# **OPTCQ EtherNet/IP Option Card**

# User Manual

Effective May 2024





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# Safety

**Definitions and Symbols** 

# WARNING

This symbol indicates high voltage. It calls your attention to items or operations that could be dangerous to you and other persons operating this equipment. Read the message and follow the instructions carefully.

### This symbol is the "Safety Alert Symbol." It occurs with either of two signal words: CAUTION or WARNING, as described below.

# WARNING

Indicates a potentially hazardous situation which, if not avoided, can result in serious injury or death.

# 

Indicates a potentially hazardous situation which, if not avoided, can result in minor to moderate injury, or serious damage to the product. The situation described in the CAUTION may, if not avoided, lead to serious results. Important safety measures are described in CAUTION (as well as WARNING).

# Hazardous High Voltage

# WARNING

Motor control equipment and electronic controllers are connected to hazardous line voltages. When servicing drives and electronic controllers, there may be exposed components with housings or protrusions at or above line potential. Extreme care should be taken to protect against shock.

Stand on an insulating pad and make it a habit to use only one hand when checking components. Always work with another person in case an emergency occurs. Disconnect power before checking controllers or performing maintenance. Be sure equipment is properly grounded. Wear safety glasses whenever working on electronic controllers or rotating machinery.

# Warnings and Cautions

# WARNING

Internal components and circuit boards are at high potential when the frequency converter is connected to the power source. This voltage is extremely dangerous and may cause death or severe injury if you come into contact with it.

# WARNING

MAKE SURE THAT THE FREQUENCY CONVERTER IS SWITCHED OFF BEFORE AN OPTION OR FIELDBUS BOARD IS CHANGED OR ADDED!

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# **General Information**

Eaton 9000X variable frequency drives can be connected to Ethernet using an EtherNet/IP fieldbus board OPTCQ.

# OPTCQ EtherNet/IP Communication Interface Option Card

### Features

- Provides a means to control, configure and collect data over an Ethernet network
- 10/100 Mbps, full duplex operation
- Explicit messaging (for example, parameter read/write)
- Diagnostics, device items and events

The OPTCQ EtherNet/IP communication interface option card features standard EtherNet/IP communication, allowing you to easily manage drive control and data over EtherNet/IP networks.



### Flash Upgradeable

The OPTCQ EtherNet/IP communication interface option card can be flash updated in the field to take advantage of new firmware features as they are made available.

The OPTCQ can be installed in the card slots D or E.

Every appliance connected to an Ethernet network has two identifiers: a MAC address and an IP address. The MAC address (address format: 00:21:99:xx:yy:zz) is unique to the appliance and cannot be changed. The EtherNet/IP board's MAC address can be found on the sticker attached to the board. Please find the software installation at www.Eaton.com/drives.

In a local network, IP addresses are determined by the network server using DHCP protocol. The user can also manually define the network address for the OPTCQ as long as all units connected to the network are given the same network portion of the address. For more information about IP addresses, contact your network administrator. Overlapping IP addresses can cause conflicts between appliances. For more information about setting IP addresses, see Installation on **Page 5**.

# WARNING

Internal components and circuit boards are at high potential when the frequency converter is connected to the power source. This voltage is extremely dangerous and may cause death or severe injury if you come into contact with it.

**Note:** EtherNet/IP is a trademark of the Open DeviceNet Vendor Association (ODVA).

# **EtherNet/IP Board Technical Data**

# **Overview**

# EtherNet/IP Board Technical Data

Description		Specification	
General	Card Name	OPTCQ	
Ethernet connections	Interface	RJ-45 connector	
Communications	Transfer cable	Shielded twisted pair	
	Speed	10/100 Mb	
	Duplex	Half/full	
	Default IP-address	192.168.0.10	
Protocols	EtherNet/IP	_	
Environment	Ambient operating temperature	-10°C to 50°C	
	Storing temperature	-40°C to 70°C	
	Humidity	<95%, no condensation allowed	
	Altitude	Max. 1000m	
	Vibration	0.5G at 9 to 200 Hz	
Safety		Fulfills EN50178 standard	

# **LED** Indications

### **OPTCQ EtherNet/IP Communication Interface Option Card**



### **LED Description**

LED	Meaning	
H4	LED in ON when board is powered	
H1	Blinking 0.25s ON/0.25s OFF when board firmware is corrupted (see note on <b>Page 37</b> ). OFF when board is operational.	
H2	Blinking 2.5s ON/2.5s OFF when board is ready for external communication. OFF when board is not operational.	
Activity	Flashes with Ethernet message activity	
Link	Indicates connected in 100 Mbps port	

# EtherNet/IP

EtherNet/IP was introduced in 2001 and today is the most developed, proven, and complete industrial Ethernet network solution available for manufacturing automation. EtherNet/IP is a member of a family of networks that implements the Common Industrial Protocol (CIPE) at its upper layers. CIP encompasses a comprehensive suite of messages and services for a variety of manufacturing automation applications, including control, safety, synchronization, motion, configuration, and information. As a truly media-independent protocol that is supported by hundreds of vendors around the world, CIP provides users with a unified communication architecture throughout the manufacturing enterprise.

There are two common use cases of Ethernet—devices are "human to machine" and "machine to machine." Basic features are presented in the pictures below.

1. Human to machine (graphical user interface, relatively slow communication)

### **User Interface**



2. Machine to machine (industrial environment, fast communication)



### Industrial Environment

# **Connections and Wiring**

The EtherNet/IP board supports 10/100 Mb speeds in both full and half-duplex modes. The boards must be connected to the Ethernet network with a shielded CAT-5e cable. A crossover cable (at least CAT-5e cable with STP, shielded twisted pair) may be needed if you want to connect the EtherNet/IP option board directly to the master appliance.

Use only industrial standard components in the network and avoid complex structures to minimize the length of response time and the amount of incorrect dispatches.

It is often a good practice to use a subnet that is different from other devices not related to the drive control.

# Installation

# Installing the EtherNet/IP Option Board in an Eaton 9000X Variable Frequency Drive

# WARNING

MAKE SURE THAT THE FREQUENCY CONVERTER IS SWITCHED OFF BEFORE AN OPTION OR FIELDBUS BOARD IS CHANGED OR ADDED!

#### Step

1. Eaton 9000X variable frequency drives.

2. Remove the cable cover.

3. Open the cover of the control unit.



Example





# Commissioning

The OPTCQ EtherNet/IP board is commissioned with the control keypad by giving values to appropriate parameters in menu M7 (or with NCIPConfig tool, read chapter IP Tool NCIPConfig). Keypad commissioning is only possible with SVX9000- and SPX9000-type frequency converters.

# **Expander Board Menu (M6)**

The Expander board menu makes it possible for the user to see what expander boards are connected to the control board and to reach and edit the parameters associated with the expander board.

Enter the following menu level (G#) with the Menu Button Right. At this level, you can browse through slots A to E with the Browser buttons to see what expander boards are connected. On the lowermost line of the display, you can see the number of parameter groups associated with the board. If you still press the Menu Button Right once, you will reach the parameter group level where there is one group in the EtherNet/IP board case: Parameters. A further press on the Menu Button Right takes you to Parameter group.

