200 A 15/25 kV class deadbreak straight connector installation instructions
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Safety for life

Eaton’s Cooper Power series products meet or exceed all applicable industry standards relating to product safety. We actively promote safe practices in the use and maintenance of our products through our service literature, instructional training programs, and the continuous efforts of all Eaton employees involved in product design, manufacture, marketing, and service.

We strongly urge that you always follow all locally approved safety procedures and safety instructions when working around high voltage lines and equipment, and support our “Safety For Life” mission.

Safety information

The instructions in this manual are not intended as a substitute for proper training or adequate experience in the safe operation of the equipment described. Only competent technicians who are familiar with this equipment should install, operate, and service it.

A competent technician has these qualifications:

• Is thoroughly familiar with these instructions.
• Is trained in industry-accepted high and low-voltage safe operating practices and procedures.
• Is trained and authorized to energize, de-energize, clear, and ground power distribution equipment.
• Is trained in the care and use of protective equipment such as arc flash clothing, safety glasses, face shield, hard hat, rubber gloves, clampstick, hotstick, etc.

Following is important safety information. For safe installation and operation of this equipment, be sure to read and understand all cautions and warnings.

Hazard Statement Definitions

This manual may contain four types of hazard statements:

DANGER
Indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury.

WARNING
Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.

CAUTION
Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury.

CAUTION
Indicates a potentially hazardous situation which, if not avoided, may result in equipment damage only.

Safety instructions

Following are general caution and warning statements that apply to this equipment. Additional statements, related to specific tasks and procedures, are located throughout the manual.

DANGER
Hazardous voltage. Contact with hazardous voltage will cause death or severe personal injury. Follow all locally approved safety procedures when working around high- and low-voltage lines and equipment.

WARNING
Before installing, operating, maintaining, or testing this equipment, carefully read and understand the contents of this manual. Improper operation, handling or maintenance can result in death, severe personal injury, and equipment damage.

WARNING
This equipment is not intended to protect human life. Follow all locally approved procedures and safety practices when installing or operating this equipment. Failure to comply can result in death, severe personal injury and equipment damage.

WARNING
Power distribution and transmission equipment must be properly selected for the intended application. It must be installed and serviced by competent personnel who have been trained and understand proper safety procedures. These instructions are written for such personnel and are not a substitute for adequate training and experience in safety procedures. Failure to properly select, install or maintain power distribution and transmission equipment can result in death, severe personal injury, and equipment damage.
WARNING

All associated apparatus must be de-energized during installation, operation and/or maintenance.

General

The Eaton Cooper Power series Deadbreak Straight Connector is a fully-shielded and insulated plug-in termination for connecting underground cable to transformers, switching cabinets and junctions equipped with deadbreak bushings.

Wide cable ranges are sized to accept cables insulated at either 175 mil or 220 mil within a given conductor size. The wider cable ranges increase installation flexibility.

The Coppertop (bimetal) compression connector is a standard item to transition from the cable to the bushing contacts. An aluminum crimp barrel is inertia-welded to a copper lug. The aluminum barrel makes the connector easy to crimp and the copper lug ensures a reliable, tight, cool operating connection with the bushing contacts.

CAUTION

The 200 A Deadbreak Straight Connector is designed to be operated in accordance with normal safe operating procedures. These instructions are not intended to supersede or replace existing safety and operating procedures. The straight connector should be installed and serviced only by personnel familiar with good safety practices and the handling of high-voltage electrical equipment.

Installation

Cable stripping and scoring tools, available from various tool manufacturers, are recommended for use when installing deadbreak connectors. After preparing the cable, the connector housing is pushed onto the cable.

