600 A 15 and 25 kV class Cleer™ grounding elbow

General
Eaton provides a visible ground on its Cooper Power™ series 600 A, 15 and 25 kV Cleer™ loadbreak connector system with its Cooper Power series Cleer grounding elbow. This tool is designed to be installed directly on the 600 A loadbreak interfaces after the circuit is verified to be de-energized. A Cleer grounding elbow installed on the loadbreak bushing interfaces on each end of the cable will isolate and ground the cable. The grounding elbow has a 16 kA through fault and fault closure rating for 15 kV systems.

Construction
The grounding elbow is molded with high quality yellow EPDM rubber and features a copper top connector and tin plated probe complete with an arc follower tip.

Each unit comes standard with a 6 foot, 2/0 or 4/0 600 volt yellow or clear insulated grounding cable. Assemblies with different cable lengths and clamps installed are available.

All grounding elbow sets supplied with a factory installed ferrule and clamp conform to the latest requirements of ASTM F855. When grounding elbow is ordered without clamp, it does not meet ASTM F855. It is the user’s responsibility to install an approved ferrule and clamp. For all kits not conforming to the latest ASTM F855 Edition, the cable will be terminated with a blunt cable end. Grounding kits including Cleer protective caps and parking stands are also available.
Installation

Determine whether circuit is de-energized. Attach the ground cable to system ground. Using a clampstick, install the grounding elbow directly to the 600 A Cleer loadbreak bushing interface. Refer to Service Information S600-103-1, 600 A, 15 and 25 kV Class Cleer™ Grounding Elbow Installation Instructions.

Production tests

Tests are conducted in accordance with Eaton requirements.
• Physical Inspection
• Periodic Dissection
• Periodic Fluoroscopic Analysis
Voltage Ratings are in accordance with IEEE Std 386™-2006 standard.

Ordering information

Standard kit contains:
• Ground elbow installed on six feet yellow 2/0 or 4/0 cable
• Silicone lubricant
• Installation instruction
• Clamps and ferrules installed (optional)
• Kitted in an individual carton
Kits are also available to include Cleer parking stand and protective caps kitted in a canvas bag. See page 6 for details.

Table 1. Current Ratings and Characteristics

<table>
<thead>
<tr>
<th>Description</th>
<th>kV Class</th>
<th>Amperes</th>
</tr>
</thead>
<tbody>
<tr>
<td>Fault Closure</td>
<td>15</td>
<td>16,000 A rms symmetrical at 8.3 kV for 0.17s</td>
</tr>
<tr>
<td>Fault Closure</td>
<td>25</td>
<td>10,000 A rms symmetrical at 15.2 kV for 0.17s</td>
</tr>
<tr>
<td>Short Time</td>
<td>15 and 25</td>
<td>16,000 A rms symmetrical for 0.17s</td>
</tr>
<tr>
<td></td>
<td></td>
<td>10,000 A rms symmetrical for 3.0s</td>
</tr>
</tbody>
</table>

Current ratings and characteristics are in accordance with applicable IEEE Std 386™-2006 standard requirements.
COPPER CABLE
Flexible, All-Weather 600 Volt Insulated Copper Cable ensures ease of handling and positive grounding.

SEMI-CONDUCTIVE INSERT
Semi-Conductive Insert is molded of semi-conductive EPDM.

PROBE
Probe is tin-plated copper. Arc Follower is made of a specially formulated ablative material with superior de-ionizing properties.

PULLING EYE
Stainless Steel Reinforced Pulling Eye with interlocking tabs enables safe hotstick operation. Sturdy construction substantially exceeds IEEE Std 386™-2006 standard requirements.

COPPER TOP CONNECTOR
Copper Top Connector adds strength to threaded joint and prevents thread stripping resulting from cantilever operating forces.

EPDM INSULATION
High Quality Yellow Insulating EPDM Insulation is mixed and formulated in-house for complete control of raw rubber characteristics. The yellow color aids in tool recognition.

COPPER CABLE
Flexible, All-Weather 600 Volt Insulated Copper Cable ensures ease of handling and positive grounding.

Figure 1. GE625 15 and 25 kV grounding elbow.
Grounding clamps available

C-Type grounding clamps
Eaton offers a wide variety of grounding clamps in various styles and sizes for different applications. Because of the variety of products, users are assured of being able to select the exact clamp for the application. Cleer grounding elbows can be supplied assembled to your requirements.