#### **EtherNet/IP Parameters**

Number	Name	Default	Range	Description
1	Comm. Timeout	10s	0–255s	0 = Not used
2	IP Part 1	192	1–223	IP Address Part 1 ①
3	IP Part 2	168	0–255	IP Address Part 2 ①
4	IP Part 3	0	0–255	IP Address Part 3 ①
5	IP Part 4	10	0–255	IP Address Part 4 ①
6	SubNet Part 1	255	0–255	Subnet Mask Part 1 ①
7	SubNet Part 2	255	0–255	Subnet Mask Part 2 ①
8	SubNet Part 3	0	0–255	Subnet Mask Part 3 ①
9	SubNet Part 4	0	0–255	Subnet Mask Part 4 ①
10	DefGW Part 1	192	0–255	Default Gateway Part 1 ①
11	DefGW Part 2	168	0–255	Default Gateway Part 2 ①
12	DefGW Part 3	0	0–255	Default Gateway Part 3 ①
13	DefGW Part 4	1	0–255	Default Gateway Part 4 ①
14	InputAssembly	71	0–255	See Assembly Instances Implemented by the OPTCQ Option Board on
15	OutputAssembly	21	0–255	Page 20

Note

① These values are selected by DHCP from the network server.

### DHCP

The OPTCQ EtherNet/IP communication option card supports DHCP for easier network configuration. Dynamic Host Configuration Protocol (DHCP) is a network protocol that is used to configure network devices so that they can communicate on an IP network. As a DHCP client, the OPTCQ option card negotiates with the DHCP server to determine its IP address and obtain any other initial configuration details it needs for network operation.

# **IP Address**

IP is divided into four parts. (Part = Octet) Default IP Address is 192.168.0.10.

### **Communication Timeout**

Defines how much time can pass from the last received message from the client device before fieldbus fault is generated. Communication timeout is disabled when given the value 0. Communication timeout value can be changed from the keypad or with NCIPConfig tool (read chapter IP Tool NCIPConfig).

**Note:** If the network cable is broken from OPTCQ EtherNet/ IP board end, a fieldbus error is generated immediately.

All EtherNet/IP parameters are saved to the OPTCQ EtherNet/IP board (not to the control board). If a new OPTCQ EtherNet/IP board is installed in the control module, you must configure the new OPTCQ EtherNet/IP board. OPTCQ board parameters can be saved to the keypad, with NCIPConfig tool or with 9000X drive.

### **Static IP Address**

In most cases the user may want to establish a Static IP Address for the OPTCQ EtherNet/IP option card based on their network configuration. The user can manually define the network address for the OPTCQ as long as all units connected to the network are given the same network portion of the address. This is often the case when replacing the previous generation OPTCK EtherNet/IP option card.

In these situations the user will need to manually set the IP Address in the OPTCQ option card by using the 9000X drive keypad or the PC Software tool "9000XDRIVE.EXE" (available on the Eaton website). Be aware that overlapping IP addresses can cause conflicts between devices on the network. For more information about selecting IP addresses, contact your network administrator.

# **Manual IP Address Configuration**

### Using the 9000X Drive Keypad

Using the 9000X Drive Keypad to set the IP Address manually in the OPTCQ EtherNet/IP option card:

- 1. Make note of the desired IP Address (or the address of the existing card) for future use.
- 2. Power off the drive control and wait three minutes for the internal voltages to dissipate.
- 3. Install the new OPTCQ EtherNet/IP option card in slot D or E of the 9000X drive

or

Replace the OPTCK EtherNet/IP card with the new OPTCQ EtherNet/IP card

- 4. Power on the drive control. The drive will report a "Device Change". Press "Reset" to clear the fault.
- 5. Using the keypad, set the IP address in the OPTCQ card to the desired address setting or to match the old card address by:
  - a. Hold the "Enter" key until the display shows "Parameters"
  - b. Press the up arrow until the display shows "Expander Boards"
  - c. Press the right arrow, then the up arrow until the display shows "OPTCQ"
  - d. Press the right arrow to access the parameters, then the right arrow to view the parameters
  - e. Step through each parameter to verify or make any changes needed. Press "Enter" after adjustment

The IP Address settings can be found at the Expander Board Menu (M5 or M6, slot D or E respectively).

The IP Address can be set in the menu level (G6.x.1.2) through (G6.x.1.15).

- 6. Check that the Output Assembly Instance is set correctly, typically "101".
- 7. Check that the Input Assembly Instance is set correctly, typically "127".

# EtherNet/IP

### **Overview**

EtherNet/IP (Ethernet/Industrial Protocol) is a communication system suitable for use in industrial environments. EtherNet/ IP allows industrial devices to exchange time-critical application information. These devices include simple I/O devices such as sensors/actuators, as well as complex control devices such as robots, programmable logic controllers, welders, and process controllers. EtherNet/IP uses CIP (Control and Information Protocol), the common network, transport, and application layers also shared by ControlNet and EtherNet/IP. EtherNet/IP then makes use of standard Ethernet and TCP/IP technology to transport CIP communications packets. The result is a common, open application layer on top of open and highly popular Ethernet and TCP/IP protocols.

EtherNet/IP messaging forms:

- Unconnected messaging is used for connection establishment and for infrequent, low-priority messages
- Connected messaging uses resources that are dedicated in advance to a particular purpose such as real-time I/O data transfer

EtherNet/IP messaging connections:

- Explicit messaging connections are general purpose point-to-point connections. Messages are sent through TCP protocol
- Implicit (I/O data) connections are established to move application-specific I/O data at regular intervals. They are often set up as one-to-many relationships in order to take full advantage of the producer-consumer multicast model. Implicit messages are sent through UDP protocol

# **AC/DC Drive Profile**

In order to provide interoperability between devices from different manufacturers, there must be a defined "standard" in which those devices:

- Exhibit the same behavior
- Produce and/or consume the same basic set of I/O data
- · Contain the same basic set of configurable attributes

The formal definition of this information is known as a device profile.

### **EDS File**

EDS—Is the abbreviation for Electronic Data Sheet, a file on disk that contains configuration data for specific device types.

You can provide configuration support for your device by using a specially formatted ASCII file, referred to as the EDS. An EDS provides information about the device configuration data's:

- Context
- Content
- Format

The information in an EDS allows configuration tools to provide informative screens that guide a user through the steps necessary to configure a device. An EDS provides all of the information necessary to access and alter the configurable parameters of a device. This information matches the information provided by instances of the parameter object class. The CIP object library describes the parameter object class in detail.

# **Explicit Messaging**

Explicit Messaging is used in commissioning and parameterizing of the EtherNet/IP board. Explicit messages provide multipurpose, point-to-point communication paths between two devices. They provide the typical request/ response-oriented network communication used to perform node configuration and problem diagnosis. Explicit messages typically use low priority identifiers and contain the specific meaning of the message right in the data field. This includes the service to be performed and the specific object attribute address.

**Note:** If Class 1 connection (cyclic data) has been established, then explicit messages cannot be used to control output data. However, this restriction doesn't apply for IO Data reading.

# **List of Object Classes**

The communication interface supports the following object classes.

# **Object Classes**

Class	Object
0x01	Identity objects
0x04	Assembly object
0x06	Connection manager object
0x28	Motor data object
0x29	Control supervisor object
0x2A	AC/DC drive object
0xA0	Vendor parameters object
OxBE	Assembly instance selector object
0xF5	TCP/IP interface object
0xF6	Ethernet link object

# **List of Services**

The services supported by these object classes are shown below.