Complete straight connector kit includes:

- Connector Body with Test Point
- Coppertop Compression Connector
- Bail Assembly
- Silicone Lubricant
- Instruction Sheet

Tools/Accessories needed:

- Tape Measure
- Wire Brush
- Knife
- Cable Stripping Tool
- Crimping Tool
- Cable Cleaner
- Cable Cutters
- Emery Cloth

These instructions do not claim to cover all details or variations in the equipment, procedure, or process described, nor to provide directions for meeting every contingency during installation, operation, or maintenance. When additional information is desired to satisfy a problem not covered sufficiently for the user's purpose, contact your Eaton representative.
Preparation of concentric neutral cable

Step 1
Measure down from top of the cable a minimum of 8”.
Remove cable jacket (if jacketed cable is used) to expose neutral wires.
Unwind neutral wires.
Note: If an Eaton Cooper Power series jacket seal is used, follow instructions supplied with the jacket seal kit.

Step 2
Measure down from top of the cable 5 3/4”.
Remove the insulation shield. Take care not to nick or gouge insulation.

Step 3
Measure down from the top of the cable 2 1/8”.
Remove the insulation and conductor shield to expose the bare conductor. Take care not to nick the conductor.
Place a 1/8” bevel on the insulation to ease installation.

Step 4
If not already in place, apply a suitable jacket seal over the jacket and exposed neutral wires.
Proceed to Step 5.
Straight connector and coppertop installation

Step 5
Clean the exposed conductor using a wire brush.
Place the Coppertop (bimetal) connector on the conductor.
Crimp the connector in place using a tool and die combination listed in Table 1. Start crimping just below the shoulder and rotate each successive crimp to prevent bowing. Do not overlap crimps. Place as many crimps on the connector as will fit.

Step 6
Clean excess inhibitor grease from Coppertop connector by wiping toward the coppertop.
Clean insulation with a lint free cloth saturated with a cleaning solution. Wipe insulation toward insulation shield. Apply a thin coating of grease to the insulation. Clean and lubricate the cable entrance of the connector. Place straight connector on cable. With a twisting motion, push connector onto cable until it snaps into position. Attach a ground lead to the grounding tab of the connector.

Step 7
Clean the straight connector and bushing interfaces and apply a thin uniform layer of silicone lubricant to both interfaces. Push the connector onto the bushing until it is fully seated. Insert the bail rods into the bushing tabs. Slide the bail plates around the connector and insert the threaded ends of the rods through the holes in the plates. Engage and tighten the knurled nuts.
Table 1. Crimp chart

<table>
<thead>
<tr>
<th>Connector</th>
<th>5/8&quot; Diameter</th>
<th>3/4&quot; Diameter</th>
</tr>
</thead>
<tbody>
<tr>
<td>Conductor size</td>
<td>NO. 4 Thru 2/0 Stranded</td>
<td>3/0 - 4/0 Stranded</td>
</tr>
<tr>
<td>Tool</td>
<td>Y34</td>
<td>Y34</td>
</tr>
<tr>
<td>Burndy</td>
<td>U243</td>
<td>U243</td>
</tr>
<tr>
<td>Die</td>
<td>UBG</td>
<td>W243</td>
</tr>
<tr>
<td></td>
<td>A243</td>
<td>WBG</td>
</tr>
<tr>
<td>Somerset (T and B)</td>
<td>UT-3</td>
<td>UT-15</td>
</tr>
<tr>
<td>Tool</td>
<td>UT-5</td>
<td>UT-5</td>
</tr>
<tr>
<td>Die</td>
<td>5/8&quot; NOSE</td>
<td>9/16&quot;</td>
</tr>
<tr>
<td>Kearney</td>
<td>0</td>
<td>H-1, H-2</td>
</tr>
<tr>
<td>Tool</td>
<td>0</td>
<td>UT-15</td>
</tr>
<tr>
<td>Die</td>
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<td>9/16&quot;</td>
</tr>
<tr>
<td>Alcoa</td>
<td>B24 EA</td>
<td>B39 EA</td>
</tr>
<tr>
<td>Anderson tool</td>
<td>VC-5, VC-6</td>
<td>VC-5, VC-6</td>
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<tr>
<td>EEI – Reference</td>
<td>8A</td>
<td>10A</td>
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Figure 2. DS225 deadbreak connector dimensional information

**WARNING**

This is a Deadbreak Connector System. All associated apparatus must be de-energized before and during installation and/or operation.
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