

# Product Environmental Profile





# N2 Switch Disconnector (IEC) DC with STD Technology and with Screw Terminal

Representative product	N2-4-250-S1-DC (Y7-154940) Product Category: Disconnectors
Description of the product	Eaton Moeller series NZM Switch-disconnectors have robust design with current rating of 250A and voltage rating of 1000VDC especially designed for high-performance applications. Its positive drive mechanism and isolating characteristics make it ideal for use as an emergency stop, maintenance/service switch, and main switch. It consists of 3 switch positions: I (ON), 0 (OFF), and + (Intermediate).
Homogeneous Environmental Families Covered	The PEP concerns following product offerings from Eaton Moeller series NZM Switch Disconnector as mentioned below:  • Series: N2 Switch Disconnectors  • Rated Current: 160A, 200A, 250A  • No. of Poles: 4  • Type of Terminal: With Screw Terminal  • Type of DC Device: S1, S15
Functional unit	"Turn off all or part of an installation by separating the installation or part of the installation of all electrical energy, for safety reasons with a rated voltage 1000V, and rated current 250A, ensuring isolation characterized by a rated voltage 1250V, and IP Rating of IP20, according to the appropriate use scenario, and during the reference service life of the product of 20 years."
Company information	Eaton Electro Productie s.r.l, Independentei 8, Sarbi, Romania, 437157 Email: productstewardship-es@eaton.com

<b>Constituent Materials</b>								
Reference product mass	3.08E+00 Kg (With packaging)							
Category PEP Material	Mass (kg) % Contribution							
Plastic	Polyester Resin	6.48E-01	21.1%					
Plastic	Polycarbonate	6.30E-01	20.5%					
Metal	Copper	5.30E-01	17.2%					
Metal	Steel	4.83E-01	15.7%					
Metal	Stainless Steel	3.05E-01	9.9%					
Plastic	Polyamide66 with 30% Glass Fibre	1.93E-01	6.3%					
Other	Cardboard	8.85E-02	2.9%					
Other	Wood	7.00E-02	2.3%					
Plastic	Polyamide66	2.77E-02	0.9%					
Plastic	Polybutylene Terephthalate with 30% Glass Fibre	2.10E-02	0.7%					
Other	Ferrite Magnet	1.60E-02	0.5%					
Other	Laminated Glass Fiber	1.60E-02	0.5%					
Metal	Silver	1.52E-02	0.5%					
Other	Paper	1.29E-02	0.4%					
Metal	Bronze	6.20E-03	0.2%					
Other	Miscellaneous	1.20E-02	0.4%					
	Total 3.08E+00 100.0%							

#### **Substance Assessment**

The representative product is compliant with exemption with the EU-RoHS Directive (2011/65/EU), and the product does contain Lead, Perfluorobutane Sulfonic acid (PFBS) and its salts as substance listed as Substance-of-Very-High-Concern (SVHC) as Duty-to-Declare on the Candidate List of the EU-REACH Regulation (1907/2006/EC).

<b>Additional Envir</b>	onmental Information
Manufacturing	The reference product is assembled at an Eaton plant in Sarbi, Romania holding management system
ivialiulacturing	certifications according to ISO 14001 standards.
Distribution	Eaton is committed to minimizing weight and volume of product and packaging with focus to
Distribution	optimize transport efficiency.
Installation	The installation process does not require any energy consumption and there is no waste other than
IIIStaliation	the obsolete product packaging generated during this step.
Use	The product requires energy consumption during operation.
	The recyclability rate of the overall product is 70.78% if it is properly dismantled prior to
End of life	shredding. The rate is calculated based on "ECO'DEEE recyclability and recoverability calculation
Elia di lile	method" (version V1, 20 Sep. 2008 presented to the French Agency for Environment and Energy
	Management: ADEME).

#### **Environmental Impacts**

The calculation of the environmental impacts is the result of the Product's Life Cycle Analysis in accordance with ISO 14040/44, covering the entire lifecycle, i.e., "Cradle-to-Grave" including the following life cycle phases: production, distribution, installation, use and end of life.

System modelling was carried out using the commercial LCA software EIME v6.2.3 with database version CODDE-2024-04 Updated on 2024-06-04.