### **Services Supported by Object Classes**

Service Code (in hex)	Service Name	ldent Objec	ity :t	Conne Mana	ction ger	TCP/I Interf	P ace	Ether Link	net	Assei	nbly	Moto Data	r	Contro Super	ol visor	AC/D Drive	2	Vendo Parar	or neter	Assen Instan Selec	nbly Ice tor
		Class	Inst	Class	Inst	Class	Inst	Class	Inst	Class	Inst	Class	Inst	Class	Inst	Class	Inst	Class	Inst	Class	Inst
01	Get_Attributes_All		Y	Y	Y	Y	Y	Y													
05	Reset (Type 0)		Y												Y						
0E	Get_Attribute_Single	Y	Y	Y	Y	Y	Y	Y	Y		Y		Y		Y		Y		Y		Y
10	Set_Attribute_Single						Y				Y		Y		Y		Y		Y		Y
4E	Forward Close				Y																
52	Unconnected_Send				Y																
54	Forward_Open				Y																

Note: See Common Industrial Objects Implemented by the OPTCQ Option Board on Page 12.

# List of Data Types

The attribute list that follows includes information on the data type of each attribute. The following tables explain the data, structure, and array type codes used in the data type column.

### **Elementary Data Types**

Data Type Name	Data Type Code (in hex)	Data Type Description					
BOOL	C1	Logical boolean with values true and false					
SINT	C2	Signed 8-bit integer value					
INT	C3	Signed 16-bit integer value					
USINT	C6	Unsigned 8-bit integer value					
UINT	C7	Unsigned 16-bit integer value					
UDINT	C8	Unsigned 32-bit integer value					
BYTE	D1	Bit string—8-bits					
WORD	D2	Bit string—16-bits					
SHORT_STRING	DA	Character sting (1 byte per character, 1 byte length indicator)					

### **Constructed Data Types**

Type Code	Description
A1	Abbreviated array type encoding
A2	Formal structure type encoding

### **Reset Service**

The following table lists the different types of resets supported by the identity object.

Resetting the OPTCQ interface to its out-of-box configuration will set all attributes to their default values and change the response of the drive to a loss of communications with the OPTCQ. The device will have to be re-configured for your application before resuming normal operation.

#### Reset

Value	Reset Type
0	Emulate as closely as possible the cycling of power to the OPTCQ EtherNet/IP Interface. This value is the default if this parameter is omitted. The 9000X drive shall be stopped if it is running.

# **Common Industrial Objects Implemented by the OPTCQ Option Board**

# **CIP Common Required Objects**

### Identity Object, Class 0x01

Identity	Description	Data Type	Access Rule				
Class Attributes							
01h	Revision		Get				
02h	Maximum instances	UINT	Get				
Class Services							
OEh	Get_Attribute_Single						
Instance Attributes							
01h	Vendor ID	UINT	Get				
02h	Device type	UINT	Get				
03h	Product code	UINT	Get				
04h	Revision	STRUCT of:	Get				
	Major revision	USINT					
	Minor revision	USINT					
05h	Status	WORD	Get				
06h	Serial number	UDINT	Get				
07h	Product name	SHORT_STRING	Get				
Instance Services							
01h	Get_Attributes_All						
05h	Reset 1						
0Eh	Get_Attribute_Single						

#### Note

① Only reset type 0—reset of the option board.

Identity	Description	Data Type	Access Rule	
Class Attributes				
01h	Revision		Get	
02h	Maximum instance		Get	
Class Services				
01h	Get_Attributes_All			
0Eh	Get_Attribute_Single			
Instance Attributes				
01h	Open requests	UINT	Get	
02h	Open format rejects	UINT	Get	
03h	Open resource rejects	UINT	Get	
04h	Open other rejects	UINT	Get	
05h	Close requests	UINT	Get	
06h	Close format requests	UINT	Get	
07h	Close other requests	UINT	Get	
08h	Connection timeouts	UINT	Get	
Instance Services				
01h	Get_Attributes_All			
0Eh	Get_Attribute_Single			
4Eh	Forward close			
52h	Unconnected_Send			
54h	Forward_Open			

### Connection Manager Object, Class 0x06

### TCP/IP Interface Object, Class 0xF5

Identity	Description	Data Type	Access Rule	
Class Attributes				
01h	Revision		Get	
02h	Maximum Instance	UINT	Get	
Class Services				
01h	Get_Attributes_All			
0Eh	Get_Attribute_Single			
Instance Attributes				
01h	Status	DWORD	Get	
02h	Configuration capability	DWORD	Get	
03h	Configuration control	DWORD	Get/set	
04h	Physical link	STRUCT of:	Get	
	Path size	UINT		
	Path	Padded EPATH		
05h	Interface configuration	STRUCT of:	Get/set	
	IP address	UDINT		
	Network mask	UDINT		
	Gateway address	UDINT		
	Name server	UDINT		
	Name server 2	UDINT		
	Domain name	STRING		
06h	Host name	STRING	Get/set	
Instance Services				
01h	Get_Attributes_All			
0Eh	Get_Attribute_Single			
10h	Set_Attribute_Single			

**Note:** Attribute configuration control supports only value 0 (device is using configuration values that are stored in non-volatile memory). Attribute host name is used just for information purposes.

Identity	Description	Data Type	Access Rule	
Class Attributes				
01h	Revision	UINT	Get	
02h	Maximum instance	UINT	Get	
03h	Number of instances	UINT	Get	
Class Services				
01h	Get_Attributes_All			
0Eh	Get_Attribute_Single			
Instance Attributes				
01h	Interface speed	UDINT	Get	
02h	Interface flags	DWORD	Get	
03h	Physical address	ARRAY of 6 USINTs	Get	
Instance Services				
0Eh	Get_Attribute_Single			

### Ethernet Link Object, Class 0xF6

# **Objects Present in an AC/DC Drive**

Assembly Object,	Assembly Object, Class 0x04							
Identity	Description	Data Type	Access Rule					
Class Attributes								
Not supported								
Class Services								
Not supported								
Instance attributes								
03h	Data	ARRAY of BYTE	Get/set					
Instance Services								
0Eh	Get_Attribute_Single							
10h	Set_Attribute_Single							

**Note:** If Class 1 connection (cyclic data) has been established, then explicit messages cannot be used to control output data. However, this restriction doesn't apply for IO data reading.

# Motor Data Object, Class 0x28

Identity	Description	Data Type	Access Rule	
Class Attributes				
Not supported				
Class Services				
Not supported				
Instance Attributes				
03h	Motor type	USINT	Get	
06h	Rated current	UINT	Get/set	
07h	Rated voltage	UINT	Get/set	
09h	Rated frequency	UINT	Get/set	
OCh	Pole count	UINT	Get	
OFh	Base speed	UINT	Get/set	
Instance Services				
0Eh	Get_Attribute_Single			
10h	Set_Attribute_Single			

Description	Data Type	Access Rule
Run1	BOOL	Get/set
Run2	BOOL	Get/set
NetCtrl	BOOL	Get/set
State	USINT	Get
Running1	BOOL	Get
Running2	BOOL	Get
Ready	BOOL	Get
Faulted	BOOL	Get
Warning	BOOL	Get
FaultRst	BOOL	Get/set
CtrlFromNet	BOOL	Get
Get_Attribute_Single		
Set_Attribute_Single		
Reset		
	Description  Description  Description  Description  Description  Run1  Run1  Run2  NetCtrl  State Running1  Running2  Ready Faulted  Warning Faulted  Warning FaultRst CtrlFromNet  Get_Attribute_Single Set_Attribute_Single Reset	DescriptionData TypeImage: DescriptionImage: DescriptionRun2B00LRun2B00LNetCtrlB00LStateUSINTRunning1B00LRunning2B00LReadyB00LFaultedB00LFaultedB00LGet_Attribute_SingleImage: DescriptionSet_Attribute_SingleImage: DescriptionResetImage: Description

### Control Supervisor Object, Class 0x29

Note: When both Run (Run1 and Run2) attributes set, then no action.