Design features
Three general design considerations offer maximum application versatility:

- **Aluminum or bronze construction** – for the best conductivity regardless of conductor material
- **A variety of sizes to fit any job**
- **Sized for the job** – small clamps, ASTM rating 4, ultimate 47,000 A for 15 cycles; medium clamps, ASTM rating 5, ultimate 60,000 A for 15 cycles; large clamps, ASTM rating 6, ultimate 70,000 A for 15 cycles.
- **Resists burring and stripping** – brass eye screws have Acme threads.
- **Superior strain relief** – via stainless steel cable clamps.
- **Economical maintenance** – replaceable serrated jaw inserts save time and money.
- **Better conductivity and corrosion resistance** – brass jaw seats are plated when used in aluminum clamps.
- **Mounting flexibility** – threaded ferrule holes available for 1/2”-13 or 5/8”-11 threaded ferrules.
- **Identification ease** – wire range and catalog number are clearly marked on each clamp.

Figure 2.
Cat. #133035-2AL-S6 (Aluminum), Style 15C
Cat. #133035-2BRZ-S6 (Bronze), Style 16C
Cat. #3620-2-S6 (Aluminum), Style 21C
Cat. #3620-3-S6 (Bronze), Style 22C

Figure 4.
Cat. #133034-2AL-S6 (Aluminum), Style 11C
Cat. #133034-2BRZ-S6 (Bronze), Style 12C

Figure 5.
Cat. #3688-2-S6 (Aluminum), Style 20C

Figure 6.
Cat. #3668-1-S6 (Bronze), Style 01C
Cat. #3668-100-S6 (Bronze), Style 02C
Cat. #3654-100-S6 (Aluminum), Style 04C

Figure 7.
Cat. #3669-100-S6 (Bronze), Style 07C
Cat. #3665-1-S6 (Aluminum), Style 08C
Cat. #3665-100-S6 (Aluminum), Style 09C
Flat face grounding clamps

Eaton’s Cooper Power series heavy-duty flat face ground clamps attach to flat metal surfaces such as busbars, towers, metal poles or other conductive structures.

Design features:

- **Aluminum or bronze construction** – for the best conductivity regardless of conductor material.
- **A variety of sizes fit any job**
- **Jaws with either smooth or serrated surfaces**
- **Sized for the job** – small clamps, ASTM rating 4, ultimate 47,000 A for 15 cycles; medium clamps, ASTM rating 5, ultimate 60,000 A for 15 cycles; large clamps, ASTM rating 6, ultimate 70,000 A for 15 cycles.
- **Resists burning and stripping** – brass eye screws have Acme threads, a superior thread design.
- **Superior strain relief** – via stainless steel cable clamps.
- **Better conductivity and corrosion resistance** – brass jaw seats are plated when used in aluminum clamps.
- **Mounting flexibility** – threaded ferrule holes available for 1/2”-13 or 5/8”-11 threaded ferrules.
- **Identification ease** – wire range and catalog number are clearly marked on each clamp.

Miscellaneous clamp

Eaton’s Cooper Power series includes a special locking plier clamp.
### Table 2. Grounding Clamp Styles

