14 °F to +212 °F
- **Operating medium:** mineral oil, other media on request
- **Max. operating pressure:** 464 PSI
- **Test pressure:** 900 PSI
- **Max. operating pressure with IS20:** 232 PSI
- **Test pressure with IS20:** 464 PSI
- **Max. operating pressure with IS14:** 145 PSI
- **Test pressure with IS14:** 290 PSI
- **Process connection:** SAE-flange connection 3000 PSI
- **Housing material:** EN-GJS-400-18-LT
- **Switching housing material:** S355J2+N
- **Sealing material:** Nitrile (NBR) or Viton (FPM), other materials on request
- **Installation position:** Vertical
- **Measuring connections:** BSPP ¼
- **Drain- and bleeder connections:** BSPP ½
- **Volume tank:** 2x 1.50 gal.

Classified under the Pressure Equipment Directive 2014/68/EU for mineral oil (fluid group 2), Article 4, Para. 3.
Classified under ATEX Directive 2014/34/EU according to specific application (see questionnaire sheet-no. 34279-4).

**Pressure drop flow curves:**

**Filter calculation/sizing**

The pressure drop of the assembly at a given flow rate Q is the sum of the housing \( \Delta p \) and the element \( \Delta p \) and is calculated as follows:

\[
\Delta p_{assembly} = \Delta p_{housing} + \Delta p_{element}
\]

\[
\Delta p_{housing} = (\text{see } \Delta p = f(Q) - \text{characteristics})
\]

\[
\Delta p_{element} (\text{PSI}) = Q \left( \frac{\text{GPM}}{1000} \right) x \frac{\text{MSK}}{\text{GPM}} x \nu(SUS) x \frac{\rho}{0.876} \left( \frac{\text{kg}}{\text{dm}^3} \right)
\]

For ease of calculation our Filter Selection tool is available online at [www.eatonpowersource.com/calculators/filtration/](http://www.eatonpowersource.com/calculators/filtration/)

**Material gradient coefficients (MSK) for filter elements**

The material gradient coefficients in psi/gpm apply to mineral oil (HLP) with a density of 0.876 kg/dm³ and a kinematic viscosity of 139 SUS (30 mm²/s). The pressure drop changes proportionally to the change in kinematic viscosity and density.

<table>
<thead>
<tr>
<th>DU</th>
<th>3VG</th>
<th>6VG</th>
<th>10VG</th>
<th>16VG</th>
<th>25VG</th>
<th>25G</th>
<th>40G</th>
<th>80G</th>
<th>10P</th>
<th>10API</th>
<th>25API</th>
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</thead>
<tbody>
<tr>
<td>635</td>
<td>0.534</td>
<td>0.371</td>
<td>0.237</td>
<td>0.207</td>
<td>0.141</td>
<td>0.1735</td>
<td>0.1619</td>
<td>0.1109</td>
<td>0.112</td>
<td>0.121</td>
<td>0.056</td>
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</tbody>
</table>

\( \Delta p = f(Q) - \text{characteristics according to ISO 3968} \)

The pressure drop characteristics apply to mineral oil (HLP) with a density of 0.876 kg/dm³. The pressure drop changes proportionally to the density.
Symbols:

- without indicator
- with electric indicator AE 30 and AE 40
- with visual-electric indicator AE 50 and AE 62
- with visual-electric indicator AE 70 and AE 80
- with electronic sensor OE
- with visual-electric indicator AOR/AOC
- with visual-electric indicator VS5

Spare parts:

<table>
<thead>
<tr>
<th>Item</th>
<th>Qty</th>
<th>Designation</th>
<th>Dimension</th>
<th>Article-No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>2</td>
<td>Filter element</td>
<td>01NL.630</td>
<td>304377 (NBR)</td>
</tr>
<tr>
<td>2</td>
<td>2</td>
<td>O-ring</td>
<td>60 x 3.5</td>
<td>306025 (NBR)</td>
</tr>
<tr>
<td>3</td>
<td>2</td>
<td>O-ring</td>
<td>125 x 3</td>
<td>322716 (NBR)</td>
</tr>
<tr>
<td>4</td>
<td>4</td>
<td>Gasket kit of change over UKK</td>
<td>2 1/2</td>
<td>305868 (NBR)</td>
</tr>
<tr>
<td>5</td>
<td>2</td>
<td>O-ring</td>
<td>69.45 x 3.53</td>
<td>305868 (NBR)</td>
</tr>
<tr>
<td>6</td>
<td>4</td>
<td>O-ring</td>
<td>6 x 2</td>
<td>310004 (NBR)</td>
</tr>
<tr>
<td>7</td>
<td>8</td>
<td>Screw plug</td>
<td>BSPP ½”</td>
<td>304678</td>
</tr>
<tr>
<td>8</td>
<td>2</td>
<td>Screw plug</td>
<td>BSPP ¾”</td>
<td>305003</td>
</tr>
<tr>
<td>9</td>
<td>1</td>
<td>Clogging indicator, visual</td>
<td>AOR or AOC</td>
<td>see sheet-no. 1606</td>
</tr>
<tr>
<td>10</td>
<td>1</td>
<td>Clogging indicator, visual r. optisch</td>
<td>OP</td>
<td>see sheet-no. 1628</td>
</tr>
<tr>
<td>11</td>
<td>1</td>
<td>Clogging indicator, visual-electric</td>
<td>OE</td>
<td>see sheet-no. 1628</td>
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<tr>
<td>12</td>
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<td>AE</td>
<td>see sheet-no. 1609</td>
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<tr>
<td>13</td>
<td>1</td>
<td>Clogging sensor, electronic</td>
<td>VS5</td>
<td>see sheet-no. 1641</td>
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<tr>
<td>14</td>
<td>2</td>
<td>Screw plug</td>
<td>BSPP ¾”</td>
<td>305003</td>
</tr>
<tr>
<td>15</td>
<td>1</td>
<td>Pressure balance valve</td>
<td>3/8”</td>
<td>305000</td>
</tr>
</tbody>
</table>

Item 14 execution only without clogging indicator or clogging sensor

Test methods:

Filter elements are tested according to the following ISO standards:

- ISO 2941: Verification of collapse/burst resistance
- ISO 2942: Verification of fabrication integrity
- ISO 2943: Verification of material compatibility with fluids
- ISO 3723: Method for end load test
- ISO 3724: Verification of flow fatigue characteristics
- ISO 3968: Evaluation of pressure drop versus flow characteristics
- ISO 16889: Multi-pass method for evaluating filtration performance