### Switch Diagram



### AC/DC Drive Object, Class 0x2A

Identity	Description	Data Type	Access Rule	
Class Attributes				
Not supported				
Class Services				
Not supported				
Instance Attributes				
03h	AtReference	BOOL	Get	
04h	NetRef	BOOL	Get/set	
05h	NetProc	BOOL	Get/set	
06h	DriveMode	USINT	Get/set	
07h	SpeedActual	INT	Get	
08h	SpeedRef	INT	Get/set	
OBh	TorqueActual	INT	Get	
OCh	TorqueRef	INT	Get/set	
0Dh	ProcessActual	INT	Get	
0Eh	ProcessRef	INT	Get/set	
1Dh	RefFromNet	BOOL	Get	
Instance Services				
OEh	Get_Attribute_Single			
10h	Set_Attribute_Single			

# **Vendor Specific Objects**

### Vendor Parameters Object, Class 0xA0

Vendor parameter object is used in order to get access to drive parameters. Because drive parameters are identified by the 16-bit length ID number, it is impossible to use only attribute ID, which is 8-bit in length. To overcome this issue, we are using the following method to calculate requested drive parameter ID:

Drive parameter ID = instance ID (higher byte) + attribute ID (lower byte)

#### **Vendor Parameters Object**

Identity	Description	Access Rule
Class Attributes		
Not supported		
Class Services		
Not supported		
Instance Attributes		
Lower byte of the parameter ID		
Instance Services		
OEh	Get_Attribute_Single	
10h	Set_Attribute_Single	

#### Assembly Instance Selector Object, Class 0xBE

dentity Description		Data Type	Access Rule
Class Attributes			
Not supported			
Class Services			
Not supported			
Instance Attributes			
03h	OutputInstance	USINT	Get/set
04h	InputInstance	USINT	Get/set
Instance Services			
0Eh	Get_Attribute_Single		
10h	Set_Attribute_Single		

# Assembly Instances Implemented by the OPTCQ Option Board

### **Output Instances**

Assemblies 20–25 ODVA AC/DC profile; assemblies 71–75 ODVA AC/DC profile; assemblies >100  $\rightarrow$  Eaton profile.

### Assembly Instance 20

### Instance 20 (Output)/Length = 4 Bytes

Byte	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0	
0	—	—	—	—	—	FaultReset	—	RunFwd	
1	—	—	—	—	—	—	—	_	
2	Speed reference (low byte), RPM								
3	Speed reference (high byte), RPM								

### Assembly Instance 21 (Default)

### Instance 21 (Output)/Length = 4 Bytes

Byte	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0	
0	_	NetRef	NetCtrl	—	_	FaultReset	RunRev	RunFwd	
1				_	_	_			
2	Speed reference (low byte), RPM								
3	Speed reference (high byte), RPM								

### **Assembly Instance 23**

#### Instance 23 (Output)/Length = 6 Bytes

Byte	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0	
0	—	NetRef	NetCtrl	—	—	FaultReset	RunRev	RunFwd	
1	—		—		_	—			
2		Speed reference (low byte), RPM							
3		Speed reference (high byte), RPM							
4		Torque reference (low byte), Nm							
5		Torque reference (high byte), Nm							

**Note:** Torque reference is not sent to the drive if Motor Control Mode (parameter ID 600) is set to values other than:

- 2-torque control
- 4-closed loop torque control

Torque reference is sent to the drive as a Process Data 1.

Note: Torque reference is not functional in NXL.

### Assembly Instance 25

#### Instance 25 (Output)/Length = 6 Bytes

Byte	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0		
0	NetProc	NetRef	NetCtrl	—	—	FaultReset	RunRev	RunFwd		
1	Drive mode									
2	Speed reference (low byte), RPM									
3				Speed ref	erence (high byte),	RPM				
4	Process reference (low byte)									
5	Process reference (high byte)									

We are supporting the following drive modes:

- 0 (Vendor specific)—process reference is sent to the drive as Process Data 1
- 4 (Process control)—process reference is sent to the drive as Process Data 2 (see Page 27)

Other drive modes are not supported. If they are used, then Process Reference is not handled.

### Assembly Instance 101

#### Instance 101 (Output)/Length = 8 Bytes

Byte	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0		
0	—	NetRef	NetCtrl	—		FaultReset	RunRev	RunFwd		
1	_									
2	FBSpeed reference (low byte), %									
3		FBSpeed reference (high byte), %								
4				FBProc	essDataIn1(low byte	e)				
5				FBProce	essDataln1(high byt	e)				
6		FBProcessDataIn2(low byte)								
7		FBProcessDataIn2(high byte)								

Process data is sent to the drive independently from the NetRef and NetCtrl bits settings.