Indicators Set: PEF EF 3.1 (Compliance: PEP ed.4, EN15804+A2) v2.0

maicators set. i	21 2.1 (compliance: 121 cd.+, 2141300+17(2) v2.0
	The product is assembled as well as packed at Eaton facility in Romania.
Manufacturing	The product is then transported 1837 km by a lorry of 27t capacity from plant to distribution center in
Phase	Rheinbach, Germany.
	Energy model used: Romania
Distribution	Distribution of the product in its packaging from the Eaton's last logistics platform to the installation
Phase	place in Europe is considered as per PCR rules.
	Product is installed in Europe.
Installation	Installation of product and treatment of packaging waste are considered in this phase.
Phase	There is no installation energy consumption for reference product.
	Energy model used: Europe
	Reference lifetime: 20 Years
	Usage profile: The product has power loss of 66 W at full load condition.
Har Black	For Industrial applications considering 50% of the loading rate and 30% of the use time rate, total losses
Use Phase	are 867.24 kWh over the 20 years. (Industrial application is considered as per PSR-0005 section 3.2.2.)
	Product does not require any maintenance/replacement during useful life.
	Energy model used: Europe
End of life	Product disposed with WEEE guidelines.
Phase	Energy model used: Europe
	Module D is calculated according to PCR-ed4-EN-2021 09 06 based on the materials recycled and the
Module-D	modelled end-of-life scenario. It expresses the net benefits and loads beyond the boundaries of the
	system and are not to be included in the life cycle totals.

## **Environmental Impact Indicators: Mandatory**

Mandatory environmental impact indicators	Units	Sum	A1-A3 - Manufacturing	A4 - Distribution	A5 - Installation	B6 - Operational energy use	C1-C4 - End of life
Climate change - total (GWP)	kg CO₂ eq.	3.31E+02	2.03E+01	7.33E-01	4.53E-01	3.06E+02	3.67E+00
Climate change - fossil fuels (GWP-f)	kg CO₂ eq.	3.30E+02	2.02E+01	7.33E-01	1.79E-01	3.05E+02	3.56E+00
Climate change - biogenics (GWP-b)	kg CO₂ eq.	9.90E-01	4.99E-02	0.00E+00	2.73E-01	5.63E-01	1.04E-01
Climate change - land use and land use transformation (GWP-lu)	kg CO₂ eq.	8.76E-04	8.74E-04	0.00E+00	0.00E+00	0.00E+00	1.74E-06
Ozone depletion (ODP)	kg eq. CFC- 11	3.52E-06	1.95E-06	1.12E-09	4.55E-09	1.48E-06	8.50E-08
Acidification (AP)	mole of H <sup>+</sup> eq.	1.81E+00	2.17E-01	4.65E-03	4.79E-04	1.57E+00	2.28E-02
Freshwater eutrophication (Ep-fw)	kg P eq.	5.51E-03	1.43E-03	2.75E-07	1.64E-06	8.05E-04	3.28E-03

D - Benefits and loads beyond the system boundaries
-9.66E+00
-9.62E+00
-4.35E-02
-8.01E-04
-1.02E-06
-1.18E-01
-4.94E-05

Mandatory environmental impact indicators	Units	Sum	A1-A3 - Manufacturing	A4 - Distribution	A5 - Installation	B6 - Operational energy use	C1-C4 - End of life
Marine aquatic eutrophication (Ep-m)	kg of N eq.	2.13E-01	1.72E-02	2.18E-03	1.80E-04	1.91E-01	3.04E-03
Terrestrial eutrophication (Ep-t)	mole of N eq.	3.32E+00	1.89E-01	2.39E-02	1.35E-03	3.06E+00	3.76E-02
Photochemical ozone formation (POCP)	kg of NMVOC eq.	6.84E-01	6.61E-02	6.03E-03	3.40E-04	6.00E-01	1.07E-02
Depletion of abiotic resources - elements (ADP-e)	kg eq. Sb	2.27E-02	2.25E-02	2.89E-08	9.99E-09	1.08E-04	1.06E-04
Depletion of abiotic resources - fossil fuels (ADP-f)	MJ	8.38E+03	4.68E+02	1.02E+01	1.37E+00	7.72E+03	1.82E+02
Water scarcity (WDP)	m³ eq. deprivation worldwide	4.53E+01	1.82E+01	2.79E-03	3.02E-02	2.34E+01	3.63E+00