<table>
<thead>
<tr>
<th>Clamp Style</th>
<th>Material</th>
<th>Clamp Range</th>
<th>Cable Range</th>
<th>ASTM Rating 15 Cycle Withstand</th>
<th>Eye Screw Thread</th>
<th>Ferrule Thread Type</th>
<th>Figure</th>
<th>Catalog Number</th>
</tr>
</thead>
<tbody>
<tr>
<td>01C</td>
<td>Bronze</td>
<td>#8 Sol. to 1&quot; dia.</td>
<td>#2 to 4/0</td>
<td>4 (34 kA)</td>
<td>Fine</td>
<td>1/2&quot; Thru Hole</td>
<td>6</td>
<td>3668-1-S6</td>
</tr>
<tr>
<td>02C</td>
<td>Bronze</td>
<td>#8 Sol. to 1&quot; dia.</td>
<td>#2 to 4/0</td>
<td>4 (34 kA)</td>
<td>Fine</td>
<td>1/2-13</td>
<td>6</td>
<td>3668-100-S6</td>
</tr>
<tr>
<td>04C</td>
<td>Aluminum</td>
<td>#8 Sol. to 1&quot; dia.</td>
<td>#2 to 4/0</td>
<td>4 (34 kA)</td>
<td>Fine</td>
<td>1/2-13</td>
<td>6</td>
<td>3654-100-S6</td>
</tr>
<tr>
<td>07C</td>
<td>Bronze</td>
<td>#8 Sol. to 2&quot; dia.</td>
<td>#2 to 4/0</td>
<td>4 (34 kA)</td>
<td>Fine</td>
<td>1/2-13</td>
<td>7</td>
<td>3669-100-S6</td>
</tr>
<tr>
<td>08C</td>
<td>Aluminum</td>
<td>#8 Sol. to 2&quot; dia.</td>
<td>#2 to 4/0</td>
<td>4 (34 kA)</td>
<td>Fine</td>
<td>1/2-13</td>
<td>7</td>
<td>3655-100-S6</td>
</tr>
<tr>
<td>21C</td>
<td>Bronze</td>
<td>#8 Sol. to 1-1/8&quot; dia.</td>
<td>#2 to 4/0</td>
<td>4 (34 kA)</td>
<td>Fine</td>
<td>1/2-13</td>
<td>3</td>
<td>3620-2-S6</td>
</tr>
<tr>
<td>22C</td>
<td>Bronze</td>
<td>#8 Sol. to 1&quot; dia.</td>
<td>#2 to 4/0</td>
<td>4 (34 kA)</td>
<td>Fine</td>
<td>1/2-13</td>
<td>3</td>
<td>3620-3-S6</td>
</tr>
<tr>
<td>15C</td>
<td>Aluminum</td>
<td>#8 Sol. to 1&quot; dia.</td>
<td>#2 to 250 MCM</td>
<td>5 (43 kA)</td>
<td>Acme</td>
<td>1/2-13</td>
<td>2</td>
<td>133035-2AL-S6</td>
</tr>
<tr>
<td>16C</td>
<td>Bronze</td>
<td>#8 Sol. to 1&quot; dia.</td>
<td>#2 to 250 MCM</td>
<td>5 (43 kA)</td>
<td>Acme</td>
<td>1/2-13</td>
<td>2</td>
<td>133035-2BRZ-S6</td>
</tr>
<tr>
<td>20C</td>
<td>Aluminum</td>
<td>#8 Sol. to 5&quot; dia.</td>
<td>#2 to 4/0</td>
<td>5 (43 kA)</td>
<td>Acme</td>
<td>1/2-13</td>
<td>5</td>
<td>3688-2-S6</td>
</tr>
<tr>
<td>11C</td>
<td>Aluminum</td>
<td>#8 Sol. to 2&quot; dia.</td>
<td>#2 to 250 MCM</td>
<td>6 (54 kA)</td>
<td>Acme</td>
<td>1/2-13</td>
<td>4</td>
<td>133034-2AL-S6</td>
</tr>
<tr>
<td>12C</td>
<td>Bronze</td>
<td>#8 Sol. to 2&quot; dia.</td>
<td>#2 to 250 MCM</td>
<td>6 (54 kA)</td>
<td>Acme</td>
<td>1/2-13</td>
<td>4</td>
<td>133034-2BRZ-S6</td>
</tr>
<tr>
<td>01F</td>
<td>Aluminum</td>
<td>#8 Sol. to 1-1/2&quot; dia.</td>
<td>#2 to 4/0</td>
<td>4 (34 kA)</td>
<td>Fine</td>
<td>1/2-13</td>
<td>9</td>
<td>3659-6</td>
</tr>
<tr>
<td>02F</td>
<td>Bronze</td>
<td>#8 Sol. to 1-1/2&quot; dia.</td>
<td>#2 to 4/0</td>
<td>4 (34 kA)</td>
<td>Fine</td>
<td>1/2-13</td>
<td>11</td>
<td>3672-100-S6</td>
</tr>
<tr>
<td>03F</td>
<td>Aluminum</td>
<td>#8 Sol. to 1-1/2&quot; dia.</td>
<td>#2 to 4/0</td>
<td>4 (34 kA)</td>
<td>Fine</td>
<td>1/2-13</td>
<td>9</td>
<td>3673-100-S6</td>
</tr>
<tr>
<td>04F</td>
<td>Aluminum</td>
<td>#8 Sol. to 2&quot; dia.</td>
<td>#2 to 250 MCM</td>
<td>4 (34 kA)</td>
<td>Acme</td>
<td>5/8-11</td>
<td>8</td>
<td>133036-8AL-S6</td>
</tr>
<tr>
<td>05F</td>
<td>Bronze</td>
<td>#8 Sol. to 2&quot; dia.</td>
<td>#2 to 250 MCM</td>
<td>4 (34 kA)</td>
<td>Acme</td>
<td>5/8-11</td>
<td>8</td>
<td>133036-8BRZ-S6</td>
</tr>
<tr>
<td>06F</td>
<td>Aluminum</td>
<td>#8 Sol. to 2&quot; dia.</td>
<td>#2 to 250 MCM</td>
<td>4 (34 kA)</td>
<td>Acme</td>
<td>5/8-11</td>
<td>10</td>
<td>133042-8AL-S6</td>
</tr>
<tr>
<td>07F</td>
<td>Bronze</td>
<td>#8 Sol. to 2&quot; dia.</td>
<td>#2 to 250 MCM</td>
<td>4 (34 kA)</td>
<td>Acme</td>
<td>5/8-11</td>
<td>10</td>
<td>133042-8BRZ-S6</td>
</tr>
<tr>
<td>1LP</td>
<td>Steel</td>
<td>.25&quot; to 1.25&quot; dia.</td>
<td>1/0 to 2/0</td>
<td>N/A</td>
<td>N/A</td>
<td>Bolted</td>
<td>12</td>
<td>133045-S6</td>
</tr>
</tbody>
</table>

* Electrical ratings are RMS, symmetrical.