### Assembly Instance 111

### Instance 111 (Output)/Length = 20 Bytes

Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0			
			FBFixedC	ontrol Word (low b	vyte)					
			FBFixedCo	ontrol Word (high b	oyte)					
			FBSpeedF	Reference (low byte	e) 1)					
			FBSpeedF	Reference (high byte	e) 1					
	ProcessDataIn1 (low byte)									
ProcessDataIn1 (high byte)										
			Proces	sDataln2 (low byte	e)					
			Proces	sDataln2 (high byte	e)					
			Proces	sDataIn3 (low byte	e)					
			Proces	sDataln3 (high byte	e)					
			Proces	sDataIn4 (low byte	e)					
			Proces	sDataln4 (high byte	e)					
			Proces	sDataIn5 (low byte	e)					
			Proces	sDataIn5 (high byte	e)					
			Proces	sDataIn6 (low byte	e)					
			Proces	sDataln6 (high byte	e)					
			Proces	sDataIn7 (low byte	e)					
			Proces	sDataln7 (high byte	e)					
			Proces	sDataIn8 (low byte	e)					
			Proces	sDataln8 (high byte	e)					
	Bit 7	Bit 7 Bit 6	Bit 7 Bit 6 Bit 5	Bit 7         Bit 6         Bit 5         Bit 4           FBFixedCo         FBFixedCo         FBFixedCo         FBFixedCo           FBSpeedf         FBSpeedf         FBSpeedf         FBSpeedf           FBS         FBS         Process         Process           Process         Process         Process         Process	Bit 7         Bit 6         Bit 5         Bit 4         Bit 3           FBFixedControl Word (low b         FBFixedControl Word (low b         FBFixedControl Word (low b         FBFixedControl Word (low b           FBFixedControl Word (low b         FBSpeedReference (low bytr         FBSpeedReference (low bytr           FBSpeedReference (low bytr         FBSpeedReference (low bytr         FBSpeedReference (low bytr           FBSpeedReference (low bytr         FBSpeedReference (low bytr         FBSpeedReference (low bytr           ProcessDataln1 (low bytr         ProcessDataln1 (low bytr         ProcessDataln2 (low bytr           ProcessDataln2 (low bytr         ProcessDataln3 (low bytr         ProcessDataln4 (low bytr           ProcessDataln3 (low bytr         ProcessDataln5 (low bytr         ProcessDataln6 (low bytr           ProcessDataln6 (low bytr         ProcessDataln6 (low bytr         ProcessDataln6 (low bytr           ProcessDataln7 (low bytr         ProcessDataln7 (low bytr         ProcessDataln6 (low bytr	Bit 7Bit 6Bit 5Bit 4Bit 3Bit 2FBF:xedControl Word (low byte)FBF:xedControl Word (low byte)FBF:xedControl Word (low byte)FBF:xedControl Word (ligh byte)FBS:peedReference (low byte)FBS:peedReference (low byte)FBS:peedReference (ligh byte)FBS:peedReference (ligh byte)FBS:peedReference (high byte)ProcessDataln1 (low byte)ProcessDataln1 (low byte)FBS:peedReference (ligh byte)FBS:peedReference (high byte)ProcessDataln2 (low byte)ProcessDataln2 (low byte)FBS:peedReference (ligh byte)FBS:peedReference (high byte)ProcessDataln2 (low byte)ProcessDataln2 (low byte)FBS:peedReference (ligh byte)FBS:peedReference (high byte)ProcessDataln3 (low byte)ProcessDataln3 (low byte)FBS:peedReference (ligh byte)FBS:peedReference (high byte)ProcessDataln3 (low byte)ProcessDataln3 (low byte)FBS:peedReference (ligh byte)FBS:peedReference (high byte)ProcessDataln4 (low byte)ProcessDataln4 (ligh byte)FBS:peedReference (ligh byte)FBS:peedReference (high byte)ProcessDataln5 (low byte)ProcessDataln5 (low byte)FBS:peedReference (ligh byte)FBS:peedReference (high byte)ProcessDataln7 (low byte)ProcessDataln7 (low byte)FBS:peedReference (ligh byte)FB:peedReference (high byte)ProcessDataln7 (low byte)FBS:peedReference (ligh byte)FBS:peedReference (ligh byte)FB:peedReference (high byte)ProcessDataln7 (low byte)FB:peedReference (ligh byte)FB:peedReference (ligh byte)FB:peedReference (high byte)FB:peedReference (ligh byte)FB	Bit 7Bit 6Bit 5Bit 4Bit 3Bit 2Bit 1FBFixedControl Word (low byte)FBFixedControl Word (ligh byte)FBFixedControl Word (ligh byte)Image: Second Secon			

#### Note

This is the reference 1 to the frequency converter and is used normally as speed reference. The allowed scaling is 0–10,000. In the application, the value is scaled in percentage of the frequency area between set minimum and maximum frequency. (0 = 0.00% —10,000 = 100.00%).

### **Control Word**

	Description								
Bit	Value = 0	Value = 1							
0	STOP	RUN							
1	Clockwise	Counterclockwise							
2	Rising edge of this bit will reset active fault	Rising edge of this bit will reset active fault							
3–15	Not in use	Not in use							

# **Input Instances**

# Assembly Instance 70

### Instance 70 (Input)/Length = 4 Bytes

Byte	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0		
0	—	—	—	—	—	Running1		Faulted		
1										
2				Speed a	ictual (low byte), RP	Μ				
3	Speed actual (high byte), RPM									

### Assembly Instance 71 (Default)

### Instance 71 (Input)/Length = 4 Bytes

Byte	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0		
0	AtReference	RefFromNet	CtrlFromNet	Ready	Running2	Running1	Warning	Faulted		
1	Drive state, see <b>Page 24</b>									
2	Speed actual (low byte), RPM									
3	Speed actual (high byte), RPM									

### Assembly Instance 73

### Instance 73 (Input)/Length = 6 Bytes

Byte	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0		
0	AtReference	RefFromNet	CtrlFromNet	Ready	Running2	Running1	Warning	Faulted		
1	Drive state, see Page 24									
2	Speed actual (low byte), RPM									
3				Speed ac	ctual (high byte), RPM	1				
4	Torque actual (low byte), Nm									
5	Torque actual (high byte), Nm									

Note: Torque reference is not functional in NXL.

# Assembly Instance 75

### Instance 75 (Input)/Length = 6 Bytes

Byte	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0			
0	AtReference	RefFromNet	CtrlFromNet	Ready	Running2	Running1	Warning	Faulted			
1	Drive state, see Page 24										
2	Speed actual (low byte), rpm										
3				Speed a	ctual (high byte), rpm	ו					
4	Process actual (low byte)										
5	Process actual (high byte)										

### Assembly Instance 107

### Instance 107 (Input)/Length = 8 Bytes

Byte	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0			
0	AtReference	RefFromNet	CtrlFromNet	Ready	Running2	Running1	Warning	Faulted			
1	Drive state, see below										
2	% speed actual (low byte) ①										
3	% speed actual (high byte) ①										
4				Process	DataOut1 (low byte)						
5				Process	DataOut1 (high byte)						
6	Process DataOut2 (low byte)										
7	Process DataOut2 (high byte)										
-											

Note

① This is the actual value from the frequency converter. The value is between 0 and 10,000. In the application, the value

is scaled in percentage of frequency area between set minimum and maximum frequency. (0 = 0.00%—10,000 = 100.00%).

#### **Drive State**

	Reference	
0x00	DN_NON_EXISTANT	
0x01	DN_STARTUP	
0x02	DN_NOT_READY	
0x03	DN_READY	
0x04	DN_ENABLED	
0x05	DN_STOPPING	
0x06	DN_FAULT_STOP	
0x07	DN_FAULTED	

### Assembly Instance 117

### Instance 117 (Input): EIP Drive Status/Length = 34 Bytes

Byte	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0			
0				FBSta	tusWord (low byte	)					
1				FBSta	tusWord (high byte	)					
2				% spee	ed actual (low byte)	1)					
3				% spee	d actual (high byte)	1					
4				RPM spe	ed actual (low byte	9) 2					
5				RPM spe	ed actual (high byte	e) ②					
6				RPM with slip	o speed actual (low	r byte) ③					
7				RPM with slip	o speed actual (high	n byte)					
8		Reserved									
9					Reserved						
10					Reserved						
11					Reserved						
12					Reserved						
13					Reserved						
14					Reserved						
15					Reserved						
16					Reserved						
17					Reserved						
18				Process	sDataOut1 (low byt	e)					
19				Process	sDataOut1 (high byt	te)					
20				Process	sDataOut2 (low byt	e)					
21				Process	DataOut2 (high byt	te)					
22				Process	sDataOut3 (low byt	e)					
23				Process	sDataOut3 (high byt	te)					
24				Process	sDataOut4 (low byt	e)					
25				Process	sDataOut4 (high byt	te)					
26				Process	sDataOut5 (low byt	e)					
27				Process	DataOut5 (high byt	te)					
28				Process	sDataOut6 (low byt	e)					
29				Process	sDataOut6 (high byt	te)					
30				Process	sDataOut7 (low byt	e)					
31				Process	DataOut7 (high byt	te)					
32				Process	sDataOut8 (low byt	e)					
33				Process	DataOut8 (high byt	te)					

Notes

<sup>(1)</sup> This is the actual value from the frequency converter. The value is between 0 and 10,000. In the application, the value is scaled in percentage of frequency area between set minimum and maximum frequency. (0 = 0.00%—10,000 = 100.00%).

