VariSTAR® Type AZU Heavy-Duty Distribution Class Under-Oil Arrester Installation Instructions
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Safety for life

Eaton meets or exceeds all applicable industry standards relating to product safety in its Cooper Power™ series products. We actively promote safe practices in the use and maintenance of our products through our service literature, instructional training programs, and the continuous efforts of all Eaton employees involved in product design, manufacture, marketing, and service.

We strongly urge that you always follow all locally approved safety procedures and safety instructions when working around high voltage lines and equipment, and support our “Safety For Life” mission.

Safety information

The instructions in this manual are not intended as a substitute for proper training or adequate experience in the safe operation of the equipment described. Only competent technicians who are familiar with this equipment should install, operate, and service it.

A competent technician has these qualifications:

- Is thoroughly familiar with these instructions.
- Is trained in industry-accepted high and low-voltage safe operating practices and procedures.
- Is trained and authorized to energize, de-energize, clear, and ground power distribution equipment.
- Is trained in the care and use of protective equipment such as arc flash clothing, safety glasses, face shield, hard hat, rubber gloves, clampstick, hotstick, etc.

Following is important safety information. For safe installation and operation of this equipment, be sure to read and understand all cautions and warnings.

Hazard Statement Definitions

This manual may contain four types of hazard statements:

⚠️ DANGER
Indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury.

⚠️ WARNING
Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.

⚠️ CAUTION
Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury.

⚠️ CAUTION
Indicates a potentially hazardous situation which, if not avoided, may result in equipment damage only.


**CAUTION**

VariSTAR Type AZU arresters should be installed only by personnel familiar with good safety practice and the handling of high-voltage electrical equipment.

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**General**

Eaton’s Cooper Power series VariSTAR Type AZU heavy-duty distribution class under-oil arrester is designed to be mounted inside of a padmounted or poletype distribution transformer tank. Internal, under-oil mounting of the arrester eliminates the possibility of shortened arrester life due to high surface contamination, wildlife, vandalism or moisture ingress. In addition, the under-oil arrester offers improved transformer protection since internal mounting eliminates the need for long lead lengths to the arrester.

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**Inspection and arrester care**

Severe handling and shipping conditions may damage the unit and cause premature arrester failure. If there is evidence of physical damage, the unit should not be installed unless approved by your Eaton representative.

Product name, rating and maximum continuous operating voltage are identified on the housing. If this information does not match the shipping order, contact your Eaton representative before installation.

![Diagram of VariSTAR Type AZU Arrester](image)

**Figure 1. Vertical Mounted VariSTAR Type AZU Arrester**

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**Installation**

The Type AZU under-oil arrester is designed to be mounted from its high strength, non-hygroscopic hanger shown in Figure 2. Figure 3 and Figure 4 show the recommended vertical and horizontal mounting configurations. The mounting bracket can be mounted to a grounded surface provided the creepage distance along the bracket is at least 1.75 inches (44 mm) from the arrester housing. When so installed, the arrester body should be at least 0.90 inches (23 mm) from any grounded surface. This will ensure an installation withstand level of 170 kV crest (1.2/50 µs).

The high voltage line lead has been attached to the high voltage electrode at the factory. In this unit configuration, the upper electrode is firmly attached to the insulative tube in such a manner that the lead is captivated. This line may be tied to the insulative bracket to further secure the lead so that it will not contact a ground surface.

The ground lead is attached to the disconnect and is mounted such that neither the disconnect nor the lead can contact an energized surface during operation. This lead should have lateral forces of less than 10 lbs. when installed.

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**WARNING**

Be sure to follow all locally approved installation procedures and safety practices when installing this equipment. Improper installation may result in severe personal injury and equipment damage.
Figure 2. Mounting bracket dimensions

Note: Hanger material thickness is 0.125 inches (3 mm).
Dimensions given are for reference only.

Figure 3. Type AZU arrester vertical mounting with dimensions

Figure 4. Type AZU arrester horizontal mounting configuration
The arrester is designed such that, in the event of failure, the housing will remain intact and firmly attached to the upper electrode. The disconnect at the bottom of the arrester will operate at 1250 amps and above when used with properly sized fuses. The disconnect will operate and the internal disks will drop to the bottom of the tank. This will result in an open circuit between the line terminal and ground. Tests have indicated that the slots in the side of the insulative body will dampen the forces to the surrounding insulating liquid and prevent any fragmentation of internal components to adjacent components such as core and coils.

**WARNING**

The transformer should not be tested (impulse or hipot) with the arrester connected. If the transformer is impulse tested with the arrester installed, the arrester will clamp the discharge voltage. If the unit is connected to the transformer during a hipot test, there is a possibility that the arrester will be damaged.

The Type AZU arrester is designed to operate when submerged in transformer oil. It is recommended that the average oil temperature does not exceed 90˚ C and that the maximum oil temperature does not exceed 125˚ C.

**Application**

The Type AZU arrester should be installed only on systems where the power frequency voltage at the arrester does not exceed published maximum continuous operating voltages (MCOV) values. MCOV values are shown in Table 1 and are also marked on the arrester housing.

**Table 1. Type AZU arrester dimensions**

<table>
<thead>
<tr>
<th>Arrester Rating (kV rms)</th>
<th>MCOV (kV rms)</th>
<th>Dimensions* in inches (mm)</th>
<th>Type AZU Arrester Catalog Number</th>
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<tr>
<td>3</td>
<td>2.55</td>
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<td>A 5.9 (150) B 4.5 (114) C 3.4 (86)</td>
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<td>7.65</td>
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</table>

* Refer to Figure 3 and Figure 4 for dimension references.