### Table 3. Grounding Elbow Ordering Information

#### Digits 1 - 5

| Digits | GE625 | Grounding Elbow 600 A |

#### Digits 6 Conductor Size

| Digits | 2 | 2/0 cable |

| Digits | 4 | 4/0 cable |

#### Digits 7 Cable Insulation Color

| Digits | Y | Yellow |

| Digits | C | Clear |

#### Digits 8 and 9 Cable Length

| Digits | 06 | 6 feet |

| Digits | 08 | 8 feet |

| Digits | 10 | 10 feet |

#### Digits 10-12 Clamp

From Table 2 determine the clamp for the cable end. Fill in digits 10 - 12 using the Clamp Style numbers shown in the first column of Table 2.

**Note:** If no clamp is required, use "000".

#### Digits 13-15 Kit Type

| Digits | K15 | Single 15 kV |

| Digits | K25 | Single 25 kV |

**Note:** If single kit is not required, leave blank.

#### Single Kit Contents

| Digits | 1 | Elbow |

| Digits | 2 | Standoff Bushing (Parking Stand Mount) |

| Digits | 1 | Protective Caps |

| Digits | 1 | Carry Bag |

| Digits | 1-5 oz | Tube of Lubricant |

| Digits | 1 | Installation Instructions |

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**Example:** Catalog number for grounding elbow with 6’ of yellow 4/0 cable and 133035-2AL clamp is GE6254Y0615C

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600 A 15 and 25 kV class Cleer grounding elbow

**Effective November 2016**

www.Eaton.com/cooperpowerseries
**Standoff bushing**

Eaton’s Cooper Power series 600 A, 15 and 25 kV Class Cleer loadbreak standoff bushing meets the applicable requirements of IEEE Std 386™-2006 standard - Separable Insulated Connector Systems and provides double interfaces for temporarily parking the Cleer loadbreak connector in sectionalizing cabinets and in underground vaults. The standoff bushing is designed to be installed in the parking stand of the sectionalizing cabinet or in a parking stand mounted in a vault.

![Figure 13. 600 A, 15 and 25 kV Cleer Loadbreak Standoff Bushing.](image)

**Protective cap**

The 600 A, 15 kV Cleer loadbreak protective cap is an accessory device designed to electrically insulate and mechanically seal the 600 A Cleer loadbreak bushing interfaces.

Eaton incorporates its Cooper Power series field proven POSI-BREAK™ technology, providing a layer of insulation over the conductive internal insert and an insulative sleeve on the base of the probe. This results in increased strike distance greatly reducing the possibility of partial vacuum flashovers and providing superior switching performance and reliability.

The protective cap is fully shielded and submersible and meets the applicable requirements of IEEE Std 386™-2006 standard. Refer to Installation Instruction Sheet, S600-100-2 for details.

![Figure 14. 600 A, 25 kV Cleer Loadbreak Connector Protective Cap.](image)
Additional information

Refer to the following reference literature for application recommendations:

**CA650010EN**, 600 A, 15 kV Class Cleer Loadbreak Connector System

**CA650011EN**, 600 A, 25 kV Class Cleer Loadbreak Connector System

**CA650012EN**, 600 A, 28 kV Class Cleer Loadbreak Connector System

**CA901002EN**, 600 A, 15, 25, and 28 kV Class Cleer SecTER™ Cabinet

**MN650019EN**, 600 A 15, 25, and 28 kV Class Cleer Loadbreak Connector System Installation Instructions

**MN650020EN**, 600 A 15, 25, and 28 kV Class Cleer Loadbreak Connector Insulated Protective Cap Installation Instructions

**MN650021EN**, 600 A 15 and 25 kV Class Cleer Loadbreak Standoff Bushing Installation Instructions

**S600-103-1**, 600 A, 15 and 25 kV Class Cleer Grounding Elbow Installation Instructions

**CP1120**, 600 A 15 kV Class Cleer Loadbreak Separable Connector System Certified Test Report

**CP1204**, 600 A 25 kV Class Cleer Loadbreak Separable Connector System Certified Test Report

**CP1205**, 600 A 28 kV Class Cleer Loadbreak Separable Connector System Certified Test Report

**PA650002EN**, The Cleer Solution for Distribution Systems

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