2 The RPM speed actual is the actual speed of the motor. The unit is RPM.

③ The RPM with slip speed actual is the actual speed of the motor with slip speed. The unit is RPM.

# Assembly Instances Implemented by the OPTCQ Option Board

### Status Word

	Description		
Bit	Value = 0	Value = 1	
0	Not ready	Ready	
1	Stop	Run	
2	Clockwise	Counterclockwise	
3	No fault	Faulted	
4	No alarm	Alarm	-
5	Reference frequency not reached	Reference frequency reached	
6	Motor not running at zero speed	Motor running at zero speed	
7	Flux ready	Flux not ready	-
8–15	Not in use	Not in use	

#### **Assembly Instance 127**

### Instance 127: Length = 20 Bytes

Byte	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
0	Status Word (low byte)							
1	Status Word (high byte)							
2				Speed Actual (lov	v byte) in % of max	timum speed		
3				Speed Actual (hig	h byte) in % of max	kimum speed		
4				Process	Data Out 1 (low by	rte)		
5				Process	Data Out 1 (high by	/te)		
6				Process	Data Out 2 (low by	rte)		
7				Process	Data Out 2 (high by	/te)		
8	Process Data Out 3 (low byte)							
9	Process Data Out 3 (high byte)							
10				Process	Data Out 4 (low by	rte)		
11				Process	Data Out 4 (high by	/te)		
12				Process	Data Out 5 (low by	rte)		
13				Process	Data Out 5 (high by	/te)		
14				Process	Data Out 6 (low by	rte)		
15				Process	Data Out 6 (high by	/te)		
16				Process	Data Out 7 (low by	rte)		
17				Process	Data Out 7 (high by	/te)		
18				Process	Data Out 8 (low by	rte)		
19				Process	Data Out 8 (high by	/te)		
	-							

### Assemblies 117 and 127 Semantics

Assembly 127 is a shortened version of assembly 117. Speed Actual and Process Data Out 1–8 are the same for both assemblies. But the Data Select Sync Word is only present in assembly 117, and the status word is defined differently for assemblies 117 and 127. If FB Status Type of the Selectors object (0 x BE) is 0, for assembly 117 the status word is defined the same as bytes 0 and 1 of assembly 75; and for assembly 127, it is the fixed status word. See **Page 25** and table above.

# Appendix A—Process Data Variables For All-In-One Application

This appendix lists how process data variables are defined for the all-in-one application. Other applications may define the process data variables differently.

# Process Data Out (Slave to Master)

The fieldbus master can read the frequency converter's actual values using process data variables. All software applications use process data as follows:

### **Process Data Out Variables**

ID	Data	Value	Unit	Scale
2104	Process data OUT 1	Output frequency	Hz	0.01 Hz
2105	Process data OUT 2	Motor speed	rpm	1 rpm
2106	Process data OUT 3	Motor current	А	0.1A
2107	Process data OUT 4	Motor torque	%	0.1%
2108	Process data OUT 5	Motor power	%	0.1%
2109	Process data OUT 6	Motor voltage	V	0.1V
2110	Process data OUT 7	DC link voltage	V	1V
2111	Process data OUT 8	Active fault code		

The multipurpose control application has a selector parameter for every process data. The monitoring values and drive parameters can be selected using the ID number. Default selections are as in the table above.

# Process Data In (Master to Slave)

ControlWord, reference and process data are used with all-in-one applications as follows.

#### Basic, Standard, Local/Remote Control and Multistep Speed Control Applications

ID	Data	Value	Unit	Scale
2003	Reference	Speed reference	%	0.01%
2001	ControlWord	Start/stop command fault reset command		_
2004–2011	PD1-PD8	Not used		

#### **Multipurpose Control Application**

ID	Data	Value	Unit	Scale
2003	Reference	Speed reference	%	0.01%
2001	ControlWord	Start/stop command fault reset command	_	_
2004	Process Data In 1	Torque reference	%	0.1%
2005	Process Data In 2	Free analogia INPUT	%	0.01%
2006–2011	PD3-PD8	Not used	_	

ID	Data	Value	Unit	Scale
2003	Reference	Speed reference	%	0.01%
2001	ControlWord	Start/stop command fault reset command		
2004	Process Data In 1	Reference for PID controller	%	0.01%
2005	Process Data In 2	Actual value 1 to PID controller	%	0.01%
2006	Process Data In 3	Actual value 2 to PID controller	%	0.01%
2007–2011	PD4-PD8	Not used		_

### **PID Control and Pump and Fan Control Applications**

# **PLC Programming**

### **ControlLogix 5000**

When using a ControlLogix PLC as an OPTCQ master, you must first configure a compatible EtherNet/IP scanner, and then map ladder logic variables to the scanner. The following example is for a ControlLogix5550 with an ENET/B Ethernet bridge module. The ENET/B supports polled messaging. Some PLCs do not support polled messaging for EtherNet/IP. For example, the SLC500 only supports explicit messaging.

Right-click on I/O configuration and select "New Module." Select the 1756-ENET/B Ethernet Bridge (see figure below).

### 1756-ENET/B Ethernet Bridge



After the bridge module is added, a dialog box will appear requesting the configuration of the bridge module parameters. Enter a name and the IP address used by the bridge module on the first tab (see figure below). Select next and enter a polling interval for the bridge. A polling interval of 200 ms to 1000 ms is recommended.

#### **Module Properties**

Congrouped Axes	Module Properties - Local (1756-ENET/B 2.1)	
Trends		
🗐 📹 Data Types	Tupe: 1756-ENET/B 1756 Ethernet Bridge	
	Vender Allen Dreifen	
庄 🖓 Strings		
🛨 📖 Predefined	Parent: Local	
Module-Defined	Name: BridgeModule	
	Description:	
B El troc Erizito		
	🚽 🖸 Host Name:	
	Slot:	
	Revision: 2 1 🚔 Electronic Keying: Compatible Module 🗾	
	Cancel < Back Next > Finish >> Help	

The next step is to add a drive to the bridge module. Right click on the bridge module, and add a new Generic Ethernet Module (see figure below). Fill in the drive specific information. Be sure to select comm. Format INT. Do this before entering the connection parameters. In this example, the input and output assemblies match the default assembly numbers used by the OPTCQ. Use a configuration assembly value of 1 with a length of zero (see Page 30).

#### Select Module Type

🗄 🖮 Data Types

🗄 🎆 Strings



# Appendix A—Process Data Variables For All-In-One Application

Add additional drive modules as needed, remembering to assign unique names and IP addresses to each module. Variable tags may then be viewed from the controller tags item in the property tree.

### Module Properties-Bridge Module

Trends										
📷 Data Types	Module Prope	rties - BridgeMo	dule (ETHERNET-N					×		
🙀 User-Defined										
🗄 🗑 Strings	Type:	ETHERNET-MOD	OULE Generic Ethern	iet Module						
🗄 🖓 Predefined	Vendor:	Allen-Bradley								
Module-Defined	Parent:	BridgeModule								
I/O Configuration	Name:	Drive1		Connection Para	ameters					
🗄 🖷 🗍 [1] 1756-ENET/B BridgeModule		Dilver			Assembly					
ETHERNET-MODULE	Description:		<b></b>		Instance:	Size:				
		I		Input:	107	4	(16-bit)			
		I	-		101		- I actual			
		, 		Uutput:		4	3 (16-DK)			
	Comm Format	Data - INT	<b>•</b>	Configuration	1	0	] <sub>(8-ый</sub>			
	- Address / H	ost Name		Conligaration.			1 (0 0)			
	IP Addre	ess: 192 . 16	8.0.2	Status Input:						
						,				
	O Host Na	me:		Status Output:						
		1								
								_		
		C	ancel < Bag	⊳k Next>	Finisł	1>>	Help			
								- 1		
		1.1.								