D - Benefits and loads beyond the system boundaries
-7.26E-03
-7.18E-02
-2.85E-02
-8.84E-03
-1.92E+02
-1.04E+01

# **Inventory Flow Indicators: Mandatory**

Inventory flow indicators	Units	Sum	A1-A3 - Manufacturing	A4 - Distribution	A5 - Installation	B6 - Operational energy use	C1-C4 - End of life	D - Bel loads b system
Use of renewable primary energy, excluding renewable primary energy resources used as raw materials	MJ	2.07E+03	2.57E+01	1.37E-02	7.76E-01	2.04E+03	4.29E+00	-8.6
Use of renewable primary energy resources used as raw materials	MJ	3.77E+00	3.77E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	-1.8
Total use of renewable primary energy resources (primary energy and primary energy resources used as raw materials)	MJ	2.08E+03	2.95E+01	1.37E-02	7.76E-01	2.04E+03	4.29E+00	-1.0
Use of non-renewable primary energy, excluding non-renewable primary energy resources used as raw materials	MJ	8.34E+03	4.26E+02	1.02E+01	1.37E+00	7.72E+03	1.82E+02	-1.6
Use of non-renewable primary energy resources used as raw materials	MJ	4.28E+01	4.28E+01	0.00E+00	0.00E+00	0.00E+00	0.00E+00	-2.3
Total use of non-renewable primary energy resources (primary energy and primary energy resources used as raw materials)	MJ	8.38E+03	4.68E+02	1.02E+01	1.37E+00	7.72E+03	1.82E+02	-1.9
Use of secondary materials	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.0
Use of renewable secondary fuels	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.0

	D - Benefits and loads beyond the system boundaries
	-8.65E+00
	-1.89E+00
	-1.05E+01
	-1.68E+02
	-2.33E+01
	-1.92E+02
	0.00E+00
	0.00E+00

Inventory flow indicators	Units	Sum	A1-A3 - Manufacturing	A4 - Distribution	A5 - Installation	B6 - Operational energy use	C1-C4 - End of life
Use of non-renewable secondary fuels	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Net use of fresh water	m³	1.06E+00	4.24E-01	6.49E-05	1.17E-03	5.50E-01	8.44E-02
Hazardous waste disposed of	kg	1.79E+02	1.63E+02	0.00E+00	1.42E-02	1.34E+01	2.94E+00
Non-hazardous waste disposed of	kg	6.37E+01	1.09E+01	2.58E-02	7.13E-02	5.16E+01	1.14E+00
Radioactive waste disposed of	kg	1.63E-02	4.26E-03	1.83E-05	8.08E-06	1.18E-02	1.76E-04
Components for re-use	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Materials for recycling	kg	2.86E+00	6.87E-01	0.00E+00	1.07E-01	0.00E+00	2.07E+00
Materials for energy recovery	kg	7.68E-02	3.38E-03	0.00E+00	3.11E-02	0.00E+00	4.23E-02
Exported energy	MJ by energy vector	2.39E-02	3.47E-05	0.00E+00	2.38E-02	0.00E+00	0.00E+00
Biogenic carbon content of the product	kg of C.	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Biogenic carbon content of the associated packaging	kg of C.	7.16E-02	7.16E-02	0.00E+00	0.00E+00	0.00E+00	0.00E+00

D - Benefits and
loads beyond the
system boundaries
0.00E+00
-2.42E-01
-9.53E+01
-5.02E+00
-2.70E-03
0.00E+00
-2.24E-07
0.00E+00
0.00E+00
0.00E+00
0.00E+00

# **Environmental Impact Indicators: Optional**

Optional Environmental impact indicators	Units	Sum	A1-A3 - Manufacturing	A4 - Distribution	A5 - Installation	B6 - Operational energy use	C1-C4 - End of life	D - Benefits and loads beyond the system boundaries
Emission of fine particles	incidence of diseases	1.48E-05	2.05E-06	3.78E-08	2.82E-09	1.26E-05	1.27E-07	-1.10E-06
Ionizing radiation, human health	kBq U <sup>235</sup> eq.	6.57E+02	2.05E+02	1.79E-03	1.22E+01	4.39E+02	7.27E-01	-1.41E+02
Ecotoxicity, fresh water	CTUe	1.40E+03	7.25E+02	4.81E-01	1.76E+00	5.77E+02	9.84E+01	-5.79E+02
Human toxicity, cancer effects	CTUh	4.18E-06	4.13E-06	1.29E-11	1.09E-08	3.84E-08	3.52E-09	-2.40E-06
Human toxicity, non- cancer effects	CTUh	3.30E-06	2.11E-06	2.49E-10	4.11E-10	9.18E-07	2.69E-07	-1.30E-06
Impacts related to land use/soil quality	-	2.46E+01	6.32E+00	0.00E+00	4.75E-04	8.46E+00	9.81E+00	-2.23E+00
Total use of primary energy during the life cycle	MJ	1.05E+04	4.98E+02	1.02E+01	2.15E+00	9.76E+03	1.87E+02	-2.02E+02

To evaluate the environmental impact of other product covered by this PEP, multiply the impact figures by-

# Factors for Manufacturing, Installation, End-of-Life, and Module-D Phase:

Product Number	Product Number	Phases	GW P (kg CO <sub>2</sub> eq.)	GWP- f (kg CO <sub>2</sub> eq.)	GWP- b (kg CO <sub>2</sub> eq.)	GWP- lu (kg CO₂ eq.)	ODP (kg CFC- 11 eq.)	AP (mol H+ eq.)	EP- fw (kg P eq.)	EP- m (kg N eq.)	EP-t (mol N eq.)	POCP (kg NMVOC eq.)	ADP- e (kg Sb eq.)	ADP- f (MJ)	WDP (m³ eq.)
Y7-154940 (Reference) N2-4-250-S1-DC	Manufacturing														
		Distribution													
	N2-4-250-S1-DC	Installation							1.00						
		End of Life													
		Module-D													
		Manufacturing													
		Distribution	1.00												
Y7-127732	N2-4-160-S1-DC	Installation													
		End of Life													
		Module-D													
Y7-127733 N2-4-200-S1-DC	Manufacturing														
		Distribution													
	N2-4-200-S1-DC	Installation	1.00												
		End of Life													
		Module-D													
	Manufacturing														
	N2-4-250-S15-DC	Distribution													
Y7-167690		Installation	1.00												
		End of Life													
		Module-D													
		Manufacturing													
Y7-167688 N2	N2-4-160-S15-DC	Distribution	1.00												
		Installation													
		End of Life													
		Module-D													
		Manufacturing													
Y7-167689	N2-4-200-S15-DC	Distribution	on 1.00												
		Installation													
		End of Life													
		Module-D													

## Multiplying Factors for Use Phase and Distribution phase for homogenous products:

Part Number	Product Description	Use Phase Extrapolation Factors				
Y7-154940 (Reference)	N2-4-250-S1-DC	1.00				
Y7-127732	N2-4-160-S1-DC	0.41				
Y7-127733	N2-4-200-S1-DC	0.64				
Y7-167690	N2-4-250-S15-DC	1.00				
Y7-167688	N2-4-160-S15-DC	0.41				
Y7-167689	N2-4-200-S15-DC	0.64				

## Disclaimer

This Product Environmental Profile and its content is based on information available to us. It refers to the product at the date of issue. We make no express or implied representations or warranties with respect to the information contained herein.

Registration Number	EATO-00241-V01.01-EN	Drafting rules	PCR-ed4-EN-2021 09 06			
Verifier accreditation Number	VH53	Supplemented by	PSR-0005-ed3.1-EN-2023 12 08			
Date of issue	11-2024	Information and reference documents	www.pep-ecopassport.org			
	5 years					
Independent verification of	the declaration and data, in con	npliance with ISO 14025: 20	06			
Internal	ernal X External					
The PCR review was conduct (DDemain)						
PEPs are compliant with XP	PEP					
The components of the pres	PASS					
other program.	PORT					
Document complies with IS	FORTS					
Type III environmental decla						