Tags from each drive may now be accessed using standard ladder instructions. For example, in the bottom figure, move instructions are used to move the speed and start commands for drive4. Notice that the use of INT data types in the scan list allow for simplified tag access. For example, the speed reference can be changed without having to use math operators to adjust the upper and lower bytes.

#### Controller Tags-EtherNet/IP\_Sample (Controller)

Controller Tags	6	Co	nti	oller Tags - EthernetIP_Sar	mple(con	troller)		
Controller Fault Handler		Sco	pe:	EthernetIP_Sample(	<sub>IW:</sub> Module	е 🗖	Sort	Tag Na
Tasks	llF	F	T	ag Name	V	Alias For		
🛱 🧠 MainTask		Т	E	]-Drive1:C				
🚊 📲 MainProgram		1	T	- 				
Unscheduled Programs	IIF			I-Drive1:				
Motion Groups	llH	╉	╞	Drive1:1 Date				
Tura da	IIH	╉	+					
Data Tupor	III-	+	+					
User-Defined		4	+	+-Unvel:I.Data[1]				
E Strings				⊕-Drive1:I.Data[2]				
				⊕-Drive1:I.Data[3]				
			E	-Drive1:0				
AB:ETHERNET_MODULE:C:0		T	Г	-Drive1:0.Data				
AB:ETHERNET_MODULE_INT_8Bytes:I:0			T	+-Drive1:0.Data[0]				
AB:ETHERNET_MODULE_INT_8Bytes:0:0		1	+	 ∓I-Drive1:0.Data[1]				
- 📾 I/O Configuration	IIF		+	E-Drive1:0 Data[2]				
🖻 🖷 🚺 [1] 1756-ENET/B BridgeModule	IIF		+	E-Drive1:0 Data[2]				
Imm B ETHERNET-MODULE Drive1			-	El-piwer.orpada[5]				
I			-1					

#### **Move Instructions**



# **Explicit Messages**

The ladder logic in the figure below creates and sends an explicit message that changes the input and output assembly instance numbers used by the drive. It does this by using a message block, configured to send a Set Attribute Single CIP message. The configuration of the drive's input and output assemblies is done by changing attributes 3, and 4 of the selector class (0BE hex), instance 1. These items are used in the class, instance, and attribute argument fields of the configuration dialog in the figure at bottom.

#### Ladder Logic Message Blocks in RSLogix5000



Closing the SetAssembly contact fires a one shot, which in turn sets the variable InputAssyNumberForSet to a value of 107. This variable is used as the source element in the message configuration dialog (see figure below). You must also set the device path on the communication tab to the name of the drive you wish to send the message to, in this case Drive1. This device path determines which drive receives the explicit message.

### Message Configuration for RSLogix5000

Message Configuration - Input_Assy_Set	<u>×</u>
Configuration Communication Tag	
Message Type: CIP Generic	
Service Set Attribute Single	Source Element: InputAssyNumber_for 💌
Type.	Source Length: 2 😴 (Bytes)
Code: 10 (Hex) Class: be (Hex)	Destination
Instance: 1 Attribute: 3 (Hex)	New Tag
🔘 Enable 🔘 Enable Waiting 🔘 Start	Done Done Length: 0
C Error Code: Extended Error Code:	🔲 Timed Out 🗢
Error Path: Error Text:	
OK	Cancel Apply Help

Forcing the **GetAssembly** contact fires a one-shot that triggers another message block that sends a **Get Attribute Single** message. The result of the get attribute single message is then placed in the destination element, **InputAssyNumberForGet**. This message response verifies that the drive has correctly received and responded to the previous setAttributeSingle message.

### **Message Configuration**

Message Configuration - Input_Assy_Get	×
Configuration Communication Tag	
Message Type: CIP Generic	
Service Get Attribute Single	Source Element: Source Length: Destination New Tag
Enable      Enable Waiting      Start     Extended Error Code:	○ Done Done Length: 0 Timed Out €
Error Path: Error Text:	Cancel Apply Help

It's important to remember that explicit messages use PLC processor cycles that are best used to scan ladder logic. In the sample logic of figure A, the explicit message that sets the I/O assembly numbers is required to run only one time. Once the drive is configured to use a specific I/O assembly, it retains that information and the logic no longer has to run. This is the reason that a one-shot function block is used; it ensures that only one message is sent to the drive, and then will not execute again until the setAssembly contact opens a closes again.

### Using Explicit Messages with I/O Assemblies

Some PLCs, such as the Rockwell SLC500, do not allow for polled messaging over an EtherNet/IP. It is possible to transfer data using an I/O assembly as a template, but an explicit message must be used in place of the usual polled (implicit) message. The CIP specification provides for explicit access to the I/O assemblies via the "assembly object" class. The use of a "get attribute single" or "set attribute single" service to class 4, instance N, where N is the assembly number, attribute 3 (assembly data) is used. The same ladder logic structure used in figure A may be used, but a mechanism must be employed to periodically trigger the explicit messages. A timer may be used for this purpose. The timer should be set to a reasonable interval for reading information (~100 ms). The set service need only be called when control, speed change, or some other parameter write to the drive is required. A timer is still recommended to throttle messages, as event driven changes (such as a very slight speed change) may result in calling the message block logic too frequently. Excessive calls to message blocks can result in poor ladder logic performance.

**RSLogix500 Configuration of Get Attribute Single** 

"註 RSLogix 500 Pro - OXIDATION.R55	
File Edit View Search Comms Tools Window Help	
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OFFLINE     ●     No Forces     ●     □ <th>- 40- AEL AES</th>	- 40- AEL AES
풀 EEM - Rung #20:0 - N17:0	
General MultiHop Send Data Receive Data	1
This Controller         Channel : 1         Size in Words (Receive Data): 4         Data Table Address (Receive Data): N16:0         (Send Data): N/A         Target Device         Message Timeout [x1 sec]: 23         MultiHop: Yes         Service: Read Assembly         Service Code (hex): E         Class (hex): 4         (dec): 4         Instance (hex): 58	Message Control Bits Ignore if timed out (TO): ① Awaiting Execution (EVV): ① Continuous Run (CO): ① Error (ER): ① Done (DN): ① Transmitting (ST): ① Enabled (EN): ① Waiting for Queue Space: ①
Attribute (hex): 3 (dec): 3	Error Code (hex):0
Error Description	

Example configuration dialogs for getting and setting RSLogix 500 message blocks are shown in the figures on this page. The figure above shows configuration of the read assembly message block, which is used to get input information from the drives assembly number 107. The figure below shows the equivalent write assembly message block.

### **RSLogix500 Configuration of Set Attribute Single**

"許 RSLogix 500 Pro - OXIDATION.R55	
File Edit View Search Comms Tools Window Help	
] 🗅 😂 🖬 😂   X 🖻 🖻   ∽ ⇔   <mark>N16:1 ↓</mark>	& & \$\$ \$\$ <b>\$ \$ \$ \$ \$ \$ \$ \$ </b>
OFFLINE     No Forces       No Edits     Forces Disabled       Driver: AB_ETH-1     Node : 6d	≻ 40- ABL ABS
EEM - N17:60 : (58 Elements)	
General MultiHop Send Data Receive Data	
This Controller Channel : 1 Size in Words (Receive Data): 0 (Send Data): 6 Data Table Address (Receive Data): N/A (Send Data): N16:10	Message Control Bits Ignore if timed out (TO): 0 Awaiting Execution (EW): 0 Continuous Run (CO): 0 Error (ER): 0
Target Device Message Timeout [x1 sec]: 23 MultiHop: Yes Service: Write Assembly Service Code (hex): 10	Done (DN); [0] Transmitting (ST); [1] Enabled (EN); [1] Waiting for Queue Space ; [0]
Class (hex):         4         (dec):         4           Instance (hex):         55         (dec):         101           Attribute (hex):         3         (dec):         3	Error Code (hex):0
Error Description No errors	

# Appendix B—IP Tool NCIPConfig

You need a PC with an Ethernet connection and the NCIPConfig tool installed to set the EtherNet/IP board's IP addresses. To install the NCIPConfig tool, start the installation program from the CD or download it from the www.eaton.com Web site. After starting the installation program, follow the on-screen instructions.

Once the program is installed successfully, you can launch it by selecting it in the Windows Start menu. Follow these instructions to set the IP addresses. Select Help --> Manual if you want more information about the software features.

- Step 1. Connect your PC to the Ethernet network with an Ethernet cable. You can also connect the PC directly to the OPTCQ. A crossover cable may be needed if your PC does not support automatic crossover function.
- Step 2. Scan network nodes. Select Configuration --> Scan and wait until the devices connected to the bus in the tree structure are displayed to the left of the screen.
- **Note:** Some switches block broadcast messages. In this case, each network node must be scanned separately. Read the manual under Help menu!

File Edit Configuration Software View Help							
Configure Scan							
Pla Ping Targets	Node	Mac					
1							

Step 3. Set IP addresses. Change the node's IP settings according to the network IP settings. The program will report conflicts with a red color in a table cell. Read the manual under Help menu.

RCIPConfig - Untitled - Plant					
File Edit Configuration Software View Help					
B Plant	Node	Мас	IP	Subnet Mask	Gateway
	OPTIONCARD	00-21-99-00-09-7F	192.168.0.10	255.255.25	192.168.0.1
Ethernet settings					
Protocol settings					
Software: UPTLQ_10531V001_1ES12.V					
Drive S NO: 2472191P					
DIVE 5.NO. 3473101P					

Step 4. Send configuration to boards. In the table view, check the boxes for boards whose configuration you want to send and select Configuration, then Configure. Your changes are sent to the network and will be valid immediately.

RCIPConfig - Untitled - Plant									
File Edit Configuration Software View Help									
Configure									
B- Pli Ping Targets	Node	Mac	IP	Subnet Mask	Gateway				
B	OPTIONCARD	00-21-99-00-09-7F	192.168.0.10	255.255.25	192.168.0.1				
Ethernet settings									
Protocol settings									
Software: OPTCQ_10531V001_TEST2.V									
Expander board S.NO: 369809340094									
Drive S.NO: 3473181P									

# Update OPTCQ Option Board Program with the NCIPConfig Tool

In some cases it may be necessary to update the option board's firmware. Differing from other OPTC option boards, the EtherNet/IP option board's firmware is updated with the NCIPConfig tool.

**Note:** The IP addresses of the PC and the option board must be in the same area when the software is loaded.

To start the firmware update, scan the nodes in the network according to the instructions in Assembly Instances Implemented by the OPTCQ Option Board section on **Page 20**. Once you can see all nodes in the view, you can update the new firmware by clicking the VCN packet field in NCIPCONFIG's table view on the right.

ļ	NCIPConfig - Untitled - Plant			_	_	_					
Γ	File Edit Configuration Software View Help										
	□☞■ ☞ 5.5 +* 1 1 ?										$\frown$
B Plant	Node	Mac	IP	Subnet Mask	Gateway	Expander b	Drive S.NO	Software	Drive Status	VCN packet	
Ш	B - DPTIONCARD	OPTIONCARD	00-21-99-00-09-7F	192.168.0.10	255.255.25	192.168.0.1	369809340	3473181P	OPTCQ_10	stop	
Ш	Ethernet settings										
Ш	Software: OPTC0_10531V001_TEST2V										
Ш		L							Click <sup>2</sup>		
	Drive S.NO: 3473181P										

After clicking the VCN packet field, a file open window where you can choose a new firmware packet is displayed.

Open		_	?×
Look in: 🗀	vcn	▼ 🗢 Ē (	* 💷 *
OPTCQ_10	0531V001.VCN		
File name:	OPTCQ_10531V001.VCN		Open
Files of type:	VCN-files(*.vcn)	•	Cancel

Send the new firmware packet to the option board by checking its box in the "VCN Packet" field at the right corner of the table view. After selecting all nodes to be updated by checking the boxes, send the new firmware to the board by selecting "Software" then "Download."



**Note:** Do not do a power-up cycle within 1 minute after downloading the option board software. This may cause the option board to go to "Safe Mode." This situation can only be solved by re-downloading the software. The Safe Mode triggers a fault code (F54). The Board slot error F54 may also appear due to a faulty board, a temporary malfunction of the board, or disturbance in the environment.

# **Configure Option Board Parameters**

These features are available from NCIPConfig tool version 1.6.

In the tree-view, expand the folders until you reach the board parameters. Slowly double-click the parameter (Comm. Time-out in figure below) and enter the new value. New parameter values are automatically sent to the option board after the modification is complete.

RCIPConfig - Untitled - Plant						
File Edit Configuration Software View Help						
□ ☞ ■ ☞ 8.8• ⊷ 1 1 ?						
B ☐ Plant	Node	Mac	IP	Subnet Mask	Gateway	Γ
	OPTIONCARD	00-21-99-00-09-7F	192.168.0.10	255.255.25	192.168.0.1	C
Ethernet settings						
Protocol settings						
É⊷ 🛅 Ethernet/IP						
Comm. Time-out: 5						
Input Type Assembly Type: 71						
Output Type Assembly Type: 21						
Software: OPTCQ_10531V001.VCN						
Expander board S.NO: 369809340094						
Drive S NO: 3473181P						
Dive Stide Service						

**Note:** If the fieldbus cable is broken at the Ethernet board end or removed, a fieldbus error is immediately generated.

# **Additional Information**

### Handling of the NetCtrl bit (Network Control)

If NetCtrl bit is set, then Output Instance's Control Word is sent to the Drive. Additionally, BusCtrl bit of the FBFixedControlWord is set.

### Handling of the NetRef bit (Network Reference)

If NetRef bit is set, then Torque Reference and Speed Reference are sent to the Drive. Additionally, BusRef bit of the FBFixedControlWord is set.

# Handling of the NetProc bit in Assembly Instance 25 (Net Process)

If NetProc bit is set, then Process Reference is sent to the Drive.

### Handling of RefFromNet and CtrlFromNet bits

RefFromNet and CtrlFromNet bits are set if value of REMOTEIndication (Drive Parameter Index: 552) is more than 0.

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